

Simulation of the LiCAS survey system for the ILC

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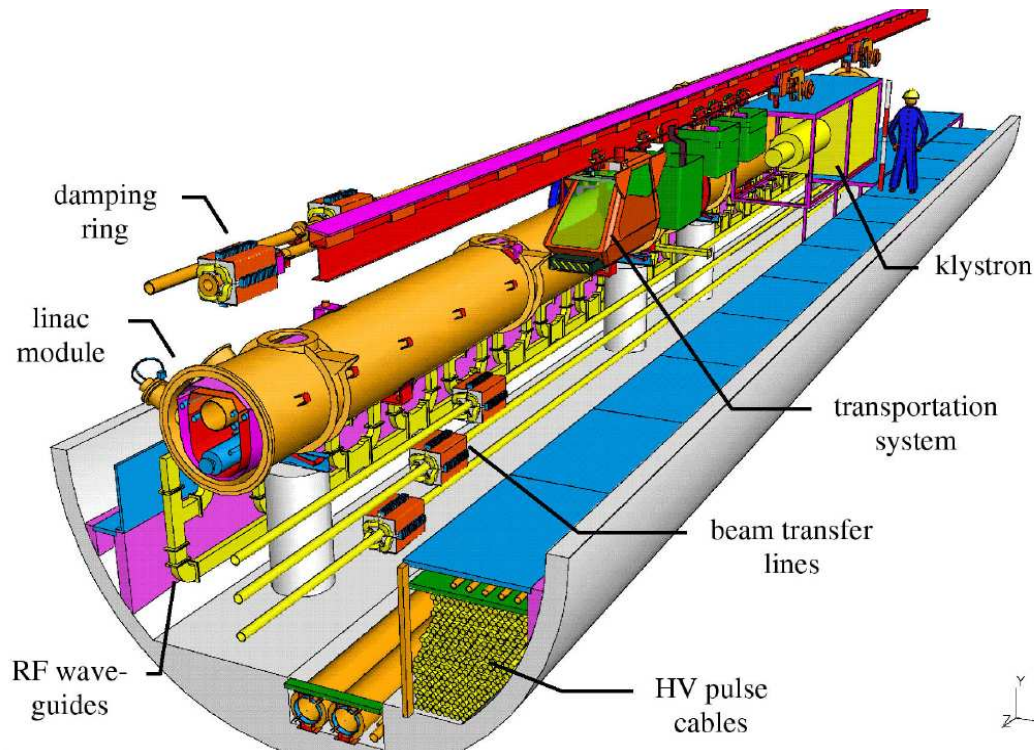
9th INTERNATIONAL WORKSHOP ON ACCELERATOR ALIGNMENT, IWAA-2006
Stanford Linear Accelerator Center, September 25-29, 2006.

Outlook

- Requirements for the ILC Tunnel Survey and Alignment
- Principles of the LiCAS-RTRS¹ train operation
- Software used in the simulation:
 - Error propagation
 - LiCAS Ray-Tracer and Reconstruction
 - LiCAS Monte Carlo
- Simulation of single train stop ($\sim 20\text{ m}$)
- Train operation along the accelerator tunnel ($\sim 100\text{ m}$)
- Random walk model for the error propagation (extrapolation to $\sim 600\text{ m}$)
- Conclusions

¹Rapid Tunnel Reference Surveyor

Alignment and survey: basic requirements

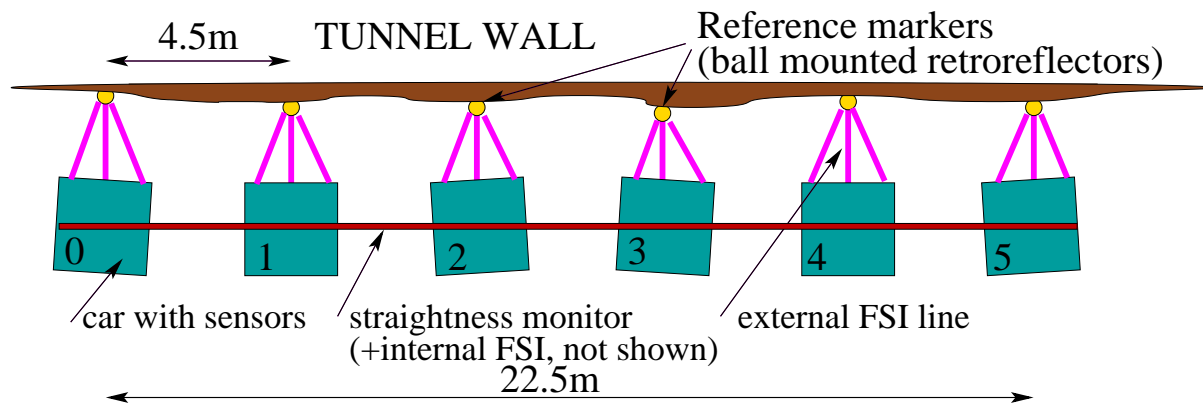


Alignment involves:

1. accelerator component construction accuracy
2. accelerator component fiducialisation
3. reference survey (→ this talk)
4. stake out
5. position adjustment

- ILC will operate at ultra low emittance
→ alignment of all components will be crucial (cavities, magnets, bpm's, etc.)
- long tunnel ($\sim 50\text{ km}$ incl. Dumping Rings) to survey: fast, automated measurement needed (realign with minimum shutdown time)
- tight free space ($\approx 1\text{ m}$ wide)
- no long term stable reference monuments (LEP: $100\text{ }\mu\text{m/year}$) → survey must be regularly repeated (1-2 times per year)
- biggest problem of open air techniques: refraction

