Annual Site Environmental Report: 2015

September 2016



Prepared for the Department of Energy, Office of Science, under contract number DE-AC02-76-SF00515 SLAC National Accelerator Laboratory, Stanford University, Stanford, CA 94309



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SLAC Site Office

SLAC National Accelerator Laboratory 2575 Sand Hill Road, MS-8A Menlo Park, CA 94025

August 19, 2016

Subject: 2015 Annual Site Environmental Report (ASER) for the SLAC National Accelerator Laboratory

This report, prepared by the SLAC National Accelerator Laboratory (SLAC) for the U.S. Department of Energy (DOE), SLAC Site Office (SSO), provides a comprehensive summary of the environmental program activities at SLAC for calendar year 2015. Annual Site Environmental Reports (ASERs) are prepared for all DOE sites with significant environmental activities, and distributed to relevant external regulatory agencies and other interested organizations or individuals.

To the best of my knowledge, this report accurately summarizes the results of the 2015 environmental monitoring, compliance, and restoration programs at SLAC. This assurance can be made based on SSO and SLAC review of the ASER, and quality assurance protocols applied to monitoring and data analyses at SLAC.

Any questions or comments regarding this report may be directed to Dave Osugi of the SSO at (650) 926-3305, or by mail to the address above.

Sincerely,

SIGNATURE ON FILE

Paul Golan Site Manager SLAC Site Office

Contents

Disc	laimer		
Publ	ication Da	ata	
Cont	ents		i
Figu	res		v
Tabl	es		vi
App	endices		vii
Prefa	ace		viii
	Orgai	nization	viii
	Contr	ributors	ix
	P	rimary Coordinators and Authors	ix
	A	dditional Reviewers and/or Authors	ix
	Е	diting and Publishing	ix
Acro	onyms		x
Executive Summary			
1	Site C	Overview	1-1
	1.1	Introduction	1-1
		1.1.1 SLAC Mission	1-1
		1.1.2 Research Program	1-1
	1.2	Location	1-3
	1.3	Climate	1-3
	1.4	Land Use	1-3
	1.5	Water Supply	1-4
	1.6	Geology	1-4
	1.7	Demographics	1-5
2	Envir	ronmental Compliance	2-1
	2.1	Introduction	2-1
	2.2	Regulatory Framework	2-1
	2.3	Environmental Permits and Notifications	2-1
	2.4	Environmental Incidents	2-2
		2.4.1 Non-radiological Incidents	2-2
		2.4.2 Radiological Incidents	2-3
	2.5	Assessments, Inspections and Quality Assurance	2-3
		2.5.1 Assessments	2-3

2.5.1 Assessments

		2.5.2 Inspections	2-3
		2.5.3 Quality Assurance	2-4
3	Mana	gement Systems	3-1
	3.1	Introduction	3-1
	3.2	SLAC Organization	3-1
	3.3	ES&H Division Organization	3-1
		3.3.1 Environmental Protection	3-1
		3.3.2 Field Services	3-1
		3.3.3 Security and Emergency Management	3-2
		3.3.4 Radiation Protection	3-2
		3.3.5 Project Safety	3-2
		3.3.6 Training and Information Management	3-3
		3.3.7 Occupational Health	3-3
	3.4	Integrated Safety and Environmental Management System	3-3
		3.4.1 Integrated Safety and Environmental Management System	3-3
		3.4.2 Requirements Management System	3-4
		3.4.3 Environmental Performance Measures	3-4
		3.4.4 Training	3-5
	3.5	Environmental Management System	3-5
4	Envir	onmental Non-radiological Programs	4-1
	4.1	Introduction	4-1
	4.2	Air Quality Management Program	4-1
		4.2.1 Regulatory Framework	4-2
		4.2.2 Program Status	4-2
	4.3	Industrial and Sanitary Wastewater Management Program	4-4
		4.3.1 Regulatory Framework	4-4
		4.3.2 Program Status	4-5
	4.4	Surface Water Management Program	4-7
		4.4.1 Regulatory Framework	4-8
		4.4.2 Program Status	4-9
	4.5	Hazardous Materials Management	4-10
		4.5.1 Regulatory Framework	4-10
		4.5.2 Program Status	4-11
		4.5.3 Hazardous Materials Business Plan Program	4-11
	,	4.5.4 Toxics Release Inventory Program	4-12
		4.5.5 California Accidental Release Prevention Program	4-12

		4.5.6 Aboveground Storage Tank Program	4-13
		4.5.7 Toxic Substances Control Act Program	4-13
		4.5.8 Chemical Management System	4-14
	4.6	Waste Management and Minimization	4-14
		4.6.1 Hazardous Waste Management and Minimization	4-15
		4.6.2 Non-Hazardous Waste Management and Minimization	4-16
		4.6.3 Other Waste Management Activities	4-19
	4.7	Sustainability	4-19
		4.7.1 Progress on Sustainability Goals	4-19
	4.8	Environmental Planning	4-20
		4.8.1 National Environmental Policy Act	4-21
5	Enviro	onmental Radiological Program	5-1
	5.1	Introduction	5-1
	5.2	Sources of Radiation and Radioactivity	5-1
	5.3	Monitoring for Direct Radiation	5-2
	5.4	Assessment of Airborne Radioactivity	5-2
	5.5	Assessment of Radioactivity in Water	5-4
		5.5.1 Industrial Water	5-4
		5.5.2 Stormwater	5-5
		5.5.3 Groundwater	5-5
	5.6	Assessment of Radioactivity in Soil	5-6
	5.7	Release of Property Containing Residual Radioactive Material	5-6
	5.8	Potential Dose to the Public	5-7
	5.9	Biota Dose	5-8
		5.9.1 Dose to Biota from Direct Radiation	5-8
		5.9.2 Dose to Biota from Activation Products	5-9
	5.10	Low-level Radioactive Waste Management	5-9
5	Groun	ndwater Protection and Environmental Restoration	6-1
	6.1	Introduction	6-1
	6.2	Background Conditions	6-1
	6.3	Areas with Potential Impact from Chemicals	6-1
	6.4	Strategies for Controlling Potential Sources of Chemicals	6-2
	6.5	Restoration Activities	6-2
	6.6	Regulatory Framework	6-3
	6.7	Groundwater Monitoring and Characterization Network	6-5
	6.8	Site Descriptions and Results	6-10

	6.8.1	Former Solvent Underground Storage Tank Area	6-10
	6.8.2	Former Hazardous Waste Storage Area	6-11
	6.8.3	Plating Shop Area	6-11
	6.8.4	Test Lab and Central Lab Area	6-12
	6.8.5	Beam Dump East	6-12
	6.8.6	Lower Salvage Yard	6-12
	6.8.7	Removal Actions	6-13
6.9	Excav	vation Clearance Program	6-13

Figures

Figure 1-1	SLAC Site Location	1-2
Figure 1-2	Site Area General Geographic and Geologic Setting	1-4
Figure 4-1	Industrial and Sanitary Wastewater Monitoring Locations	4-5
Figure 4-2	Surface Water Monitoring Locations	4-8
Figure 4-3	Municipal Solid Waste Diversion Rates, 2008-2015	4-18
Figure 6-1	Groundwater Characterization Impacted Network	6-7
Figure 6-2	Westside Groundwater Impacted Areas	6-8
Figure 6-3	Eastside Groundwater Impacted Areas	6-9

Tables

Table 2-1	General Permits Held by SLAC	2-1
Table 2-2	Environmental Audits and Inspections	2-4
Table 4-1	Recent Environmental Awards	4-1
Table 4-2	Stormwater Parameters Analyzed	4-10
Table 4-3	Aboveground Petroleum Tanks	4-13
Table 4-4	Hazardous Waste Treatment Units Subject to Tiered Permitting	4-15
Table 4-5	Break-down of Municipal Soil Waste Diversion Quantities FY 2010 - FY 2015	4-17
Table 4-6	Break-down of Construction & Demolition Diversion Quantities FY 2010 – FY 2015	4-18
Table 4-7	Progress against Select Sustainability Goals of EO 13693 and the DOE Strategic Sustainability Performance Plan through FY 2015	4-19
Table 5-1	Activation Products in Water or Air	5-2
Table 5-2	Airborne Radioactivity Released in CY 2015	5-3
Table 5-3	Radioactivity in Wastewater Released into Sanitary Sewer CY 2015	5-4
Table 5-4	Summary of Radioactivity in SLAC Wastewater, CY 2005-2015	5-5
Table 5-5	Summary of Tritium Concentrations Measured in Four Monitoring Wells in CY 2015	5-6
Table 5-6	Summary of Potential Annual Doses due to SLAC Operations in CY 2015	5-7
Table 5-7	Potential Annual Dose (mrem/yr) to Maximally Exposed Individual, CY 2005-2015	5-8
Table 6-1	Regional Water Quality Control Board Order Deliverables Status	6-4
Table 6-2	Monitoring Locations and Number of Wells	6-6

Appendices

A Distribution List

Preface

To satisfy the requirements of the United States Department of Energy Order 231.1B, "Environment, Safety and Health Reporting," the Environment, Safety and Health Division (ES&H) of the SLAC National Accelerator Laboratory prepares an annual report describing its environmental programs and activities.

This *Annual Site Environmental Report: 2015* summarizes the SLAC National Accelerator Laboratory compliance with standards and requirements, describes the management and monitoring systems in place, and highlights significant accomplishments for the year.

Organization

The report is published in a single volume, organized into the following chapters:

- Chapter 1, "Site Overview", describes the environmental setting of the SLAC National Accelerator Laboratory and the activities conducted at the site
- Chapter 2, "Environmental Compliance", gives an account of the regulatory framework and results concerning the site's environmental programs
- Chapter 3, "Management Systems", outlines the organizational structure, methods, and responsibilities relevant to environmental programs
- Chapters 4, 5, and 6, respectively "Environmental Non-radiological Programs", "Environmental Radiological Programs", and "Groundwater Protection and Environmental Restoration", give more detailed accounts of the programs and their results for the year

An executive summary provides an overview of the report.

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Editing and Publishing

ES&H Division Publishing edited and published this report.

Acronyms

³H tritium

AB Assembly Bill

ASER Annual Site Environmental Report

ASHRAE America Society of Heating, Refrigeration and Air-conditioning Engineers

ASTs aboveground storage tanks
ATS Action Tracking System

BAAQMD Bay Area Air Quality Management District

BaBar SLAC B-Factory detector

BDE beam dump east

BMP best management practice

BSY beam switch yard

C&D construction and demolition

CalARP California Accidental Release Prevention Program

CAS Contractor Assurance System
CARB California Air Resources Board
CEDR Consolidated Energy Data Report

CERCLA Comprehensive Environmental Response, Compensation, and Liability Act

CERS California Environmental Reporting System

cf cubic feet

CFR Code of Federal Regulations

CHWMA centralized hazardous waste management area

Ci curie

CIWQS California Integrated Water Quality System

CMS chemical management system
COPCs chemicals of potential concern

CQA Contractor and Quality Assurance Office

CUPA Certified Unified Program Agency

CWA Clean Water Act
CY calendar year

CX categorical exclusion

DOE United States Department of Energy

DPE dual-phase extraction

DREP dosimetry and radiological protection

DWS drinking water standard

E85 blend of fuel containing 85 percent ethanol and 15 percent gasoline

EBR Environmental Baseline Report

EMS environmental management system

EMT emergency certified technician

EO Executive Order

EP Environmental Protection Department

EV electric vehicle

EPCRA Emergency Planning and Community-Right-to-Know Act

ERT emergency response team

ESA End Station A

ES&H Environment, Safety & Health

FHWSA Former Hazardous Waste Storage Area

FMS flow metering station

FS Feasibility Study

FSUST Former Solvent Underground Storage tank

FY fiscal year gal gallons

GeV giga-electron volt

GDF gasoline dispensing facility

GHG greenhouse gas

GWP global warming potential
HAPs hazardous air pollutants
Haas Haas Group International

HPSB high-performance sustainable building

HMBP hazardous materials business plan

HMIS hazardous materials inventory statement

IGP industrial general permit

IAS Integrated Assessment Schedule IDPE interim dual-phase extraction

IH industrial hygiene

IR interaction region

ISEMS integrated safety and environmental management system

ISM integrated safety management

ISO International Organization for Standardization

JRBP Jasper Ridge Biological Preserve

km kilometer

L liter

LEED Leadership in Energy and Environmental Design

linac linear accelerator

LCLS Linac Coherent Light Source
LLRW low-level radioactive waste

LSY lower salvage yard

M&O management and operations

MAPEP mixed-analyte performance evaluation program

MEI maximally exposed individual

MFPF metal finishing pre-treatment facility

MGE main gate east channel

MPMWD Menlo Park Municipal Water Department

MPR monitoring plan report

mrem milli-rem

mSv milli-Sievert

MSW municipal solid waste

na not available
n/a not applicable
NA north adit channel

NEPA National Environmental Policy Act

NESHAP National Emission Standards for Hazardous Air Pollutants

NHPA National Historic Preservation Act

NOT notice of termination

NPL National Priorities List

OES Office of Emergency Services

OSHA Occupational Safety and Health Administration

OU operable unit
PBR permit by rule

September 2016 SLAC-R-1068 xii

PBVs parameter benchmark values
PCBs polychlorinated biphenyls
PCGs Preliminary Cleanup Goals

pCi/L pico-Curies per liter
ppm parts per million
PSA Plating Shop Area
QA quality assurance
QC quality control

RAP risk assessment report remedial action plan

REP Radiological Environmental Protection

RCRA Resource Conservation and Recovery Act

RD remedial design report
RI remedial investigation
RMP risk management plan

RP Radiation Protection Department

RPFO Radiation Protection Field Operations Group

RWM radioactive waste management

RWQCB Regional Water Quality Control Board

SAP sampling and analyses plan

SARA Superfund Amendments and Reauthorization Act

SBSA South Bayside System Authority

SF₆ sulfur hexafluoride

SLAC SLAC National Accelerator Laboratory

SMEs subject matter experts

SMOP synthetic minor operating permit

SMP self-monitoring program

SPCC spill prevention, control, and countermeasures plan

SPEAR Stanford Positron-Electron Asymmetric Ring

SSMP Sanitary Sewer Management Plan

SSO Department of Energy, SLAC Site Office
SSPP Strategic Sustainability Performance Plan
SSRL Stanford Synchrotron Radiation Lightsource

SUSB Science and User Support Building

September 2016 SLAC-R-1068 xiii

SVCW Silicon Valley Clean Water

SVOCs semi-volatile organic compounds SWMP stormwater monitoring program

SWPPP stormwater pollution prevention plan SWRCB State Water Resources Control Board

TDS total dissolved solids

TL/CL Test Lab and Central Lab area
TPH total petroleum hydrocarbons

TRI toxic release inventory

TSCA Toxic Substances Control Act

TSS total suspended solids

USEPA United States Environmental Protection Agency

VOCs volatile organic compounds
WBSD West Bay Sanitary District
WM Waste Management Group

WTS waste tracking system

yr year

ZWP Zero Waste Program

September 2016 SLAC-R-1068 xiv

Executive Summary

This report provides information about environmental programs during calendar year 2015 at the SLAC National Accelerator Laboratory (SLAC) in Menlo Park, California. Activities that overlap the calendar year - e.g., stormwater monitoring covering the winter season of 2014/2015 (October 2014 through May 2015 are also included.

Production of an annual site environmental report (ASER) is a requirement established by the United States Department of Energy (DOE) Order 231.1B for all management and operations (M&O) contractors throughout the DOE complex. SLAC is a federally funded research and development center managed and operated by Stanford University for the DOE.

Under Executive Order (EO) 13693, *Planning for Federal Sustainability in the Next Decade*, and DOE Order 436.1, *Departmental Sustainability*, SLAC effectively implements and integrates the key elements of an Environmental Management System (EMS) to achieve the site's integrated safety and environmental management system goals. For normal daily activities, SLAC managers and supervisors are responsible for ensuring that policies and procedures are understood and followed so that:

- Worker safety and health are protected
- The environment is protected
- Compliance is ensured

Throughout 2015, SLAC continued to strengthen its management systems. These systems provided a structured framework for SLAC to implement "greening of the government" programs required by EO 13693 and DOE Order 436.1. Overall, management systems at SLAC are effective, supporting compliance with all relevant statutory and regulatory requirements. The following are among SLAC's progress on key sustainability goals in the key areas of energy, greenhouse gasses (GHG), water, sustainable building, fuel/fleet, and waste:

- The reduction of SLAC's energy intensity by 29 percent during 2015
- SLAC recycled over 827 tons of scrap metal from SLAC B-Factory detector (BaBar) and two other locations
- An increase in electrical vehicle (EV) charging stations to support staff commuting to work using EVs, with 36 ports now available for use
- SLAC reduced Scope 1 and 2 GHG by 36 percent in 2015, exceeding its target of 19 percent
- The purchase of 17 percent of SLAC's electrical consumption from wind and hydroelectric sources in 2015
- A reduction of SLAC's GHG usage by 22 percent between the years 2008 and 2014, exceeding the DOE goal of 13 percent by fiscal year (FY) 2020

During 2015, SLAC converted approximately 20,000 square feet of irrigated turf to a
drought resistant landscape, reducing its water intensity by 46 percent (the 2015 target
was 12 percent. For this achievement, SLAC received a rebate of \$39,000 from the City
of Menlo Park, California

During 2015, many improvements were made in waste minimization and recycling, stormwater management, groundwater restoration, and SLAC's chemical management system (CMS). The following are among SLAC's environmental accomplishments for the year:

- SLAC made significant progress on site cleanup through effective implementation of material
 clearance and release protocols that allowed SLAC to recycle metals previously encumbered by
 the DOE metals moratorium and suspension. SLAC recycled 820 tons of metal from outdoor
 storage areas, and shipped 1,526 cubic feet of low level radioactive waste to a licensed treatment
 and disposal facility.
- In 2015, SLAC diverted 81 percent of its non-hazardous solid waste (excluding construction and demolition (C&D) debris)
- During the same time period, SLAC diverted 93 percent of the C&D debris
- SLAC reduced its hazardous waste generated by routine operations from the 1993 baseline of 147 tons to 12 tons, a 91 percent reduction. The reduction has been achieved through a combination of waste minimization and pollution prevention.
- SLAC's Zero Waste Program (ZWP) was expanded, bringing the total of twelve buildings. Approximately 66 percent of the staff work in buildings that are participating in the program.
- During 2015, over 103 metric tons of electronic waste (e-waste) was recycled through electronics recyclers that were certified under either the e-Stewards or R2 programs, ensuring proper disposition of these materials.

