

# LHC Management Tools Application to ILC

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### **CERN Management Tools**



- Two areas of possible interest for ILC:
- Project management tools specially developed for LHC
  - Engineering Data Management System (EDMS),
    - Equipment Manufacturing and Test Folder (MTF),
  - Project Progress Tracking (PPT)
  - Earned value management (PPT/EVM)
- General management tools
  - CERN Document Server (CDS)
  - agenda/conference management (Indico),
  - Management Information System,
    - Electronic Data Handling (EDH)
    - Personnel Data Base (Foundation)
    - CERN Expenditure Tracking (CET)



## Equipment Data Management System (EDMS)



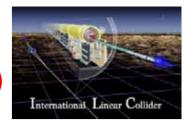
EDMS has been developed to manage the LHC project's engineering and equipment data over the project's lifetime covering the design, manufacturing, installation, operation and dismantling phases.

The following functions are provided:

- A full description of the components and the complete machine through their entire lifecycles are permanently available to all concerned
- Provision of the tools to support and coordinate the globally distributed engineering work / information / data workflow
- Distribution of "work in progress" documents asking for contributions or comments from well-defined list of experts before document finalization
- Baseline Configuration Management by configuration change requests and approval by the configuration responsible following experts comments.
- Facilities for tracing solutions to all problems occurring in the machine asset tracking, configuration and maintenance management..



## **Engineering data management EDMS and Manufacturing and Test Folder (MTF)**



- EDMS and MTF are Web applications developed at CERN providing Document and drawing management, management of structures and equipment data management. The system has 5500 users, contains 600000 documents and tracks 40000 pieces of equipment currently
- https://edms.cern.ch/file/587437/1/PLM\_in\_LHC\_Project.ppt
- https://edms.cern.ch/file/455890/1/SK-CEN250304.ppt
- EDMS Document and Drawing Management
  - Document life-cycle with versioning and access control for each phase using a project dependent context
  - Distributed document approval process, comments collection and notification tools
- EDMS Management of Structures (PBS,ABS)
  - Project breakdown and assembly breakdown structures
  - Configuration management
- MTF Equipment Data Management
  - Manufacturing and installation workflow management
  - Non-conformance process management
  - Management of equipment properties and traceability of subcomponents



