

# Survey and Alignment of J-PARC

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**J-PARC**

**High Intensity Proton  
Accelerator Facility**

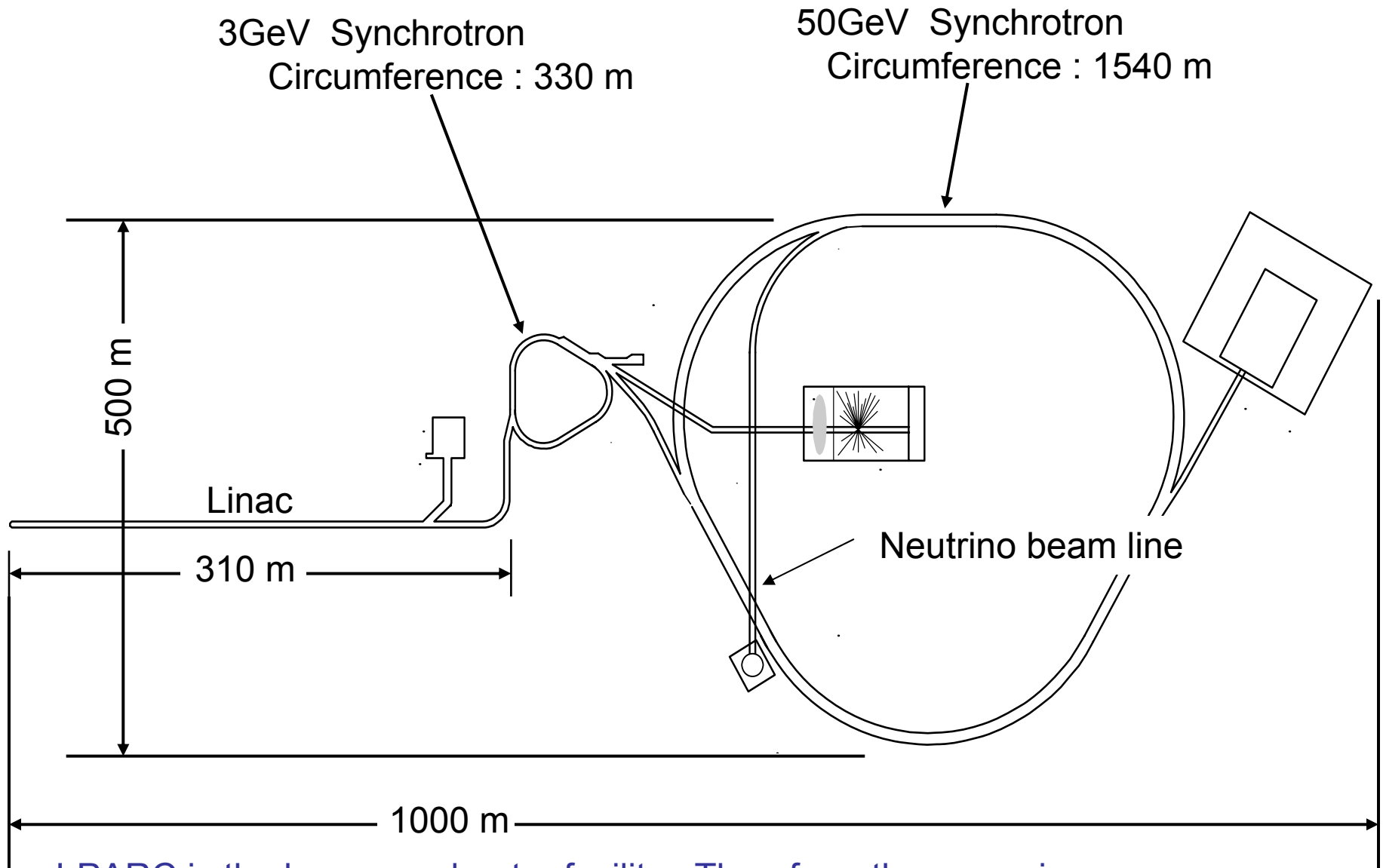
Geodetic Survey of J-PARC from 2002 to 2003  
has already been reported with IWAA2004 at CERN.

This report is the continuation, and the report  
from 2004 to the last week.

J-PARC is constructed along seaside, and constructed at sandy area.

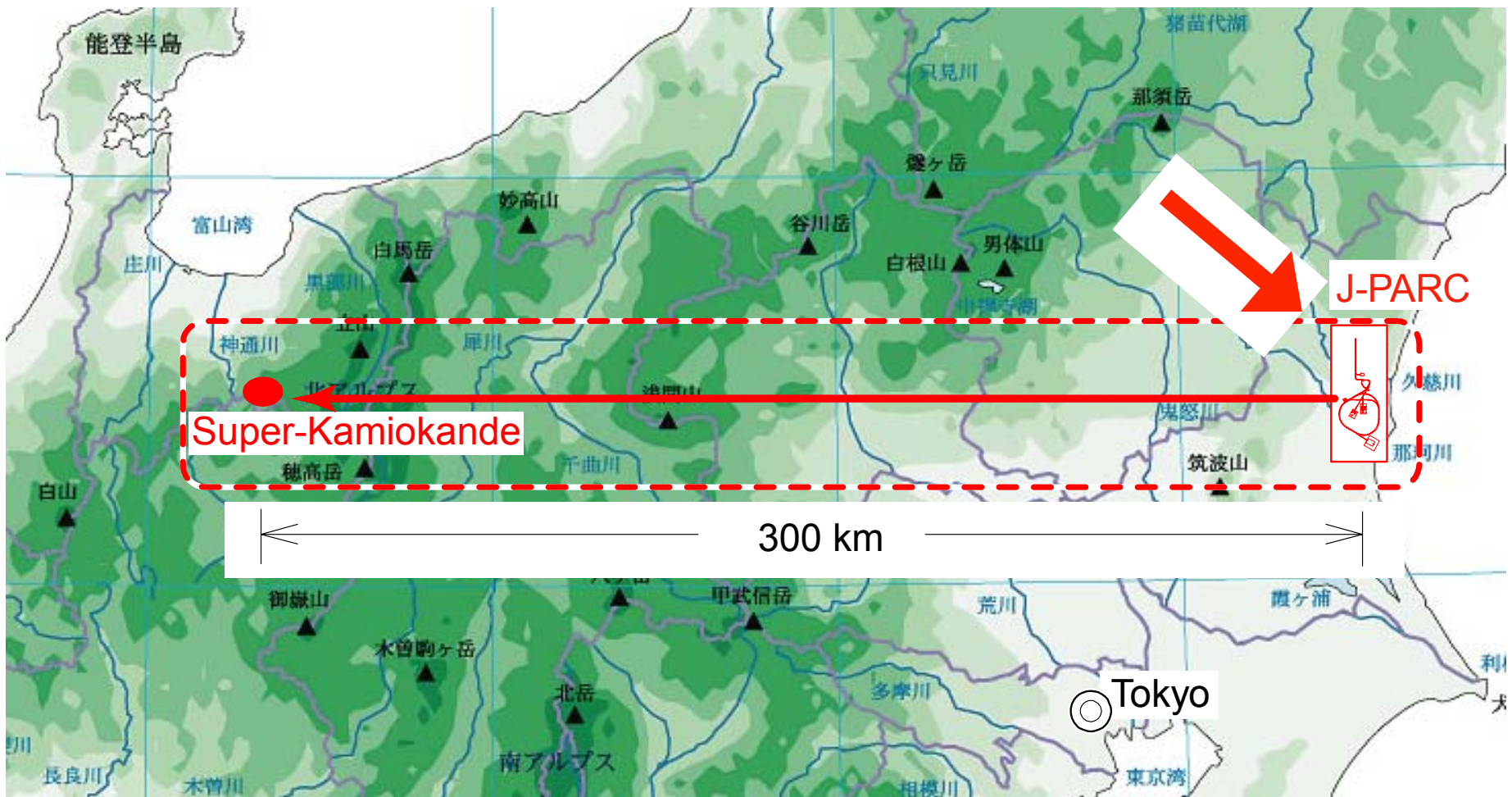


It's difficult to countermeasure against uneven settlement.



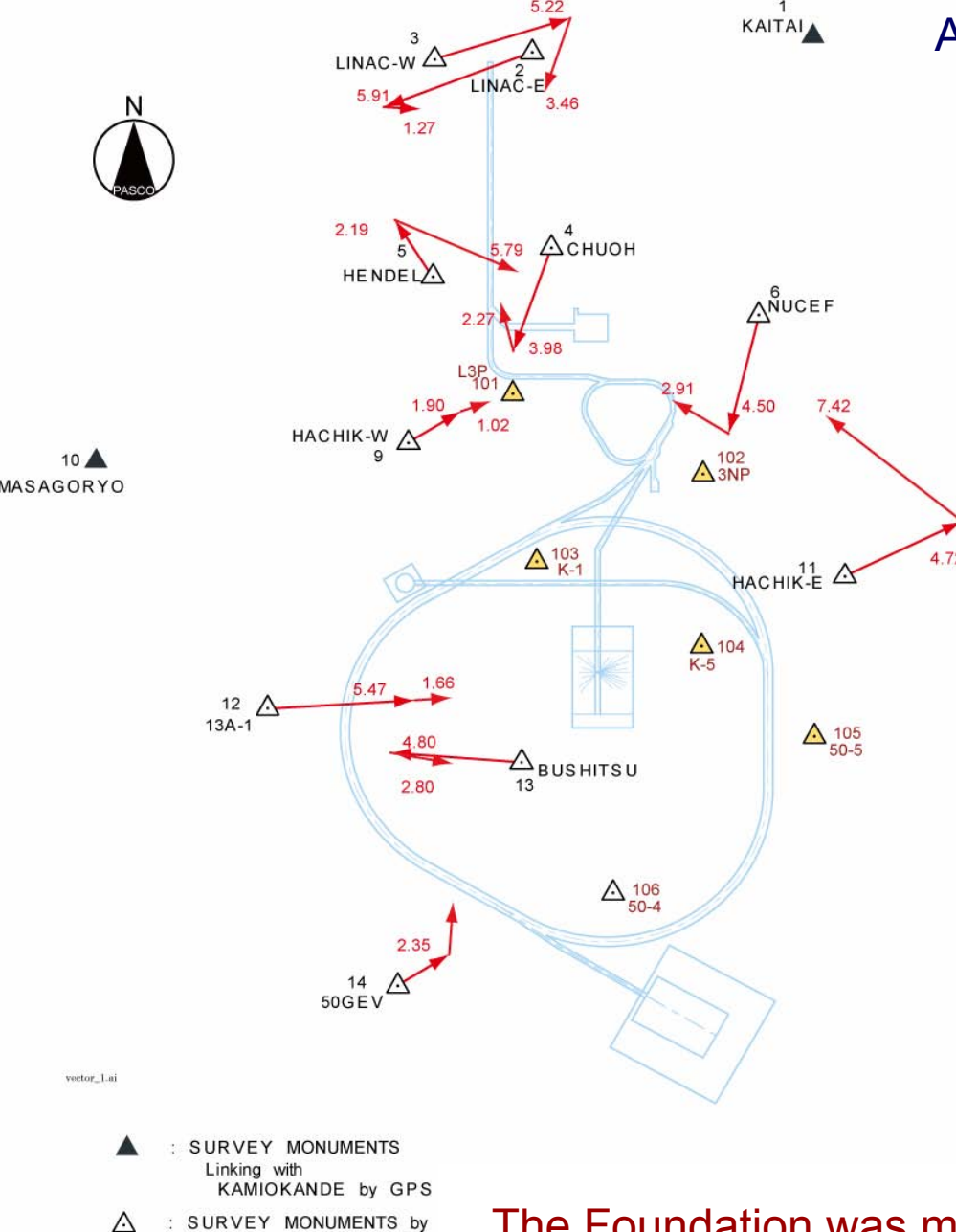
J-PARC is the large accelerator facility. Therefore, the surveying in the TOKAI campus is considered the curvature of the earth.