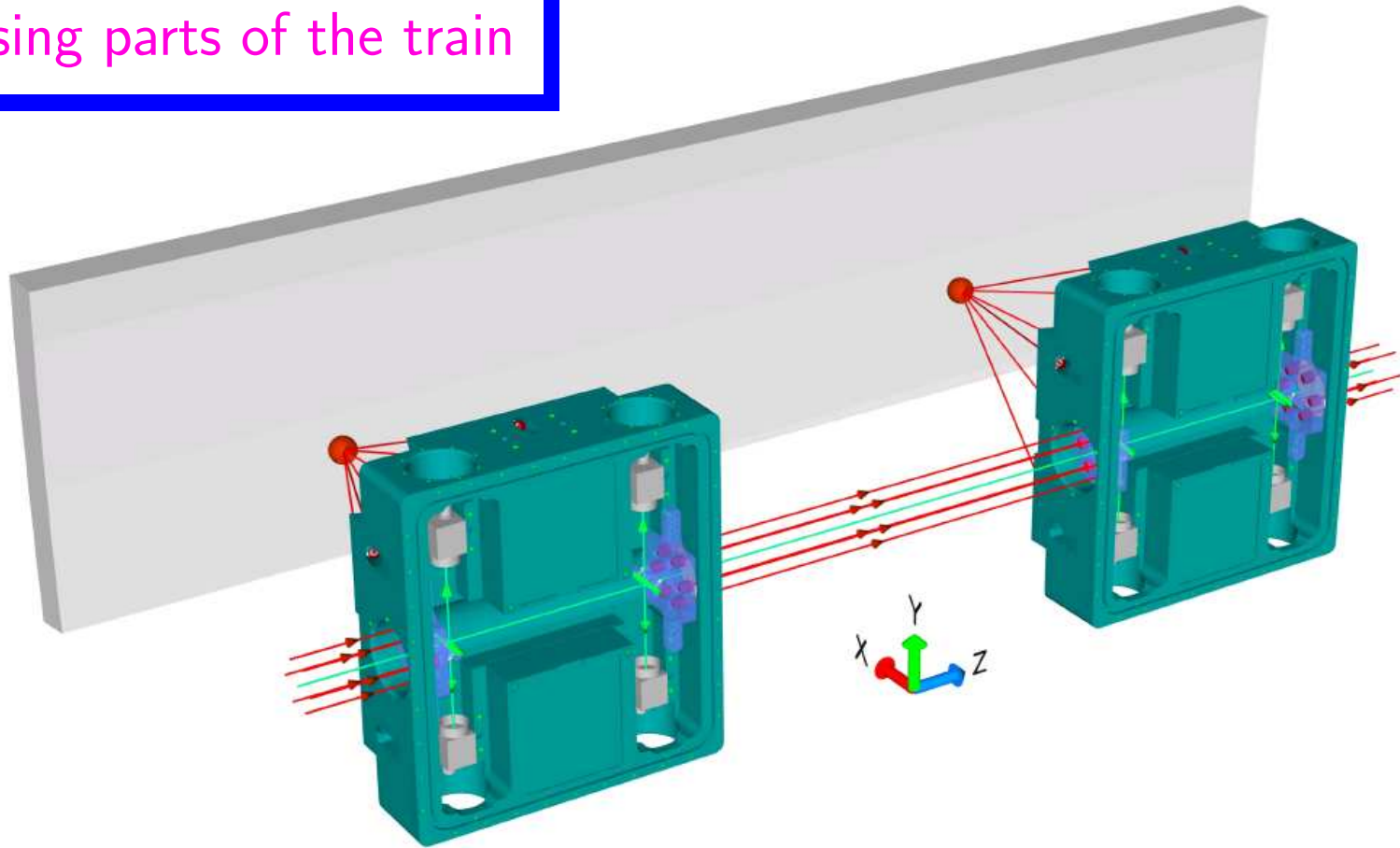
LiCAS-RTRS train: principle of operation



- **RTRS**: Rapid Tunnel Reference Surveyor - mechanical concept of the survey train developed at DESY for TESLA
- collider alignment at construction stage:
200 μm over 600 m in vertical (example TESLA specification)
- **LiCAS**: Linear Collider and Survey, proposed technology: optical measurements using FSI (**F**requency **S**canning **I**nterferometry) and **L**aser **S**traightness **M**onitors (LSM) (internal laser beam lines in vacuum)
- More details incl. internal distance measurements on next slide

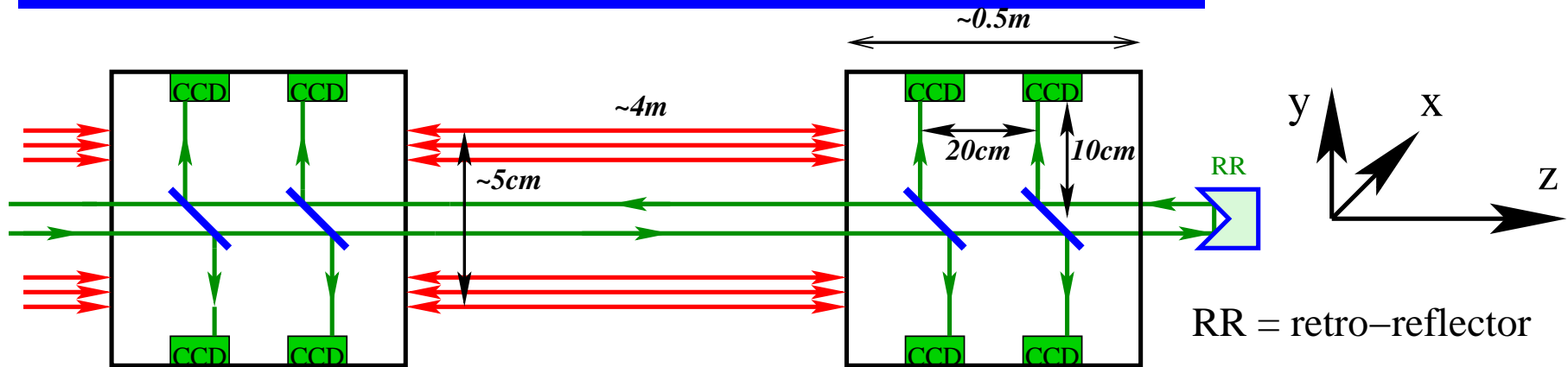
- automatic train measures reference markers (i.e. defines the reference frame)
- later measure collider position w.r.t. the above co-ordinate system
- internal laser lines in vacuum
- prototype installation at DESY started in Summer 2006
→ see LiCAS overview talk in this Workshop

Sensing parts of the train



- Important components for the simulation (Laser Straightness Monitor, FSI lines):
 - LSM: 1 laser line per train; 2 beam splitters, 4 CCD cameras per car
 - Internal FSI: 6 laser lines, 6 retro-reflectors per car
 - External FSI: 6 laser lines per car, 1 wall marker in front of each car
 - clinometer (not shown) for Rot_z

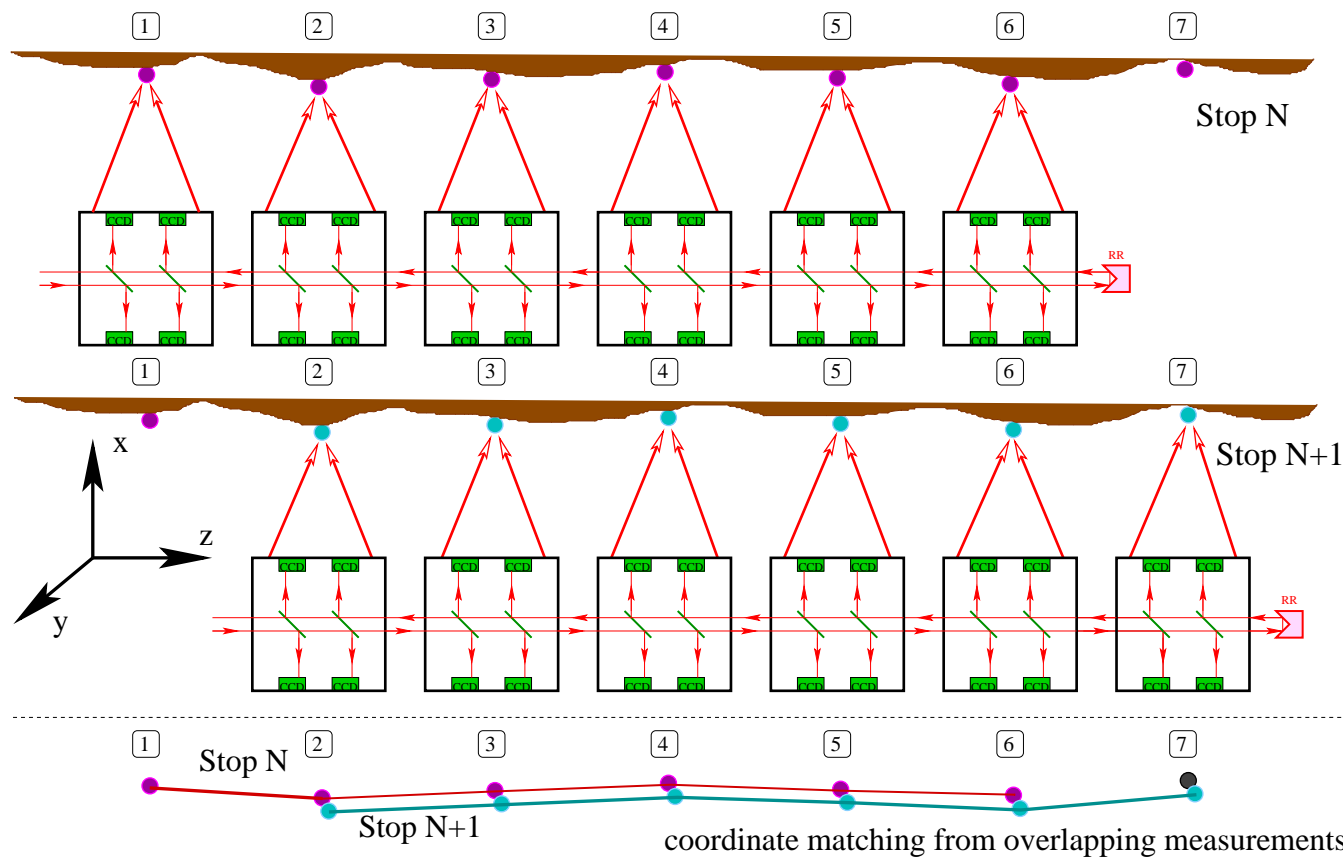
Sensitivity of various internal train subcomponents