In 2015, there were no radiological impacts to the public or the environment from SLAC operations. The potential doses to the public were evaluated based on both calculation and measurements; the impacts are negligible and far below the regulatory and SLAC administrative limits. Potential exposure to the public from SLAC operations represents a very small fraction of the dose received from natural background radiation. No radiological incidents occurred that increased radiation levels to the public or released radioactivity to the environment. In addition to managing its radioactive wastes safely and responsibly, SLAC continued efforts to reduce the legacy sealed sources on site, disposing an additional 56 sealed sources in FY 2015.

SLAC is regulated under a site cleanup requirements order (Board Order) issued by the San Francisco Bay Area Regional Water Quality Control Board (RWQCB; Board Order number R2-2009-0072) on October 19, 2009, for the investigation and remediation of impacted soil and groundwater at SLAC. Risk-based preliminary cleanup goals for impacted soil and groundwater have been established for SLAC, and remediation efforts are being designed and implemented to meet these established goals. The Board Order also lists specific tasks and deadlines for completion of remediation activities. All deliverable submittals to

September 2016 SLAC-R-1068 ES-2

the RWQCB in 2015 were completed and submitted on time. In 2015, SLAC Environmental Restoration Program personnel continued remediation efforts in specific areas impacted by chemicals of potential concern (COPCs). The COPCs present in groundwater and soil vapor are volatile organic compounds (VOCs) and semi-volatile compounds (SVOCs). As of the start of 2015, dual-phase extraction (DPE) systems, which involve the simultaneous extraction and treatment of chemically impacted groundwater and soil vapor, are operational at three of the four major areas within SLAC that have been impacted by COPCs in soil and groundwater. Recent operating and monitoring data from the fourth area, the Test Lab/Central Lab (TL/CL) indicate that the remediation goals have been met. In December 2012, the RWQCB approved a three-year shutdown of the TL/CL system for rebound testing. The third year rebound testing results indicate remediation goals continue to be met. Operating data indicate that the remediation systems at the other three locations have also resulted in significant decreases in concentrations of COPCs in groundwater and soil vapor and are achieving hydraulic control of the groundwater plumes.

September 2016 SLAC-R-1068 ES-3

1 Site Overview

This chapter describes the environmental setting of SLAC and the activities conducted at the site.

1.1 Introduction

SLAC is a national research laboratory operated by Stanford University under contract to the DOE. SLAC is located on the San Francisco Peninsula, about halfway between San Francisco and San Jose, California (Figure 1-1). Current research and scientific user facilities are in the areas of photon science, particle physics, particle astrophysics, accelerator physics, and accelerator research and development. Six scientists have been awarded the Nobel Prize for work carried out at SLAC, and there are 10 members of its faculty in the National Academies.

The majority of SLAC funding comes from the DOE Office of Science, with smaller contributions from the National Aeronautics and Space Administration, National Institutes of Health, and other federal and non-federal sources.

1.1.1 SLAC Mission

SLAC's mission is to leverage its intellectual capital, unique relationship with Stanford University, and location within Silicon Valley to:

- Innovate and operate world-leading accelerators, light sources and scientific tools
- Deliver transformative chemical, materials and biological science enabled by our unique experimental facilities
- Perform use-inspired and translational research in energy
- Define and pursue a frontier program in particle astrophysics and cosmology

In pursuit of this mission, SLAC is committed to operating a safe laboratory that employs and trains the best and brightest minds, helping to ensure the future economic strength and security of the nation.

1.1.2 Research Program

SLAC has three major research areas: photon science, particle physics, and accelerator science and technology. In the photon science program, SLAC develops and supports innovative research instrumentation for X-ray based studies of matter on length scales below the nanometer level and on time scales from milli- down to femto-seconds. Photon science research encompasses such diverse elements as magnetic materials science, molecular environmental science, and structural biology; and the rapidly developing field of ultrafast X-ray science.

The principal areas of particle physics studied at SLAC include the electron energy frontier using a linear collider, theoretical investigations of the quantum universe and, at the Kavli Institute for Particle Astrophysics and Cosmology, non-accelerator tests of the Standard Model through investigations of dark matter and dark energy. The use of particle accelerators and observatories in space and on the ground helps us understand what our universe is made of at its most basic and fundamental level.

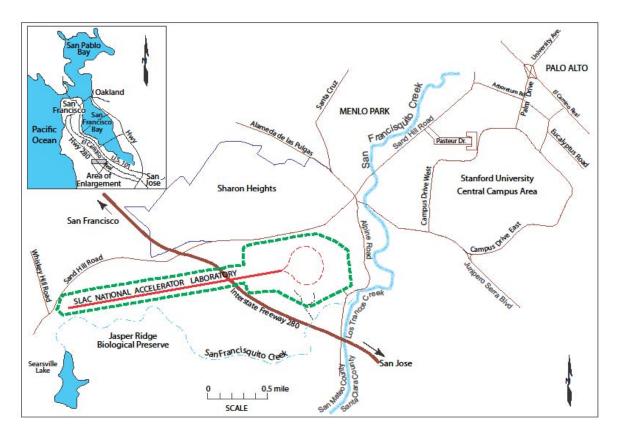


Figure 1-1 SLAC Site Location

The Linac Coherent Light Source (LCLS) Directorate continues its experimental operations with the world's first hard X-ray free-electron laser that is exceeding all expectations. This unique instrument produces X-ray beams a billion times more powerful than synchrotron sources, and is revolutionizing our understanding of the nanoscale world by creating the first stop-action movies of individual atoms and molecules undergoing chemical reactions. LCLS can provide both the intensity needed to probe ultra-small complex structures and the short pulses required to resolve their ultra-fast motion. Researchers have recently succeeded in reducing the pulse duration to one femto-second (10E-15 seconds).

SLAC supports other world-class research in physics as well. The two-mile linear accelerator (linac) at SLAC, constructed in the early 1960s, generates high-intensity beams of electrons and positrons up to 50 billion electron volts. The linac was also used to inject electrons and positrons into colliding-beam storage rings for particle physics research. One of these storage rings, the Stanford Positron-Electron Asymmetric Ring (SPEAR), now contains a separate, shorter linac and a booster ring for injecting accelerated beams of electrons. SPEAR is dedicated to synchrotron radiation research, and the synchrotron light it generates is used by the Stanford Synchrotron Radiation Lightsource (SSRL), a division of SLAC, to perform experiments. At SSRL, researchers work at the nanoscale frontier, making discoveries in solid-state physics, material science, environmental science, structural biology, and chemistry. Examples of research

performed at SSRL include: mapping the distribution of elements in diseased brains; seeking a deeper understanding of Alzheimer's and Parkinson's diseases; identifying the detailed structures of scores of proteins; examining remnants of soft tissues in hundred million-year-old dinosaur fossils; and characterizing the quantum electronic workings of new materials, leading the way toward the superconductors of the future.

1.2 Location

SLAC is located in a belt of low, rolling foothills between the alluvial plain bordering San Francisco Bay to the east and the Santa Cruz Mountains to the west. The site varies in elevation from 175 to 380 feet above sea level. The alluvial plain to the east lies less than 151 feet above sea level and the mountains to the west rise abruptly to over 2,000 feet.

The site occupies 426 acres of land owned by Stanford University. The property was originally leased by Stanford University in 1962 to the U.S. Atomic Energy Commission, the predecessor to the DOE, for purposes of research into the basic properties of matter. The DOE and Stanford University signed a new lease in 2010 which extends through 2043. The land is part of Stanford's academic preserve, and is located west of the university and the city of Palo Alto in an unincorporated portion of San Mateo County.

The site lies between Sand Hill Road and Alpine Road, bisected by Highway 280, on an elongated parcel roughly 2.75 miles long, oriented in an east-west direction. The parcel widens to about 0.6 miles at the target (east) end to allow space for buildings and experimental facilities. The south side of much of the western end of the parcel is bordered by Stanford University's Jasper Ridge Biological Preserve (JRBP), which includes part of the San Francisquito Creek riparian channel, the last channel of its kind between San Jose and San Francisco still in its natural state. San Francisquito Creek is seasonal (dashed line, Figure 1-1) with sections of its streambed drying up during warmer months. Los Trancos Creek typically has water flowing year-round (solid line, Figure 1-1), but not during the recent drought conditions.

1.3 Climate

The climate in the SLAC area is Mediterranean. Winters are cool and moist, and summers are mostly warm and dry. Daily mean temperatures are seldom below 32 degrees Fahrenheit or above 86 degrees Fahrenheit. Rainfall typically averages about 22 inches per year. The distribution of precipitation is highly seasonal. Approximately 75 percent of the precipitation, including most of the major storms, occurs during the fourmonth period from December through March of each year. Most winter storm periods last from two days to a week in duration. The storm centers are usually characterized by relatively heavy rainfall and high winds.

1.4 Land Use

The SLAC site is located on an unincorporated portion of San Mateo County and is zoned in the San Mateo County General Plan as a *residential estate*. Approximately 30 percent of the property is developed with buildings and pavement, mostly in the core campus area.

Land use to the immediate west is commercial (office buildings and a hotel), and farther west is agricultural and the JRBP. Land use to the north is mostly commercial, residential, and recreational (a golf course), with a school and office buildings located north of the central campus. Land use to the east is residential, recreational (another golf course), and educational (the Stanford campus). Land use to the south is

agricultural (including a horse boarding and training facility), preserved open space, and residential.

1.5 Water Supply

Domestic water for SLAC is supplied by the Menlo Park Municipal Water Department (MPMWD). The source is the City of San Francisco-operated Hetch Hetchy aqueduct system, which is fed from reservoirs located in the Sierra Nevada. SLAC, the neighboring Sharon Heights development (to the north), and the Stanford Shopping Center all receive water service from an independent system within the MPMWD. This separate system taps the Hetch Hetchy aqueduct and pumps water up to a 268,391-cubic-feet reservoir north of Sand Hill Road, approximately 1.5 miles from central SLAC.

Drinking and process water are transported throughout the SLAC site by a distribution system protected by backflow prevention devices. Use of water at SLAC is primarily utilized (as high as 80 percent usage) to support cooling of high energy experimental equipment, buildings and associated processes. The remainder of water supply supports SLAC office buildings/grounds and the Stanford facilities on the SLAC campus which include the Guest House, Arrillaga athletic field, Stanford Research Computing Center, and Kavli building. Five offsite groundwater wells have been identified within a one-mile radius of SLAC, three of which are in use. The closest downgradient groundwater well is located approximately 500 feet south of SLAC along the stream margin of San Francisquito Creek. This well was formerly used for agricultural supply but is now capped. Of the other four wells, one is capped, one is used for watering livestock, and the other two are used for residential drinking water.

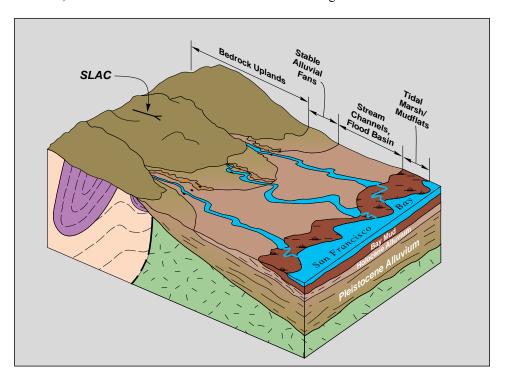


Figure 1-2 Site Area General Geographic and Geologic Setting

1.6 Geology

The SLAC site is underlain by sandstone, with some basalt at the far eastern end. In general, the bedrock on which the western half of the SLAC linac rests is the Whiskey Hill Formation (Eocene age), and the

September 2016 SLAC-R-1068 1-4

bedrock under the eastern half is the Ladera Sandstone (Miocene age). On top of this bedrock at various places along the accelerator alignment is the Santa Clara Formation (Pleistocene age), where alluvial deposits of sand and gravel are found. At the surface is a soil overburden of non-consolidated earth material ranging from 0.3 to 3 feet in depth. Figure 1-2 shows the general geographic and geologic setting of the area.

1.7 Demographics

SLAC has a daytime population of about 1,600 persons. This population consists of PhD physicist/scientists; professionals, including physicists, engineers, programmers, and other scientific-related personnel; and support personnel, including technicians, crafts personnel, laboratory assistants, and administrative associates. In addition to the regular population, SLAC hosts many visiting scientists, students, and researchers.

The populated area around SLAC is a mix of offices, schools, single-family housing, apartments, condominiums, and Stanford University. SLAC is surrounded by five communities: the city of Menlo Park; the towns of Atherton, Portola Valley, and Woodside; and the unincorporated community of Stanford University, which is located in Santa Clara County. Nearby unincorporated communities in San Mateo County include Ladera and two neighborhoods located in western Menlo Park. Two public and two private schools with elementary and/or middle school students are located within one mile of SLAC's perimeter.

September 2016 SLAC-R-1068 1-5

2 Environmental Compliance

2.1 Introduction

This chapter provides a summary of the regulatory framework within which the environmental programs of SLAC operate, and compliance with those regulations for calendar year (CY) 2015.

2.2 Regulatory Framework

The SLAC External Requirements Management Dataset cites the environmental protection and safety requirements and standards that are applicable to the Laboratory.

2.3 Environmental Permits and Notifications

The permits held by SLAC in 2015 are shown in Table 2-1 below.

Table 2-1 General Permits Held by SLAC

Issuing Agency	Permit Type	Description	Number
Bay Area Air Quality Management District	Air quality	Synthetic Minor Operating Permit (SMOP) issued per Title V of the Clean Air Act	1
		Encompasses 41 permitted sources and 21 exempt sources of air emissions (after initial permitting, individual sources integrated into SMOP)	62
California Department of Toxic Substances Control	Hazardous waste treatment	Unit 1A – Building 025, permit by rule (PBR) for cyanide treatment tanks	1
		Unit 1B – Building 038, PBR for metal finishing pretreatment facility	1
		Unit 1C – Building 038, PBR for batch hazardous waste treatment tank	1
		Unit 2 – Building 038, PBR for sludge dryer	1
Silicon Valley Clean Water and West Bay Sanitary District	Wastewater discharge	Mandatory Wastewater Discharge Permit	1
Regional Water Quality Control Board	Stormwater	Industrial activities stormwater general permit	1

Issuing Agency	Permit Type	Description	Number
San Mateo County/CUPA	CUPA programs	Permit By Rule; Above Ground Tank/Spill Prevention Control and Countermeasures Plan; Hazardous Material Storage > 32000 gal, 224000 lbs., 112000 cf.; Hazardous Waste Generator 51- 250 tons; CalARP	1
US Environmental Protection Agency	Hazardous waste	90-day hazardous waste generator	1

Notes:

CalARP – California Accidental Release Prevention Program
CUPA – Certified Unified Program Agency
gal – gallon
lbs. – pounds
cf. – cubic feet
PBR – permit by rule

SPCC - Spill Prevention, Control and Countermeasures Plan

> - greater than

2.4 Environmental Incidents

2.4.1 Non-radiological Incidents

SLAC was in compliance with all permitted discharge limits at all three monitoring locations in 2015. However, a Notice of Violation (NOV) was received on September 29, 2015, indicating that SLAC was in violation of its Mandatory Wastewater Discharge Permit Number WB 111216, because a semiannual monitoring sample was not collected from the Former Hazardous Waste Storage Area (FHWSA) groundwater treatment system during the period of January 1 through June 30, 2015. The FHWSA groundwater treatment system was temporarily shut down during that period as part of a groundwater rebound study at the site. On May 29, 2015, SLAC's Environmental Restoration group restarted the system, triggering the need to collect a representative wastewater sample by June 30, 2015. Due to an administrative oversight however, a sample was not collected by the required date of June 30, 2015. Although no sample was collected from the FHWSA treatment system effluent, each extraction well was sampled between May 12 and May 14, 2015. Groundwater samples collected from the extraction wells represent the worst case chemical concentration scenario because the samples collected are of untreated groundwater that is piped to the treatment system. The analytical data from these samples indicated that the concentrations did not exceed the Silicon Valley Clean Water (SVCW) limits during the period of operation, May 29, 2016 to June 30, 2015

During 2015, SLAC reported one Category 3 sanitary sewer overflow to the State Water Resources Control Board (SWRCB). The volume of the overflow incident was approximately 1 gallon. The overflow did not reach any storm water catch basins or surface waters.

2.4.2 Radiological Incidents

In CY 2015, no radiological incidents occurred that increased radiation levels above natural background to the public or released radioactivity to the environment. As detailed in Chapter 5, "Environmental Radiological Program," SLAC was in compliance with all radiological requirements related to the environment and the public throughout CY 2015.

2.5 Assessments, Inspections, and Quality Assurance

The environmental programs at SLAC are subject to routine assessments, inspections, and quality assurance measures conducted by SLAC, DOE and external regulators. Those conducted during CY 2015 are reported here.

2.5.1 Assessments

External assessments conducted by regulators occur periodically and include quarterly radiation monitoring of the SLAC perimeter by the California Department of Health Services. Currently, monitoring results are not available to SLAC for 2015.

2.5.2 Inspections

The San Mateo County Certified Unified Program Agency (CUPA) conducted their annual inspection at SLAC from November 30 through December 4, 2015. The inspection included the following programs:

- Hazardous Materials Business Plan
- Hazardous Waste Generator
- Surface Water Discharges
- Tiered Permitting
- Waste Tires
- Aboveground Storage Tanks

Periodic inspections of the environmental programs are performed at SLAC by environmental regulatory agencies. Table 2-2 lists the inspections conducted in CY 2015 by these agencies.