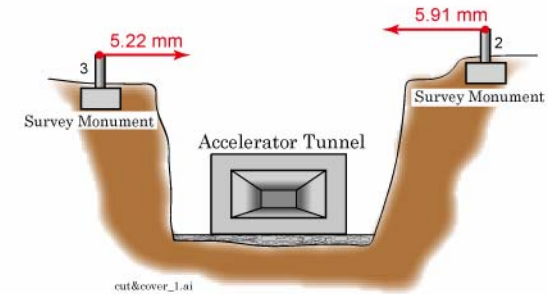


Long Baseline Neutrino Oscillation Experiment from J-PARC to Kamioka

# Accelerator Tunnels are Constructed by Open Cut Method



Cut and Cover Tunneling Method



Both Monument toward into the Trench



The Foundation was moved because of change in the load of soil and pile working under constructing.

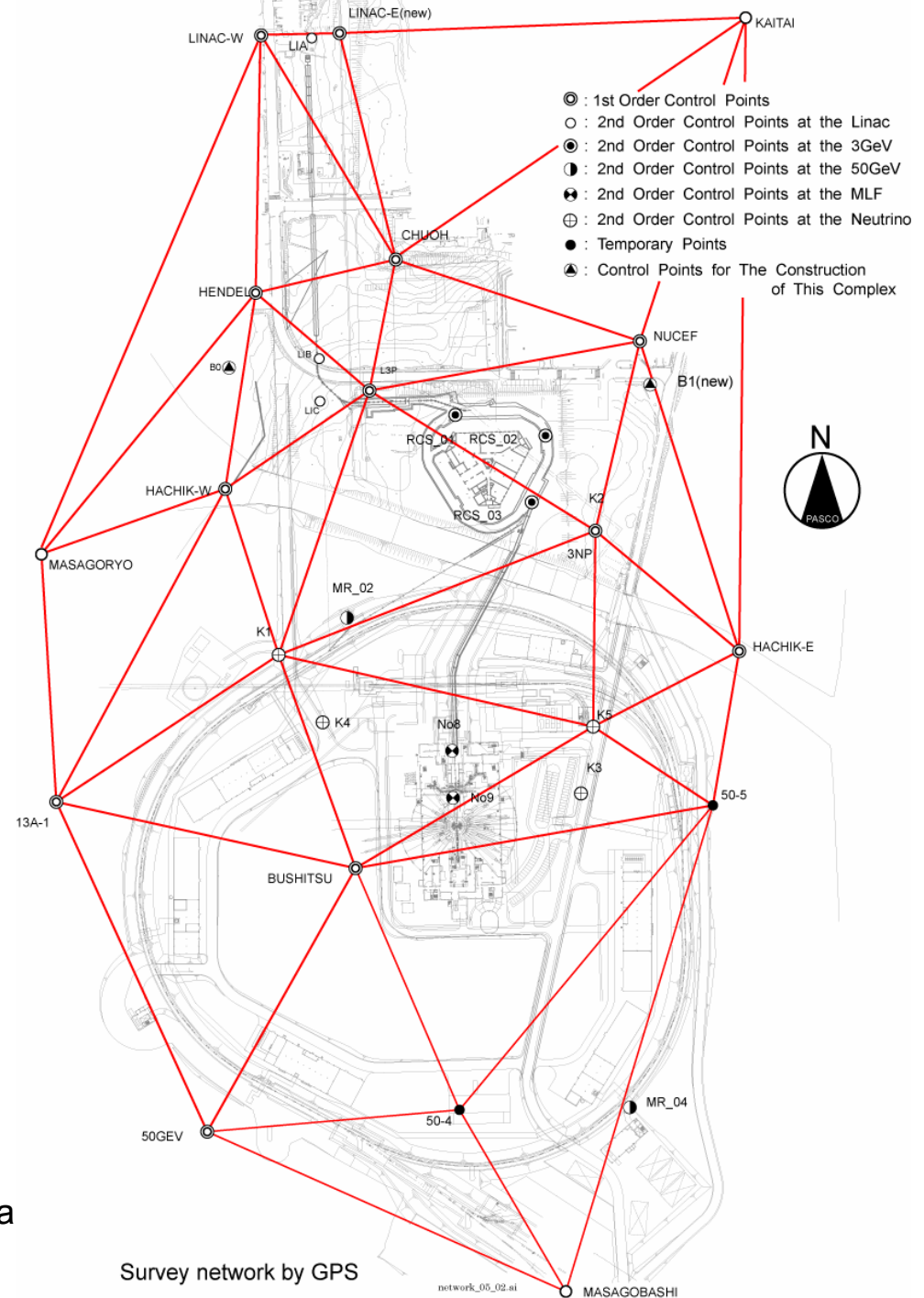
Horizontal displacements of survey monuments

from February, 2003 to February, 2005

# Surface Network by GPS

## Trilatation by GPS

Sights between monuments could not  
be surveyed each other by woods  
because of under construction.

