

*IWAA2004 - 8th International Workshop on Accelerator Alignment*

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# **Alignment and Stabilization Issues in the Compact Linear Collider (CLIC)**

Stefano Redaelli



**CERN**  
*Accelerators & Beams Department*



## *Overview of my presentation:*

### **1. Introduction**

- Challenges for future LC's
- The Compact Linear Collider (CLIC)

### **2. Alignment and stabilization in a LC**

- Linac and final focus systems
- How we will operate CLIC
- CLIC tolerance table

### **3. Counteracting errors of magnet positions**

- Sources of motion
- Achieving the required pre-alignment in CLIC
- Stabilize CLIC quadrupoles to the sub-nm level

### **4. Conclusions**

# Introduction

Goal of accelerator physicists: design/build machines that produce **high energy** beams and deliver **high luminosities!**

1) Centre-of-mass **ENERGY** ( $E_b$ )

Discovery reach of new particles' production ( $E=mc^2$ )

2) **LUMINOSITY** ( $\mathcal{L}$ )

Event rate:  $N_{\text{event}} = \sigma_{\text{interest}} \times \mathcal{L}$



Linear colliders:

$$\mathcal{L} \propto \frac{f_{\text{rep}} N_e^2}{\sigma_x \sigma_y}$$

$$P \propto [N_e f_{\text{rep}}] E_b$$

Beam power ( $\sim 30$  MW) limits the repetition rate in linear colliders  
high energy  $\Rightarrow$  small  $f_{\text{rep}}$

Labels in diagram:  
 - Repetition rate: points to  $f_{\text{rep}}$   
 - Beam charge: points to  $N_e$   
 - Transverse beam sizes: points to  $\sigma_x \sigma_y$

Promise of future linear colliders:

**Collide beam of nanometre spot size (*nanobeams*)!**

# The Compact Linear Collider (CLIC) study at CERN

Achieved:  
**1.7x0.9 $\mu$ m** (SLC)  
Advance in  
accelerator  
technology  
required!

|                      |   |
|----------------------|---|
| Energy (c.m.)        | 3-5 TeV   |
| Luminosity           | $0.8 \times 10^{35} \text{ cm}^{-2}\text{s}^{-1}$ |
| Repetition rate      | 100 Hz  |
| Colliding beam size  | <b>60 nm (H) x 0.7 nm (V)</b>                     |
| Beam area            | $4.2 \times 10^{-13} \text{ cm}^2$                |
| Total machine length | $\sim 2 \times 17.5 \text{ km}$                   |

