

Alignment of the SLC Final Focus System * Using Beam Orbits

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I. INTRODUCTION

Beam based alignment is being routinely applied in the SLC Final Focus and has proved to be a very useful tool for determining the quality of the zeroth order orbit as defined by various beam line elements. Given the stringent requirement on the beam quality at the interaction point (IP), a well aligned beam line is essential in that it minimizes the confusion which would otherwise arise in the higher order optics, the demand called on the correctors which also serve as optical knobs, and the problem associated with the background radiation. In the SLC final focus we have been relying on an interplay between the field survey (mechanical alignment) and the orbit analysis (beam based alignment) to achieve this purpose. Mechanical alignment generally provides coordinate information of various beam line elements and offset values inferred from these data and the model of the beam line. Beam based alignment is done mainly by recording the beam orbit under controlled experiment where optical elements or orbit conditions are varied. Due to the complexity of the beamline layout and special power supply configuration in the SLC Final Focus, the latter method is useful only when coupled with off-line analysis which disentangles the data taken at each measurement. In this report we describe the techniques used and the underlying principle, the procedure as applied in the Final Focus, the outcome of this exercise and some problems encountered.

II. THE SLC FINAL FOCUS

Figure 1 shows a beamline layout of the part of the SLC Final Focus where beam based alignment is applied. The Upper Transformer (UT) consists of a $-I$ transformation where the beam divergence at the IP is controlled. The Chromaticity Correction Section (CCS) consists of two $-I$ transformations where the chromaticity and dispersion at the IP can be fine tuned. Not shown are two sets of collimators PC18 and PC 18.5 in the Upper Transformer where collimator apertures are tight. The steering effect caused by misaligned quadrupoles in the CCS will in turn lead to spurious focusing and coupling errors due to the sextupoles. It also compromises the valuable range of the CCS correctors which are responsible for correcting the dispersion at the IP. To guarantee the exactness of the $-I$ transformation all the 8 quadrupoles in the CCS are powered in series (Figure 2), which makes an element-by-element analysis of the quadrupole misalignments very difficult. Instead the effects of misaligned elements on the orbit is accumulated over an extended section, the individual effects being unfolded only in the end via offline analysis.