Table 2-2 Environmental Audits and Inspections

Regulatory Agency	Inspection Title	Date	Violations
Silicon Valley Clean Water	Annual Compliance Inspection	October 28, 2015	0
San Mateo County CUPA	Annual Compliance Inspection	November 30 through December 4, 2015 ¹	0

2.5.3 Quality Assurance

The SLAC site-wide quality assurance (QA) program is consistent with the requirements of DOE Order 414.1D, Quality Assurance (4-25-2011) and includes documented roles, responsibilities, and authorities for implementing the QA criteria in the order. The SLAC prime contract also contains H-Clauses that require SLAC to implement a Contractor Assurance System (CAS) as outlined in the SLAC Contractor Assurance Description approved by the DOE SLAC Site Office (SSO). Both the QA and CAS programs at SLAC require the performance of risk and compliance based self-assessments and the management of associated issues. Environmental Program Assessments of program elements are conducted by SLAC and DOE based on past performance, management discretion or regulatory drivers and are tracked in the Integrated Assessment Schedule (IAS). Issues from these assessments are managed via the SLAC Action Tracking System (ATS). The IAS and ATS are maintained by the SLAC Contractor and Quality Assurance (CQA) Office.

The SLAC Contractor Quality Assurance Office is responsible for:

- Ensuring that risk and compliance-based self-assessments or audits are regularly performed for ES&H programs and documented in the SLAC IAS.
- Ensuring that issues from ES&H Program assessments or audits are managed in the SLAC ATS.
- Providing direction for implementation of the SLAC CAS and for the QA criteria from DOE Order 414.1D as they apply to ES&H program implementation.

2.5.3.1 Environmental Non-radiological Program

The Environmental Protection Department uses the *Quality Assurance Project Plan for the Environmental Protection Program*² for data quality review of analytical laboratory results of solid and liquid samples. This document includes all components required of quality assurance project plans and is consistent with United States Environmental Protection Agency (USEPA), Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA, or Superfund), and DOE guidance documents. The

The CUPA inspector noted two RCRA non-compliances that were corrected on the spot. These non-compliances are reflected in EPA's ECHO compliance database on enforcement.

Stanford Linear Accelerator Center, Environment, Safety, and Health Division, Environmental Protection Department, *Quality Assurance Project Plan for the Environmental Protection Program* (SLAC-I-750-2A17M-003 R007, December 2015)

components include defining required laboratory and field QA and quality control (QC) procedures and corrective actions, along with data validation and reporting.

2.5.3.2 Environmental Radiological Program

Programmatic QA/QC is governed by the SLAC Radiological Environmental Protection (REP) program manual. Specific radioanalysis laboratory procedures and data validation as well as reporting for environmental samples are governed by the SLAC Radioanalysis Laboratory Quality Assurance Manual. Due to resource constrains, SLAC has not participated in the Mixed Analyte Performance Evaluation Program (MAPEP) administered by the DOE Idaho National Laboratory since 2014. However, SLAC does perform a comparison of radioanalysis data from SLAC and an off-site California-certified laboratory (Test America, St Louis) to support the REP program. Both laboratories must meet stringent QA/QC specifications and certifications that define, monitor, and document laboratory performance. Duplicate samples (mainly well water samples) are periodically analyzed by both SLAC and the off-site radioanalysis laboratory. The results from these two laboratories are then compared and documented to identify any discrepancies and/or biases. For CY 2015, the results of these comparisons were consistent with each other, supporting the high level of QA/QC standards of the SLAC data.

3 Management Systems

3.1 Introduction

This chapter provides an overview of the SLAC organizational structure, management approach, and EMS implementation used to protect the environment. The results for the various measures and reviews discussed below are contained in Chapter 2, "Environmental Compliance".

3.2 SLAC Organization

SLAC is organized into the following six directorates: Director's Office, Accelerator Directorate, Linac Coherent Light Source Directorate, Science Directorate, SSRL Directorate, and the Technology & Innovation Directorate. SLAC's customers include the DOE, the many users who participate in experiments at SLAC using the laboratory's unique experimental facilities, and the sponsors of work conducted under the work-for-others program.

3.3 ES&H Division Organization

The ES&H Division consists of seven departments (see below) and a Division Office. The Division Office is tasked with overall strategic planning and management. The shared goal is to ensure that SLAC operates in compliance with federal, state, and local laws and regulations, as well as DOE directives.

3.3.1 Environmental Protection

The Environmental Protection (EP) Department has two primary functional areas that are responsible for developing and managing the requirements under the EMS: Environmental Compliance and Environmental Restoration. The EMS is the overarching management system that SLAC uses for identifying and managing environmental aspects and is further described in Section 3.5. The EP Department develops and implements the following programs: pollution prevention, stormwater and industrial wastewater, air quality, toxic substances control, National Environmental Policy Act (NEPA), the National Historic Preservation Act (NHPA), and spill prevention, as well as groundwater protection and oversees work to restore soil and groundwater impacted with chemicals from historical operations.

3.3.2 Field Services

The Field Services Department consists of three technical groups – Waste Management (WM) Group, Chemical Management Group and Safety Services Group. The WM Group is responsible for coordinating the management and off-site disposal of regulated and hazardous wastes, and developing and implementing hazardous waste minimization plans. The Chemical Management Group is multifaceted and addresses chemical safety at every point in the chemical lifecycle from transportation, procurement, use, storage, inventory management, and implements the Toxic and Hazardous Material Reduction Plan. The Safety

Services Group is responsible for providing industrial and Occupational Safety and Health Act (OSHA) construction safety oversight to construction projects, operations and maintenance, as well as providing safety training classes to SLAC personnel.

3.3.3 Security and Emergency Management

The SLAC Fire Marshal's Office works with SLAC Security to provide oversight of two intertwined site safety functions - Fire Protection and Emergency Response. Fire protection is led by the SLAC Fire Marshal. Fire protection program oversight is provided by two licensed fire protection engineers in conjunction with several fire protection specialists. Emergency response oversight is led by the Assistant Fire Marshal, who is also SLAC's Emergency Management Coordinator. The SLAC internal emergency management organization includes the SLAC Emergency Response Team (ERT) and SLAC Site Security which has California Emergency Certified Technicians (EMT) on duty 24 hours a day, seven days a week. The Fire Marshal's Office includes a full-time Emergency Response Specialist in addition to the Emergency Management Coordinator. As of May 1, 2012, SLAC has been supported by the County of San Mateo Fire Department through a Memorandum of Agreement with the Menlo Park Fire Protection District. Site Security is led by a SLAC Security Manager and staffed by contract security professionals who are responsible for providing site-wide security services and emergency assistance 24 hours a day, seven days a week.

3.3.4 Radiation Protection

The SLAC Radiation Protection (RP) Department includes five technical groups – The Radiation Physics Group, Radiation Protection Field Operations (RPFO) Group, Dosimetry and Radiological Environmental Protection Group (DREP), Radioactive Waste Management (RWM) Group, and Laser Safety Group. The Radiation Physics Group is responsible for providing support in safety analysis and control (including shielding calculations and safety system design) for new or modified beam lines, experiments and facilities, and providing authorization and oversight for the safe operation of beam lines and experiments to protect the workers, the general public and the environment. The RPFO is responsible for overseeing radiological monitoring, training, radiological control and work support. The DREP Group is responsible for providing dosimetry services (external, internal and area), assessment and/or monitoring of environmental impacts (described in more details in Section 5), operation of the Radioanalysis Laboratory, and operation of instrumentation program. The RWM Group is responsible for overseeing radioactive waste management at SLAC, such as low-level radioactive waste disposal (described in more details in Chapter 5). The Laser Safety Group is responsible for developing and implementing SLAC's Laser Safety Program.

3.3.5 Project Safety

The ES&H Project Safety Department consists of four groups – the Building Inspection Office, Project Safety Support Group, and Safety Officer Group and Industrial Hygiene (IH) Group. The Building Inspection Office is responsible for providing building code oversight of construction projects during the plan review process and construction phases. The Project Safety Support Group is responsible for general construction safety oversight, project support (ES&H liaison) to project managers and scientists, and safety oversight of specific programs in areas such as oxygen deficiency hazards, and compressed gas systems.

The Safety Officer Group consists of the SLAC Fire Marshal and the Electrical Safety Officer. The IH Group is responsible for assisting with the management of SLAC's safety and health programs, and keeping SLAC healthy and safe by anticipation, recognition, evaluation, prevention, and control of environmental factors or stresses which may cause sickness or impaired health and well-being.

3.3.6 Training and Information Management

The Information Management Department assists with the implementation of SLAC's safety and health programs including ES&H training, ES&H publishing, and ES&H web and business applications.

3.3.7 Occupational Health

The Occupational Health Center provides on-site medical services including treatment of minor injuries such as cuts, minor abrasions and burns, sprains/strains, and removing splinters and ticks. The department also provides a medical surveillance program for employees who may be potentially exposed to chemical and physical hazards.

3.4 Integrated Safety and Environmental Management System

SLAC's commitments to protecting the health and safety of on-site personnel, the public, and the environment are embodied in the SLAC Environment, Safety and Health Policy.³ SLAC ensures that the site is operated in a safe, environmentally responsible manner and complies with applicable laws, regulations, standards and other requirements through implementation of an Integrated Safety and Environmental Management System (ISEMS). The ISEMS integrates the key elements of effective safety and environmental management systems into the mission and everyday operations of the site.

3.4.1 Integrated Safety and Environmental Management System

The 'plan, do, check, and improve' approach of ISEMS⁴ has been formally adopted by SLAC, and has been incorporated into the SLAC Worker Safety and Health Program.⁵ Work at SLAC follows the five core functions of Integrated Safety Management (ISM), which is consistent with the EMS process (policy, planning, implementation, checking and corrective action, and management review):

³ SLAC Environment, Safety and Health Policy, http://www-group.slac.stanford.edu/esh/about_esh/eshpolicy.htm

SLAC Environment, Safety, and Health Division, "Integrated Safety and Environmental Management Systems", http://www-group.slac.stanford.edu/esh/general/isems/

SLAC National Accelerator Laboratory, Environment, Safety, and Health Division, SLAC Worker Safety and Health Program, (SLAC-I-720-0A21B-001-R006), http://www-group.slac.stanford.edu/esh/general/wshp/

- Define the scope of work
- Analyze the hazards
- Develop and implement hazard controls
- Perform work within controls
- Provide feedback and continuous improvement

3.4.2 Requirements Management System

The laws and regulations that specify ES&H and other external requirements of the Laboratory are derived from the following:

- The DOE/Stanford University prime contract for SLAC
- DOE approved compliance plans for contractual DOE Directives
- SLAC program documentation (e.g., the ES&H Manual)
- SLAC subject matter experts (SMEs)

SLAC's External Requirements dataset contains laws and regulations not specifically cited in the prime contractor in DOE Directive compliance plans. Updates to the dataset are managed by SLAC's prime contract office and occur when SLAC program documentation is updated affecting citations of external regulations (e.g., industrial safety standards, local laws), and when external regulations are identified by SMEs as applicable to the work at SLAC. SMEs notify the prime contract office of the new or changed regulations so the dataset can be updated, as appropriate.

3.4.3 Environmental Performance Measures

In addition to complying with external requirements, SLAC evaluates its performance against measures and metrics. Specific performance objectives, measures and targets are jointly developed by DOE and SLAC, and are approved and formally incorporated into the M&O contract each fiscal year. DOE uses the contract performance measures, and results of ongoing field observations, surveillances and routine assessments of SLAC operations and construction activities to formally evaluate contractor performance in all areas, including ES&H.

In FY 2015, SLAC established environmentally relevant performance goals to ensure protection of the environment. Measures were initiated to ensure the effective development, implementation, and maintenance of an efficient Environmental Management System.

SLAC received a grade of A- from DOE for its environmental performance. In particular, the following accomplishments were noted for FY 2015:

• *SLAC made significant progress* on site cleanup through effective implementation of material clearance and release protocols that allowed SLAC to recycle metals previously encumbered by the DOE metals moratorium and suspension.

- SLAC recycled over 700 tons of scrap metal from BaBar and two other locations.
- SLAC performed numerous remediation activities to further reduce the footprint of legacy contamination at groundwater sites.

3.4.4 Training

To ensure every employee is both aware and capable of fulfilling his or her responsibilities, SLAC maintains an extensive program of classroom and computer-based environmental and health and safety training. For example, personnel who handle hazardous chemicals and waste are provided training in chemical and waste management, waste minimization, pollution prevention, stormwater protection, on-site transportation of hazardous chemicals and waste, and basic spill and emergency response. Details on SLAC's training program are available online. Workers are required to have all appropriate environmental and health and safety training prior to performing any work assigned to them. Training received by each worker is documented in his or her Safety Training Assessment, which is formally reviewed and approved annually by their supervisor.

3.5 Environmental Management System

The EMS portion of the ISEMS is essentially a systematic approach for ensuring environmental improvement – a continual cycle of planning, implementing, reviewing and improving to ensure protection of the air, water, land, and other natural resources that may be potentially impacted by operational activities. SLAC's EMS program is described in detail in the *EMS Description* ⁷ document.

The Office of Management and Budget issues an annual Environmental Stewardship scorecard for the federal agencies and an EMS Report Card is one of four elements. SLAC achieved a score of "green" on its 2015 EMS Report Card, indicating that all elements of the EMS are in place and working. Despite receiving a score of "green", SLAC strives to continually improve its EMS.

SLAC's EMS is consistent with International Organization of Standardization (ISO) 14001:2004. The SLAC EMS was formally in place on December 21, 2005, following a DOE assessment and declaration, and has been assessed and revalidated by DOE every three years. SLAC's EMS was last assessed in April 2015 by the DOE who determined the EMS to be fully implemented and in conformance with the ISO 14001:2004 standard for EMS. Based on these results, SLAC's EMS was formally revalidated by the DOE in June 2015.

The annual review and update of environmental aspects and determination of significance was completed during the year by SLAC's EMS Working Group. Seven new objectives and targets were established for 2015. For each objective and target, a work plan, also referred to as an Environmental Management Program (EMP), was completed. These EMPs addressed the following environmental aspect categories:

⁶ SLAC National Accelerator Laboratory, *SLAC Training*, http://www-group.slac.stanford.edu/esh/training/

SLAC National Accelerator Laboratory, EMS Description, SLAC-750-0A03H-002 R6, September 2015

- Air emissions
- Discharge to Wastewater Systems
- Industrial and Hazardous Waste Generation, Management, Storage, Transportation and Disposal
- Surface Water and Stormwater
- Use, reuse, and recycling
- Conservation of resources Water

Several of the notable accomplishments achieved during FY 2015 for the EMPs include the following:

- SLAC increased its number of EV charging stations to support staff commuting to work using EVs, bringing the total number or Level 1 shared fleet/personal vehicle fee-based ports to 26 and adding 10 new Level II EV ChargePoint pay-by-use ports.
- SLAC's ZWP was expanded to four additional buildings, bringing the total to twelve buildings.
 Approximately 66 percent of the staff at SLAC work in buildings that are participating in the program.
- SLAC converted approximately 20,000 square feet of irrigated turf to a drought resistant landscape and for this received a rebate of \$39,000 from the City of Menlo Park, California.

Additionally, SLAC's progress on the sustainability goals of EO 13693, including those related to GHGs, energy, water, fuel-reduction and high-performance sustainable buildings is provided in Section 4.7, *Sustainability*. SLAC's GHG inventory work is discussed in Section 4.2.2.9.

4 Environmental Non-radiological Programs

4.1 Introduction

During the course of providing accelerators, detectors, instrumentation, and support for national and international research programs, SLAC manufactures and maintains one-of-a-kind research equipment, which requires the use and management of various industrial chemicals, gases and metals. In addition, SLAC has the potential to impact the environment due to storage and handling of chemicals and the large quantities of electricity and cooling water that are used in the operation of the accelerator. Finally, SLAC has environmental management issues typical of any employer with about 1,600 full-time staff, consisting of PhD physicist/scientists; professionals, including physicists, engineers, programmers, and other scientific-related personnel; and support personnel, including technicians, crafts personnel, laboratory assistants, and administrative associates. In addition to the regular population, SLAC hosts many visiting scientists, students, and researchers.

SLAC has focused considerable efforts to minimize potential environmental impacts working to eliminate generation of waste and emissions. Additionally, SLAC continually strives to improve its environmental performance.

Recognition of SLAC's environmental performance accomplishments is provided in Table 4-1.

Table 4-1 Recent Environmental Awards

Year	Organization	Award/Recognition Program	Description
2011	DOE	Secretarial Honors Achievement Award	Reducing fugitive emissions of sulfur hexafluoride (SF ₆) while raising awareness and sharing case studies
2013	USEPA	Federal Electronics Challenge – Bronze Award	Reducing the environmental impacts of electronics in the End-of-Life phase

This chapter provides an overview of the non-radiological environmental programs SLAC implements to protect air and water quality, to manage hazardous materials in a safe and environmentally responsible manner and to eliminate or minimize the generation of hazardous, non-hazardous, and solid waste. The chapter sections are organized by environmental protection program and describe the regulatory framework, program status for CY 2015, and relevant performance trends. The environmental radiological program is discussed in Chapter 5, and programs covering the monitoring and remediation of groundwater, soil, and sediment are discussed in Chapter 6.

4.2 Air Quality Management Program

SLAC operates various sources that emit air pollutants, including a plating shop, a paint shop, several machine shops, boilers, solvent degreasers, emergency generators, and a vehicle fueling station. In addition,

GHGs, which are used extensively in electrical substations as well as research equipment, are being actively managed per Assembly Bill (AB) 32, the California Global Warming Solutions Act of 2006. This section describes the regulatory framework to which SLAC is subject for the purpose of air quality protection, and presents the status of SLAC's air quality protection program during CY 2015.

4.2.1 Regulatory Framework

In the San Francisco Bay Area, most federal and state air regulatory programs are implemented through the rules and regulations of the Bay Area Air Quality Management District (BAAQMD). Included in the BAAQMD roles and responsibilities is the implementation of Title V of the Clean Air Act. SLAC's Title V Synthetic Minor Operating Permit (SMOP) was issued by the BAAQMD on July 26, 2002. The SMOP stipulates limits on facility-wide emissions of VOCs, total hazardous air pollutants (HAPs), and individual HAPs, along with various other requirements. At the state level, the California Air Resources Board (CARB) is responsible for administering AB 32, the implementation of which was completed in 2012, and providing notices, workshops, training, lectures, and other means to disseminate information as it is developed.