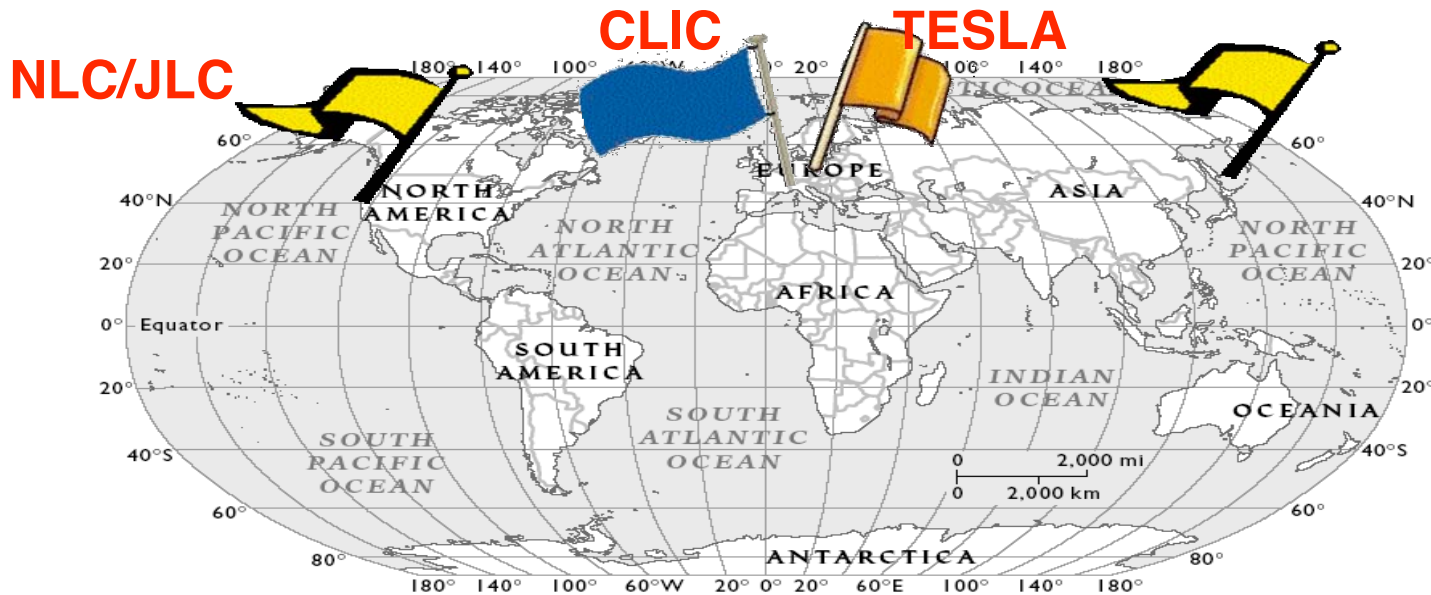
... a water molecule!

## Main challenges:

1. **Small beam sizes**
2. **Large accelerating fields (150 MV/m)**
3. **Efficient particle sources**
4. **Operation with pulsed beams (low  $f_{\text{rep}}$ )**

- Production of small emittance beams
- Emittance preservation along  $\sim 35 \text{ km}$
- Stable collision of nanobeams

A lot of interest on linear colliders around the world!



ILC

“Nanobeams”

|         | Where?   | Energy [ TeV ] | Luminosity [ cm <sup>-2</sup> s <sup>-1</sup> ] | Length [ km ] | Technology            | Beam size [ nm ] |
|---------|----------|----------------|---|---------------|-----------------------|------------------|
| CLIC    | CERN     | 3-5            | 8.0 x 10 <sup>34</sup>                          | 33.2          | Two-beam acceleration | 0.7              |
| TESLA   | DESY     | 0.8            | 5.8 x 10 <sup>34</sup>                          | 32.0          | Superconducting RFs   | 5                |
| NLC/JLC | SLAC/KEK | 1              | 2.5 x 10 <sup>34</sup>                          | 33.0          | Normal conducting RFs | 2.1              |

Stabilization of nanobeams: hot topic since several years!

- G.E. Fisher, *Ground motion and its effects on accelerator design* (1985)
- ICFA ground motion workshop (SLAC, Stanford, 2000)
- ICFA nanobeam workshop (*Nanobeam2002*, Lausanne, 2002)
- Nanobeam 2005, in Japan (Kyoto)?