Accessible DOF:						
<i>COMP</i>	Tr_x	Tr_y	Tr_z	Rot_x	Rot_y	Rot_z
LSM	✓	✓		✓	✓	
INT-FSI	±	±	✓	±	±	
Clinometer				✓(not used)		✓

- LSM: transverse translation ($Tr_{x,y}$, $\sigma \approx 0.3\mu m$) and rotation ($Rot_{x,y}$, $\sigma \approx 3.0\mu rad$)
- INT-FSI: longitudinal distance ($\sigma \approx 1\mu m$) (\pm redundancy for LSM)
- Clinometer: only Rot_z used (insensitive to the geoid shape)

Idea of the overlapping multi train measurement

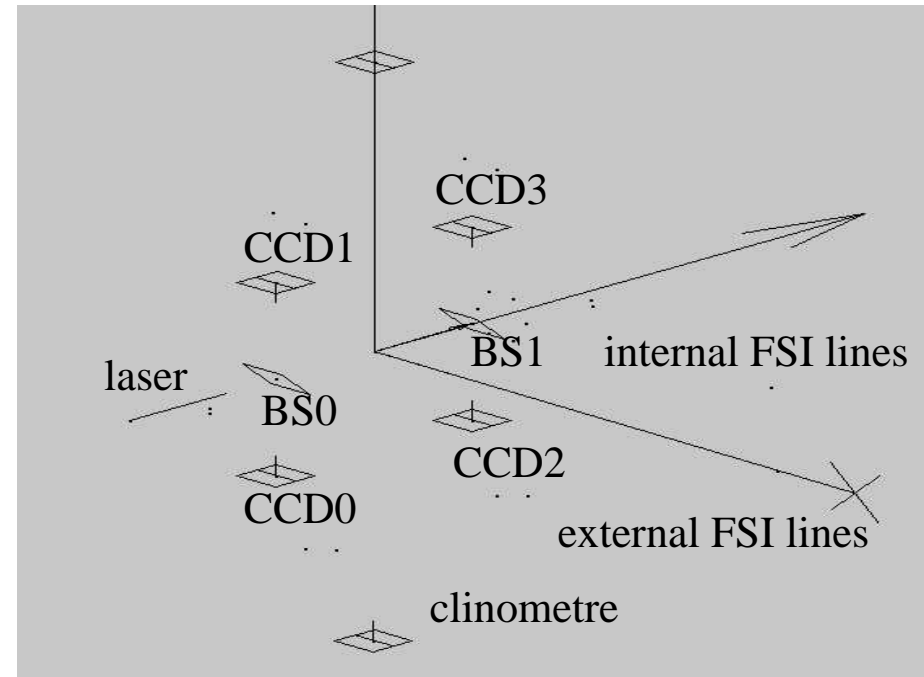


- top view on two train stops along the tunnel wall

- each train stop provides coordinates of N ($=6$) wall markers expressed in the local frame of the train
- overlapping measurements of each wall marker
- local measurements are combined to coincide on the same trajectory in the global tunnel frame (simultaneous fit to all measurements)

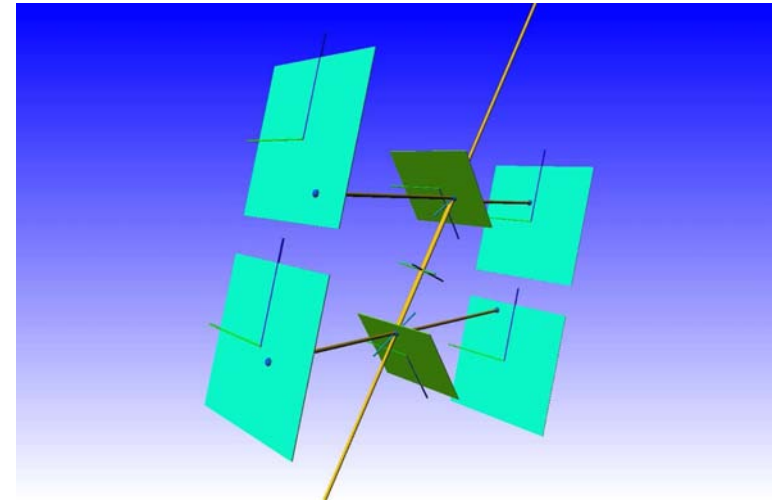
SIMULGEO: Software used in the simulation

- Object oriented script language for description of opto-geometrical systems
- Mechanical correlations between objects grouped in local frames
- ERROR PROPAGATION MODE:
Performs full error propagation
(N^2 matrix, very CPU consuming)