#### **CERN EDMS - Architecture**



#### **EDMS Web**

#### **MTF - Travellers**







### The CERN EDMS

#### **Axalant**

Design data
Drawings & Documents

#### D7i

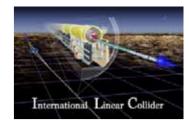
Asset tracking Work management

#### Other DBs

Parameters
Specific production DBs

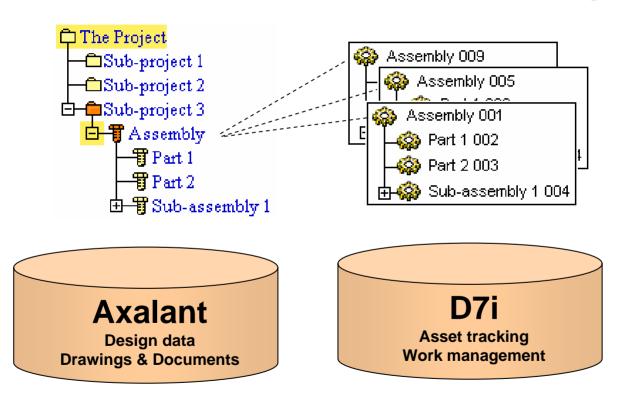


#### **CERN EDMS - Architecture**



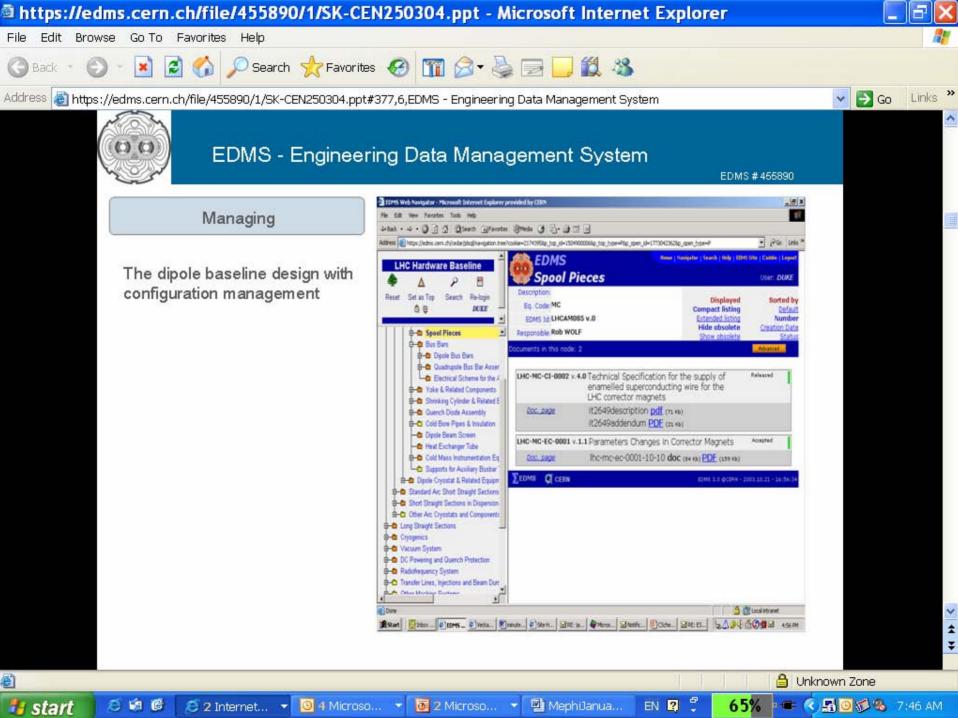
## **& Design data**

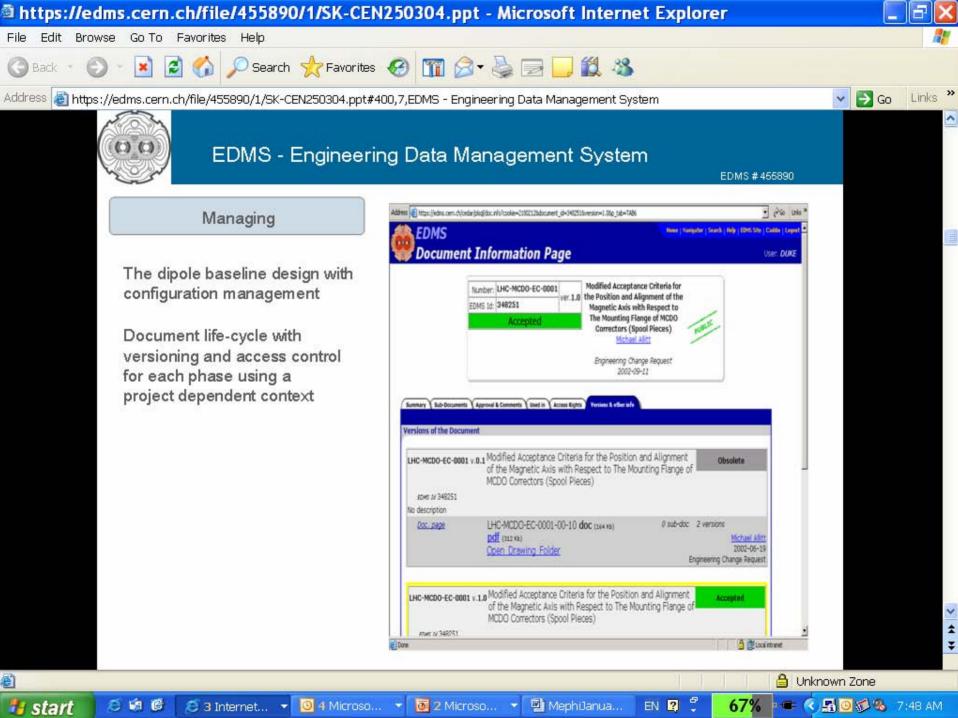
## **Asset tracking & Maintenance management**