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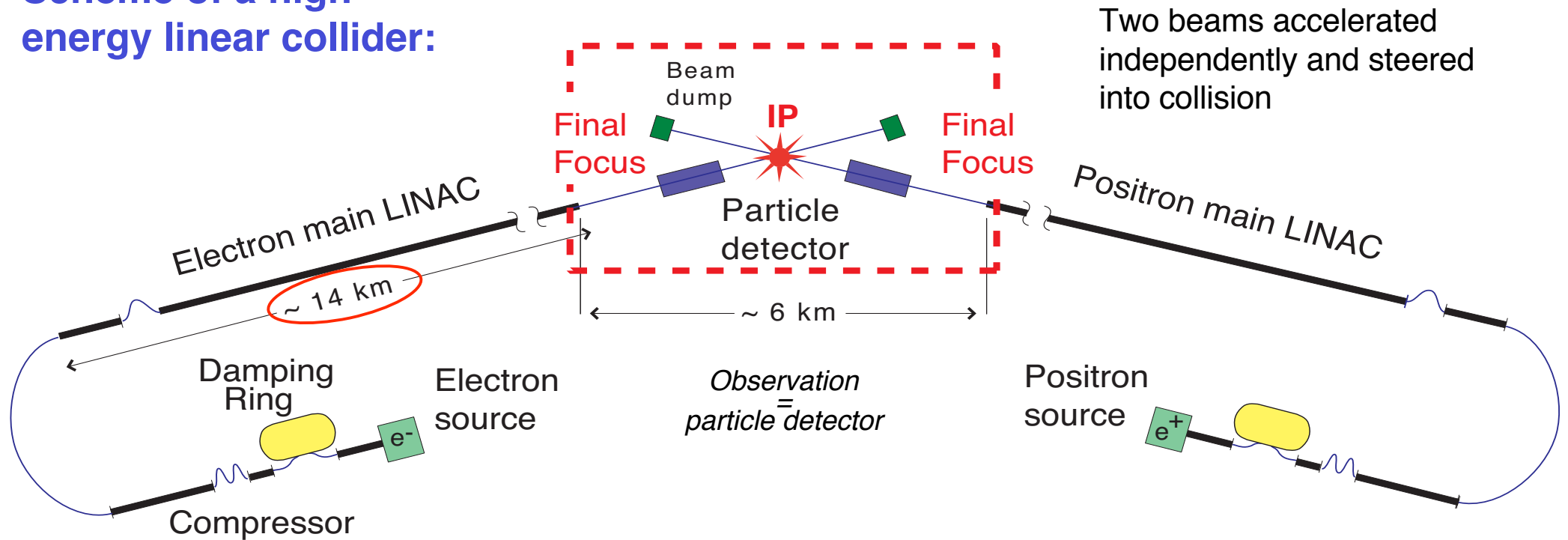
- Linac and final focus systems
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## **3. Counteracting errors of magnet positions**

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# Scheme of a high energy linear collider:



## Main sub-systems:

*Circular! See previous talk*

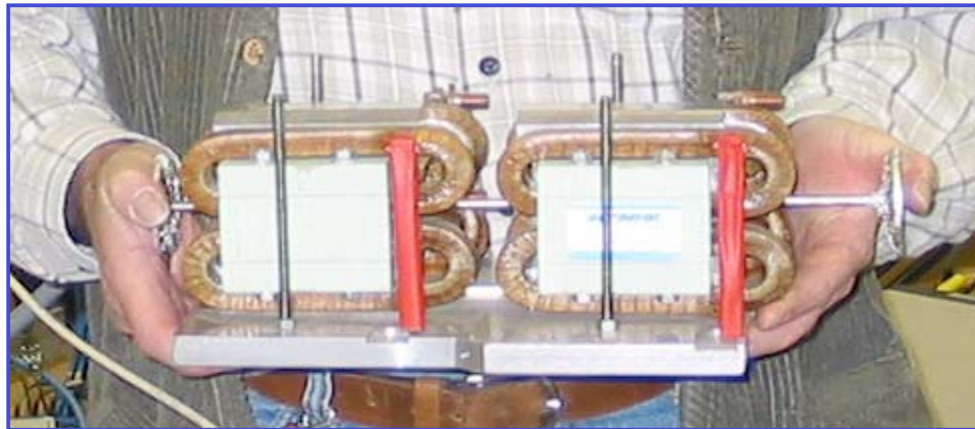
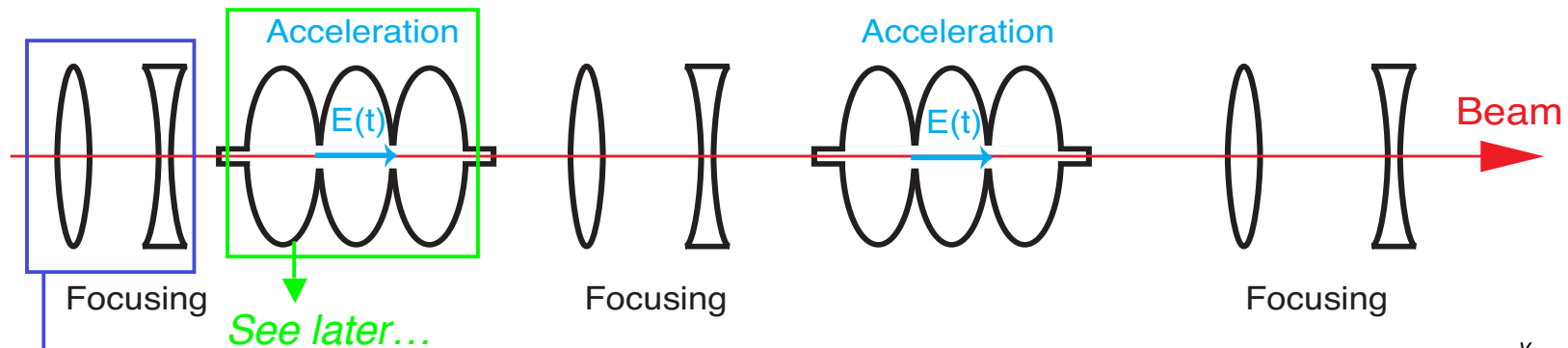
*Addressed here !*