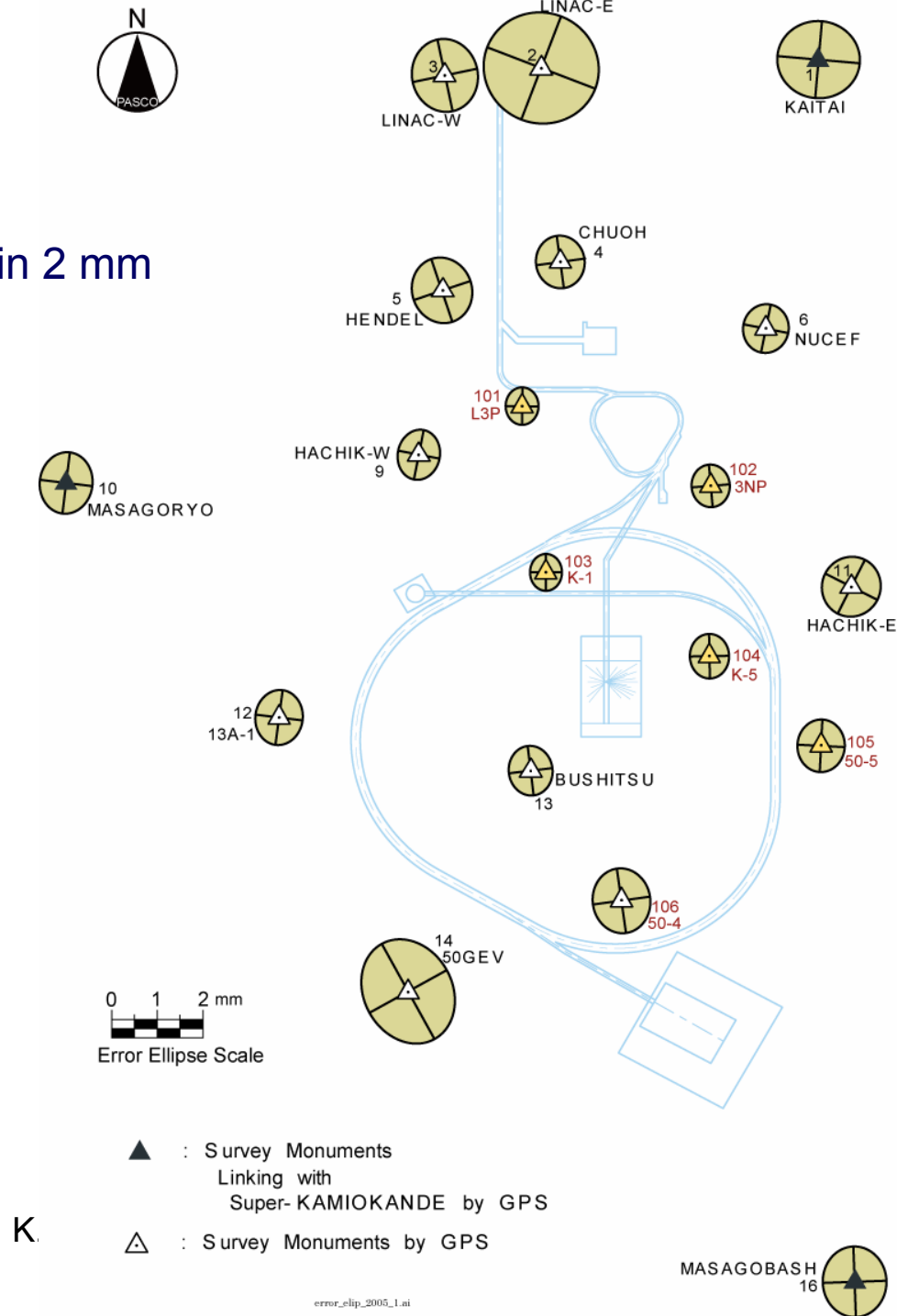


K. Mishima



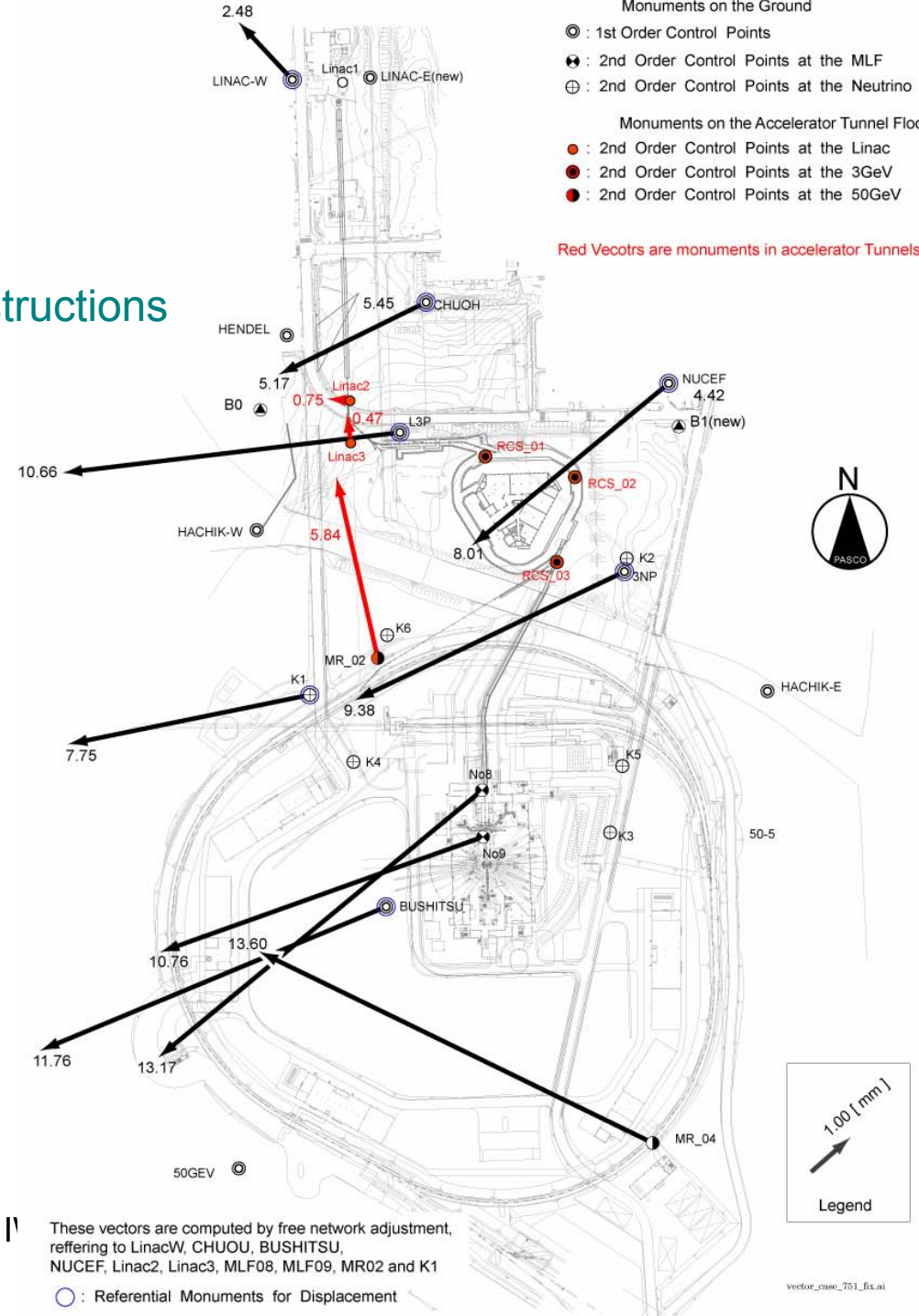
# Error Ellipse

Most Error Ellipses are within 2 mm



# Displacement Vectors of Monuments from 2005 to 2006

- (1) Tunneling works and building constructions were closed to the last stage. Therefore, the foundation was under huge load changing.
- (2) The survey method has changed from GPS to total station.



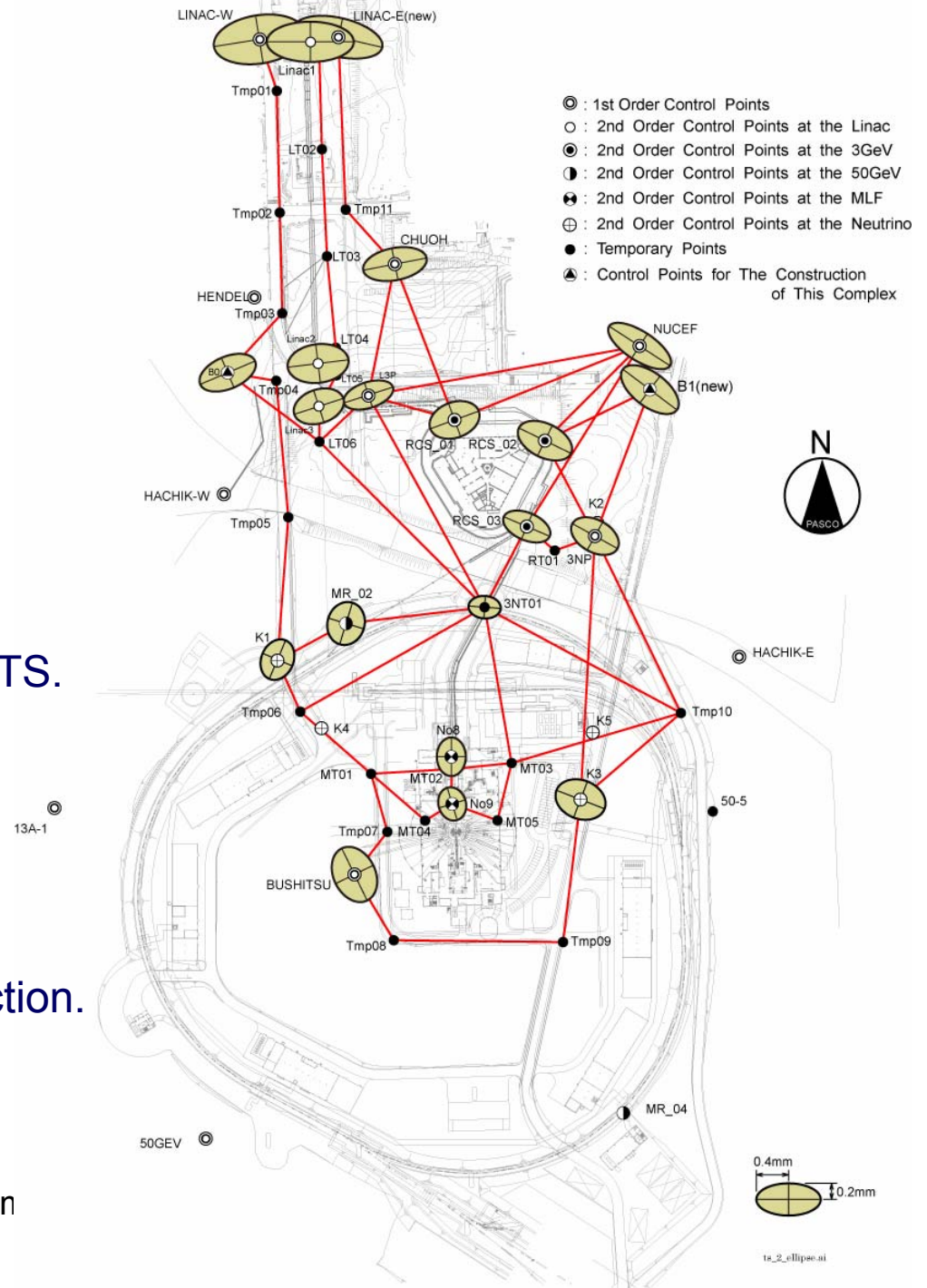
K. Mishima, I'

# Surface Network & Error Ellipse

Most Error Ellipses are  
within 0.2 mm

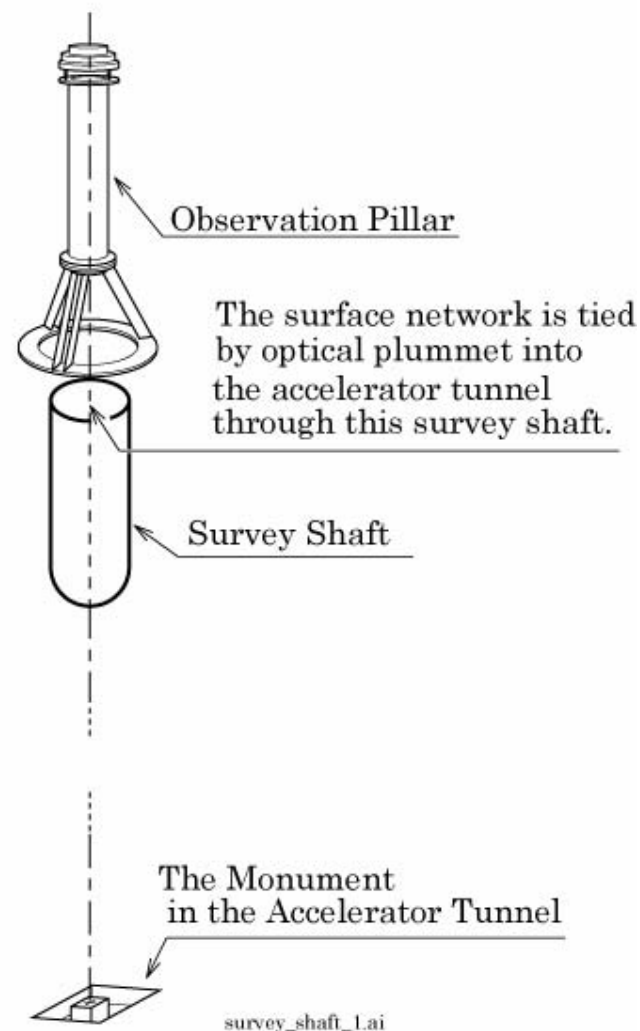
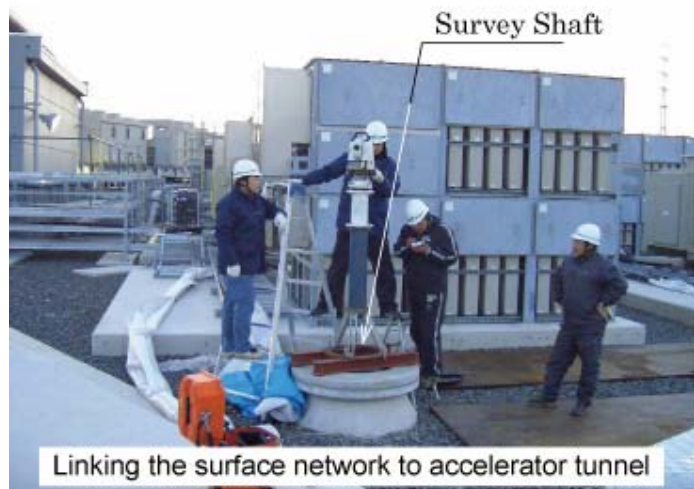
The visibility for the surveying  
has extended.  
Then the survey method  
was changed from GPS to TS.

These monuments will be stabilized  
to become the end of  
tunneling and building construction.