Finally, SLAC is subject to two federal air quality programs, both of which are administered through the Air Division of USEPA Region 9:

- National Emission Standards for Halogenated Solvent Cleaning, under Title 40, Code of Federal Regulations (CFR), Part 63.460
- Protection of Stratospheric Ozone, under 40 CFR 82

4.2.2 Program Status

All air quality deliverables were submitted to regulators on a timely basis during CY 2015.

4.2.2.1 Biennial Facility Enforcement Inspection

The biennial BAAQMD site inspection, which was performed in 2015, found no significant issues and no NOVs were issued.

4.2.2.2 New Source Permits

One new emissions source was permitted during 2015; a sub-slab soil vapor extraction (SSVE) remediation system was installed within the Plant Maintenance and Utilities Building. The Former Solvent Underground Storage Tank Area (FSUST, Chapter 6, section 6.8) is located just west of the building. The installation augments the existing soil-vapor extraction system at the FSUST, which removes VOCs present in the subsurface.

At the end of CY 2015, SLAC managed 62 sources of air emissions, 41 of which were permitted sources and 21 were exempt sources (Chapter 2, Table 2-1).

4.2.2.3 Annual Update for Permit-to-Operate and Annual Title V SMOP Emissions Report

SLAC has two overarching annual deliverables to BAAQMD, as well as other deliverables described in subsequent sections. One primary deliverable submitted is the annual information update requested by BAAQMD for selected permitted sources. This report was submitted to the BAAQMD in April 2015. The permit to operate is renewed annually and covers the period from July 1 to June 30 of the following year. SLAC's permit-to-operate was renewed on June 26, 2014 and was effective from July 1, 2014 through June 30, 2015. The renewal for 2015 came into effect on July 1, 2015.

The other overarching BAAQMD deliverable was the Title V annual emissions report for all onsite sources included in the SMOP, covering the period of July 1, 2014, through June 30, 2015. SLAC submitted the Title V annual emissions report in July 2015.

4.2.2.4 Annual Adhesives Usage Report

SLAC submitted its annual adhesives usage report covering CY 2014 to BAAQMD to satisfy Regulation 8-51-502.2c in April 2015.

4.2.2.5 Annual Air Toxics Report

SLAC submitted its annual air toxics report covering CY 2014 to BAAQMD in accordance with AB2588 in April 2015.

4.2.2.6 Asbestos and Demolition Project Notification Program

For projects that involve the demolition or significant renovation of existing structures, or the management of regulated asbestos-containing material, SLAC is required to provide advance notice to BAAQMD. During CY 2015, 26 construction projects were evaluated by SLAC for the purpose of air quality protection. Based on the project scopes and the results of pre-work asbestos surveys, asbestos demolition/renovation notifications were submitted to BAAQMD for five of these projects.

4.2.2.7 National Emission Standards for Hazardous Air Pollutants

During CY 2015, SLAC owned four emissions sources that are subject to 40 CFR 63, Subpart T "National Emission Standards for Halogenated Solvent Cleaning", which is part of the National Emission Standards for Hazardous Air Pollutants (NESHAP) regulations. Of the four regulated units (solvent cleaners and degreasers), none were in service during CY 2015. The NESHAP deliverables required by USEPA comprise of one annual performance report and two semi-annual exceedance reports. For CY 2014, the annual report was consolidated with the second semi-annual report, and was submitted in January 2015. The first semi-annual report for CY 2014 was submitted to USEPA in July 2015.

4.2.2.8 Vehicle Fleet Management and Source Testing

SLAC operates, fuels, and maintains a diverse fleet of cars, trucks, and specialized pieces of heavy equipment to support its daily operations. Vehicles are provided by one of two federal agencies: the DOE or the United States General Services Administration. SLAC continues to replace and upgrade its service fleet as resources allow.

Fuel purchasing and dispensing is tracked and reported annually to BAAQMD. The permit for SLAC's onsite Gasoline Dispensing Facility (GDF) requires annual source testing of the gasoline dispensing system to ensure proper functioning. A source test was performed on the GDF in September 2015; all results were within regulatory limits. The GDF comprises two tanks, each with its own dispensing nozzle: a larger 1,500-gallon tank and a smaller 500-gallon tank. The smaller tank was converted to dispense ethanol/gasoline blends (85) in 2010, and contained E85 until 2015, when the volume needed by SLAC was no longer available from vendors in the area. During 2015, the use of the tank was converted back to storing gasoline.

4.2.2.9 Greenhouse Gas Inventory and Baseline

GHG emissions are divided into 3 categories, or scopes. Scope 1 emissions are generated onsite and are under the direct control of the facility, such as those produced by combustion of natural gas in a boiler. Scope 2 emissions are associated with onsite use, but are generated by an offsite entity, such as electrical power. Nearly all of SLAC's GHG emissions are Scope 2, due to its high demand for electricity. Scope 3 emissions are business-related but generated offsite. Employee commuting and business travel are included in this category.

The DOE, in accordance with EO requirements, began establishing an agency-wide GHG baseline of its Scope 1 and 2 emissions in FY 2008, using energy and fuel data collected in existing DOE reporting systems. Fugitive emissions data were calculated for SLAC for Scopes 1, 2 and 3, based primarily on site-wide chemical purchasing data. In 2015, SLAC achieved a cumulative reduction in Scope 3 emissions of 18 percent relative to the 2008 baseline.

As part of its GHG management program, CARB established a program that specifically addresses electrical equipment filled with sulfur hexafluoride (SF₆). This compound is the most powerful GHG known, having a Global Warming Potential (GWP) of 23,900 relative to carbon dioxide (CO₂), which has a GWP of 1. In CY 2015, SLAC purchased only one pound of SF₆ for use as a calibration gas by the LCLS project. The SF₆ inventory report was submitted to CARB by the June 1, 2015 deadline.

4.3 Industrial and Sanitary Wastewater Management Program

SLAC discharges industrial wastewater and sanitary sewage to the wastewater collection system operated by the West Bay Sanitary District (WBSD). The sewage is then conveyed via the WBSD's collection system to the wastewater treatment plant operated by SVCW, formerly known as the South Bayside System Authority (SBSA).

4.3.1 Regulatory Framework

The Federal Water Pollution Control Act, now referred to as the Clean Water Act (CWA), was enacted into law in 1972 to halt the degradation of our nation's waters. The CWA established the National Pollutant Discharge Elimination System, which regulates discharges of wastewater from point sources such as a publicly-owned treatment work and categorically regulated industrial facilities, such as electroplating and metal finishing shops.

SLAC operates its industrial and sanitary wastewater programs under mandatory wastewater discharge permits which are negotiated jointly with the WBSD and SVCW. The current permit, which covers the entire facility, became effective December 16, 2011, and expires on December 15, 2016. The mandatory wastewater discharge permit will be renewed in December 2016. SLAC also has a contractual relationship with the WBSD, which specifies the total industrial and sanitary flow that is allowed to be discharged into the municipal wastewater collection system.

Industrial and sanitary monitoring locations at SLAC are shown in Figure 4-1. SLAC's Sand Hill Road flow metering station (Sandhill FMS) is located immediately upstream of SLAC's sewer system connection to WBSD's Sand Hill Road trunk line, located just to the north of the SLAC main gate.

SLAC also has four wastewater flow monitoring stations located on the south side of the facility, which collectively monitor the flow SLAC discharges to the WBSD's Alpine Road trunk line. The four locations are Master Substation (MSub), Alpine Gate (Alpine), Interaction Region 8 (IR08) and IR06 Adit, as shown on Figure 4-1.

SLAC is required to submit a semi-annual self-monitoring report which includes the results of its monitoring of the metal finishing pre-treatment facility (MFPF) and FHWSA Treatment System, as well as certification of a solvent management plan for approximately 100 solvents selected by the SCVW, and reports for discharges of radioactivity in industrial wastewater (see Section 5.5.1).

SLAC National Accelerator Laboratory Sandhill FMS FMS - Flow Monitoring Station MFPF - Metal Fabrication Pretreatment Facility FHWSA - Former Hazardous Waste Storage Area MSub FMS N IROS FMS IROS FMS IROS Adit IROS Adit IROS Adit

Industrial and Sanitary Wastewater Monitoring Locations

Figure 4-1 Industrial and Sanitary Wastewater Monitoring Locations

4.3.2 Program Status

4.3.2.1 Annual Facility Enforcement Inspection

The SCVW conducted the annual facility enforcement inspection on October 28, 2015. SLAC was found to be in compliance and no issues were noted by the SVCW.

4.3.2.2 Water Quality Monitoring Results

SLAC collects water quality samples semi-annually from the MFPF and FHWSA monitoring locations. In addition, SCVW collects samples quarterly at the Sand Hill Road FMS and annually at both the MFPF and FHWSA. Compliance with the water quality parameters contained in the permit is determined at the Sand Hill Road FMS and FHWSA by comparing the mass discharge limit with the daily maximum mass limit. SLAC was in compliance with all permitted discharge limits at all three monitoring locations in 2015.

However, a Notice of Violation (NOV) was received on September 29, 2015, indicating that SLAC was in violation of its Mandatory Wastewater Discharge Permit Number WB 111216, because a semiannual monitoring sample was not collected from the FHWSA groundwater treatment system during the period of January 1 through June 30, 2015. The FHWSA groundwater treatment system was off during that period of time as part of a groundwater rebound study at the site. On May 29, 2015, SLAC's Environmental Restoration group restarted the treatment system, triggering the need to collect a representative wastewater sample by June 30, 2015. Due to an administrative oversight however, a sample was not collected by the required date of June 30, 2015. Although no sample was collected from the FHWSA treatment system effluent, each extraction well was sampled between May 12 and May 14, 2015. Groundwater samples collected from the extraction wells represent the worst case chemical concentration scenario because the samples collected are of untreated groundwater that is piped to the treatment system. The analytical data from these samples indicated that the concentrations did not exceed the SVCW limits during the period of operation, May 29, 2015 to June 30, 2015.

4.3.2.3 Sanitary Sewer Overflow Management

SLAC registered with the SWRCB and the San Francisco Bay RWQCB sanitary sewer overflow reporting systems in October 2008. All spills from the sanitary sewer system are reported to the SWRCB using the sanitary sewer overflow reporting systems. A Category 1 sanitary sewer overflow is a spill of any volume from the sanitary sewer which reaches surface water and/or enters a storm drain channel tributary to surface water. Category 1 spills greater than or equal to 1,000 gallons must be reported within two hours of discovery to the California Office of Emergency Services (Cal OES). A Category 2 sanitary sewer overflow is any spill of 1,000 gallons or greater that does not reach surface water or a drainage channel tributary to surface water. Category 2 spills require that a draft report must be submitted electronically to the California Integrated Water Quality System (CIWQS) within 3 business days. A Category 3 sanitary sewer overflow is any spill less than 1,000 gallons that does not reach surface water or a drainage channel tributary to surface water. Category 3 spills are reported electronically via CIWQS within 30 calendar days after the end of the month in which the overflow occurred. A no-spill certification must be completed and certified via CIWQS within 30 days of a month in which no spills occur.

Statewide General WDRs for Sanitary Sewer Systems, WQO No. 2006-0003. Available at <u>State Water</u> Resources Control Board

In 2015, SLAC reported one Category 3 sanitary sewer overflow to the SWRCB. The volume of the overflow incident was approximately 1 gallon. The overflow occurred on the soil due to a broken pipe, and it was immediately cleaned up. The overflow did not reach any storm water catch basins or surface waters. All no-spill certifications were submitted on schedule.

In August of 2010, the SLAC Sanitary Sewer Management Plan (SSMP) was completed and certified. The Plan includes descriptions of SLAC's sanitary sewer operations and maintenance activities, spill response, and reporting procedures. The SSMP was updated in April 2014 to comply with the new monitoring, recordkeeping, reporting and public notification requirements under Order No. 2013-0058-EXEC, which came into effect as of September 9, 2013.

4.4 Surface Water Management Program

Stormwater flows out of the 426-acre SLAC site through 25 drainage channels. Many of the channels drain areas where the stormwater has little or no potential of exposure to industrial activities. However, in certain areas of the site stormwater does have the potential to come into contact with support activities or facilities. Such activities or facilities include, but are not limited to, metal working, outdoor storage, cooling towers, electrical equipment operation, and secondary containments. Based on the permit requirements of the Industrial General Permit (IGP) Order 97-03-DWQ, eight locations were monitored which are representative of stormwater discharges associated with support activities. These locations are listed below and shown in Figure 4-2.

- Interaction Region 8 (IR-8) Channel
- IR-6 Channel (IR-6)
- North Adit Channel (NA)
- Main Gate East Channel (MGE)
- IR-2 North Channel (IR-2)
- Building 81 North Channel (B81)
- Building 18 (B18)
- Building 15 (B15)

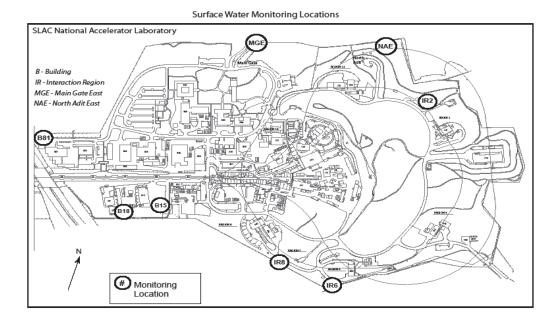


Figure 4-2 Surface Water Monitoring Locations

4.4.1 Regulatory Framework

In 1987, the CWA was amended to include non-point source discharges such as stormwater run-off from industrial, municipal, and construction activities. Federal regulations allow authorized states to issue general permits to regulate industrial stormwater or non-point source discharges. California is an authorized state; and in 1991, the SWRCB adopted the industrial activities stormwater general permit, with the goal of reducing water pollution by regulating stormwater discharges associated with industrial activities. SLAC filed a notice of intent to comply with the general permit.

SLAC complies with the requirements of the IGP through its development and implementation of a stormwater pollution prevention plan (SWPPP). The SWPPP has two main components: a SWMP and a best management practice (BMP) program. The SWMP describes the rationale for sampling, lists the sampling locations, and specifies the analyses to be performed. The BMPs include a list of 17 generic and site-specific practices that serve to minimize the impact on stormwater from SLAC's industrial activities (see Section 4.4.2).

A new IGP Order 2014-0057-DWQ became effective on July 1, 2015. SLAC filed a Notice of Termination (NOT) of coverage from the IGP Order No. 97-03-DWQ on June 26, 2015, and was approved by the RWQCB on October 7, 2015, but was rescinded by the RWQCB on November 24, 2015. After discussions with the Board regarding stormwater permit coverage, the Board recommended in February 2016 that SLAC file a NOI for coverage under IGP Order 2014-0057-DWQ, which shall be completed in 2016 along with the SWPPP and stormwater monitoring program (SWMP). Program Status discussed below is applicable to 16-97-03-DQW.

4.4.2 Program Status

The IGP's definition of wet season extends from October 1 through May 31. This reflects SLAC's climatological conditions, as rainfall totals are typically very low during the months of June through September of each year. Since the IGP's definition of wet season spans two calendar years, the water quality monitoring results discussed below are for the 2014–2015 wet season (October 2014 through May 2015).

The IGP requires submission of an annual report on stormwater activities by July 1 of each year, following the May 31 close of the wet season. SLAC met all sampling and analysis requirements in its SWMP and submitted its annual report, which included all water quality monitoring results, to the RWQCB on schedule.

Automated samplers are located at each of the stormwater monitoring sites. The samplers are triggered by rain gauges and level sensors. Samples are collected during the first eligible storm event at each location and one other event during the rainy season. During the wet season of 2014-2015, a total of 18 samples (two samples per location, plus two duplicate samples) were collected during four storm events.

The general permit requires analysis of stormwater samples for four parameters (pH, total suspended solids, specific conductance, and total organic carbon), and any other potential pollutants, identified by the facility, which may be present in the stormwater in significant quantities. During the wet season of 2014-2015, stormwater samples were analyzed for the four required parameters as well as seven additional parameters (Table 4-2). The additional parameters were selected after a review of SLAC's industrial activities and the results of previous sampling events.

SLAC reviews and compares the analytical results with previous sampling data, background levels, and the SWRCB parameter benchmark values (PBVs). PBVs are not regulatory discharge limits; rather, they are intended to be used as guidance. The majority of the sample results from the wet season of 2014-2015 were below PBVs. At several of the discharge locations though, aluminum, iron, zinc and total suspended solids (TSS) were present at levels above PBVs. Aluminum and iron concentrations reflect background levels of sediment entrained in the stormwater. Zinc is commonly present in many man-made or anthropogenic sources, such as galvanized metal in stormdrain pipelines, metal roofs, as well as in brake lining of vehicles. As such, zinc is commonly present at concentrations referred to as "ambient concentrations" in soil that reflect a combination of naturally-occurring metal in soil particles (the natural background), and contributions from widespread anthropogenic sources that are unrelated to potential contamination from on-site industrial releases or discharges. Zinc from those anthropogenic materials can be distributed locally and regionally through stormwater runoff and airborne transport and deposition of particulates.

State of California, State Water Resources Control Board, Sampling and Analysis Reduction Certification (no date), http://www.waterboards.ca.gov/water_issues/programs/stormwater/docs/smanlrdc.pdf

Table 4-2 Stormwater Parameters Analyzed

Metals	Non-Metals
Aluminum	Total Suspended Solids *
Copper	Total Organic Carbon *
Iron	pH *
Lead	Specific Conductance *
Zinc	Polychlorinated Biphenyls
	Radioactivity

^{* -} Required parameter under Industrial Stormwater General Industrial Permit Order 97-03-DWQ

4.5 Hazardous Materials Management

SLAC uses hazardous materials as part of its experimental programs including the manufacturing and maintenance of experimental devices; as well as in conventional facilities operations, maintenance and construction projects. Examples of hazardous materials managed at SLAC include the following:

- Cryogens
- Compressed gases
- Acids and bases
- Solvents
- Oils and Fuels, including Propane
- Adhesives
- Paints and epoxies
- Metals

Hazardous materials management encompasses numerous programs at SLAC, but the primary goal remains the same: to ensure the safe handling of hazardous materials in order to protect the workers, community, and the environment.