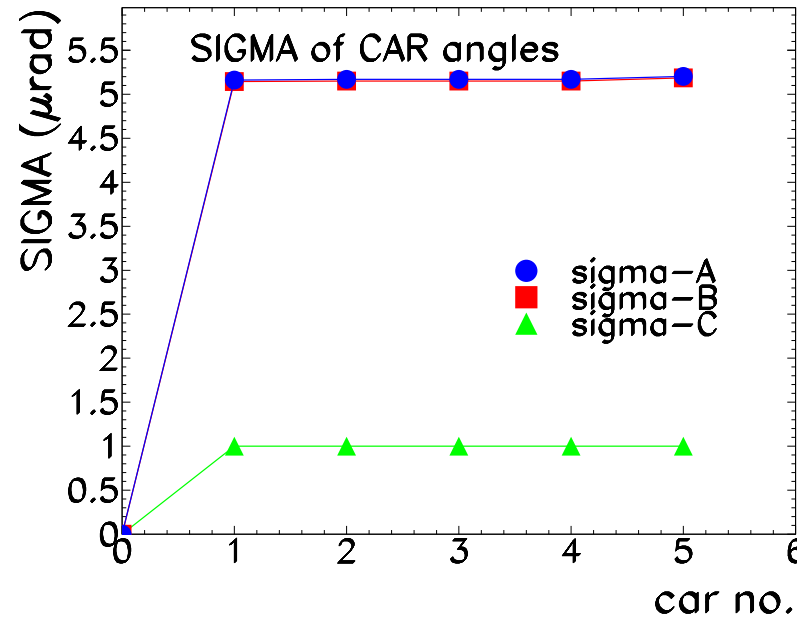
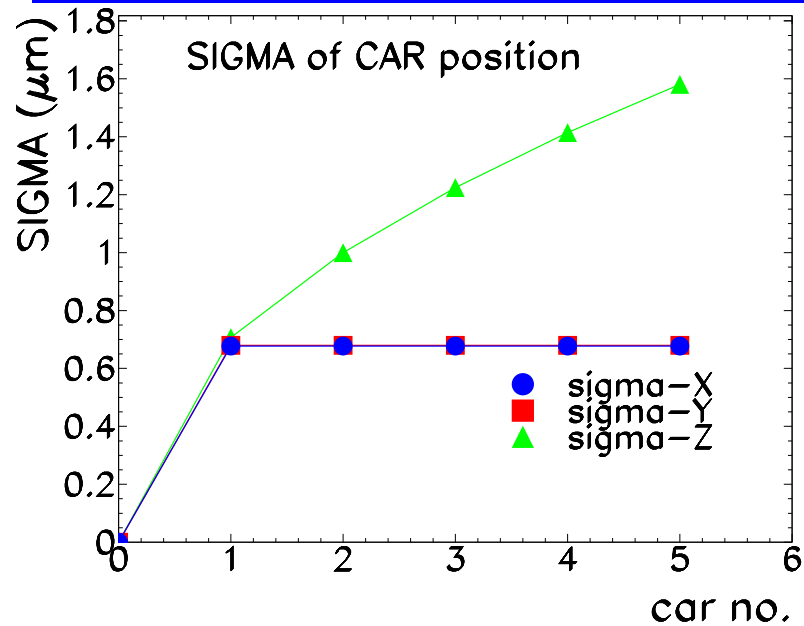


LiCAS Ray-Tracer, Reconstruction and train Monte Carlo

- Ray Tracer: generating (for a given geometry) all CCD, internal and external FSI measurements
- Running SIMULGEO in RECONSTRUCTION MODE.
Solving the geometry of the system using provided “experimental” measurements. (Input from ray-tracer).
- smearing of the measurements with sensor resolution, running many train journeys in a loop:
Monte Carlo approach to error propagation (allows also to study error distribution)



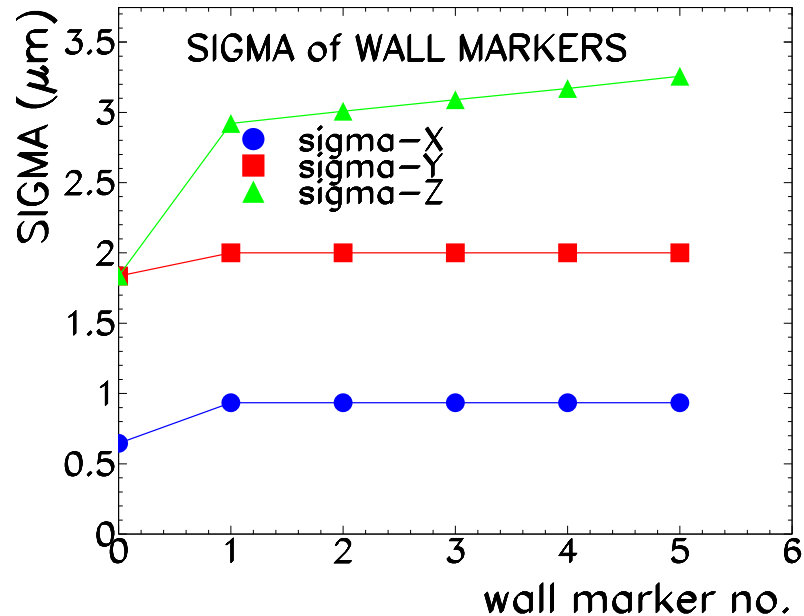
Single train simulation: car position and angles, wall markers



$A = Rot_X$

$B = Rot_Y$

$C = Rot_Z$



- assuming intrinsic resolutions:

- CCD: $\sigma_{CCD} = 1 \mu m$

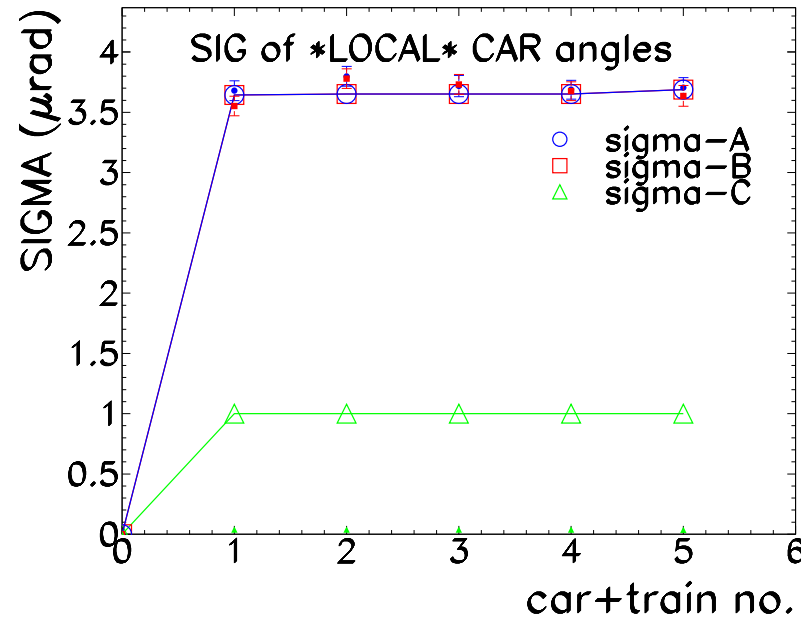
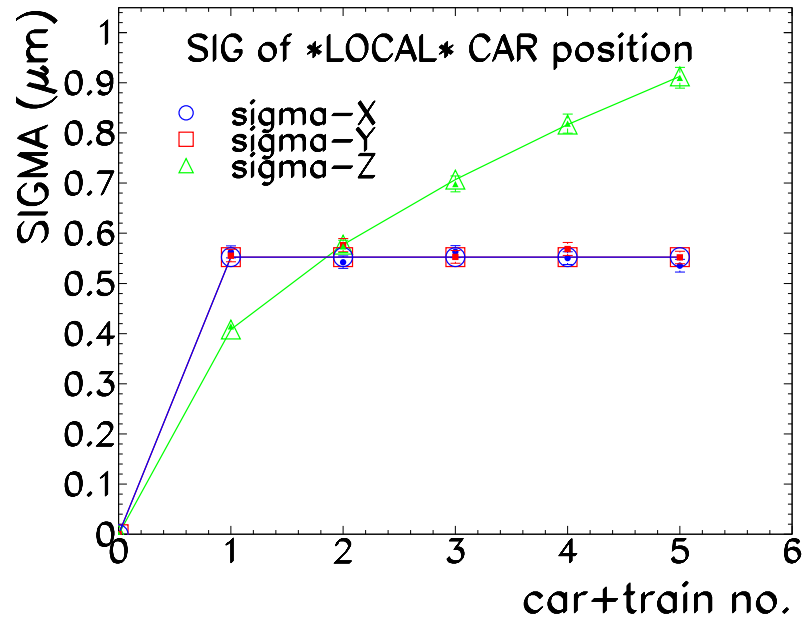
- FSI: $\sigma_{FSI} = 1 \mu m$