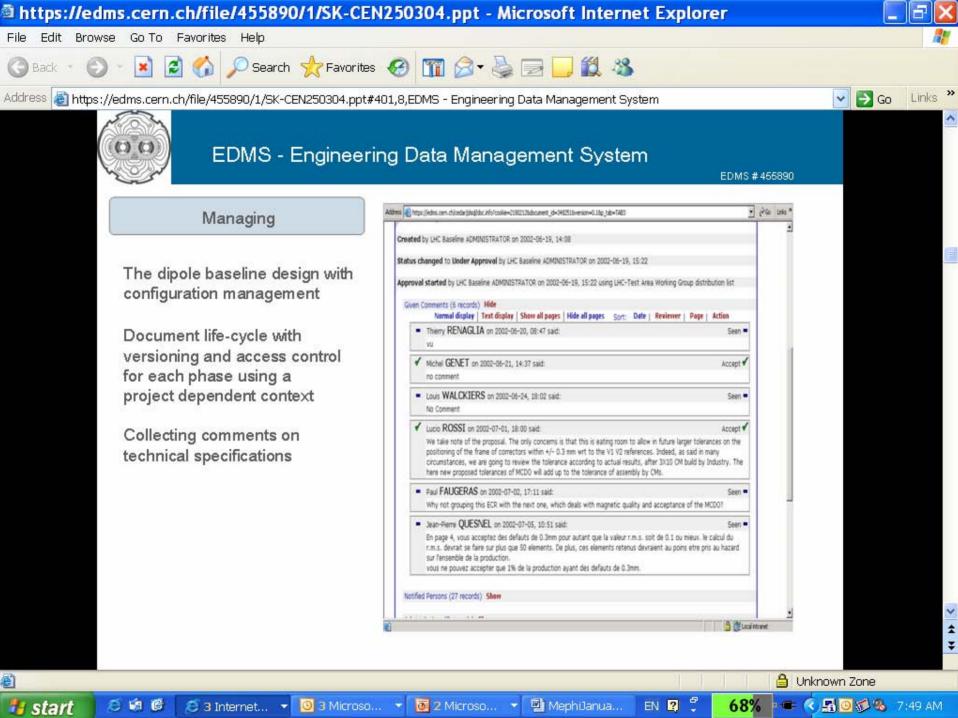


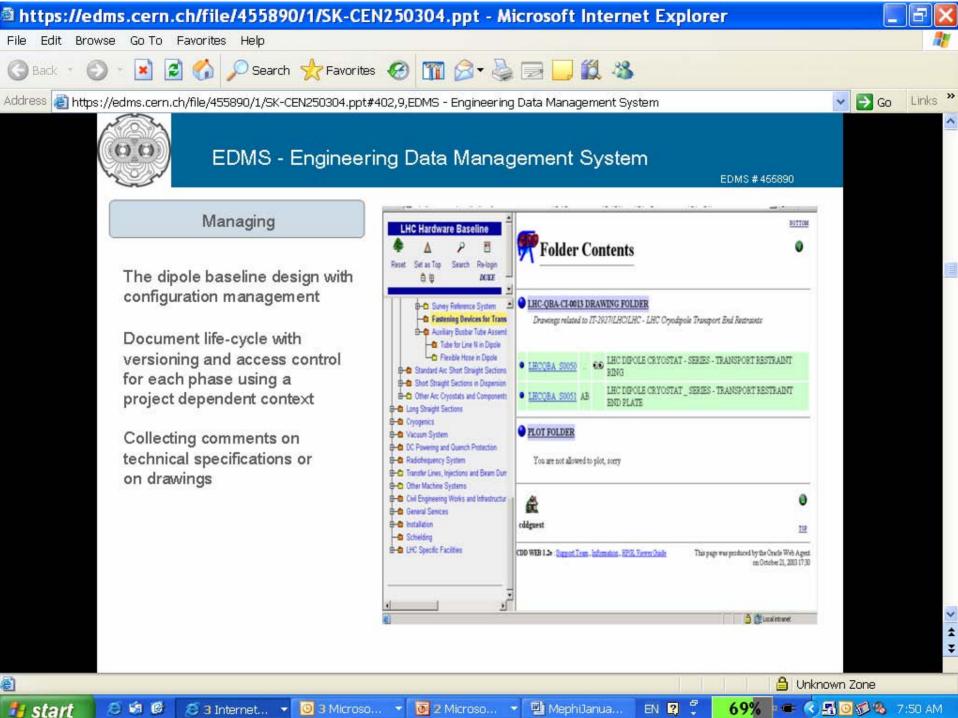
Axalant: an engineering data management tool from Agile Software Corporation.