4.5.1 Regulatory Framework

The regulatory framework for hazardous materials regulations, especially in California, has historically been a complex and overlapping web of statutes and regulations. Some of the most important regulatory drivers at the federal level include: Superfund Amendments and Reauthorization Act of 1986 (SARA) Title III), also referred to as the Emergency Planning and Community Right-to-Know Act (EPCRA) of 1986, which focuses on community safety; the Occupational Safety and Health Act (1970), which addresses worker health and safety; the Hazardous Materials Transportation Act of 1975, the purpose of which is to ensure the safe transport of hazardous materials in commerce; and the Toxic Substances Control Act (TSCA) of 1976, the federal statute under which polychlorinated biphenyls (PCBs) and asbestos are regulated.

Important drivers at the state level generally date back to the mid-1980s and include a hazardous materials business plan (HMBP), the CalARP, the underground and aboveground storage tank programs, and pollution prevention and waste minimization programs.

In general, the local implementing agency for hazardous materials regulation in California is the CUPA. The Environmental Health Division of the San Mateo County Health Services Agency is the CUPA responsible for overseeing hazardous materials and waste management at SLAC. A CUPA has broad enforcement responsibilities, which include the SWPPP, the Spill Prevention, Control, and Countermeasures (SPCC) plan, and the Waste Tire Survey and Inspections, as well as the following four hazardous material subject areas:

- Hazardous Materials Business Plan/Emergency Response Plan
- Hazardous Waste/Tiered Permitting/Waste Minimization and Pollution Prevention
- California Accidental Release Program
- California Fire Code Hazardous Materials Management Plan (Section 2701.5.1 and 2701.5.2)

4.5.2 Program Status

Discussed in the following sections are the status of SLAC's 2015 programs related to hazardous materials life-cycle management, including the hazardous materials business plan, the Toxics Release Inventory (TRI), and the CalARP program.

For the period between January 1 and December 31, 2015, 24 chemical storage buildings/areas (or 21 percent of the identified buildings/areas) were field-verified. Usable legacy or unneeded chemicals were removed for redistribution, and products that had expired or had damaged containers or labels were removed for disposal as hazardous waste. This program has been recognized as an effective tool to identify inventory reduction opportunities and provide avenues for reuse and waste reduction.

4.5.2.1 Annual Facility Enforcement Inspections

The San Mateo County CUPA inspected SLAC November 30 through December 4, 2015. There were a number of observations of non-compliance made by CUPA, which were corrected at the time of the inspection. The inspector indicated that SLAC was making positive efforts towards compliance. There were no violations.

4.5.3 Hazardous Materials Business Plan Program

EPCRA, passed in 1986 as Title III of SARA, establishes requirements for emergency planning, notification, and reporting. In California, the requirements of SARA Title III are incorporated into the state's HMBP program.

For the 2015 reporting year, SLAC's HMBP was submitted to the San Mateo County CUPA in October 2015 using the California Environmental Re porting System (CERS).

The HMBP includes the Hazardous Materials Inventory Statement (HMIS). The inventory consists of all hazardous materials present at SLAC in amounts exceeding the state's aggregate threshold quantities (55

gallons for liquids, 500 lbs. for solids, and 200 cubic feet for compressed gases) on a building-by-building basis. It includes hazardous materials in storage as well as hazardous waste, oil-filled equipment, process and bulk tanks, emergency generators containing fuel, and lead/acid batteries. A portion of the hazardous materials inventory is based on procurement data generated through the CMS. The hazardous waste inventory is based on the database maintained by the WM Group. Mixed waste and radioactive materials data are provided by the RP Department. Inventory of process and bulk tanks are part of the SLAC property and building databases. The CMS maps are used to indicate storage area locations.

The plan also includes the SLAC Emergency Management Plan. This plan combines the emergency response requirements for the following programs:

- Hazardous Materials Business Plan
- Hazardous Waste Contingency Plan
- Spill Prevention Control & Countermeasure Plan (SPCC)
- Risk Management Plan (RMP)

4.5.4 Toxics Release Inventory Program

Under EO 13693, *Planning for Federal Sustainability in the Next Decade*, DOE requires its facilities to comply with Toxic Chemical Release Reporting and Community Right-to-Know requirements (40 CFR 372), more commonly referred to as the TRI program. SLAC provides the required information annually to DOE, which reviews, approves, and sends the TRI information to the USEPA and the state of California.

The TRI report is submitted to USEPA by June 30th of each year and reports quantities from the previous calendar year. The TRI report for SLAC submitted to USEPA and the state of California in June 2015 covered the CY 2014 reporting year. Of the more than 400 listed TRI chemicals, only lead is used at SLAC above its regulatory threshold for reporting. As a result, SLAC prepared a TRI Form R for lead and submitted it to the DOE SSO in June 2015. Approximately 10 percent of the lead removed offsite was recycled. TRI data are available to the public via the USEPA website.¹⁰

4.5.5 California Accidental Release Prevention Program

SLAC has only one regulated chemical that is used above its CalARP threshold: potassium cyanide, which is used only in the Plating Shop complex. For this usage, a RMP was prepared and submitted to the CUPA in 2006. When the original RMP was prepared, spent plating baths containing cyanide were stored temporarily at SLAC's Centralized Hazardous Waste Management Area (CHWMA) pending transport for appropriate offsite disposal. Since 2011, the waste handling procedure has been streamlined so that spent plating baths are now drummed and picked up by the waste hauler from the area of use, thus eliminating transport to, and storage in the CHWMA.

http://www.epa.gov/tri/tridata/index.html

As part of the RMP, worst-case scenarios were modeled for a catastrophic release of potassium cyanide, but none of the scenarios led to offsite consequences. Since the impact of such a release was limited to the immediate area of use, SLAC qualified for a Program 1 RMP (the lowest level), whereby a more detailed process hazard assessment and an offsite consequence analysis were not required. The final Program 1 RMP for SLAC was submitted to the CUPA in 2006 and finalized in 2008 following a public comment period. The 5-year review and update of the RMP was submitted to the CUPA in April 2012.

4.5.6 Aboveground Storage Tank Program

Aboveground storage tanks (ASTs) are regulated under the authority of the CWA and California's Aboveground Petroleum Storage Act. A list of all 12 active and regulated ASTs containing petroleum at SLAC during CY 2015 is presented in Table 4-3. All of the petroleum tanks at SLAC are constructed of steel with secondary containment. An SPCC plan is required by 40 CFR 112 for all petroleum-containing ASTs greater than 660 gallons in size. The SLAC SPCC plan was updated in 2013. SLAC does not have any underground storage tanks.

Table 4-3	Aboveground	Petroleum	Tanks
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Petroleum Product	Property Control Number	Location	Number of Tanks	Capacity (gallons)
Diesel	19683	B112 Master Substation	1	2,000
Gasoline	21443	B035 Vehicle Refueling Station	2	1,500/500
Vacuum Oil *	19596	B020 North Damping Ring	1	516
Diesel	19781	B505A Generator Fueling	1	500
Diesel	21287	B007 MCC Generator Fueling	1	500
Vacuum Oil *	19595	B021 South Damping Ring	1	260
X-ray Oil	15192	B044 Klystron Test Lab	3	364/ 227/ 227
Compressor Oil	na	B127 Cryogenics	1	200
Compressor Oil	18562	B127 Cryogenics	1	200

These tanks are used only for short-term storage na - not available

4.5.7 Toxic Substances Control Act Program

The objective of TSCA is to minimize the exposure of humans and the environment to chemicals introduced by the manufacturing, processing, and commercial distribution sectors. One portion of TSCA regulates equipment filled with oil or other dielectric fluids that contain PCBs.

TSCA regulations are administered by the USEPA. No USEPA inspections regarding TSCA were conducted at SLAC during CY 2015.

No new transformers were added to SLAC's transformer inventory during CY 2015, but several were removed from service, bringing the current total inventory of oil-filled transformers at SLAC down from

104 in 2014 to 97 in 2015. Transformers with PCB concentrations of 500 parts per million (ppm) and greater are defined by TSCA as PCB transformers. SLAC has no PCB transformers. Transformers with PCB concentrations equal to or greater than 50 ppm but less than 500 ppm are defined by TSCA as PCB-contaminated transformers. Only 10 of SLAC's 97 transformers are PCB-contaminated. The other 87 transformers contain PCBs at concentrations of less than 50 ppm. As such, they are defined by TSCA as non-PCB transformers. The total quantity of PCBs contained in the 97 transformers in service during 2015 is estimated to be approximately 19.3 lbs.

4.5.8 Chemical Management System

SLAC has been purchasing chemicals solely through *Haas Group International* (Haas) since August 2005 under its CMS program. Haas provides sourcing, purchasing, expediting, and vendor management support for all non-radioactive chemicals and gases used by SLAC. The key objectives of the CMS program at SLAC are to:

- Reduce SLAC's chemical and gas cost through vendor-leveraged buying power
- Reduce SLAC's risk and space requirements associated with storing, managing and handling chemicals
- Reduce time spent by SLAC researchers and other personnel on sourcing, ordering and tracking chemicals
- Generate chemical usage and compliance reports directly from procurement data

Haas is continuing to work with SLAC on the following services:

 Supporting SLAC's sustainability efforts by identifying safer or preferred alternative products and setting up opportunities with potential SLAC users to meet the suppliers and test products

At the end of calendar year 2015, the program had achieved the following:

- Maintained excellent safety performance in the CMS program; no illnesses/injuries or reportable chemical spills in CY 2015
- Ensured contractors have met their training requirements
- Achieved inventory of 5,557 active chemicals in the catalog
- Identified 1,106 users of the CMS program and 107 work areas

4.6 Waste Management and Minimization

During the course of its research operations, SLAC generates a variety of waste streams, including both hazardous wastes and non-hazardous wastes. The latter includes industrial waste, municipal solid waste, and construction and demolition debris.

4.6.1 Hazardous Waste Management and Minimization

4.6.1.1 Regulatory Framework

SLAC is a 90-day hazardous waste generator and as such, is not required to obtain a Resource Conservation and Recovery Act (RCRA) Part B permit that would allow the treatment, storage and/or disposal of hazardous waste on-site (i.e. a treatment, storage, and disposal facility permit) under the federal RCRA regulations. However, SLAC does have permits to treat a few RCRA-exempt and non-RCRA (i.e. California-only) hazardous waste streams (see Section 4.6.1.2 regarding the state-level tiered permit program).

The USEPA has delegated authority for implementing the federal RCRA program to the state of California. In turn, the state has delegated its authority for certain aspects of hazardous waste program oversight to the local CUPA. The San Mateo County Health Services Agency, Environmental Health Division serves as the CUPA with delegated authority to oversee SLAC's hazardous waste management activities.

4.6.1.2 Hazardous Waste Treatment: Tiered Permitting Program

The five tiers of California hazardous waste permits, presented in order of decreasing regulation, are the *full permit, standard permit, permit by rule, conditional authorization*, and *conditional exemption*. SLAC operates a total of four hazardous waste treatment units, all under permit by rule. These units are authorized to treat listed or characteristic hazardous wastes. The various units and tiered permit level are summarized in Table 4-4.

Table 4-4 Hazardous Waste Treatment Units Subject to Tiered Permitting

Unit Number	Location/Description
Unit 1A	Cyanide Treatment Tanks
Unit 1B	Metal Finishing Pre-treatment Facility
Unit 1C	Batch Hazardous Waste Treatment Tank
Unit 2	Metal Finishing Pre-treatment Facility – Sludge Dryer
	Unit 1A Unit 1B Unit 1C

4.6.1.3 Hazardous Waste Tracking

This section does not include radioactive waste. SLAC utilizes a self-developed, site-specific computerized hazardous waste tracking system (WTS). Hazardous wastes are tracked from the time they are generated to final appropriate disposal off-site. The WTS includes fields that generate information required for the SARA Title III, TRI, SB 14 and TSCA PCBs reports.

4.6.1.4 Hazardous Waste Minimization

SLAC hazardous waste generation rates have been reduced through a combination of waste minimization and pollution prevention techniques, and processes including the following:

- Reducing generation of excess chemicals through CMS
- Converting non-hazardous empty metal containers and drums to scrap metal

- Exchanging chemicals with other users
- Reclassifying waste streams to reduce hazardous waste volumes
- Re-using chemicals
- Returning unused material to the vendor or manufacturer
- Sending electrical equipment offsite for re-use by other organizations

SLAC continues to make progress in reducing hazardous waste generated from routine operations. Routine wastes are those wastes associated with SLAC's routine operations and maintenance processes. For FY 2015, SLAC reduced its hazardous waste generated by routine operations from the 1993 baseline of 147 tons to 12 tons, a 91 percent reduction. Measures will continue to be taken to further reduce hazardous waste by helping smaller generators increase their awareness of waste reduction opportunities, helping them procure less hazardous chemicals, and helping them learn to develop for themselves more focused waste reduction measures for their work areas.

4.6.2 Non-Hazardous Waste Management and Minimization

Non-hazardous waste can be grouped into non-hazardous industrial waste, municipal solid waste, and, C&D debris.

4.6.2.1 Non-hazardous Industrial Waste Management

SLAC's WM Group manages industrial waste resulting from SLAC's laboratory operations and remediation operations that, while not classified as hazardous, is not sufficiently "clean" to be disposed of in a municipal or sanitary solid waste landfill. Examples of industrial wastes include soils containing low levels of petroleum hydrocarbons, PCBs or metals that are classified as non-hazardous but are not acceptable for disposal at municipal landfills. In California, industrial wastes are generally termed *Class 2* waste since they are specifically required to be disposed of at Class 2 landfills (these provide an intermediate level of protection to the environment between *Class 1*, hazardous waste landfills and *Class 3*, municipal solid waste landfills).

4.6.2.2 Municipal Solid Waste Management

The term *municipal solid waste* (MSW) refers to the following waste streams generated at SLAC:

- Beverage containers (glass, aluminum, plastic)
- Paper (white paper, mixed paper)
- Cardboard
- Scrap wood
- Scrap metal
- Garden/landscaping waste
- Salvage sales and transfers

- Food wastes
- Tires
- Trash (non-recyclable waste)

SLAC's Facilities & Operations (F&O) Department operates a MSW management program that collects a variety of recyclable and compostable materials as well as regular dumpster refuse (i.e., trash). SLAC's Property Control Department operates a salvage operation that sells metal, equipment, and other salvageable commodities for their cash value or makes them available to the site and others for reuse. Both of these programs help SLAC minimize disposal of MSW in landfills.

SLAC also has programs in place to manage other wastes including C&D wastes, electronic wastes (e-wastes), and universal wastes, as described in Sections 4.6.2.3 and 4.6.3.

SLAC has made substantial gains in MSW diversion from landfills. Table 4-5 and Figure 4-4 show SLAC's MSW diversion rates over the last eight years.

As indicated in the table below, SLAC's MSW diversion rates since FY 2013 are significantly higher than in past years. This is due to a large quantity of scrap metal recycled by SLAC starting in FY 2013.

SLAC continues to strive for MSW waste reduction through expansion of zero waste programs in SLAC office buildings. SLAC's zero waste program utilizes a model developed by the City of San Francisco for commercial office buildings, which includes centralized waste, recycling, and compost collection areas, and compost collection of paper towels in the restrooms. The program was first instituted in 2008 at the SLAC cafeteria. In 2012, SLAC began expanding this program to office buildings. Through FY 2015, the program has been implemented in twelve buildings (Buildings 024, 028, 035, 040, 041, 052, 053, 137E/W, 750/751, 901, 950, 999) and two trailers (Trailers 241 and 242). Approximately 66 percent of the staff work in buildings participating in the program.

Table 4-5 Break-down of Municipal Solid Waste Diversion Quantities FY 2010 - FY 2015, (Excluding C&D, E-Waste, and Universal Waste)

Year (FY)	MSW Disposed (all Offsite) (tons)	MSW Diverted (1) (tons)	MSW Composted (2) (tons)	Waste to Energy (3) (tons)	MSW Diversion Rate (%)
2010	531.3	381.2	191.8	-	51.9
2011	522.4	425.5	169.5	-	53.3
2012	399.2	545.6	164.9	-	64.0
2013	399.3	1769.5	115.2	-	82.5
2014	306.1	1493.1	105.9	28.8	84.2
2015	269.9	982.8	131.7	34.9	81.0

Notes:

- (1) "MSW Diverted" includes materials recycled including paper, cardboard, scrap metal, scrap wood, equipment sold or transferred, and tires, and does not include C&D, e-waste, or universal wastes.
- (2) "MSW Composted" includes materials composted including green waste such as garden and landscape trimmings and food waste.
- (3) Waste to Energy includes those materials diverted from landfill and used for energy, such as scrap wood sent as fuel to boilers. Prior to FY2014, this category was not tracked separately but included in the MSW Diverted tonnage.

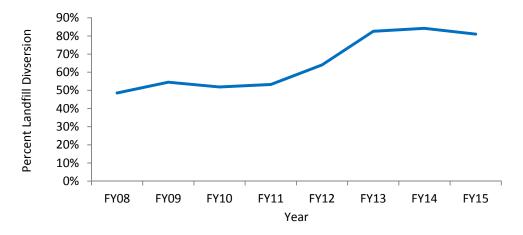


Figure 4-3 Municipal Solid Waste Diversion Rates 20 08 – 2015 (Excluding C&D, E-Waste, and Universal Wastes)

Additional information on SLAC's MSW diversion program and data are provided in SLAC's *Site Sustainability Plan*. ¹¹

4.6.2.3 Construction and Demolition Debris

C&D debris include a variety of non-hazardous materials generated as a result of construction projects, and may include concrete, wood, metal, gypsum board, and other materials. SLAC's major construction and renovation contracts include requirements for recycling of C&D wastes and as a result, SLAC achieves high landfill diversion rates for C&D materials, as illustrated in Table 4-6. Recycling of demolition materials from the Science and User Support Building (SUSB) construction project accounted for the very high rates of C&D diverted in FY 2014 compared to other years.