- tiltmeter: $\sigma_{tilt} = 1 \mu rad$

- calib. const.: (INT/EXT-FSI, CCD, BS)

- $\sigma_{pos} = 1 \mu m$, $\sigma_{ang} = 1 \mu rad$

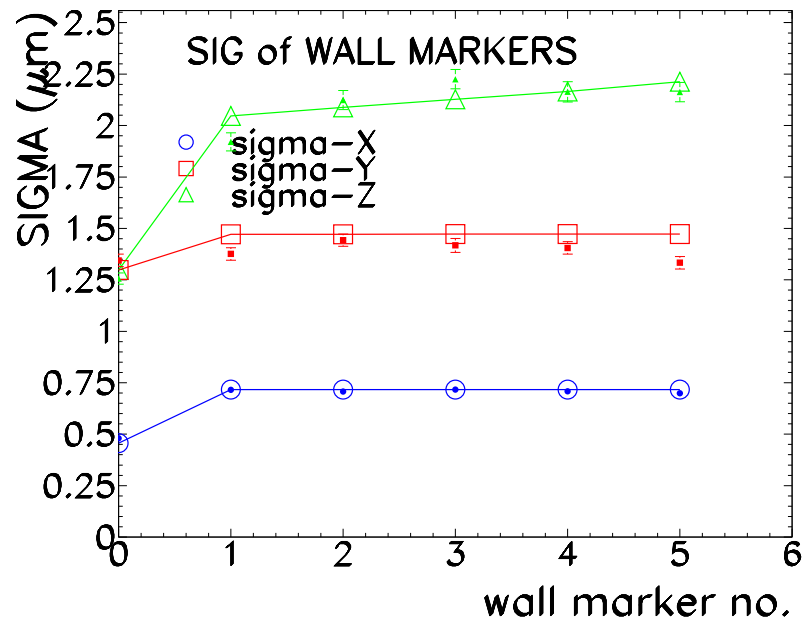
Single train simulation: Monte Carlo approach



$A = \text{Rot}_X$

$B = \text{Rot}_Y$

$C = \text{Rot}_Z$



- assuming intrinsic resolutions:

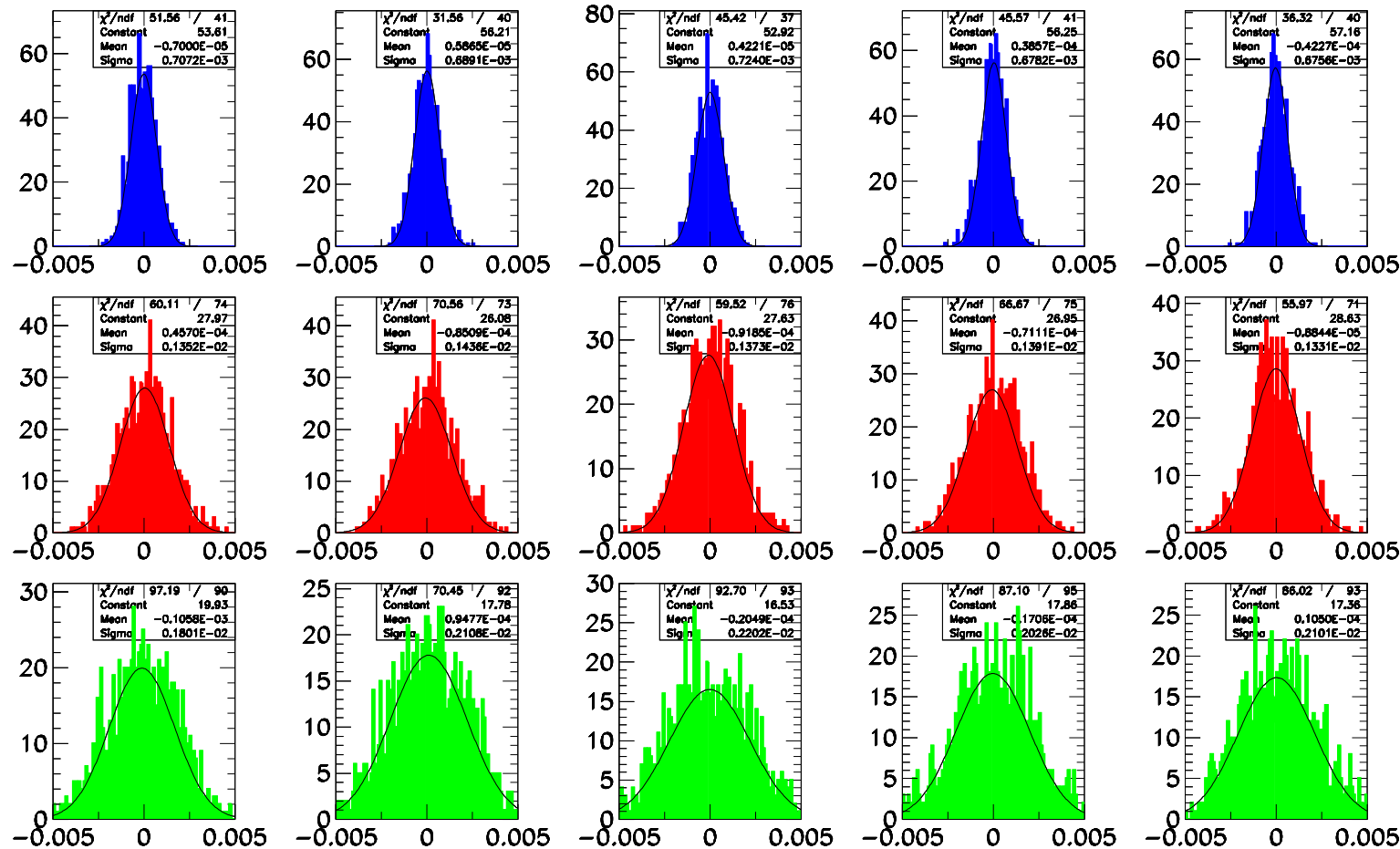
– CCD: $\sigma_{\text{CCD}} = 1 \mu\text{m}$

– FSI: $\sigma_{\text{FSI}} = 1 \mu\text{m}$

- 1000 Simulgeo runs, simplified model, no errors on calib. const. (INT/EXT-FSI, CCD, BS)

- open markers: Matrix calculation (analytic)
- solid markers: Errors from Monte Carlo