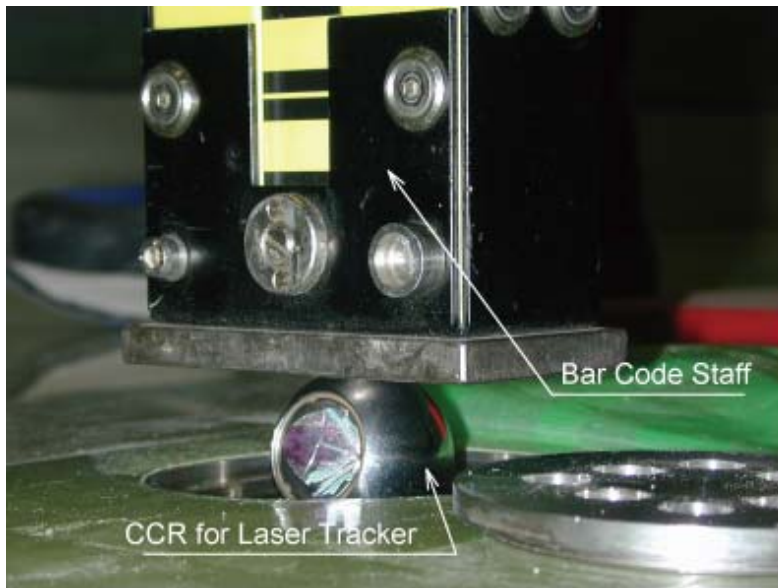


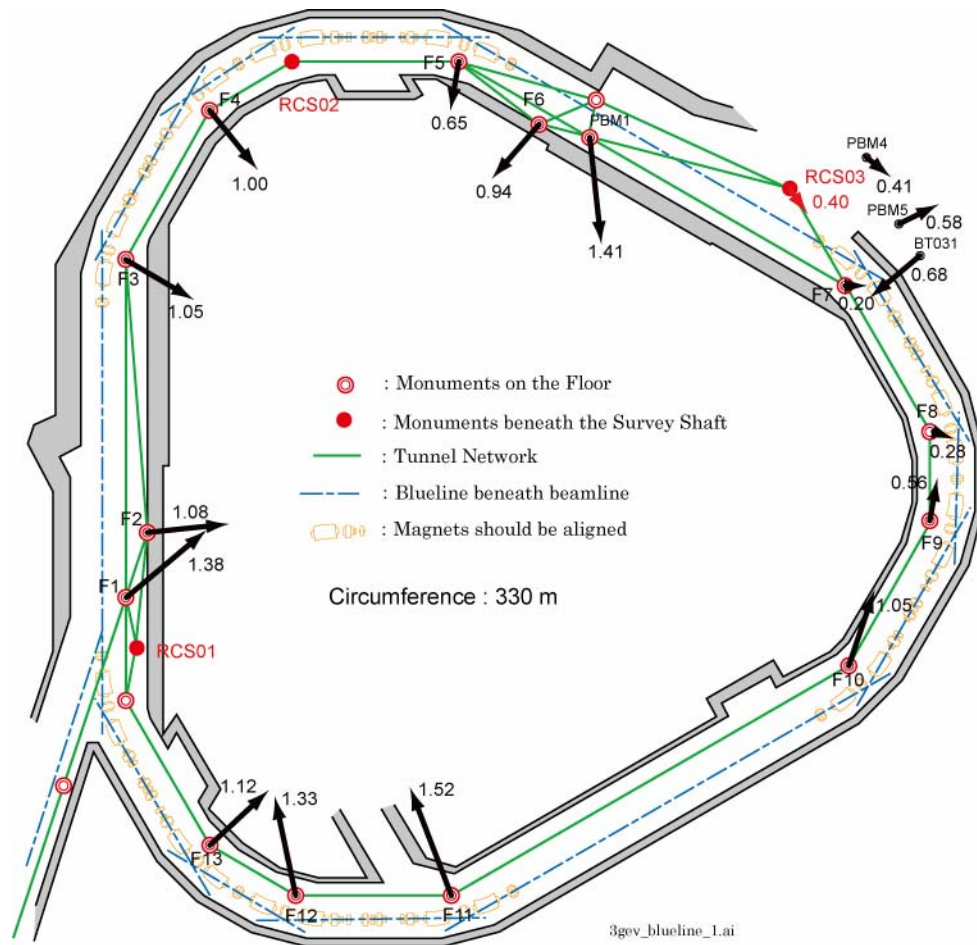
K. Mishin

## Surface Network had been tied to some accelerator tunnels through survey shafts









# Status of Alignment in J-PARC

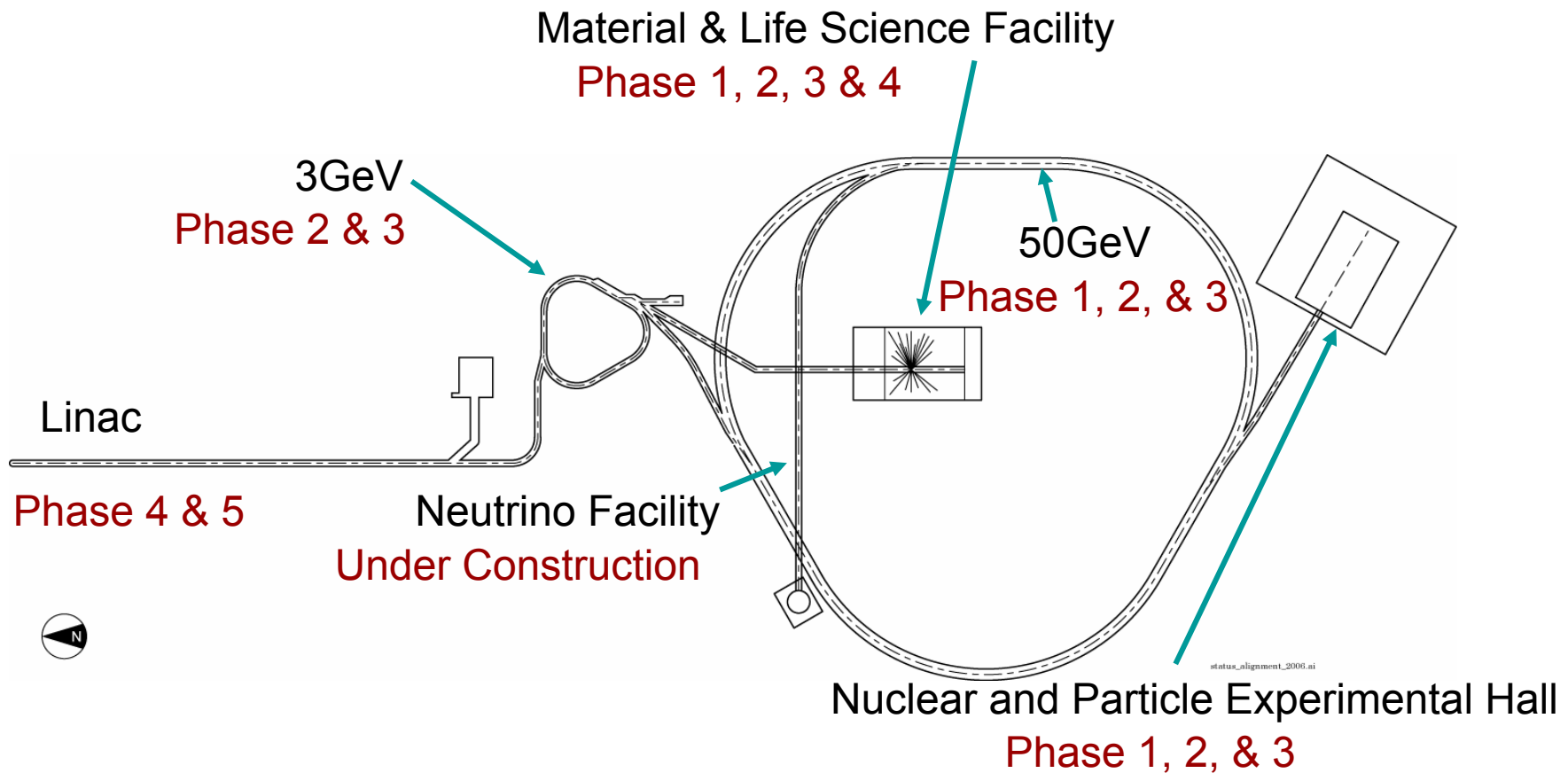
Phase 1 : Blue line Survey on accelerator Floor

Phase 2 : Installing of Components in Accelerator Tunnels

Phase 3 : Pre-alignment of Components

Phase 4 : Fine alignment of Components

Phase 5 : Smoothing



# The Effect of Curvature of the Earth for the Beam Height

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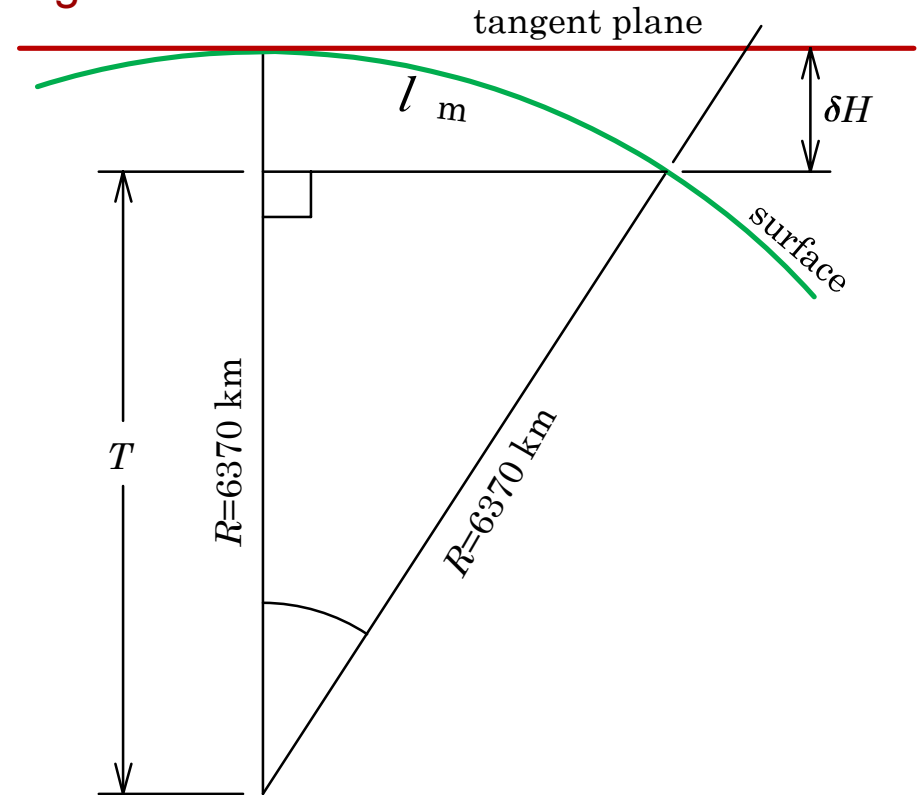
- It is general that height of these components of accelerator is aligned along a horizontal plane.
- However, this straight line is parallel straight line to curvature of the earth.
- This line is not straight line for the beam.