III. METHOD AND UNDERLYING PRINCIPLE

A. Collimators

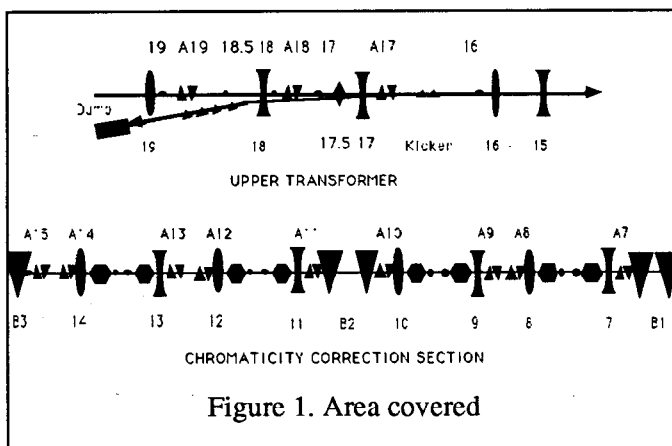


Figure 1. Area covered

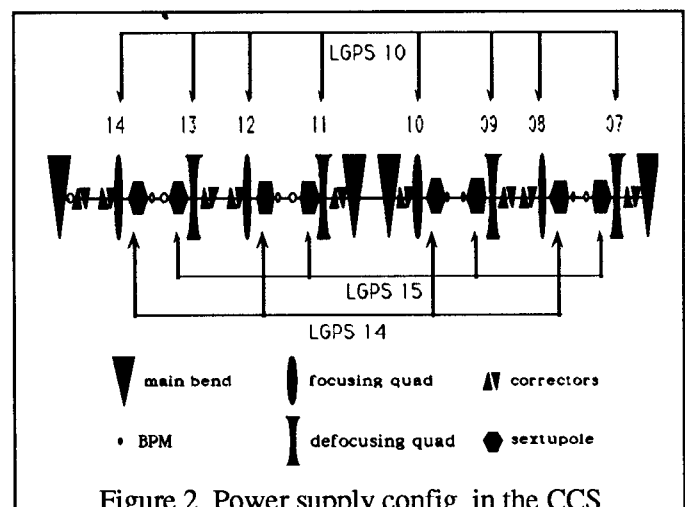


Figure 2. Power supply config. in the CCS

* Supported by DOE under contract # DE--AC03-76SF00515

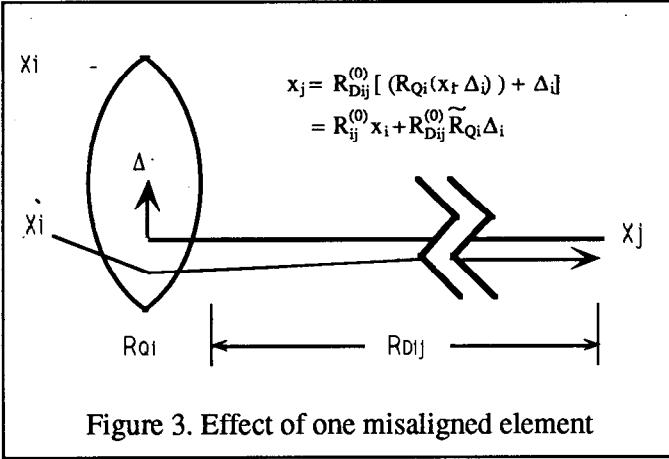


Figure 3. Effect of one misaligned element

The alignment of the collimators PC18 and PC18.5 is done by sweeping the beam with upstream correctors over a wide range and recording the ion chamber readings downstream in order to locate the center of the collimator gap. Beam trajectory relative to the collimators can then be constructed based on these data later.

B. BPM's

In both the UT and the CCS reference lines are constructed by passing a well collimated beam (with small energy spread if possible) through the section in question while all the magnets except the main bends are turned off. The BPM readings thus obtained are subject to a linear fit to determine the ideal line preferred by the long array of BPM's. Sometimes this line is alternatively determined by the upstream optical condition. Once this reference line is established, all residual BPM readings are incorporated into the database to make them appear aligned along this line. This so-called ballistic study is simple and therefore less susceptible to uncertainties about the beamline. It is a routine practice in the SLC Final Focus that results from other types of alignment measurements be checked against the ballistics results.

C. Quadrupoles and Quadrupole Strings

From the power supply configuration shown in Figure 2 it is clear that we need a general solution for problems involving an array of misaligned optical elements whose compounded effect on the orbit cannot be disentangled on an element-by-element basis. Consider an arrangement in Figure 3 where a linear optical element has an offset Δ_i with respect to the reference beamline. Here $\Delta_i = [\Delta x, \Delta x', \Delta y, \Delta y', \Delta \delta]$ and is simply the discrepancy between the nominal beamline and that expected by the misaligned element. When only linear offsets are the concern, only Δx and Δy are nonzero. The net effect of the offset in Q_i on the orbit is an additional term $B_{ij} \Delta_i$:

$$\begin{aligned} x_j &= R_{ij}^{(0)} x_i + R_{Dij}^{(0)} \widetilde{R}_{Qi} \Delta_i \\ &= R_{ij}^{(0)} x_i + B_{ij} \Delta_i \end{aligned} \quad (1)$$

$$\widetilde{R}_{Qi} \Delta_i = \begin{cases} (I - R_{Qi}) & \text{for linear offsets} \\ \Delta x'_i \cdot \theta_i & \text{for dipole rolls} \end{cases}$$