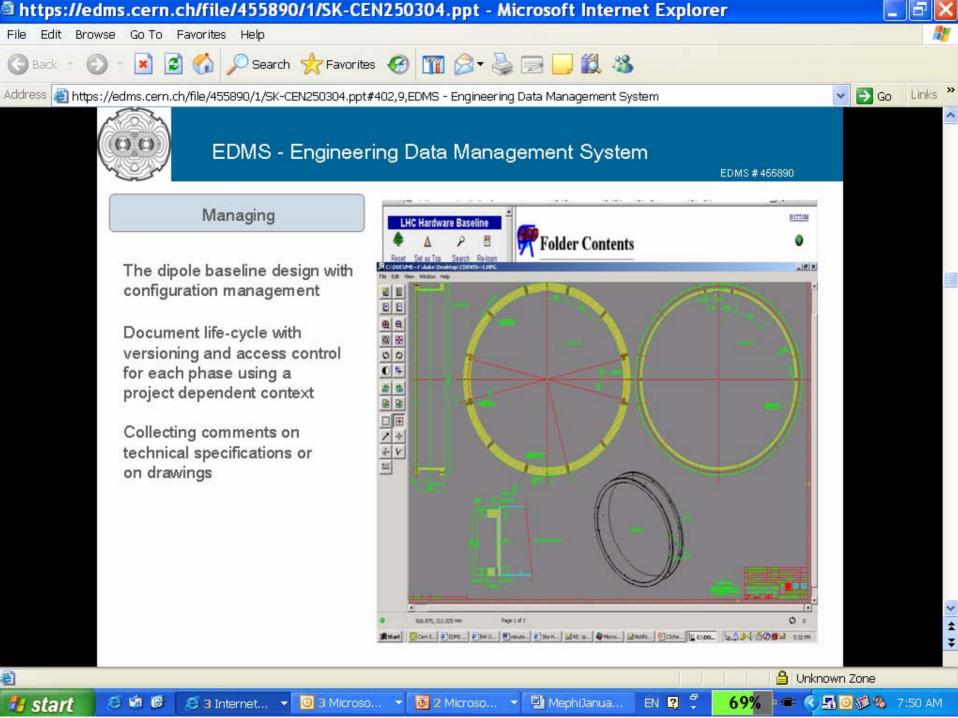
D7i: an asset tracking and maintenance management system from DataStream Systems.





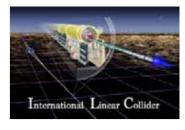








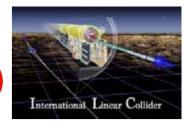
### **Project Progress Tracking (PPT)**



- First developed as a milestone tracking and progress reporting system for the Atlas Detector construction project (PPT)
- Subsequently developed into a comprehensive Earned Value Management system for the LHC (EVM)
- Further evolved for laboratory long term resource planning (personnel and materials) (APT)



## Project Progress Tracking & Earned Value Management (EVM)



#### **LHC**

- 3.3 BCHF expenditure
- 12 years

#### **ATLAS Detector**

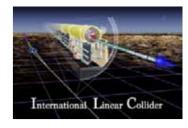
- •500 MCHF CORE Cost,
- •150 institutes in 35 countries

#### **CNGS**

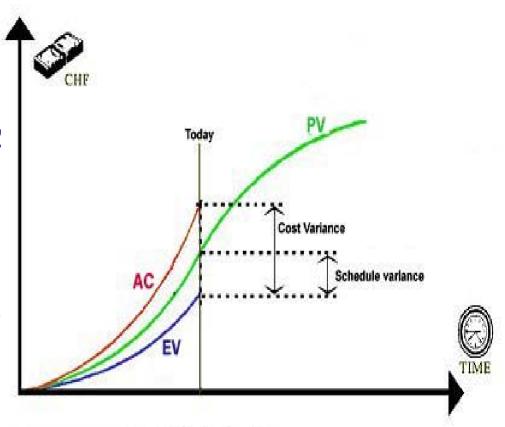
- 75 MCHF expenditure
- CERN & Gran Sasso
- Work Breakdown Structure (WBS) in Work-Units or Tasks with time-scale, deliverables & resources and one responsible.
- Central repository of tasks & milestones organized around WBS
- Direct links/synchronisation to contracts & accounting system
- Cash-flow predictions
- Automatic request by e-mail to each Work-Unit responsible for progress reporting with deadline
- Uniform progress reports available on the WWW for management follow up at all levels (minimize overhead for progress reporting)
- Project control using Earned Value at all levels of the project
- Comparison of the status of the overall project and of each task (resources and schedule) with original planning
- Automatic alerts triggered on budget or schedule
- Help: <a href="http://ais.web.cern.ch/ais/apps/ppt/lhc/online\_help.html">http://ais.web.cern.ch/ais/apps/ppt/lhc/online\_help.html</a>