## The Effects of curvature for Height

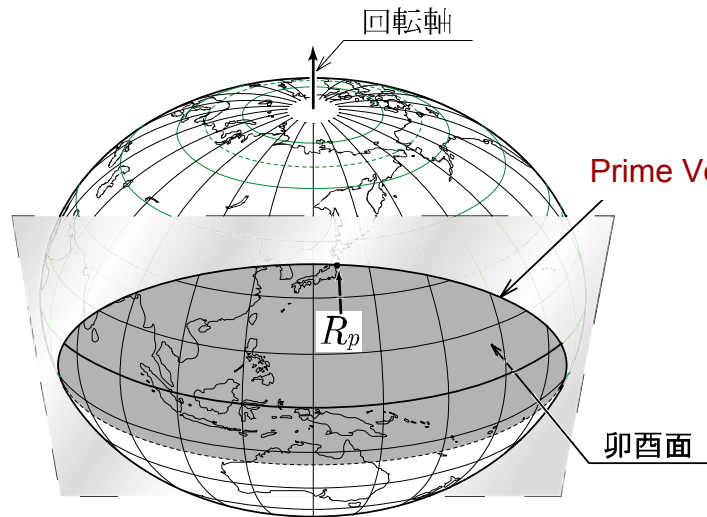
Effects of curvature  
for height

$l$ [m]	$\delta H$ [ mm ]



The curvature of the earth affects for the Beam height.  
Therefore, the curvature of the earth must be considered  
when components of the accelerator are aligned.

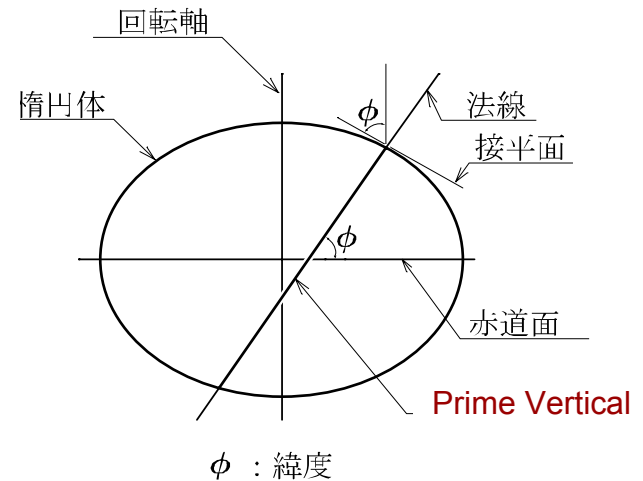




$R_p$  : 卯酉線曲率半径

(a) 卯酉面と曲率半径

prime\_vertical\_1.jp.eps

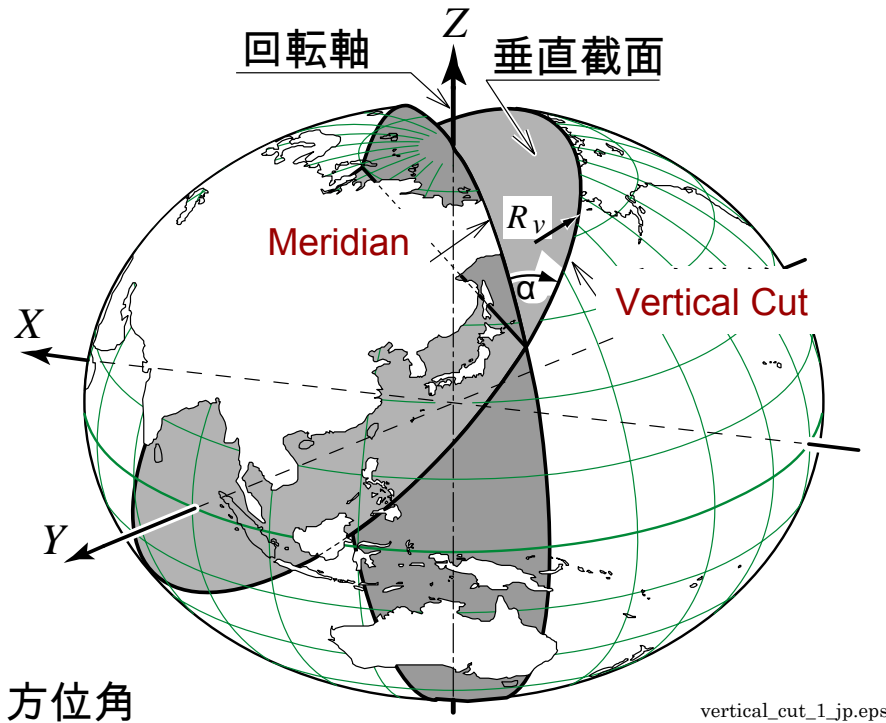


(b) 卯酉面を横から見る

## Radius of Curvature in Prime Vertical

The radius of curvatures are Three types.

1. Radius of Curvature in Meridian
2. Radius of Curvature in Prime Vertical
3. Radius of Curvature in Vertical Cut



$\alpha$  : 方位角

$R_v$  : Radius of Curvature in Vertical Cut

vertical\_cut\_1\_jp.eps

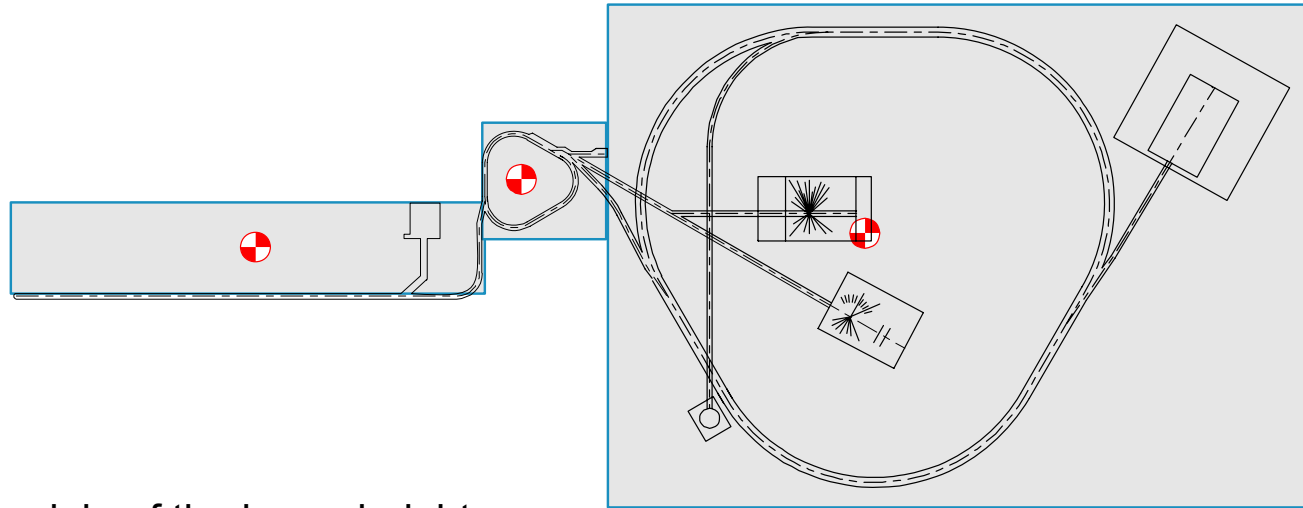
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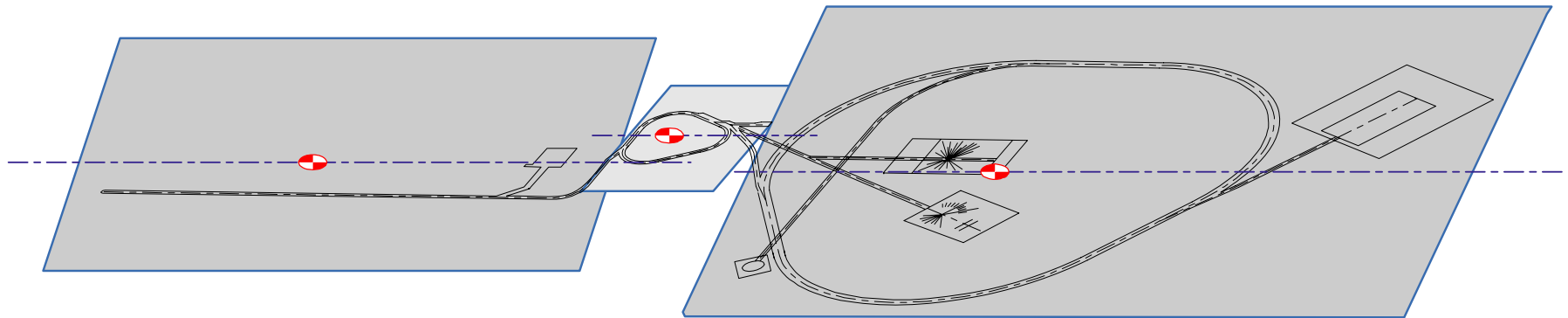


- These Radius of Curvatures are different according to latitude and longitude.

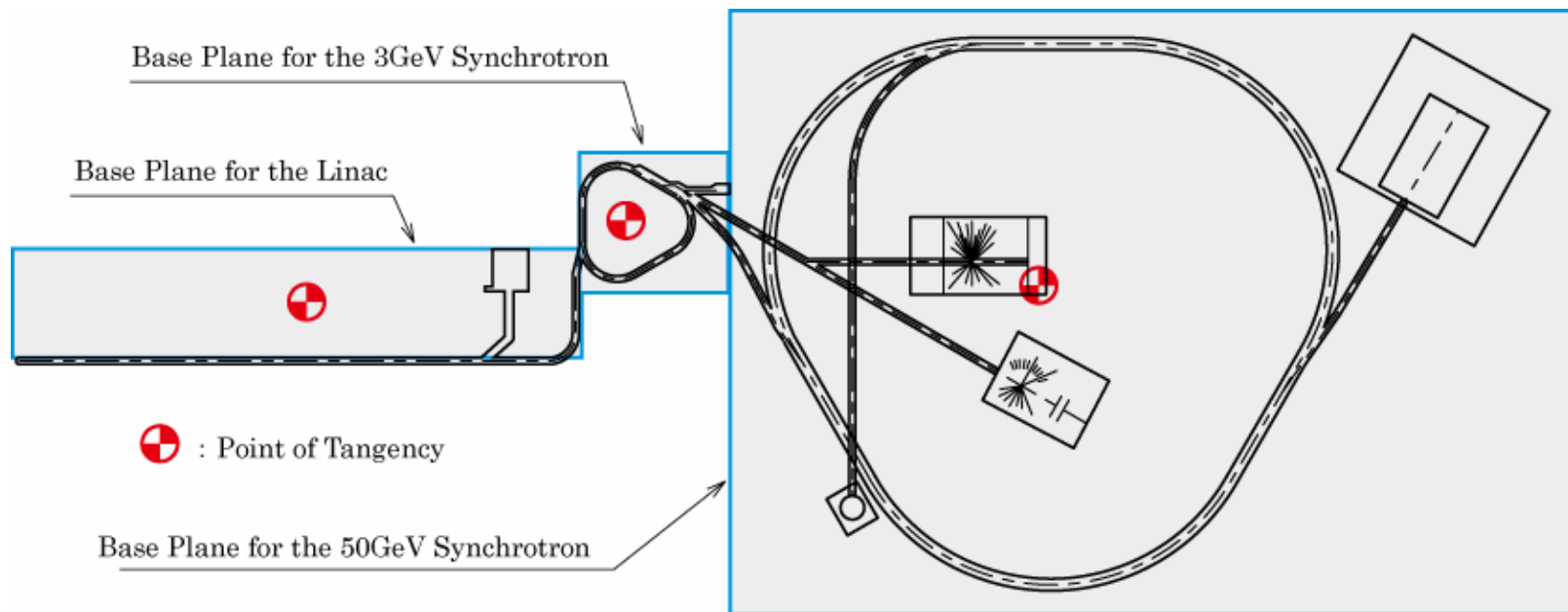
Therefore, it is necessary to set the tangential plane by the latitude and the longitude.