The above formulation can be extended to deal with the misalignment effects of an array of linear optical elements. For such a system as shown in Figure 4, the overall effect due to misaligned optical elements can be written as:

$$\begin{aligned} x_j^c &= R_{1j}^{c(0)} x_1^c + \sum_{k=1}^n T_{kj}^c \Delta_k + \Delta_j + \sum_{l=1}^m K_{lj}^c s_l \\ T_{kj}^c &= R_{k+1,j}^{c(0)} B_{k,k+1}^c, \quad K_{lj}^c = R_{lj}^{c(0)} \Delta x_1^{c(0)} \end{aligned} \quad (2)$$

$$B_{k,k+1}^c = \begin{cases} R_{k,k+1}^{c(0)} (I - R_{Qk}^c) & \text{for linear offsets} \\ R_{k,k+1}^{c(0)} \Delta x_1^c B_k^c & \text{for dipole rolls} \end{cases}$$

where Δ_k and Δ_j stand for the offsets of the optical elements and the BPM's respectively and we have included the possible dipole correctors with their scaling factors being variables. This formulation enables us to treat the system in the SLC Final Focus as described earlier.

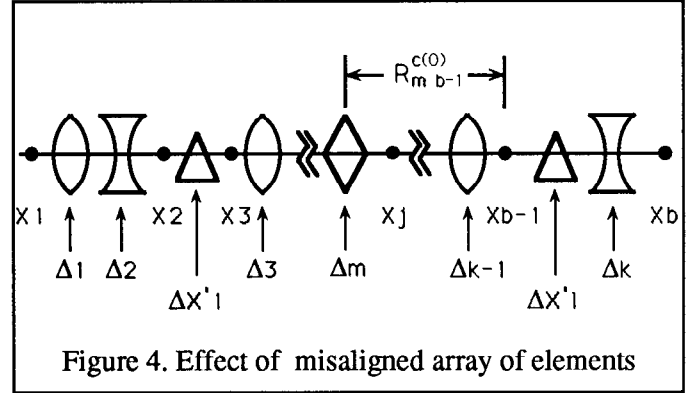
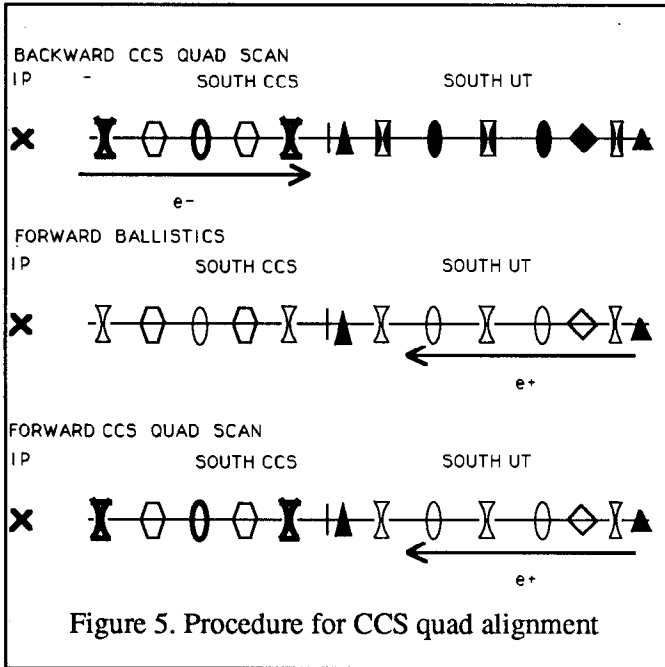


Figure 4. Effect of misaligned array of elements

There are indeed limitations to this method. Fundamentally there is no way one can distinguish an unknown deflecting force in the beamline from a real kink in the beam line consistent with the orbit propagation pattern generated by this deflection. This implies that, for example, if a systematic energy error is present, it cannot be distinguished from a real BPM offset pattern consistent with the dispersion function. In such cases the conclusion about misalignments must be localized to regions free of intervening bending magnets.