### **EVM Concepts**



- WBS: hierarchical list of all the activities to be performed to complete the project.
- Workunits: Activity small in size/duration, under responsibility of one person (+11000 workunits for LHC)
- Workunits use Resources to produce Deliverables
- Planned Value (PV): budgeted cos of work scheduled
- Earned Value (EV): budgeted cost of the work that has been performed
- Actual Cost (AC): real cost of the work performed



Original planning (Planned Value)

Real evolution of the costs (Actual Cost)

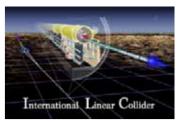
Costs budgeted for the work carried out (Earned Value)

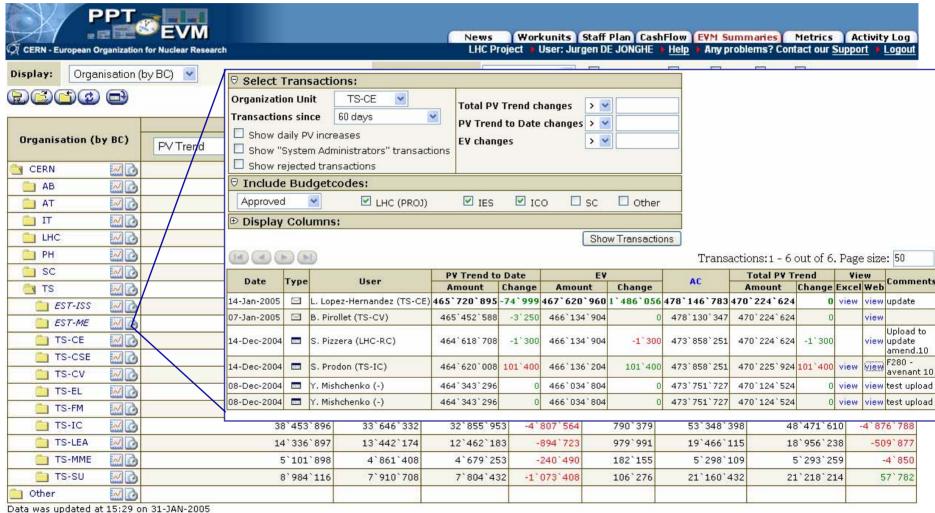


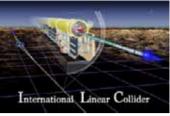


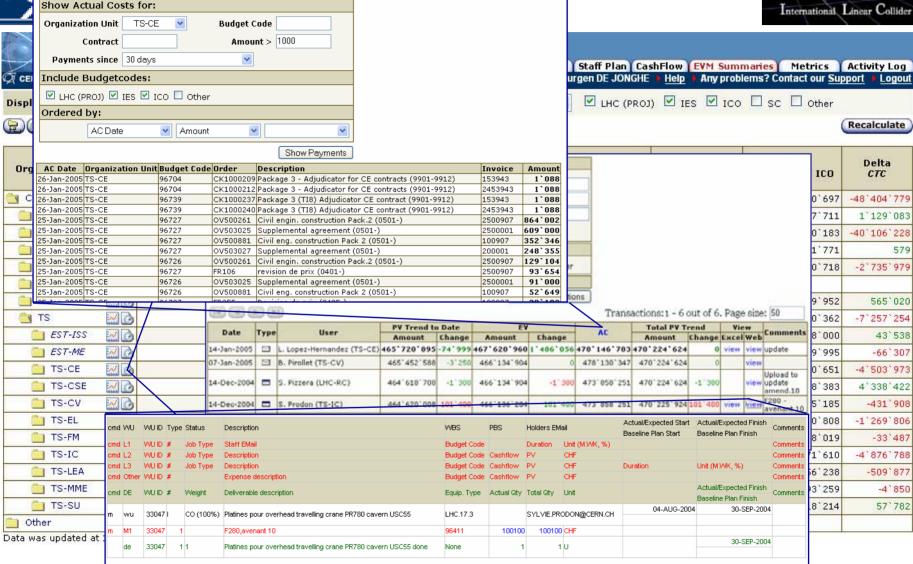












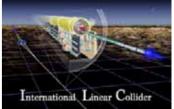
August 2005 ILC Snowmass Schedule Impact:

Cost Impact:

budgetcode 96411: cost reduction 1°300 CHF

No impact







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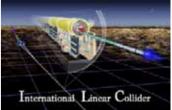


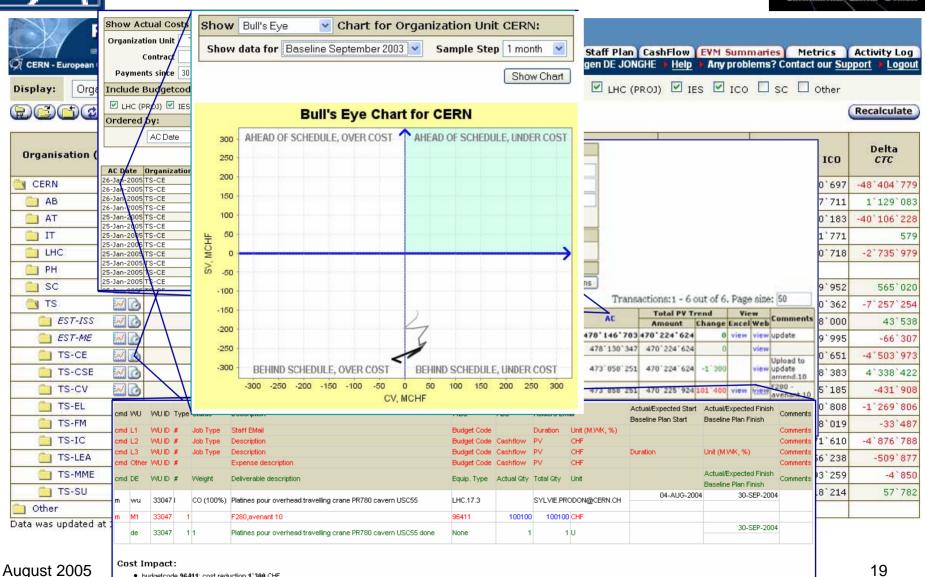
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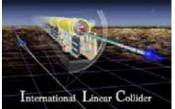
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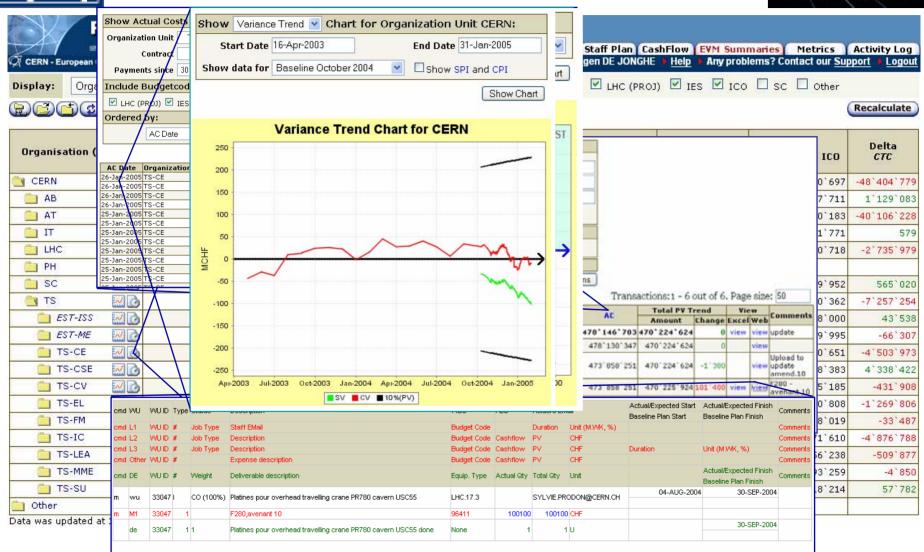
#### **PPT/EVM for LHC: Summaries**











August 2005 ILC Snowmass Schedule Impact:

Cost Impact:

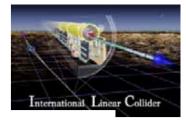
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No impact