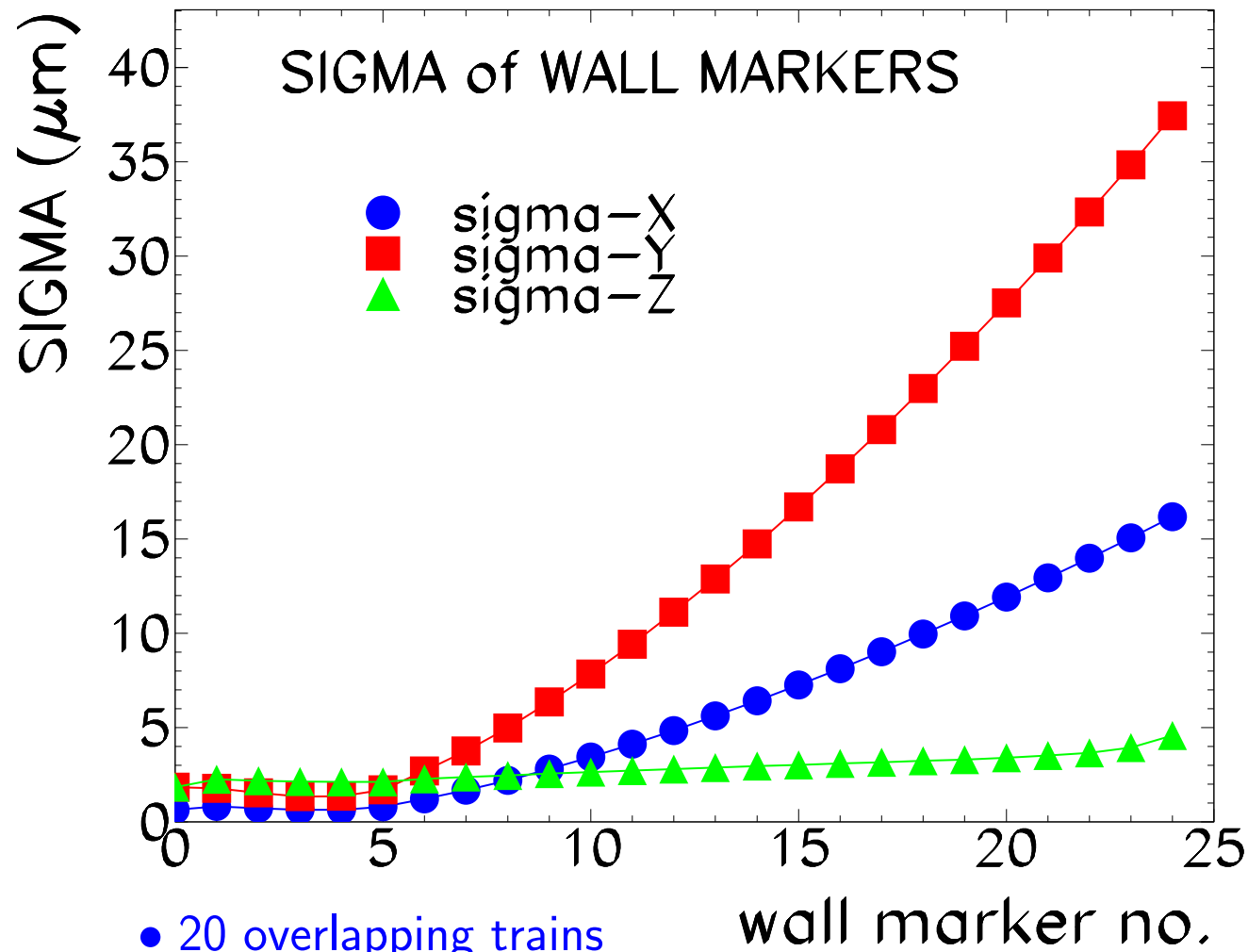
Residua distribution (Reconstructed - Generated) for Wall Markers



RES_X
 RES_Y
 RES_Z

- 1000 SIMULGEO runs for 1 LiCAS train (smearing only for CCD and FSI)
- Nice Gaussian shapes, no bias on reconstructed mean value (X axis in [mm])
- More study on systematic effects soon

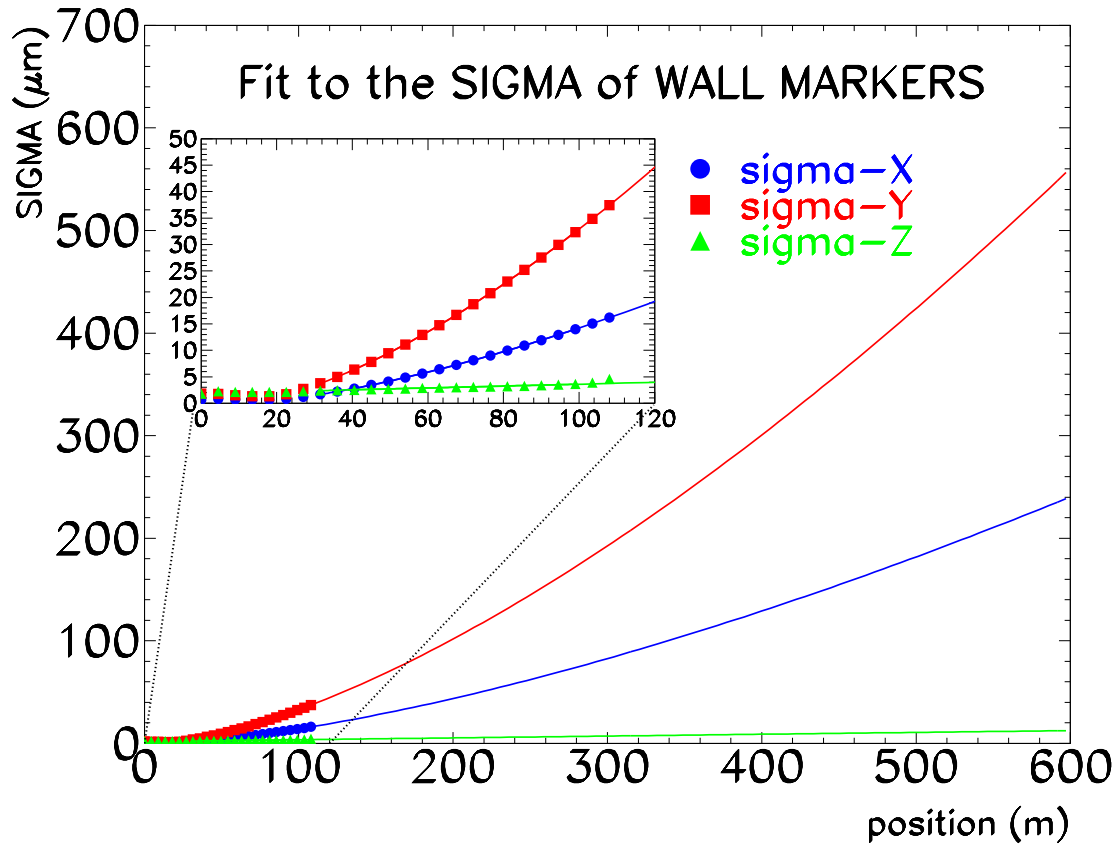
20 train stops (= 90 m tunnel section)



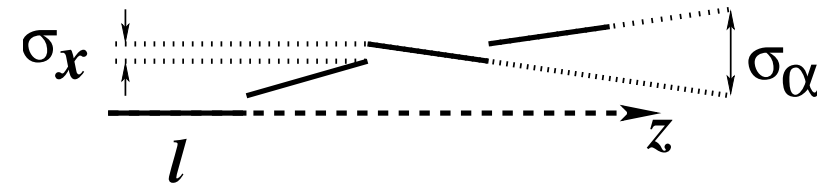
- results of full SIMULGEO simulation (error matrix rank $N^2 \sim 10\,000^2$)
- fast growth of transverse errors !