Table 4-6 Break-down of Construction and Demolition Diversion Quantities FY 2010 - FY 2015 (Excluding Soil Reuse)

Year (FY)	C&D Disposed (tons)	C&D Diverted (tons)	Diversion (%)
2010	18	608	97
2011	25	1502	99
2012	21	283	93
2013	39	509	93
2014	33	2414	99
2015	71	923	93

% - percentage FY – fiscal year

SLAC National Accelerator Laboratory, Site Sustainability Plan FY 16, November, 2015

4.6.3 Other Waste Management Activities

SLAC has programs in place to recycle electronic waste (e-waste) and universal wastes (e.g., bulbs and batteries). In FY 2015, a total of over 103 metric tons of these wastes were recycled, and all of SLAC's electronic wastes were recycled through electronics recyclers that were certified under either the e-Stewards or R2 programs, helping to ensure proper disposition of these materials.

SLAC generates a small quantity of low-level radioactive waste every year; this waste stream is discussed in Chapter 5. In addition, SLAC generates a small quantity of medical waste from the on-site Medical Department. In California, the state Medical Waste Management Act requires proper storage, treatment, and disposal of medical waste. The state program is administered by the California Department of Health Services.

4.7 Sustainability

SLAC's *Site Sustainability Plan*, ¹² summarizes SLAC's planned actions and performance status on the sustainability goals derived from EO 13693, as adopted by DOE in their *Strategic Sustainability Performance Plan (SSPP)*. ¹³

A core part of SLAC's Environment, Safety and Health Policy is to "wisely use and conserve natural resources and conduct our activities in a sustainable manner". The EO and DOE SSPP goals complement SLAC's values on sustainability and provide quantifiable objectives and timeframes, consistent across the federal complex.

4.7.1 Progress on Sustainability Goals

Included below is a summary of progress on key sustainability goals, in the areas of energy, GHG, water, sustainable building, and waste, as reported in SLAC's *Site Sustainability Plan*.

Table 4-7 Progress against Select Sustainability Goals of EO 13693 and the DOE Strategic Sustainability Performance Plan through FY 2015

Category	EO 13693/DOE Goal	Progress
Energy Reduction	25 percent energy intensity (Btu per gross square foot) reduction by FY 2025 from the FY 2015 baseline value	Five newly renovated/constructed office buildings were built in the last six years, each having better than 30 percent energy reduction than America Society of Heating, Refrigeration and Air-conditioning Engineers (ASHRAE) standards.

SLAC National Accelerator Laboratory, *Site Sustainability Plan FY 2016*, November, 2015.

U.S. Department of Energy, 2015 Strategic Sustainability Performance Plan, June 2015.

Category	EO 13693/DOE Goal	Progress
Renewable Energy	Renewable electric energy shall account for at least 10 percent of total electric consumption	SLAC met the target by offsetting 17 percent of the site's electrical consumption with renewable energy from a combination of wind and hydroelectric sources. This effectively avoided generating 13,000 metric tons of GHG.
Greenhouse Gas Reduction	50 percent Scope 1 and 2 GHG reduction by FY 2025 from the FY 2008 baseline (2015 target: 19 percent)	SLAC exceeded the target with a 36 percent reduction.
Water Reduction	36 percent potable water intensity (gallons per gross square foot) reduction by FY 2025 from the FY 2007 baseline (2015 target: 16 percent)	In the last two years of drought-related conservation the lab has saved over 15 million gallons of water compared to pre-drought water consumption levels. This was achieved through strictly limiting landscape irrigation, reduction in building and lab use through staff participation in conservation and reporting/repairing leaks.
Sustainable Building	15 percent of buildings larger than 5,000 gross square feet to be compliant with the GPs of HPSB (FY 2015 Goal has been extended to FY 2025).	Three new office buildings and two building renovations have received Leadership in LEED Gold Certification for five buildings achieving GPs of HPSB compliance.
Waste Reduction	Divert at least 50 percent non-hazardous solid waste (excluding C&D debris) by FY 2015. Divert 50 percent of C&D materials by FY 2015.	In FY 2015, SLAC diverted 81 percent of its non-hazardous solid waste (excluding C&D debris).
		In FY 2015, SLAC diverted 93 percent of the C&D debris.

4.8 Environmental Planning

SLAC's scientific and support facilities were constructed under a clearly conceived planning framework established in the site's original general development plan (1961) and master plan (1966). For over five decades, SLAC facilities expanded within this original framework, but over the years, many small support

and storage buildings and more parking demands have crowded the core research areas and obscured the original circulation plan. SLAC ensures that the NEPA requirements are followed on a project-by-project basis.

4.8.1 National Environmental Policy Act

NEPA, the goal of which is to protect, restore and enhance the environment, was enacted into law in 1970. SLAC developed its formal NEPA program in 1992, which is jointly administered by the DOE and SLAC's EP Department. Under this program, proposed SLAC projects and actions are reviewed to evaluate NEPA documentation requirements. The three categories of NEPA documentation in increasing order of complexity are:

- Categorical exclusion (CX)
- Environmental assessment (EA)
- Environmental impact statement (EIS)

SLAC staff provides information and technical support to DOE to be used in determining whether proposed actions will have a significant effect on the environment. The completed NEPA documents are forwarded to the DOE SSO for review, concurrence, and/or approval by the DOE NEPA Compliance Officer located at the DOE Office of Science Integrated Support Center in Oak Ridge, Tennessee.

Environmental aspects that must be considered when conducting the environmental analysis and preparing NEPA documentation commonly include: potential increases in air emissions, hazardous materials usage, and waste generation, impacts on wetlands, sensitive species and critical habitats, increases in water consumption and wastewater discharge, and impacts to historical and cultural resources.

To be consistent with the DOE NEPA Openness Policy, SLAC's CX determinations are available to the public at the link provided below.¹⁴ All of the projects reviewed for NEPA purposes in 2015 were relatively minor in scope and impacts, and were classified as CXs.

http://www-group.slac.stanford.edu/esh/groups/ep/epg/nepa.htm

5 Environmental Radiological Program

5.1 Introduction

All members of the public receive radiation doses from natural background radiation and from various human activities. This chapter describes sources of radiation and radioactivity at SLAC and provides an overview of how SLAC's REP Program assesses direct radiation and radioactivity in air, soil and water for the purpose of determining the potential radiation dose to the public and impacts to the environment.

DOE O 458.1, *Radiation Protection of the Public and the Environment (Change 3)*, requires that radiation and radioactivity from SLAC do not cause any member of the public to receive a radiation dose greater than 100 milli-rems (mrem, a unit used to quantify radiation dose to humans) in a year.¹⁵

As in past years, the potential dose that members of the public receive due to SLAC operations in CY 2015 was a very small fraction of the dose received from natural background radiation. In addition, the potential dose to the public and the radiation-related impacts to the environment from SLAC operations were significantly below all regulatory limits and SLAC administrative limits.

5.2 Sources of Radiation and Radioactivity

The 2-mile-long linac at SLAC is located inside a concrete tunnel 25 feet beneath the surface of the ground. Through this underground tunnel, beam particles are accelerated to nearly the speed of light up to giga-electron volt (GeV) levels.

Some beam particles strike accelerator components during the acceleration process. When that happens, the decelerating particles may emit secondary radiation in the form of high-energy photons and neutrons. This secondary radiation is present whenever beam particles are accelerated and lost, but that ceases as soon as power to the accelerator is terminated.

The secondary radiation may also make the substances they strike become radioactive. Table 5-1 lists the predominant radioactive elements produced in water or air and their half-lives.

Facilities at SLAC are designed to meet all applicable safety and environmental requirements. Nearly all direct radiation is stopped by the combined shielding on the accelerator structure and the ground or thick concrete walls that surround the accelerator tunnel. SLAC monitors the small fraction of photons and neutrons that pass through the accelerator components, through the surrounding earth or walls, to reach areas outside of the accelerator housing. This direct-radiation monitoring is described in Section 5.3.

SLAC also assesses, measures, and reports on radioactivity potentially released to the environment as required by its policies and by state or federal regulations. Sections 5.4 through 5.6 and 5.9 describe SLAC's programs to assess and control radioactivity that have the potential to be released into the environment. All potential releases of radioactive materials are included in the tables in those sections.

United States Department of Energy, DOE O 458.1, Radiation Protection of the Public and the Environment.

Half-life Primarily Produced In Radioactive Element Oxygen (15O) 123 seconds Water or air Nitrogen (13N) 10.0 minutes Air Carbon (11C) 20.3 minutes Water or air Argon (41Ar) 1.8 hours Air Beryllium (7Be) 53.6 days Water Hydrogen (tritium (3H))

12.3 years

Table 5-1 Activation Products in Water or Air

5.3 Monitoring for Direct Radiation

In CY 2015, the maximum dose that could have been received by a member of the public due to direct radiation from SLAC was 0.042 mrem [4.20E-04 milli-Sievert (mSv), which is the International System of units for dose equivalent]. This is 0.042 percent of the 100 mrem regulatory limit. The maximally exposed individual (MEI) for this direct radiation is located near the Addison Building Area, an office business property adjoining the north side of SLAC.

Water

During CY 2015, SLAC measured direct radiation at 43 locations around the SLAC site boundary to determine the potential radiation dose to a member of the public. Readings from these site-boundary dosimeters used to measure radiation were recorded each calendar quarter. The annual doses from these dosimeters were used to estimate the doses to the MEI based on continuous occupancy of 24 hours a day, 365 days per year. Landauer Incorporated, accredited by the DOE's Laboratory Accreditation Program and National Voluntary Laboratory Accreditation Program as a dosimeter supplier, provided and processed the dosimeters. Results from these dosimeters were also used to calculate the collective dose to the population (about 5.3 million) that lives within 80 kilometers (km) (equivalent to 50 miles) of SLAC. The collective dose was 0.028 person-rem for CY 2015.

Section 5.8 and Table 5-6 summarize annual doses to the MEI from both direct radiation (0.042 mrem) and airborne radioactivity released (3.48E-03 mrem) and show those doses are much smaller when compared with those from natural background radiation.

5 4 Assessment of Airborne Radioactivity

16

As required by 40 CFR 61 Subpart H, SLAC files an annual report to the USEPA that describes the possible sources, types, and quantities of airborne radioactivity released into the atmosphere. ¹⁶ As detailed below, the potential dose to the MEI of the off-site general public from CY 2015 releases of airborne radioactivity was calculated to be 2.15E-03 mrem (2.015E-05 mSv). This is well below the regulatory limit which requires releases to be limited so that no member of the public receives a dose in excess of 10 mrem (0.1 mSy) in any one year. Approximately 1.56E-03 mrem (or 72 percent of the MEI dose) can be attributed to ¹³N radioisotope. The MEI location that corresponds to the highest calculated effective dose

SLAC National Accelerator Laboratory, Environment, Safety & Health Division. Radiation Protection Department, Radionuclide Air Emissions Annual Report - CY 2015 (June 2016)

equivalent for releases in CY 2015 is at the SLAC guest house, which is located in the central part of SLAC's main campus.

The collective effective dose equivalent to the population within 80 km of SLAC's site boundary (estimated at 5.3×10^6 persons) due to releases of airborne radioactivity at SLAC in CY 2015 was calculated to be 5.2E-03 person-rem.

In addition, there was no individual release points within SLAC exceeding the 0.1 mrem/year (0.001 mSv/yr) limit for the continuous monitoring requirement. The maximum value from an effluent source at the End Station A (ESA) release point was 1.54E-03 mrem/yr. Approximately 72 percent of the 2.015E-03 mrem (MEI dose) can be attributed to emissions from ESA operations. All the LCLS release points contribute about 59 percent of the total airborne radioactivity released to the atmosphere from all SLAC operations in CY 2015.

As detailed in the annual NESHAPs report, the released airborne radioactivity was calculated based on conservative information (i.e. operating parameters) about SLAC accelerator operations in CY 2015. Table 5-2 summarizes the estimated radioactivity released, showing the quantities in curies (Ci). Potential doses to members of the public due to the released radioactivity were determined using the USEPA approved software CAP-88 version 2.

Table 5-2 and Table 5-6, as well as Section 5.8, provide a summary of the results and information on how the potential maximum doses compare with natural background radiation.

Table 5-2 Airborne Radioactivity Released in CY 2015

Category	Radioactive Element Activity (Ci)	
Tritium	Hydrogen (3H)	n/a
Krypton-85	Krypton (85Kr)	n/a
Noble gases (T _{1/2} < 40 days)	Argon (41Ar)	0.06
Short-lived activation products ($T_{1/2} < 3$ hr)	Oxygen (15O)	0.32
	Nitrogen (13N)	0.59
	Carbon (11C)	0.06
Other activation products $(T_{1/2} > 3 \text{ hr})$	n/a	n/a
Total radioiodine	n/a	n/a
Total radiostrontium	n/a	n/a
Total uranium	n/a	n/a
Plutonium	n/a	n/a
Other actinides	n/a	n/a
Total		1.02

n/a - not applicable

T_{1/2} – half life

< - less than

> - greater than

5.5 Assessment of Radioactivity in Water

Three types of water are monitored for radioactivity at SLAC: industrial wastewater, stormwater, and groundwater. This section summarizes the CY 2015 monitoring and results for each water type.

5.5.1 Industrial Wastewater

Federal and state regulations (10 CFR 20.2003 and 17 California Code of Regulators 30253) limit the radioactivity in industrial wastewater that SLAC releases to the sanitary sewer system. In CY 2015, SLAC released 0.0003 percent of the applicable limits (only 1.36x10⁻⁵ Ci for tritium).

Throughout CY 2015, SLAC sampled and analyzed wastewater discharges. Total activity released during CY 2015 is summarized in Table 5-3.

As required by regulations, at the end of each calendar quarter of CY 2015, SLAC reported the results of wastewater monitoring and discharge to the SVCW.¹⁷

Table 5-3 Radioactivity in Wastewater Released into Sanitary Sewer in CY 2015

Category	Radioactive Element	Activity (Ci)	Annual Release Limit (Ci)
Tritium	Hydrogen (³ H)	1.36x10 ⁻⁵	5
Activation products ($T_{1/2} > 3 \text{ hr}$)	Sodium (²² Na)	0	1 *
	Beryllium (7Be)	0	
Total radioiodine	n/a	0	
Total radiostrontium	n/a	0	
Total uranium	n/a	0	
Plutonium	n/a	0	
Other actinides	n/a	0	

^{*} Combined. Excluding ³H (for which there is a 5 Ci annual limit), there is a 1 Ci limit for the combined activity of all radioactive elements released during the calendar year

17

Table 5-4 summarizes the historical results of wastewater monitoring for CY 2005 through CY 2015. The final column of the table compares the radioactivity discharged by SLAC into the sanitary sewer with the annual limit for such discharges set by federal and state regulation. Each year, the quantities and types of radioactivity in wastewater discharged depend on past accelerator operations and on details of wastewater handling.

n/a - not applicable

SLAC, ESH Division, Radiation Protection Department, Radioactivity in Industrial Wastewater for the Period of 1 January 2015 to 31 December 2015

Year Radioactive Element Activity (Ci) Percentage of Annual Limit 2005 Hydrogen (3H) 1.4x10⁻³ 0.03 2006 Hydrogen (3H) 1.2x10⁻³ 0.02 2007 Hydrogen (3H) 2.3 46 2008 Hydrogen (3H) 1.8 36 2009 Hydrogen (3H) 9.1x10⁻⁵ 0.002 2010 1.2x10⁻² 0.24 Hydrogen (3H) 2011 Hydrogen (3H) 2.08x10-4 0.004 2012 Hydrogen (3H) 1.1x10-4 0.002 2013 Hydrogen (3H) 4.63x10⁻⁵ 0.0009 2014 Hydrogen (3H) 4.86x10⁻⁴ 0.01 2015 Hydrogen (3H) 1.36x10⁻⁵ 0.0003

Table 5-4 Summary of Radioactivity in SLAC Wastewater, CY 2005–2015

5.5.2 Stormwater

The stormwater monitoring program is described in Section 4.4 of this report. In CY 2015 (and in all previous years), no radioactivity above natural background was found in any stormwater or storm drain sediment samples.

SLAC reported the results of the CY 2015 stormwater monitoring (including checks for radioactivity) to the RWOCB. 18

Groundwater 5.5.3

Throughout CY 2015, SLAC performed in-house analysis of water samples from monitoring wells for the presence of radioactivity each time the wells were sampled under SLAC's groundwater Self-Monitoring Program (SMP) as described in Chapter 6 of this report. The SMP includes a Groundwater Sampling Plan (SAP) which outlines the frequency of sampling the wells. Groundwater samples collected as part of the SMP and analyzed for tritium are sent to a California-certified analytical laboratory for tritium analysis. Splits of these samples are also analyzed by SLAC's RP. The results from the in-house laboratory are in general agreement with the results of the external laboratory.

SLAC has 183 wells (see Chapter 6), 19 of which are sampled for tritium at least once a year, per SLAC's groundwater monitoring program's SAP. However, tritium has historically been detected above the analytical method's reporting limit in only the five wells listed in Table 5-5 below.

SLAC National Accelerator Laboratory, ES&H Division, EP Department, 2015-2015 Annual Report for Stormwater Discharges Associated with Industrial Activities (June 2016), San Francisco Bay RWQCB SLAC-R-1068

September 2016

18

³H - tritium

Ci - Curie

Period (Month)	Jan. to March	April to June	July to Sept.	Oct. to Dec.
EXW-4 Avg ³ H (pCi/L)	760	963	620	< 500 ²
percent of DWS ¹	4	5	3	na
No. of Samples	1	1	1	1
MW-30 Avg ³ H (pCi/L)	< 500 ²	< 500 ²	< 500²	< 500 ²
percent of DWS	na	na	na	na
No. of Samples	1	1	1	1
MW-81 Avg ³ H (pCi/L)	< 500²	< 500 ²	< 500²	< 500 ²
percent of DWS	na	na	na	na
No. of Samples	1	1	1	1
MW-82 Avg ³ H (pCi/L)	<500 ²	< 500 ²	< 500 ²	< 500 ²
percent of DWS	na	na	na	na
No. of Samples	1	1	1	1
MW-94 Avg ³ H (pCi/L)	<500 ²	1765	<500²	1106
percent of DWS	na	9	na	6
No. of Samples	1	1	1	1

Table 5-5 Summary of Tritium Concentrations Measured in Five Monitoring Wells in CY 2015

na - not available

Other than groundwater from these five wells, no radioactivity above natural background levels has ever been detected in samples from any of the other wells. The detected concentrations of tritium in the water samples summarized in Table 5-5 were below federal and state limits set for tritium in drinking water, which is 20,000 picoCuries per liter (pCi/L) under 22 CCR 64443 and 40 CFR 141.66. In addition, groundwater beneath SLAC is not used for any purpose because of its very low well yields, and because of the water's naturally high content of total dissolved solids (TDS).