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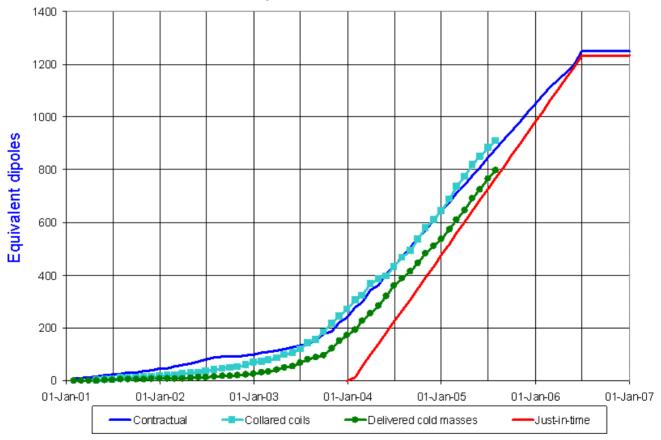
#### **LHC Dashboard**





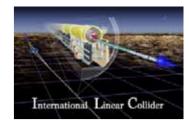


#### Dipole cold masses





### **Activity Planning Tool (APT)**



#### CERN wide strategic planning

- Planning of ALL (Material + Personnel) resources for ALL CERN activities for 2005-2015
- Work Breakdown Structure (WBS) with necessary resources (M & P) for each planned activity
- Allocate available resources according to priorities and identify missing resources
- Man-Power Plan (short and long term) and preparation of succession/recruitment plan
- Evaluate impact of optional projects against available resources (e.g. skills)
- Online Help: http://ais.web.cern.ch/ais/apps/ppt/apt/apt\_online\_help.html



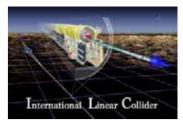
#### **CERN Document Server (CDS)**



- CDS Software for electronic document archival and retrieval system.
- Main functionalities:
  - Powerful search engine with Google-like syntax
  - Automatic extraction of references and figures and automatic key-wording for HEP documents
  - Easy electronic submission of documents
  - Automatic document conversion (to PDF or PostScript)
  - Personalization options including document baskets and email notification alerts
- CDSware,freely licensed under <u>GNU General Public Licence</u>
- CERN catalogue contains about 750k metadata records and 350k full texts organised into >500 collections
- At CERN, each month: 12,000 unique visitors 120,000 searches
- URL http://cds.cern.ch



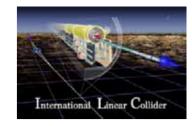
#### **InDiCo**



- Integrated Digital Conference management (URL http://indico.cern.ch )
- Easy to use web-based interface with user authentication
- Management of timetables for meetings, workshops and conferences
- Attach multimedia presentation material to talks and archival of all material
- Agendas stored in multi-level hierarchical tree
- Easy production of proceedings and management of participants (for large conferences)
- Funded by EU as part of FP6 (Partners were CERN, SISSA & Udine (IT) and Univ Amsterdam(NL)
- CERN provided a complete software package for the planning, management and archival of any type of conference
- Developed from CDS Agenda > 10,000 agendas created, >70,000 talks (including multimedia material) in the database
- Currently all meetings created using CDS Agenda are being migrated to InDiCo providing better linking to CDS and better searching capabilities



## Management Information Systems (MIS)



- A comprehensive range of MIS tools is available http://cern.ch/ais (see next slide)
- This includes a suite of office automation functions and decision support tools, implemented to provide a user friendly interface to corporate data for all relevant staff.
  - the E-business tools or Electronic Data Handling (EDH),
  - the Personnel Data Base or Foundation application,
  - CERN Expenditure Tracking (CET),
  - the Human Resources Toolkit (HRT)
  - the Staff Monitoring Tool (SMT),
  - People Institutes and Experiments (PIE),
  - Personnel Administration for Divisions (PAD),
  - Contract Follow-Up (CFU).
- The E-Business tools (EDH), Foundation and Cern Expenditure Tracking (CET) applications may be of interest.



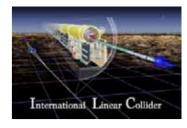
### E-business tools (EDH)



- The Electronic Business Application or Electronic Data
   Handling (EDH) is a system which lets CERN users create
   and authorize a variety of official documents.
- EDH has replaced the high volume paper based business procedures with streamlined electronic workflow, validating data against corporate databases and automatically generating the end-result with minimum human intervention.
- The EDH server handles document creation, routing, authorization, and subsequent archiving. Currently, the application is CERN's most used software, covering more than 40 business procedures, with of the order of 10000 registered users and 2000 users/day.