- 20 overlapping trains
- train stops are coupled to each other via the (previously measured) wall markers

Extrapolation to 600 m tunnel section



- extrapolation using random walk model:



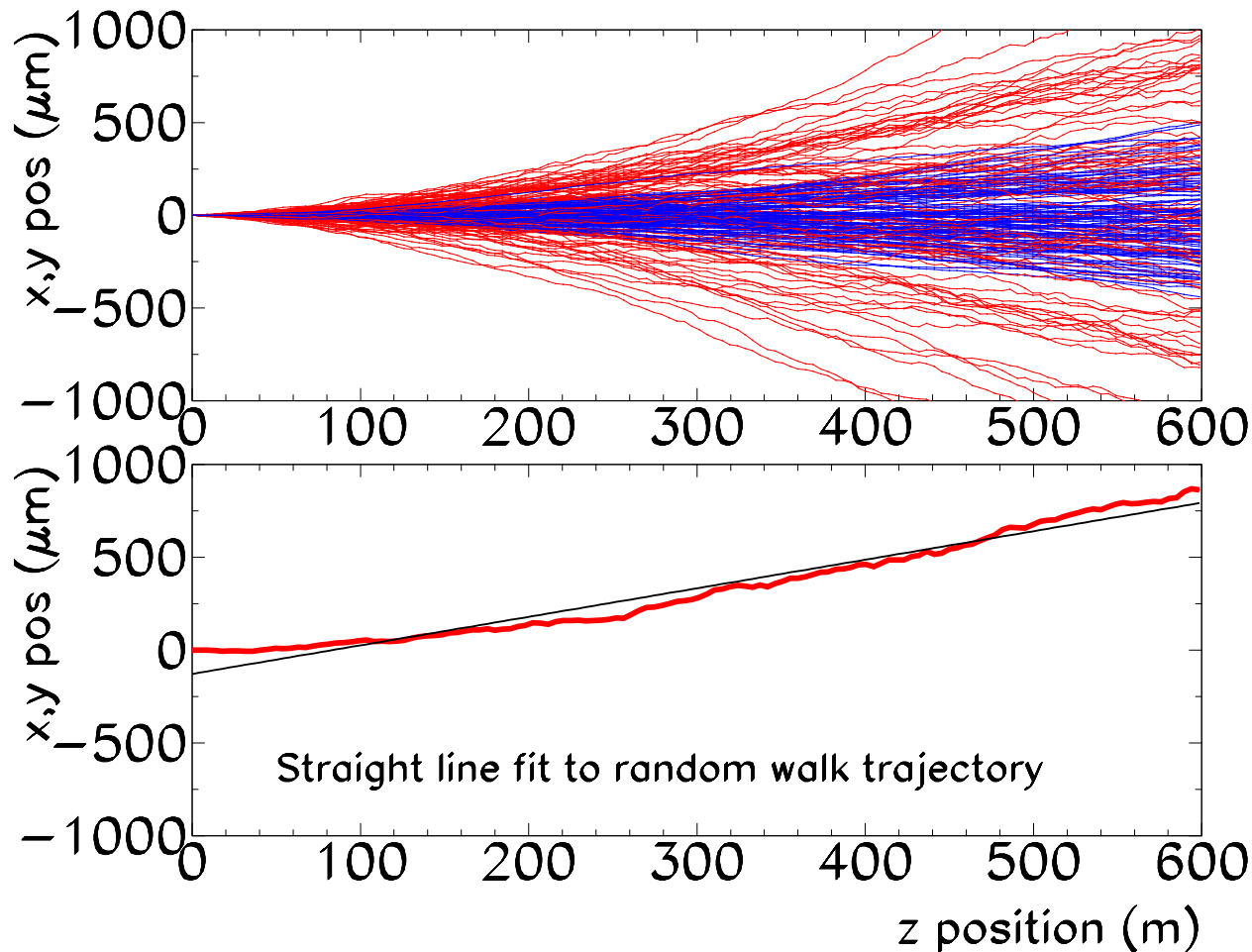
- off-sets and angles are relative to the previous “ruler”
- asymptotic behaviour:

$$\sigma_{xy,n} \sim n^{\frac{3}{2}}, \quad \sigma_{z,n} \sim n$$

$$\sigma_{xy,n} = \sqrt{l^2 \sigma_{\alpha}^2 \frac{n(n+1)(2n+1)}{6} + \sigma_{xy}^2 \frac{n(n+1)}{2}}, \quad \sigma_{z,n} = \sqrt{\sigma_z^2 \frac{n(n+1)}{2}}$$

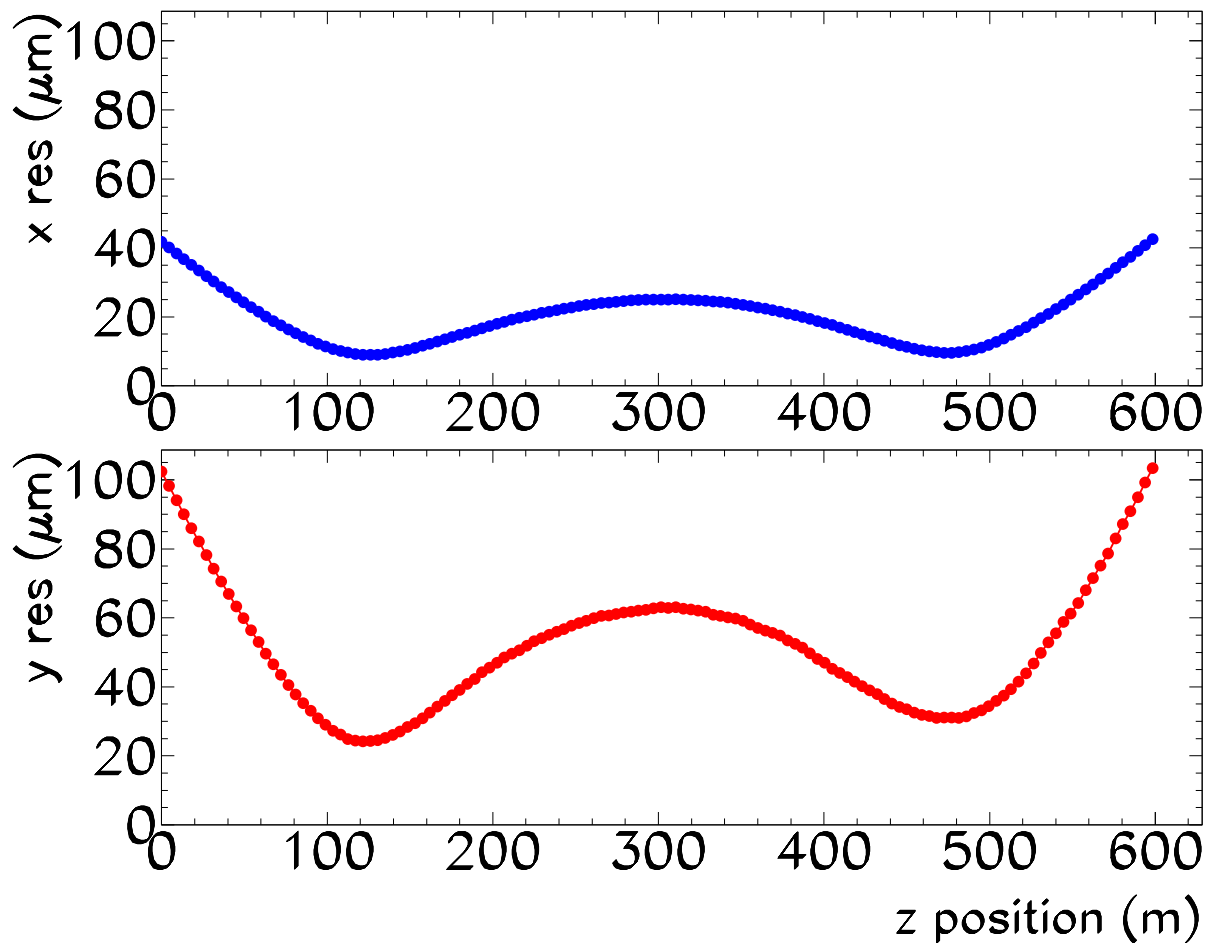
n – wall marker number, l – effective length of the ruler (here: distance between cars),
 errors: σ_{α} – angular ($\sim 0.1 \mu\text{rad}$), σ_{xy} – transverse ($\sim 0.5 \mu\text{m}$), σ_z – longitudinal ($\sim 0.1 \mu\text{m}$)