5.6 Assessment of Radioactivity in Soil

Throughout CY 2015, SLAC did not perform any sampling and analysis of soil for radioactivity because there were no excavations within areas at SLAC where soil could potentially be activated from SLAC operations.

5.7 Release of Property Containing Residual Radioactive Material

All property, both real and personal, exposed to any process at SLAC that could cause the property to have the potential for surface or volumetric radiation contamination has to be measured using appropriate instruments with sufficient detection capabilities. In addition to radiological surveys, SLAC also uses process knowledge to ensure that the material meets the release criteria for recycling metals. The materials are verified to have no detectable radioactivity before they are permitted to be released from radiological controlled areas. At SLAC, property that has any detectable radioactivity is identified as radioactive, and is either retained for appropriate reuse on site or is disposed of as radioactive waste. Only material which does not have detectable radioactivity can be released from radiological controlled areas. Therefore, property releases at SLAC do not add to the potential public dose.

¹ DWS – Drinking Water Standard: 20,000picocuries per liter (pCi/L) for tritium

² 500 pCi/L was the minimum tritium concentration that was detectable by SLAC in CY 2015

The SLAC material release program has been benchmarked with other similar DOE laboratories and peer-reviewed. The protocols and the releases for certain batches of metals have also been validated and verified by the DOE SSO. Following the protocol described above, 827 tons of metal were recycled from several outdoor storage locations at SLAC in CY 2015. The recycled metal included material from the BaBar detector, the Final Focus Test Beam, and SPEAR. A radiation portal gate monitor is in operation at SLAC, which is used as a final screening of trucks full of metal scheduled to be released and transported to the appropriate recycling center.

5.8 Potential Dose to the Public

The maximum possible dose to members of the public due to SLAC operations are very small compared with doses from natural background radiation and are well below all regulatory limits.

Table 5-6 summarizes the dose results for the two modes that were the potential contributors to public radiation dose in CY 2015, namely direct radiation (0.042 mrem) and airborne radioactivity (3.48E-03 mrem). Releases of radioactivity into water and property were too small to result in a radiation dose to a member of the public under any credible scenario. Table 5-6 also compares the CY 2015 dose results with regulatory limits and natural background.

The MEI due to direct radiation is located near the business offices in the Addison Building area (590 meters north from Sector 20), which is located immediately north of SLAC. As with previous years' calculations, the CY 2015 calculation of the MEI dose does not include any dose reduction for hills that may lie between the locations of dose measurements and the MEI. However, the effects of air attenuation for direct photon radiation calculations (a factor of 40) were taken into account.

Table 5-6 Summary of Potential Annual Doses due to SLAC Operations in CY 2015

	Maximum Dose to General Public : Direct Radiation	Maximum Dose to General Public : Airborne Radioactivity	Maximum Dose to General Public : Airborne + Direct	Collective Dose To Population within 80 km of SLAC
Dose from SLAC	0.042 mrem	3.48E-03 mrem	0.045 mrem	0.028 (direct) + 0.005 (air) = 0.033 person-rem
DOE Radiation Protection Standard	100 mrem	10 mrem	100 mrem	n/a
SLAC Maximum Dose as Percentage of DOE Standard	0.04 %	0.03%	0.05 %	n/a
Dose from Natural Background ¹⁹	100 mrem	200 mrem	300 mrem	1,667,000 person-rem
SLAC Maximum Dose as Percentage of Natural Background (%)	0.042	0.0011	0.015	1.98E-06
mrem – millirem	n/a - not applicable	% - percent		

National Council on Radiation Protection and Measurement, NCRP Report No. 94, *Exposure of the Population in the United States and Canada from Natural Background Radiation*

Table 5-7 presents the maximum dose potentially received by a member of the public from both direct radiation and airborne radioactivity due to SLAC operations in CY 2005 through CY 2015, and compares it with the average dose due to natural background radiation and radioactivity.

Table 5-7 Potential Annual Dose * (mrem/yr) to Maximally Exposed Individual, CY 2005–2015

Year	SLAC Direct and Airborne Radiation (mrem)	Average, Total Natural Background Radiation (mrem)	Percentage of SLAC Dose to Natural Background
2005	0.3	300	0.1
2006	0.5	300	0.2
2007	0.1	300	0.03
2008	0.05	300	0.02
2009	0.06	300	0.02
2010	0.13	300	0.04
2011	0.42	300	0.14
2012	0.53	300	0.18
2013	0.04	300	0.013
2014	0.045	300	0.015
2015	0.045	300	0.015

^{*} Starting with the 2003 calculations, the effects of air attenuation were taken into account.

5.9 Biota Dose

The DOE technical standard, A Graded Approach for Evaluating Radiation Doses to Aquatic and Terrestrial Biota (DOE-STD-1153-2002), suggests that DOE facilities protect plants and animals by assuring the following dose rates due to "exposure to radiation or radioactive material releases" into the applicable environment are not exceeded:

- Aquatic animals: should not exceed 1 rad/day
- Terrestrial plants: should not exceed 1 rad/day
- Terrestrial animals: should not exceed 0.1 rad/day
- Rad, instead of rem, is used here as rad is the unit to quantify radiation dose in a material, in this case animal and plants.

5.9.1 Dose to Biota from Direct Radiation

In CY 2015, SLAC monitored radiation dose and dose rate at approximately 580 on-site locations (most are outside accelerator shielding housing and the rest are inside shielding housing) using passive radiation dosimeters posted for six-month periods. For each period, the average dose rate of these 580 dosimeters

was found to be less than 0.0005 rad/day²⁰ (dominated by those inside shielding housing), and the maximum dose rate was less than 0.03 rad/day (inside shielding housing). Based on these results, and the fact that the animal population could only have had access to areas with low dose rates (outside shielding housing), doses to plant and animal populations at SLAC were well within the limits of the DOE standard throughout CY 2015.

5.9.2 Dose to Biota from Activation Products

In CY 2015, SLAC tested water samples for the presence of radioactivity above natural background levels, as described in Sections 5.5 and 5.6. Tritium was occasionally found in industrial wastewater, but plants as well as animal populations have no access to come into contact with industrial wastewater at SLAC. Since the radioactivity concentrations in these sampled media are much lower than from direct radiation, there is no possibility that plants or animals will have received dose rates from radioactive activation products at SLAC that exceed the standard radiation limits.

In CY 2015, no analyzed groundwater samples were report with tritium concentrations in excess of the human drinking water standard of 20,000 pCi/L (set by state and federal regulations). When tritium is reported as present in a well (e.g. EXW-4), the concentration is slightly above the reporting limit of 500 pCi/L and below the EPA nominal minimum detection limit of 1,000 pCi/L for tritium. Section 5.5.3 summarizes the CY 2015 results of monitoring for radioactivity in groundwater and it shows that the levels of tritium in the groundwater have been decreasing over time. There is no potential that plants or animals will have received dose rates from activation products in groundwater at SLAC that exceed the limits of the standard.

5.10 Low-level Radioactive Waste Management

SLAC generates low-level radioactive waste (LLRW) and mixed waste from its routine operations, repairs, and special projects or experiments. The total waste generated during CY 2015 was 1,749 cubic feet (ft³), including legacy waste that was processed during CY 2015. Routine operations generated a total of 78 ft³ of which 8 ft³ was mixed LLRW. Waste minimization is accomplished through training of the waste generators, careful planning of work operations, thorough survey and characterization of materials, segregation, reuse, and volume reduction when applicable.

SLAC continues to manage its LLRW in compliance with all applicable laws and regulations and DOE directives. During CY 2015, SLAC shipped 1,526 ft³ of LLRW containing 251 mCi of activity and weighing 166,324 kilograms to appropriately permitted and licensed treatment and disposal facilities for low-level radioactive waste. SLAC also disposed of 56 sealed sources and 50 smoke detectors from its legacy inventory.

Monitoring Results for Integrated Area Dose around SLAC for the period from January 2015 through June 2015, and Monitoring Results for Integrated Area Dose around SLAC for the period from July 2015 through December 2015.

6 Groundwater Protection and Environmental Restoration

6.1 Introduction

This chapter describes the groundwater protection and environmental restoration programs at SLAC, including the regulatory framework, site cleanup objectives, an overview of potential chemical impacts, summary of most recent restoration activities, and SLAC's groundwater monitoring program.

6.2 Background Conditions

The document *The Geology of SLAC* ²¹ provides a detailed description of the geology of SLAC. Based on many tests in exploratory borings and wells, the hydraulic conductivity of SLAC's bedrock is overall much less than the range of that generally accepted as representing natural aquifer material. The groundwater at SLAC is not used as a drinking water source because of low yield as well as naturally occurring high TDS content.

6.3 Areas with Potential Impact from Chemicals

A SLAC 1994 report entitled *Summary and Identification of Potentially Contaminated Sites* ²² provides a summary of areas that may have been impacted by chemicals of concern from past SLAC operations. Information for the report was collected from a variety of sources including incident reports, aerial photographs, operations records, reports on previous investigations, and interviews with personnel throughout the facility. Additional environmental summary documents were completed in 2006 through 2012. The *2006 Environmental Baseline Report* ²³ (EBR) provided an inventory of facilities and areas at SLAC that were considered to have the potential to have chemical impacts, and summarized the results of the environmental investigations and remediation activities that had occurred. The EBR identified COPCs, defined Investigation Areas, and provided a decision process for determining which areas still required additional actions. At that time, The *Work Plan for the Remedial Investigation and Feasibility Study* ²⁴ (RI/FS WP) provided additional description and updated the status of investigation areas, defined the four Operable Units (OUs) at SLAC, and described the framework for completing the environmental investigations and remedial actions at the facility. As discussed further in Section 6.5, remedial

Stanford Linear Accelerator Center, *The Geology of SLAC* (SLAC-I-750-3A33X-002, November 2006) http://www-group.slac.stanford.edu/esh/groups/ep/geology/geologicreport.pdf

ESA Consultants, Stanford Linear Accelerator Center, Summary and Identification of Potentially Contaminated Sites (February 1994)

Sapere Consulting, Stanford Linear Accelerator Center Environmental Baseline Report (February 2006)

Stanford Linear Accelerator Center, Work Plan for the Remedial Investigation and Feasibility Study (SLAC-I-750-A17M-008, May 2006)

investigations and remedial actions at each OU have been completed at SLAC in accordance with the Board Order and RI/FS WP.

In 2015, SLAC Environmental Restoration Program personnel continued remediation efforts in specific areas impacted by COPCs. The progress of these remediation efforts are discussed in detail in Sections 6.8.1 through section 6.8.6. Current operating data indicate that the remediation systems have resulted in a significant decrease in concentrations of COPCs in groundwater and soil vapor and are achieving hydraulic control of the plumes.

6.4 Strategies for Controlling Potential Sources of Chemicals

Strategies for chemical source control involve measures to control known soil or groundwater impacts as discussed in this chapter, and procedures and requirements to avoid practices that could adversely affect soil and groundwater as discussed in Chapter 4. These procedures include the site's SWPPP ²⁵ which discusses BMPs for preventing adverse impacts from spills and operations at SLAC.

6.5 Restoration Activities

SLAC first began environmental investigation and restoration activities in the mid-1980s and by 1991 had developed a comprehensive environmental restoration program. Program activities range from discovery and characterization to remediation and long-term monitoring or maintenance where required.

The general restoration approach at SLAC is to accomplish the following steps:

- 1. Identify sites with actual or potential impacts (involving soil, soil vapor, groundwater, surface water, and/or air)
- 2. Prioritize impacted sites based on site complexity, nature of chemical impacts, associated risks, remaining data needs, and projected remedy
- 3. Investigate sites and identify remedies that protect human health and the environment, beginning with the highest-priority sites
- 4. Implement remedies and monitor for effectiveness

As of 2015, SLAC had generally reached and continued work towards completion of the fourth step. Restoration work conducted to date generally consists of two categories, soil excavation to remove localized areas of PCB or other chemically-impacted soils, and extraction and treatment of solvent-impacted soil vapor and groundwater. There are four major areas impacted with COPCs in groundwater: the Former Hazardous Waste Storage Area, Former Solvent Underground Storage Tank Area, the Test Lab/Central Lab area, and the Plating Shop Area. Each of these is described in Section 6.7, along with a description of sites where soil removal has recently been conducted.

Stanford Linear Accelerator Center, Environment, Safety, and Health Division, Environmental Protection and Restoration Department, SLAC Stormwater Pollution Prevention Plan (SLAC-I-750-0A16M-002)

6.6 Regulatory Framework

In October 2009, the RWQCB issued an updated Board Order (No. R2-2009-0072) for SLAC for the investigation and remediation of impacted soil and groundwater resulting from historical spills and leaks that occurred during the course of operations at SLAC. The Board Order addresses release sites at SLAC and consolidates the investigation and cleanup activities at the facility. It also rescinds the Board Order issued in May 2005. In January 2006, the RWQCB was designated by the State of California as the Administering Agency (i.e., lead agency) for the environmental cleanup work at SLAC. As the lead agency, the RWQCB has the responsibility to determine the adequacy and extent of cleanup, issue necessary authorizations and permits, and following the determination that an approved remedy has been accomplished, issues a certificate of closure. The RWQCB has specified site cleanup to standards for unrestricted land use, ²⁷ consistent with how the SLAC property is zoned.

In accordance with the Board Order and the RI/FS WP, the framework for ongoing cleanup activities parallels as practicable the CERCLA RI/FS Process, whereby a sequential series of documents are prepared for accessible areas within each of the four OUs established at SLAC. These OUs include: 1) the Groundwater VOC OU, 2) the Tritium OU, 3) the West SLAC/Campus Area/IR-8 Drainage Channel OU (WSLAC OU), and 4) the Research Yard/SSRL/IR-6 Drainage Channel OU (RY OU). However, it is noted that while SLAC follows the CERCLA RI/FS process, SLAC was not listed in the National Priorities List (NPL) as a Superfund site because the USEPA determined that the conditions at the site did not warrant inclusion on the NPL.

Many of the RI/FS documents required under the Board Order for each OU have been completed or are under review by the Water Board. These documents include a detailed summary of the nature and extent of the impact (RI reports), baseline human health and ecological risk assessments (Risk Assessment (RA) Reports), followed by a thorough review of remedial options (FS Reports) to address any remaining soil and groundwater remediation issues at the site. The reports take into consideration the removal actions already implemented and incorporate, in accordance with DOE guidance, an assessment of the NEPA values for the interim actions planned for the OU. Remedial alternatives are evaluated in the FS reports against a number of criteria including effectiveness, ability of implementation, cost, and community acceptance. Upon RWQCB approval of the RI, RA, and FS reports, as applicable, Remedial Action Plans (RAP) and Remedial Design (RD) reports are prepared for each OU. The RAPs outline the steps required to implement the proposed remedial actions required to achieve the cleanup objectives for the site and the RD reports provide the engineering design details for the remedial action.

The following Water Board Order deliverables and other documents were submitted to, or approved by the Water Board during the 2015 calendar year:

• The final West SLAC/Campus Area/IR-8 Drainage Channel OU Baseline Risk Assessment (BRA) was completed and submitted to Water Board for approval on October 27, 2015.

California Environmental Protection Agency, Site Designation Committee Resolution No. 06-01 (January 2006)

Regional Water Quality Control Board, *Approval of Stanford Linear Accelerator Center Long Range Redevelopment Plan* (November 18, 2005)

- The final *Feasibility Study for the RY/SSRL/IR-6 Drainage Channel OU* (RY FS) was completed and submitted to the Water Board for approval on December 14, 2015.
- An update to the *Public Participation Plan* (PPP) was finalized after the Water Board concurred with the updated changes to the Plan on December 15, 2015.
- An update to the *Quality Assurance Project Plan* (QAPP) was submitted to the Water Board for information on November 3, 2015.
- The Performance Evaluation Report (PER) for the Former Solvent Underground Storage Tank (FSUST) covering the period July 2012 through June 2104 was completed and uploaded onto the Water Board GeoTracker site on April 3, 2015.
- The Winter 2015 Groundwater/Sediment Self-Monitoring Report was finalized and submitted to Water Board on June 5, 2015.
- The Summer 2015 Groundwater/Sediment Self-Monitoring Report was finalized and submitted to the Water Board on December 14, 2015.
- A work plan was completed for implementation of In-Situ Chemical Oxidation (ISCO) as an adjunct technology to the DPE system technology at the FSUST. The *FSUST ISCO Pilot Study Work Plan* was provided to the Water Board for information on August 6, 2015.

Table 6-1 summarizes the status for the RI/FS deliverables required under the Board Order as of the end of calendar year 2015.

Table 6-1 Regional Water Quality Control Board Order Deliverables Status

Operating Unit	RI Report	RA Report	FS Report	RAP	RD Report
Groundwater VOC	Complete	Complete	Complete	Complete	Complete
West SLAC	Complete	Draft submitted	-	-	-
Research Yard	Complete	Complete	Draft Submitted	-	-
Tritium	Complete	Complete	Complete 28	n/a ²⁹	n/a

 $n/a-not\ applicable$

Regular meetings regarding site cleanup status and attended by the Core Team continued in 2015. The Core Team is a decision-making body consisting of representatives from the RWQCB, DOE, Stanford University, and SLAC. As needed, members of the technical team are present at these meetings.

A Tritium OU Monitoring Plan was prepared in lieu of a FS Report and approved by the RWQCB

Per the RWQCB approved Tritium RI Report, a RAP and Remedial Design Report are not necessary at this time

6.7 Groundwater Monitoring and Characterization Network

As part of the Board Order, SLAC implements an SMP that includes a Groundwater SAP with a schedule for collecting groundwater samples from extraction and monitoring wells, surface water samples, and sediment samples from select catch basins and drainage channels. The Groundwater SMP SAP ³⁰ outlines the frequency of sampling the monitoring wells, and the analyses to be performed on each sample. Figures 6-1 through 6-3 show the areas where wells are used for monitoring.