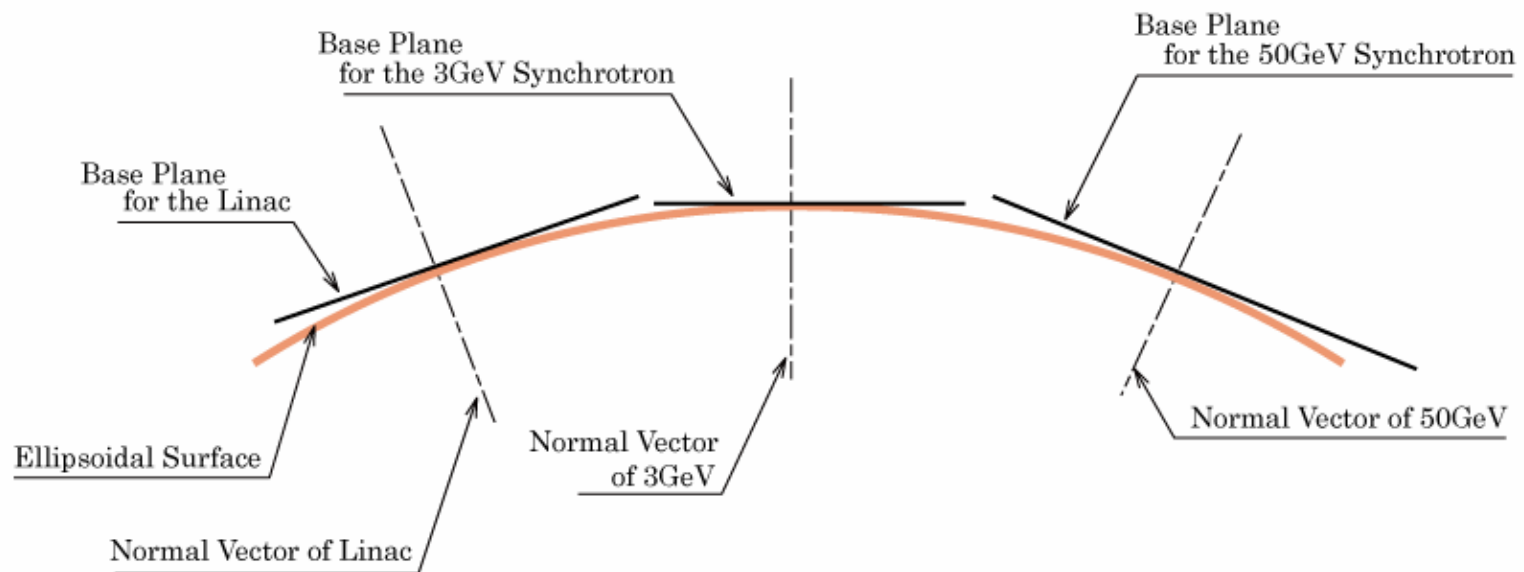
⊕ : origin of the beam height

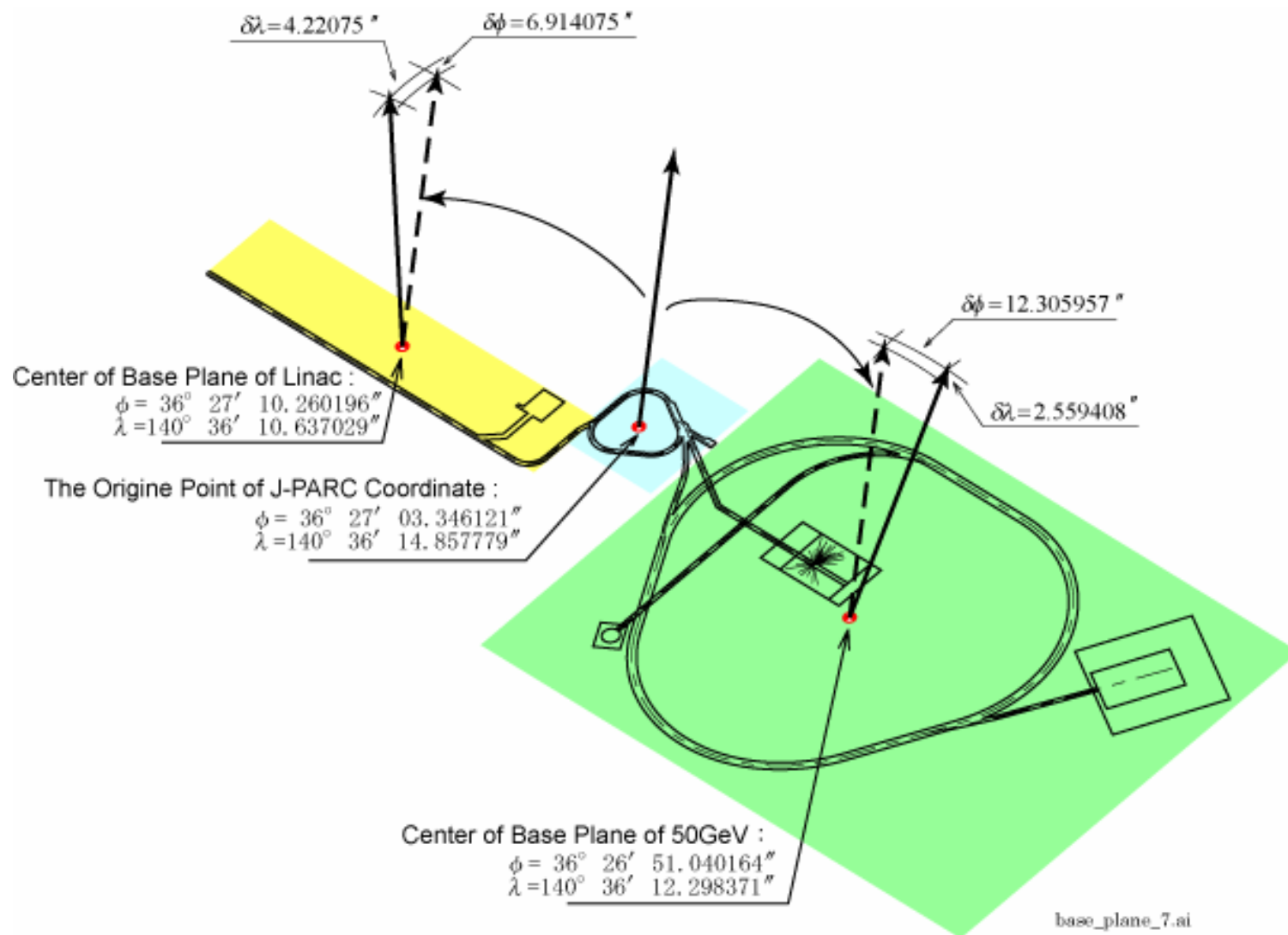


Base plane are set to 3 major accelerators

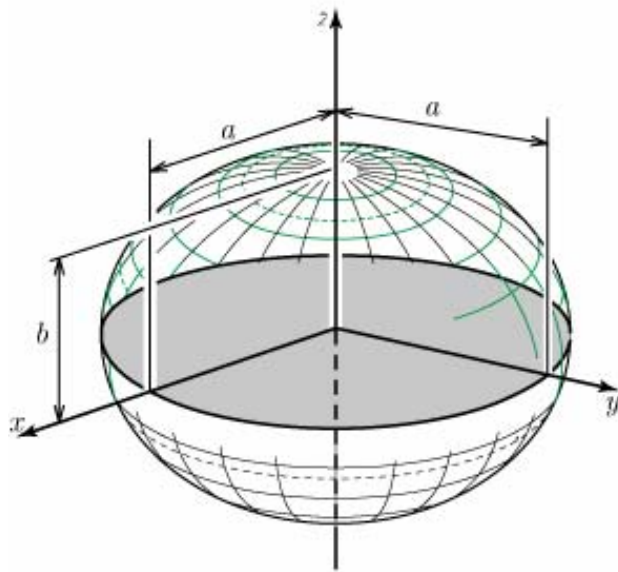


base\_plane\_3.ai

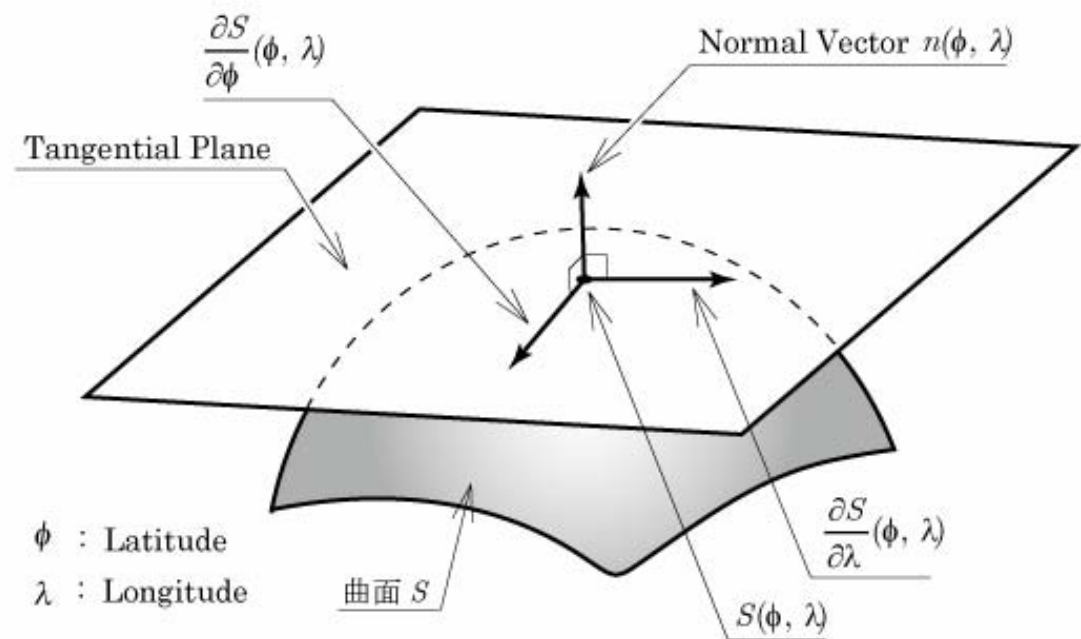




## Relation of Each Base Plane



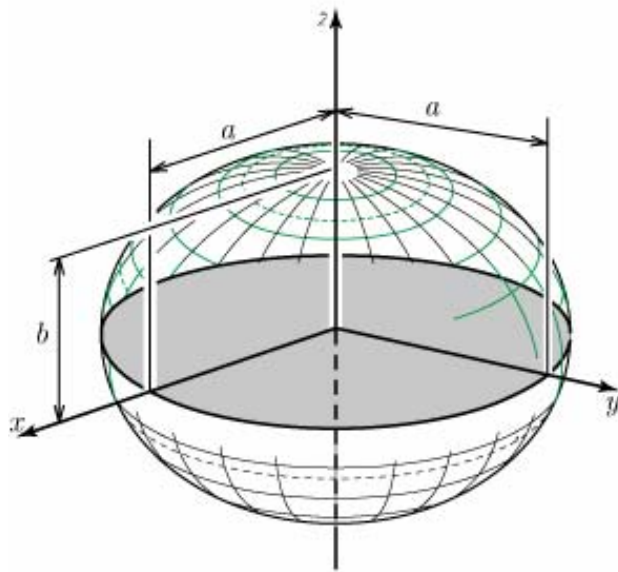
base\_plane\_5.ai



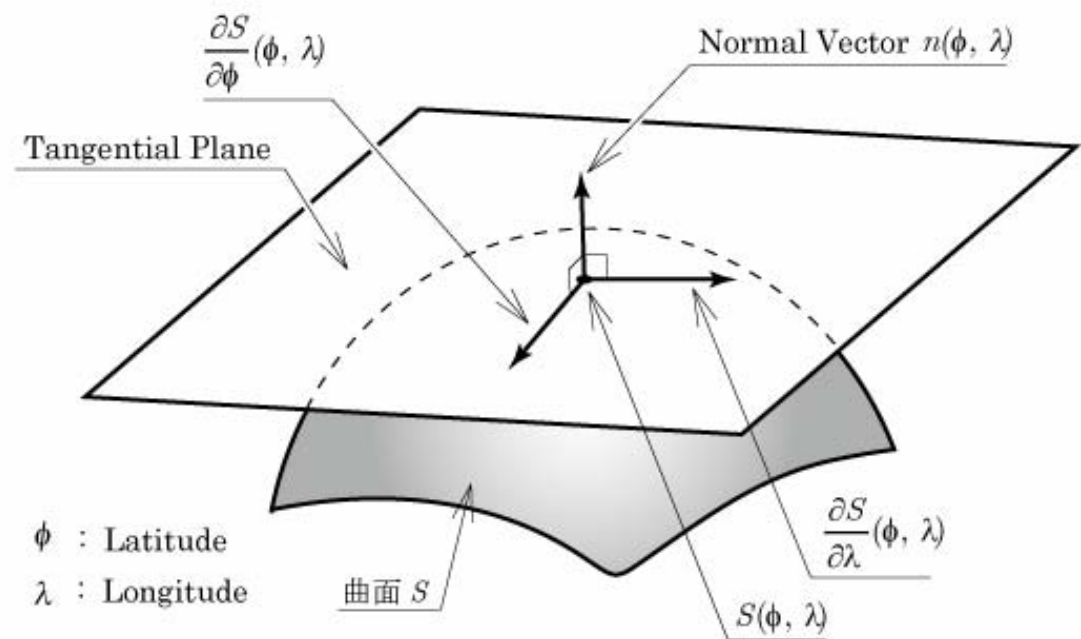
$$S(\phi, \lambda) : \begin{cases} x = Q \cos \phi \cos \lambda \\ y = Q \cos \phi \sin \lambda \\ z = \frac{b^2}{a^2} Q \sin \phi \end{cases}$$

The position on the earth can be described as this equation in geocentric 3D coordinate by latitude  $\phi$ , longitude  $\lambda$  and radius of curvature in prime vertical  $Q$  on the ellipsoid GRS80.





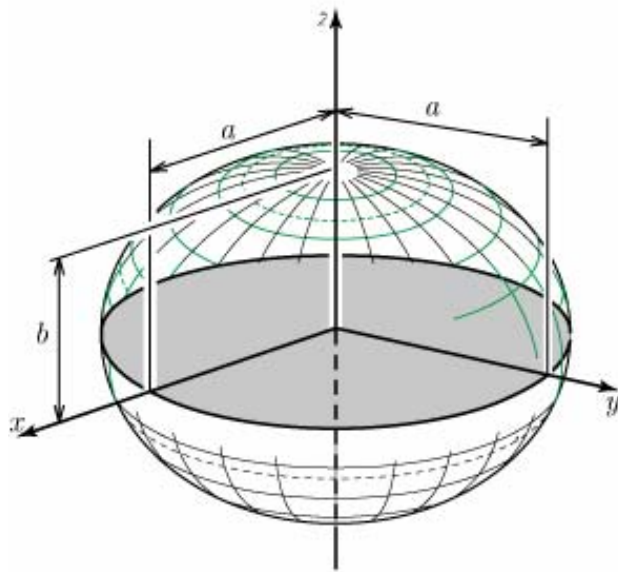
base\_plane\_5.ai



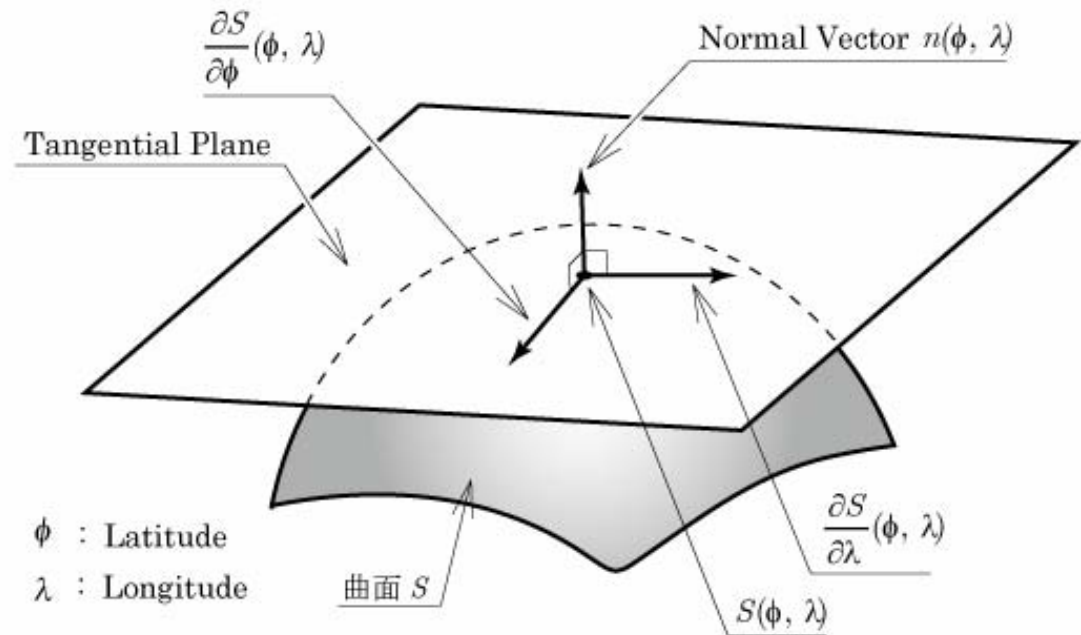
The derivative of the previous equation with latitude  $\phi$  and longitude  $\lambda$  gives their tangent line.