IV. EXPERIENCE WITH THE FINAL FOCUS

In the SLC Final Focus we use a systematic alignment package to locate the magnet and BPM offsets based on the concept described in Section III. It also accounts for dispersion

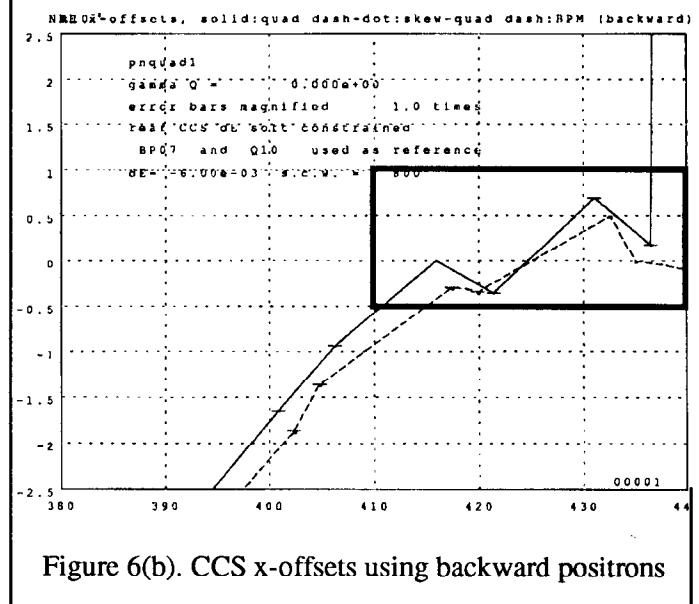
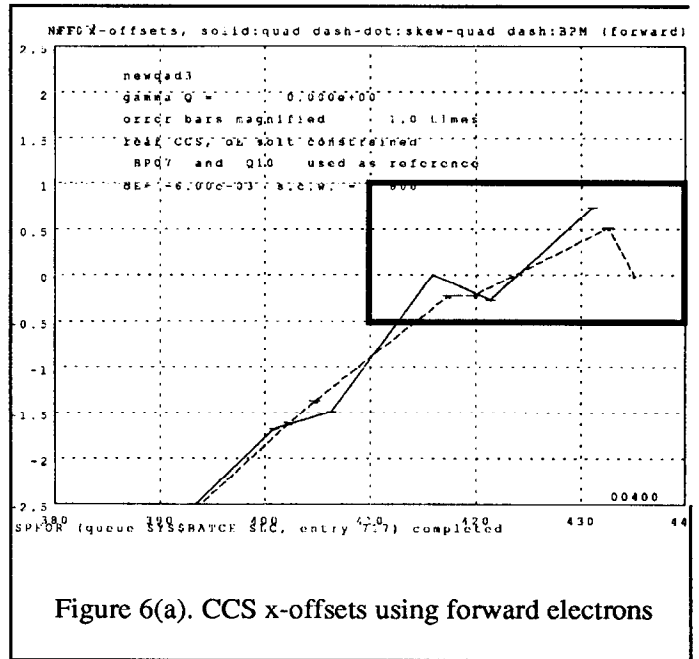


fluctuation and coupling in the beamline. In the CCS all 8 main quadrupoles are ramped in unison while beam orbits are recorded. To enhance the accuracy of the measurement, electrons and positrons are brought through the CCS in opposite directions and independent datasets are taken. The entire procedure is summed up in Figure 5. In practice it generally takes two or more iterations of alignment data acquisition and actual moves to converge onto the desired result. The limitation due to energy/bend strength mismatch forced us to confine our analysis to relative offsets within regions free of intervening bend magnets. In future alignment experiments we expect to overcome this difficulty by incorporating extra monitoring devices such as the spectrometer.

Figure 6(a) shows the alignment situation in the end of the north CCS x plane during the 1990 SLC run. The data was taken by passing electron beams through the north CCS while the quadrupole string was ramped in steps. Figure 6(b) shows the outcome of the same measurement except that positron beams from the opposite direction were used. Both data sets point to the same offset pattern of the last 4 BPM's (dashed lines) and the last 3 quadrupoles (solid lines). This was confirmed by the unnatural corrector strengths required in this region for good steering. Movements based on this analysis were implemented which completely relieved the overloaded correctors.

V. CONCLUSION

We have established a generalized technique for dealing with linear optical element offsets in a complicated beamline. It has been tested in the SLC Final Focus and proved to be successful. A certain limitation to the method such as uncer-



tainty about the energy/bend strength mismatch is expected to be overcome with the incorporation of extra monitoring devices in future alignment attempts.