The six locations where plume monitoring is performed are listed below and shown on Figures 6-2 and 6-3.

- Former Hazardous Waste Storage Area (FHWSA)
- Former Solvent Underground Storage Tank (FSUST) Area
- Test Lab and Central Lab Area (TL/CL)
- Plating Shop Area (PSA)
- Lower Salvage Yard (LSY)
- Beam Dump East (BDE)

Of the 183 wells used by the Restoration Program at SLAC, 112 wells are used for monitoring groundwater quality, COPCs, or water level measurements, 66 wells are extraction wells at five groundwater remediation systems, three wells are inactive soil vapor extraction (SVE) wells, and two wells are the FSUST Area are infiltration wells. Thirteen wells are used for general site-wide surveillance. Table 6-2 summarizes the wells at SLAC by location, number of wells per location, and purpose of the wells.

The COPCs in groundwater at SLAC are primarily VOCs and to a lesser extent SVOCs. Four of the six locations, have remediation systems that extract soil vapor and groundwater. Preliminary Cleanup Goals (PCGs) at SLAC have been established for groundwater and soil vapor. The systems at the FSUST and FHWSA, PSA and TL/CL were designed with the goal of achieving these PCGs. The treatment systems for two of the sites, the PSA, and TL/CL have been in operation since early 2011. Operating and monitoring data from the TL/CL indicate that the remediation goals have been met, and in December 2012, the RWQCB approved the shutdown of TL/CL system for a rebound testing (2015 marks the third year of rebound testing). Operating data indicate that the remediation systems at the other locations have resulted in a significant decrease in concentrations of COPCs in groundwater and soil vapor and are achieving hydraulic control of the plumes.

Groundwater samples were collected at least once from 98 wells in 2015 and analyzed for a variety of constituents. The results of groundwater monitoring of wells were reported to the RWQCB in the semi-annual self-monitoring report for the winter of 2015 ³¹ and the summer of 2015.³²

Stanford Linear Accelerator Center, *Self-Monitoring Program Sampling and Analysis Plan, Revision 3* (SLAC-I-750-0A32M-005 R002) 2012.

Stanford Linear Accelerator Center, *Semi-annual Self-Monitoring Report, Winter 2015* (SLAC-I-750-2A15H-048, June 2015)

SLAC National Accelerator Laboratory, *Semi-annual Self-Monitoring Report, Summer 2015* (SLAC-I-750-2A15H-049, December 2015)

The groundwater analytical results were generally within each well's historical range of concentrations. Samples were analyzed for one or more of the following:

- Total petroleum hydrocarbons (TPH)
- Metals
- Polychlorinated biphenyls (PCBs)
- Tritium
- Volatile organic compounds (VOCs)
- Semi-volatile organic compounds (SVOCs)

Table 6-2 Monitoring Locations and Number of Wells

Location		Number of Wells
Plume Monitoring		
Beam Dump East Former Hazardous Waste Storage Area Former Solvent Underground Storage Tank Lower Salvage Yard Plating Shop Area Test Lab and Central Lab	<u>Subtotal</u>	9 24 22 4 26 7 <u>92</u>
Former Solvent Underground Storage Tank		10
Former Hazardous Waste Storage Area Plating Shop Area		23 26
Test Lab and Central Lab	0 1 1 1	7
la Cilian kina	<u>Subtotal</u>	<u>66</u>
Infiltration		
Former Solvent Underground Storage Tank	<u>Subtotal</u>	<u>2</u>
Environmental Surveillance		_
Centralized Waste Management Area End Station B Magnet Yard Other (remote) Research Yard		1 1 2 5 3
Vacuum Assembly		3 1
	Subtotal	<u>13</u>
Piezometer		
Plating Shop Area Former Hazardous Waste Storage Area	Subtotal	4 3 7
Inactive		_
Former Solvent Underground Storage Area		3
3	Subtotal	<u>3</u>
TOTAL		183
TOTAL		,00

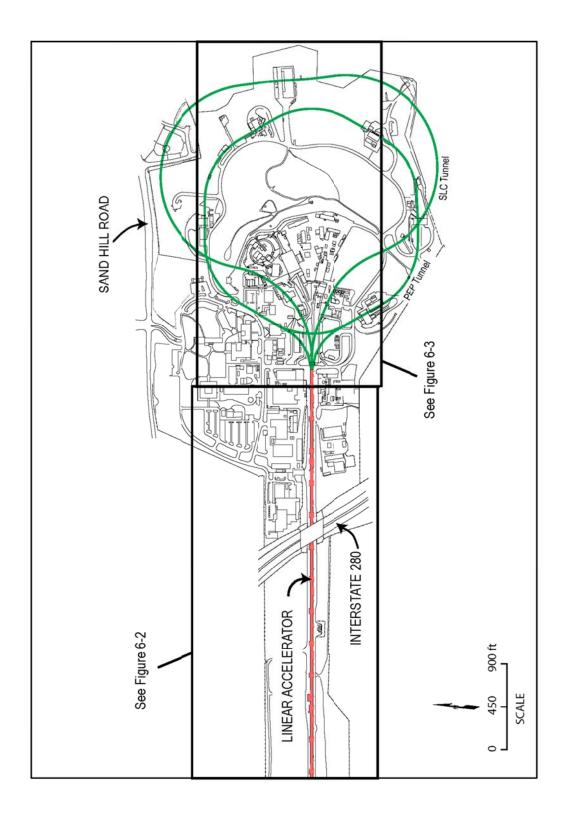


Figure 6-1 Groundwater Characterization Impacted Areas

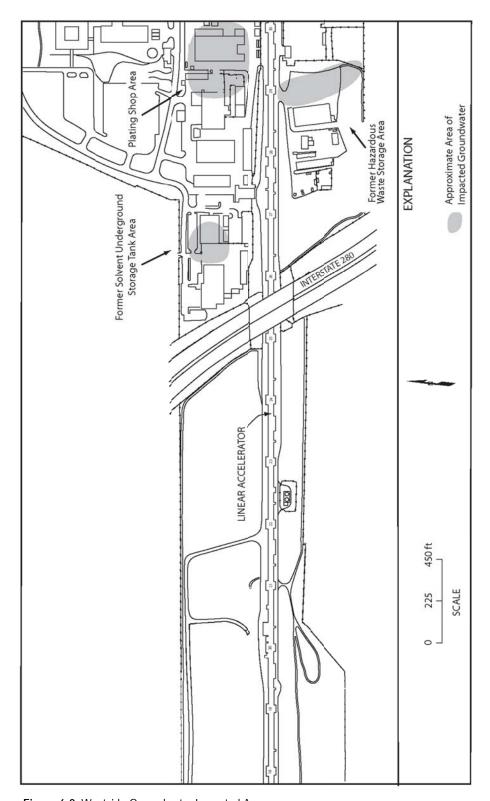


Figure 6-2 Westside Groundwater Impacted Area

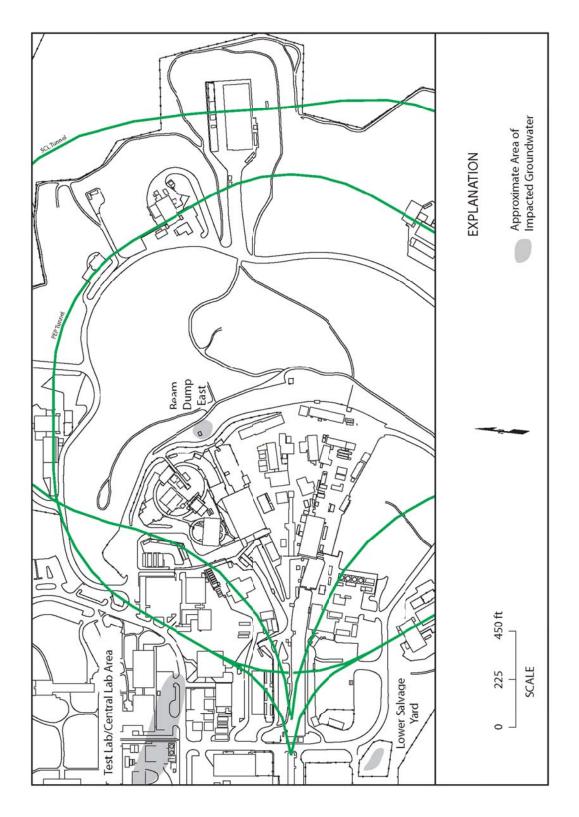


Figure 6-3 Eastside Groundwater Impacted Areas

6.8 Site Descriptions and Results

The groundwater Investigation Areas are described below, including four VOC-impacted areas (TL and CL are combined) and one low-level tritium-impacted area. Under the Board Order, the formal FS and RAP reports for the four VOC-impacted groundwater Investigation Areas were prepared by SLAC and approved by the RWQCB in January 2010 and August 2010, respectively. The RD report for the Groundwater VOC Operable Unit,³³ which includes the four VOC-impacted plume areas, was approved by the RWQCB in March 2011, and construction of the selected remedy (DPE at the four VOC-impacted areas) was completed by December 2010. Performance Evaluation Reports for all DPE systems are prepared either annually (PSA and TLCL) or biennially (FSUST and FHWSA) as part of the approved RAP. These reports were provided to the Water Board for information.

6.8.1 Former Solvent Underground Storage Tank Area

A chemical plume in groundwater associated with the FSUST is located in proximity to the SLAC Plant Maintenance building in the northwestern portion of the main SLAC campus (Figure 6-2). The FSUST was used to store organic solvents from 1967 to 1978. A pressure test performed on the FSUST in 1983 indicated presence of a leak. The FSUST and accessible chemically impacted soil were removed in December 1983. A network of 21 monitoring wells and eight extraction wells were subsequently installed, and groundwater is monitored for VOCs and SVOCs.

An interim groundwater extraction and treatment system was installed in 2001 and upgraded in 2007 with a soil vapor extraction component. The DPE operations, which started at the FSUST on October 18, 2007, increased the mass removal rate of VOCs and SVOCs from an average of 0.14 lbs. per day to an average of 2.2 lbs. per day for the remainder of 2007. The average mass removal rate has since declined, as anticipated, as the more concentrated sources are removed in the soil vapor. In 2014, two DPE wells (XW-9 and XW-10) were brought in line for a total of ten operating DPE wells. The two new wells are intended to improve overall mass removal. In September 29, 2015, the first phase of a two-phase pilot study using in-situ chemical oxidation at the FSUST was conducted. The objective of the pilot study was to determine if infiltration of an oxidant solution into the residually chemically impacted soil source zone could accelerate the VOC and SVOC removal rates from both soil and groundwater. The second phase of the pilot study was conducted in April 2016. Monitoring to evaluate the effectiveness of the first and second phases of the pilot test will continue.

Since the startup of the remediation system at the FSUST in August 2001 and through December 2015, the DPE system had removed approximately 880.21lbs of VOCs and SVOCs from the subsurface (soil vapor and groundwater combined), and treated approximately 1,265,600 gallons of extracted groundwater. Monitoring well data collected thus far indicate a capture zone encompassing the entire plume has been established and chemical data indicate that the plume appears to be continually shrinking in size. In addition, the monitoring data show that significant progress has been made to reduce soil vapor VOC concentrations, which is one of the remedial action goals for all the groundwater VOC-impacted areas.

³³ C/P/E, Remedial Design Report for the Groundwater VOC Operable Unit, (C/P/E SL-22GW-RPTS-CD000001 R0, November 2010)

6.8.2 Former Hazardous Waste Storage Area

The FHWSA was in use as a storage area from approximately 1973 to 1982. Following cessation of its use as a storage area, PCBs were found in shallow soils. As a result, several inches of topsoil were removed. A monitoring well was installed in this area in 1990, and VOCs were detected in the groundwater. Since then, two passive soil gas surveys have been performed, 22 monitoring wells, 23 DPE wells, and 18 soil gas probes have been installed, and more than 50 soil borings have been drilled at this site. Figure 6-2 shows the current extent of VOCs in the groundwater.

In 2002, a DPE pilot test proved promising to treat impacted soil and groundwater and was recommended as a suitable remediation technology. Two DPE wells were installed at the FHWSA in 2003 as part of an interim dual-phase extraction (IDPE) system. The IDPE system was in operation from December 2003 to March 2006. The design of an interim full scale DPE system for the FHWSA was finalized in 2004 ³⁴ and the construction of the system was completed in March 2006 after six months of construction. The full scale system utilizes 19 groundwater/soil vapor combined extraction wells and four vacuum-enhanced groundwater extraction wells. Groundwater extraction and treatment began on March 6, 2006. Soil vapor extraction began on April 3, 2006.

Between the startup of the system from December 2003 to December 31, 2015, the FHWSA interim and full-scale systems removed approximately 2,083,388 gallons of groundwater and 40.82 lbs. mass of total VOCs and SVOCs. Similar to the FSUST area, analytical data collected thus far from the monitoring wells indicate that a capture zone encompassing the entire plume has been established and that the plume appears to be continually shrinking in its lateral and vertical extent. In addition, the analytical data indicate that significant progress has also been made in reducing the concentrations of VOCs in soil vapor. However there appears to be an area within the FHWSA where DPE has thus far been unable to reduce VOCs concentrations in soil vapor. This area was further evaluated in 2015 and its lateral and vertical extent preliminarily established. The recalcitrant area is characterized by very low permeability shallow clayey soils. Alternative remedial options for this area will be evaluated in the upcoming *Five-Year Technology Review Report* which requires review and reevaluation of a remedial action after a period of five years from the beginning of the RAP implementation.

6.8.3 Plating Shop Area

In 1990, three downgradient monitoring wells were installed at the PSA. Chemicals of interest were detected in all three wells; and an investigation began and included installation of additional monitoring wells, a soil gas survey, and remediation beneath a steam cleaning pad. A total of 26 monitoring wells are currently located at the PSA (Figure 6-2). Groundwater sampling results indicate that chemicals are present in groundwater within three co-mingled plumes.

Construction of a 26 DPE-well system with additional soil vapor probes and monitoring wells were completed and began operation in November 2010. Four wells were constructed to be used as piezometers. Between the start-up of the system from November 2010 to December 31, 2015, approximately 3,370,928 gallons of groundwater were extracted by the PSA DPE system and 13.12 lbs. mass of total VOCs and

Erler & Kalinowski, Technical Specifications and Drawings for the Dual Phase Extraction and Treatment System at the Former Hazardous Waste Storage Area (2004)

SVOCs were removed by the system. Analytical data collected from the monitoring wells thus far indicate that a capture zone encompassing the entire plume has been established and that the plume appears to be shrinking in its vertical and lateral extent. In addition, the data show that significant progress has been made in reducing soil vapor VOC concentrations.

6.8.4 Test Lab and Central Lab Area

Data from previous investigations, including a soil gas survey, soil borings and monitoring wells installed in the TL/CL have helped delineate the sources of groundwater and soil vapor impacts. Results of the investigation indicated three possible source areas for VOCs, including one adjacent to the TL, and two adjacent to the CL. The final remedial design specified two separate DPE systems at the TL/CL.

Construction of separate DPE-well systems at the TL and at the CL with additional soil vapor probes and monitoring wells was completed in November 2010. Between the start-up of the system in November 2010, and the last day of operation on December 2012, when the system was shut down for rebound testing (see below) approximately 200,261 gallons of groundwater was extracted by the TL DPE systems and 682,572 gallons of groundwater was extracted by the CL DPE system. In addition, 0.77 lbs. of total VOCs and SVOCs mass was removed by the TL system, and 3.08 lbs. of total VOCs and SVOCs mass was removed by the CL system. Analytical data collected up to December 2012 indicated that remedial action objectives were met for soil vapor with significant progress toward achieved in reducing groundwater VOC concentrations. Based on the remedial progress, the RWQCB approved turning off the DPE system for rebound testing in December 2012. The third year of the 3-year rebound test period was completed in December 2015. The first, second, and third year rebound testing and monitoring results (second year rebound test report under preparation) indicate remediation goals continue to be met. The decision (and technical basis) to continue or discontinue DPE operations at the TL/CL will be presented in the upcoming Five-Year Technology Review Report for the site.

6.8.5 Beam Dump East

The BDE was used as a subsurface high-energy beam termination point for the End Station A beamline operations and is located in the hillside along the northeastern edge of the research yard. Groundwater is monitored in nine wells and sampled at least two times per year. In 2015, as in previous years, the monitoring of groundwater indicates that the tritium is localized to two wells in the area of the beam dump and present at levels far below the drinking water standards. The BDE is part of the Tritium OU, for which a formal RI report has been prepared by SLAC under the Board Order and approved by the RWQCB in June 2009. In addition, a Monitoring Plan Report (MPR) was prepared by SLAC under the Board Order and approved by the RWQCB in December 2009. The MPR specifies continued groundwater monitoring at the BDE with contingent actions in the unlikely event that monitored tritium levels exceed any established threshold concentrations.

6.8.6 Lower Salvage Yard

Low levels of TPH and PCBs continue to be detected in groundwater samples collected at the LSY during 2015. Based on the draft West SLAC OU Baseline Risk Assessment, the detected levels do not represent a human health or ecological risk. The non-risk based levels in the local groundwater and potential remedial

actions will be evaluated as needed as part of the WSLAC/Campus Area/IR-8 Drainage Channel OU Feasibility Study.

6.8.7 Removal Actions

Since CY 2008, soil removal actions have been completed in advance of the formal FS report for the West SLAC OU based on an Engineering Evaluation and Cost Analysis. These removal actions include 18 areas within SLAC. Following the removal action work, Site Closure Summary Reports were prepared and approved by the RWQCB. These removal actions resulted in the removal of approximately 40,000 cubic yards of impacted soil and debris from the 18 areas. There were no active soil removals during 2015.

6.9 Excavation Clearance Program

The excavation clearance program continued to support SLAC-wide projects to ensure proper disposal of excavated soil. An excavation permit form must be completed for activities that involve excavation or relocation of soil within SLAC. The excavation clearance program addresses potential worker exposure hazards associated with underground utility lines, chemical contamination, and radiological hazards. The program also ensures proper management and disposal of excavated materials. Thirty one projects were supported by this program during 2015.

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