$$\frac{\partial S}{\partial \phi} = \left( \frac{\partial x}{\partial \phi}, \frac{\partial y}{\partial \phi}, \frac{\partial z}{\partial \phi} \right) = \left( -Q \sin \phi \cos \lambda, -Q \sin \phi \sin \lambda, \frac{b^2}{a^2} Q \cos \phi \right)$$

$$\frac{\partial S}{\partial \lambda} = \left( \frac{\partial x}{\partial \lambda}, \frac{\partial y}{\partial \lambda}, \frac{\partial z}{\partial \lambda} \right) = \left( -Q \cos \phi \sin \lambda, Q \cos \phi \cos \lambda, 0 \right)$$



base\_plane\_5.ai



Then the normal vector is described as following equation

$$n(\phi, \lambda) = \frac{\frac{\partial S}{\partial \lambda} \times \frac{\partial S}{\partial \phi}}{\left\| \frac{\partial S}{\partial \lambda} \times \frac{\partial S}{\partial \phi} \right\|} = \frac{\left( \frac{b^2}{a^2} \cos \phi \cos \lambda, \quad \frac{b^2}{a^2} \cos \phi \sin \lambda, \quad \sin \phi \right)}{\sqrt{\left( \frac{b^2}{a^2} \right)^2 \cos^2 \phi + \sin^2 \phi}}$$

The normal vector is substituted with  $n_0(\phi, \lambda) = (\alpha_0, \beta_0, \gamma_0)$