Random Walk Monte Carlo: trajectories, fits



- trajectories generated from Random Walk Monte Carlo using parameters from the fit to SIMULGEO points (X , Y) direction
 - good news: points along trajectories are strongly correlated (ie.: small 'oscillations' observed)
 - straight line fits to the Random Walk paths for 600 m tunnel section
- repeating this procedure for many “numerical experiments” ...

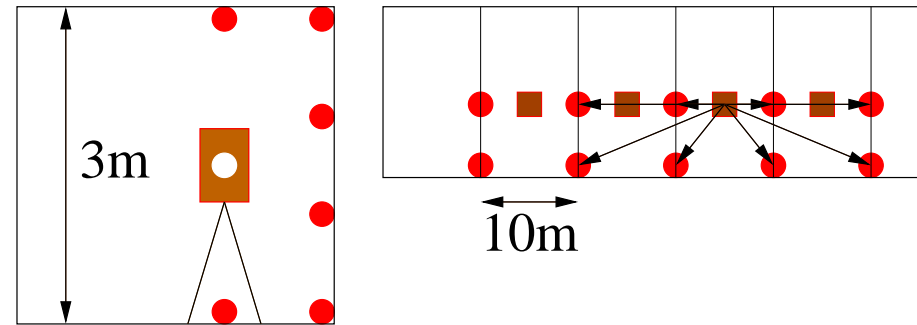
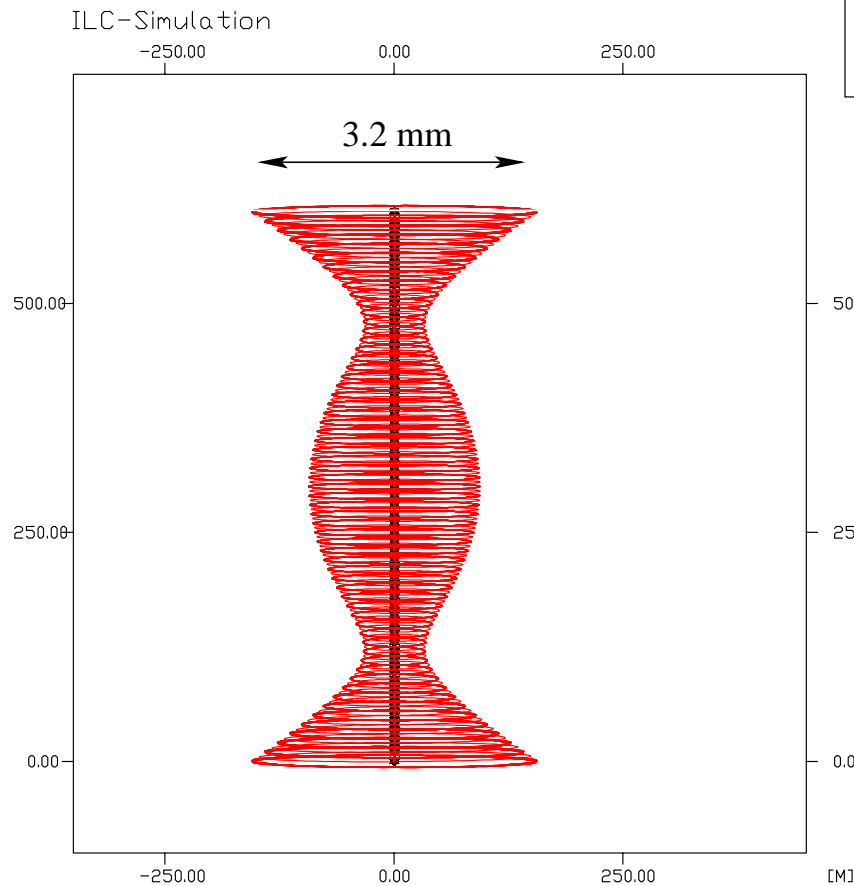
Random Walk Monte Carlo: residua



- mean deviation from straight line fits (X , Y) direction
- realistic input to the simulations of beam dynamics

- well below specification: $\sigma_x = 500\mu m$, $\sigma_y = 200\mu m$
- however: only statistical errors included
- precision between $X - Y$ can be swapped by changing the marker location (horizontal to vertical position)

Classical metrology result



- Grid of markers used in simulation

Lasertracker sh=0.15, sv=0.15, sd=0.015
only half X-Section (1.5mx3m) available

Lokales mathematisches System

Zeichenerklärung:

■	●	○	Fest_Datum_Netz
—	—	—	RICHTUNG
—	—	—	GEGENS. RICHTUNG
—	—	—	GEGENS. STRECKE
—	—	—	GPS-BASISLINIE
—	—	—	GEM. KOORDINATE
—	—	—	AZIMUT
—	—	—	ZENITWINKEL
—	—	—	HOEHENDIFFERENZ

Konfidenz-Ellipsen $p=0.995$

Ellipsenmaßstab 20:1
 = 0.5mm

Netzmaßstab 1: 5000

- using Lasertracker ($\sigma_h = 0.15 \text{ mgon}$, $\sigma_v = 0.15 \text{ mgon}$, $\sigma_d = 0.015 \text{ mm}$)
- Neglecting refraction in air !

Summary

- LiCAS technology is capable of surveying the ILC tunnel to desired accuracy: $\mathcal{O}(200) \mu m$ over 600 m tunnel section
- Reconstruction procedure for wall markers positions using CCD and FSI readout for single and many train stops was developed
- Systematics errors under study (using Monte Carlo approach)
- Work in progress on the train calibration procedure (LSM,FSI,...)
 - next plans:
 - determine sensitivity to different calibration parameters
 - find method of *in situ* calibration