#### **EDH Business Procedures**



#### The business procedures include:

- Administration: EDH Admin, LeaveAdmin, Management of Intersection Codes, Reroute Document
- Claims: Advance, Home Leave, Installation, Official Travel, Request For External Funds, School Fees, Subsistence, Sundry Expenditure, Third Party Claim
- HR & Training: Appraisal Report (MAPS), External Training Request, PAF Summary, Request for opening a post, Skills Entry, Training Catalogue
- Leave: Leave Cancellation, Leave Overview, Leave Request, Leave Transactions, List of Leaves, Overtime Request, Overtime Summary, Personal Schedule
- Logistics: Shipping Request (Arrival), Shipping Request (Expedition), Transport Request (CERN site)
- Other Services: Access Request, Epool Catalogue, Epool Rental Request, GSM Subscription Request / Modification
- Purchasing: Departmental Request (DR), Electronic Invoice, Inter Departmental Transfer (TID), Material Request (Stores), OSVC, Purchase Requisition (DAI), Stores Catalogue, Temporary Labour
- Safety: AOC Overview, AOC Task Overview, Disable/Enable Alarm (IS37), Fire Permit, IS37 Overview, Work Request (AOC/IS39)



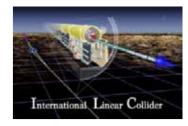
## Personnel Data Base (Foundation)



- Every AIS application needs to access referential data such as persons, CERN's hierarchical structure of organization units, addresses, and roles. The Foundation referential data application was developed in house to satisfy these needs.
- The Foundation database has been designed and implemented to make this data available to these applications, and to applications not maintained by the AIS Project team. By reusing this common Foundation layer, the applications ensure a coherent view of the data.
- Foundation is the 'glue' that holds all applications together. It avoids data duplication and coherence problems. The entities held in Foundation are, for example: Suppliers, Clients, People, Addresses, Organization units (division/group/project/section etc), and Relations between these entities (roles of people etc).



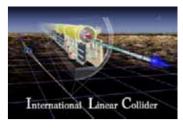
### Recommendation for ILC based on LHC Experience



- Use EDMS for all phases of the project from the very beginning including the R&D phase:
  - Depositary of all information available world-wide
  - Collective information available through the whole duration of the project (history)
  - Configuration control by distributed management
  - Change request management from BCD to reference design to technical design
- **Implement EVM based on WBS structure from the project start:** 
  - Clear definition of work-packages, resources and responsibility
  - Awareness of the importance of budget and deadlines
  - Essential for control of large and distributed project
  - Full transparency extremely important for the laboratories involved and for the public
- Align budget codes structure with EVM/WBS structure
- Common data base with unique source of updating
  - Specific applications accessing common data base (technical, budget, personnel) 29



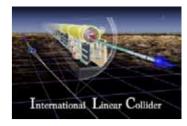
## LHC project and CERN management tools available for ILC



- ILC and LHC (accelerator and detectors) are comparable projects:
  - Large size and resources
  - Long time-scale
  - World-wide collaborations
  - Large industrialisation
- CERN ready to offer and host for ILC the tools which have been developed for:
  - the LHC project and detectors
  - the Laboratory management



### LHC/EVM possible improvements?



- Temporal constraints between tasks are missing
- This of course also implies that no scheduling algorithms are implemented
- Implementing Critical Path Method (CPM) would be useful to complement weaknesses of EVM
- Establish more formal procedures for baselining (including Integrated Baseline Review support)
- Need to implement integrated workflow for (Engineering) Change Requests and the outcome of Project Leader's decisions. Clarify impact on Management Reserve
- The LHC dashboard should be generated directly from the EVM system
- Dealing with granularity:
  - Difficult to cater for users who want to do the minimum to comply (sometimes because they have their own system in place) and other users who want to use the tool for every detailed task. This results in varying granularity. While EVM deals very well with this, it can make it difficult for humans to see the wood for the trees and for scheduling and CPM to be really useful
  - We would need to implement some "summary tasks or milestones" that represents a set of detailed workunits