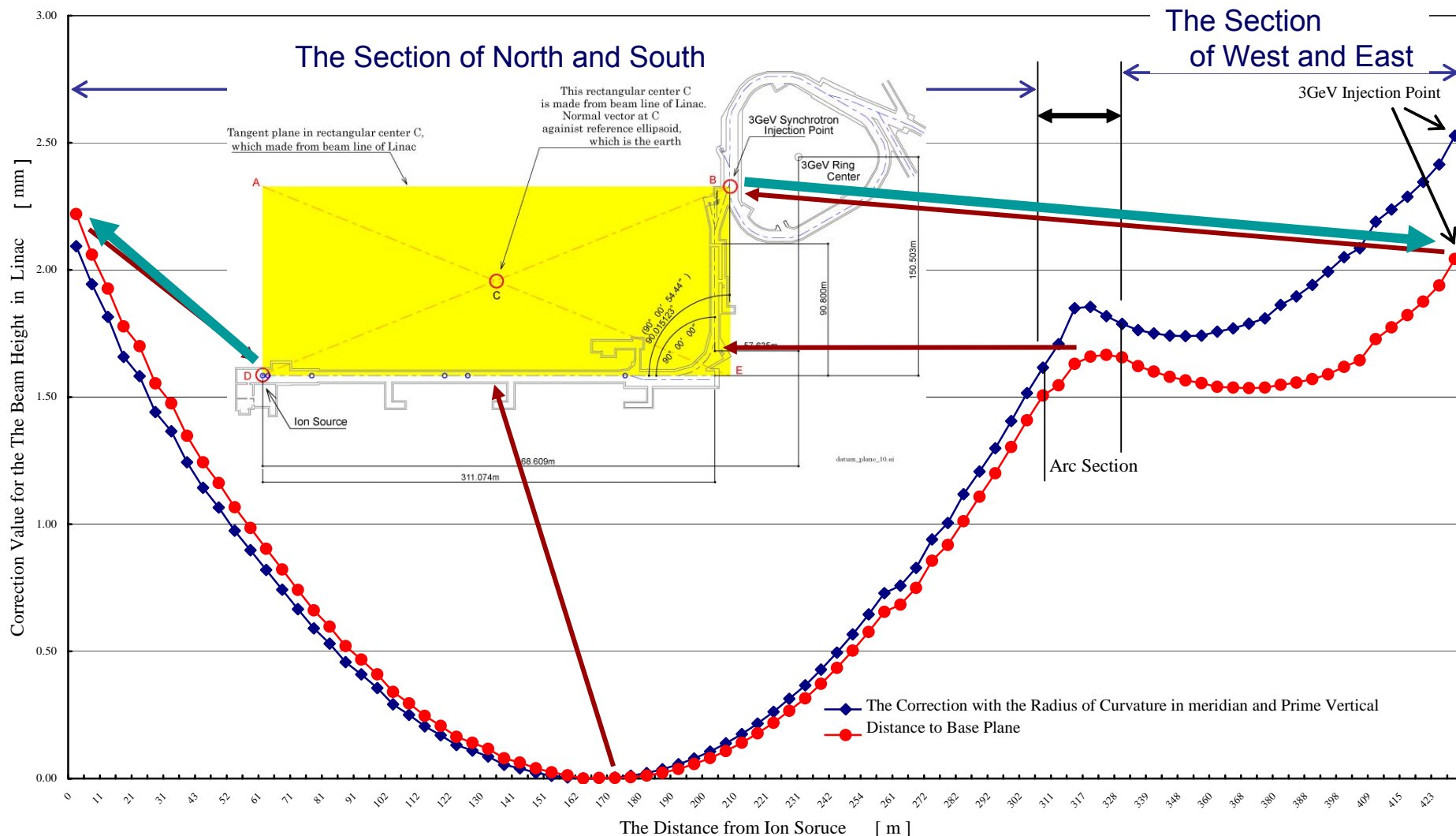
The equation of the base plane which contains  
the point on the surface of the earth  $P_0(x_0, y_0, z_0)$  is

$$\alpha_0(x - x_0) + \beta_0(y - y_0) + \gamma_0(z - z_0) = 0 \quad .$$

Coordinates of fiducial points on components  
are calculated by its latitude and its longitude.

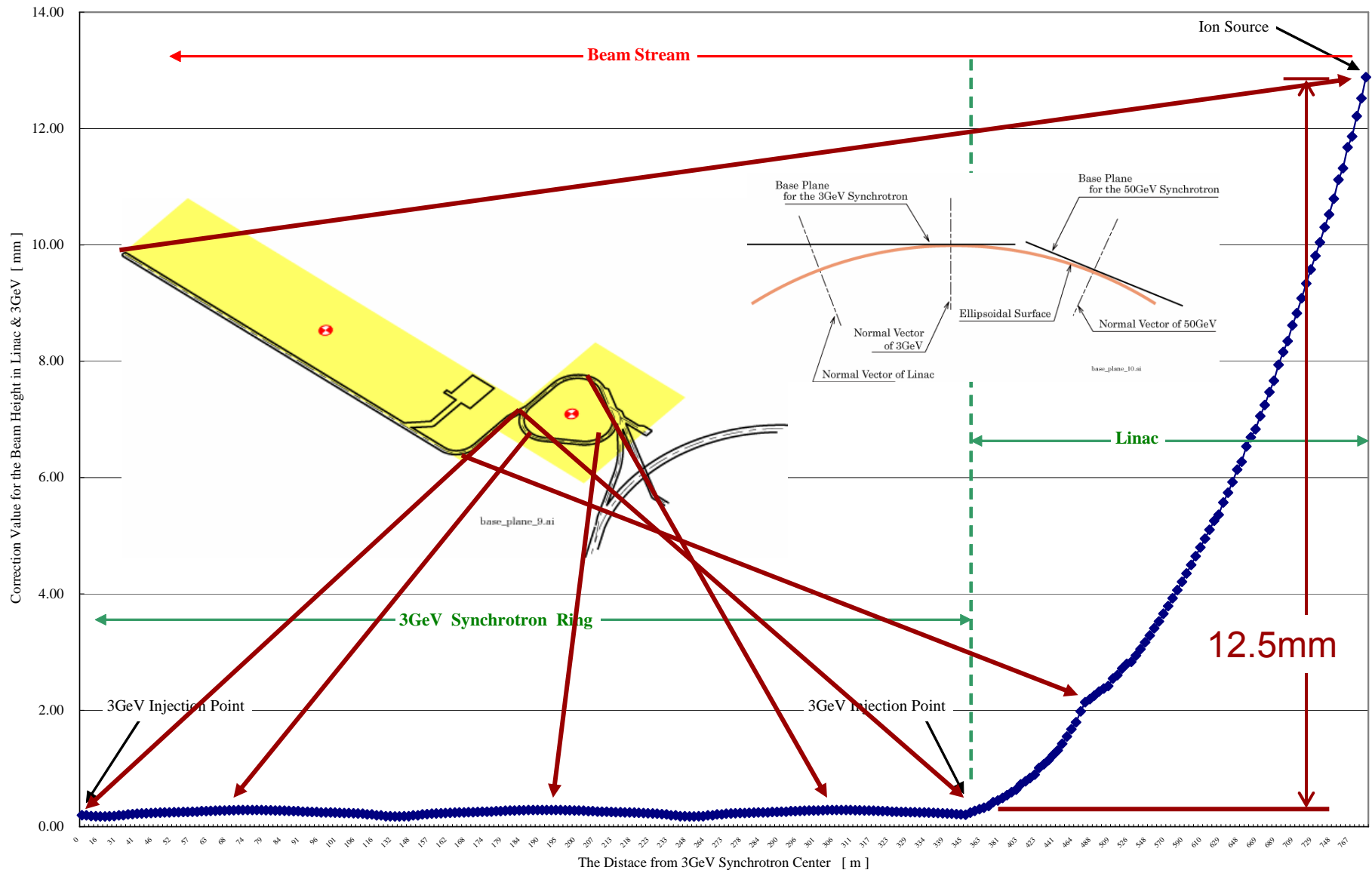
The correction value for the beam height is  
the distance from these coordinates to this base plane.

# The Ion Source and Injection Point at 3GeV Ring Should be equal Distances



It is right to correct by distances from components to base plane

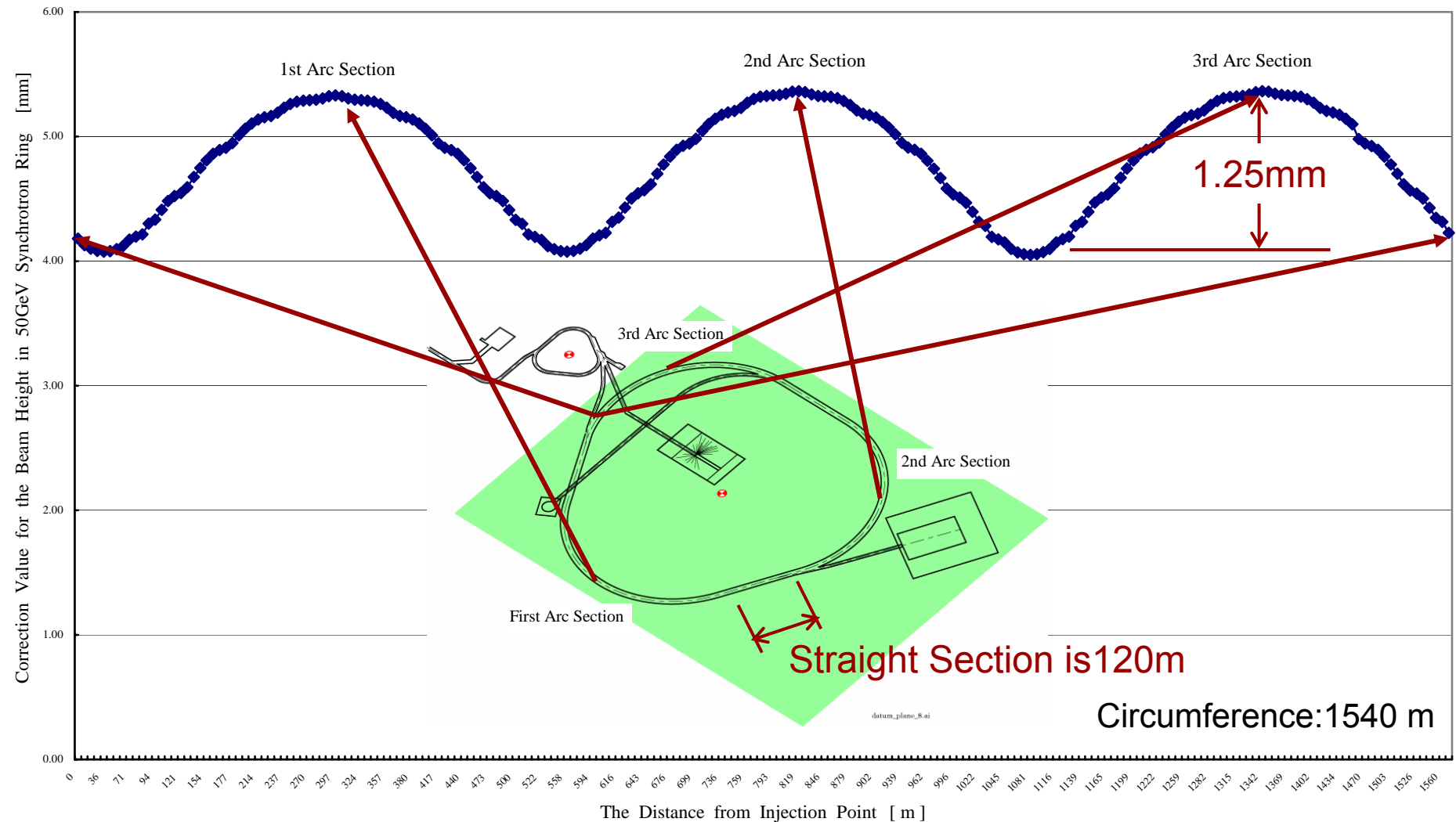
# Distances from Linac & 3GeV Components to Base Plane at 3GeV Ring



It is Right to Have Set 3 Base Planes.



# Distance from 50GeV Components to Base Plane of 50GeV Ring



Difference between Min. and Max. of These Distances is 1.25 mm,  
Though Circumference is 1540 m

Thus, the method of correcting curvature of the earth to the beam height has been checked out.

But, uneven settlement is bigger than correction value.

Therefore, the way to correct is under discussion.

It will be used to refer for smoothing.

Start to Beam Commissioning :

Linac ; The end of This Year

3GeV ; The year of 2007

50GeV ; The year of 2008

To Be Continued to next IWAA

Thank you