|                       |                          |
|-----------------------|--------------------------|
| 1. Injectors          | Provide $e^+/e^-$ beams  |
| 2. Damping rings      | Provide small emittance  |
| 3. Bunch compressors  | Provide short bunches    |
| 4. Linear accelerator | Provide acceleration     |
| 5. Collimation system | Provide small background |
| 6. Final focus system | Provide small beams      |

*Concerned by alignment / stability*

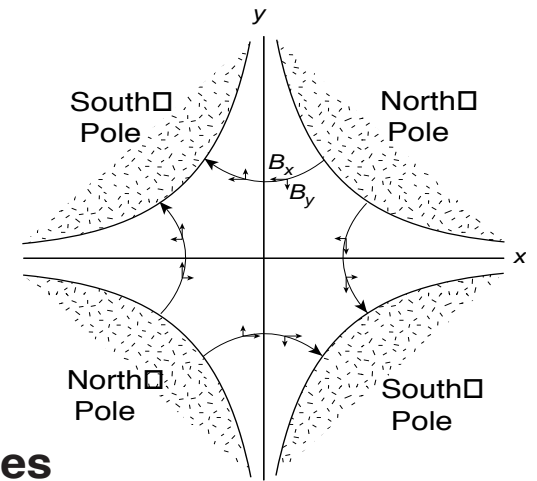
# The linear accelerator:

1. Accelerate the beam RF cavities
2. Keep beams focused Quadrupole magnets
3. Correct orbit Diagnostics / Correctors

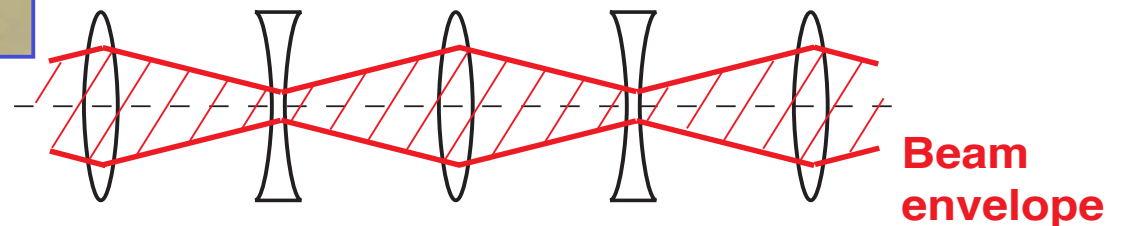


**2 x 1300** quadrupoles required for the two linacs!!

*Cross section:*

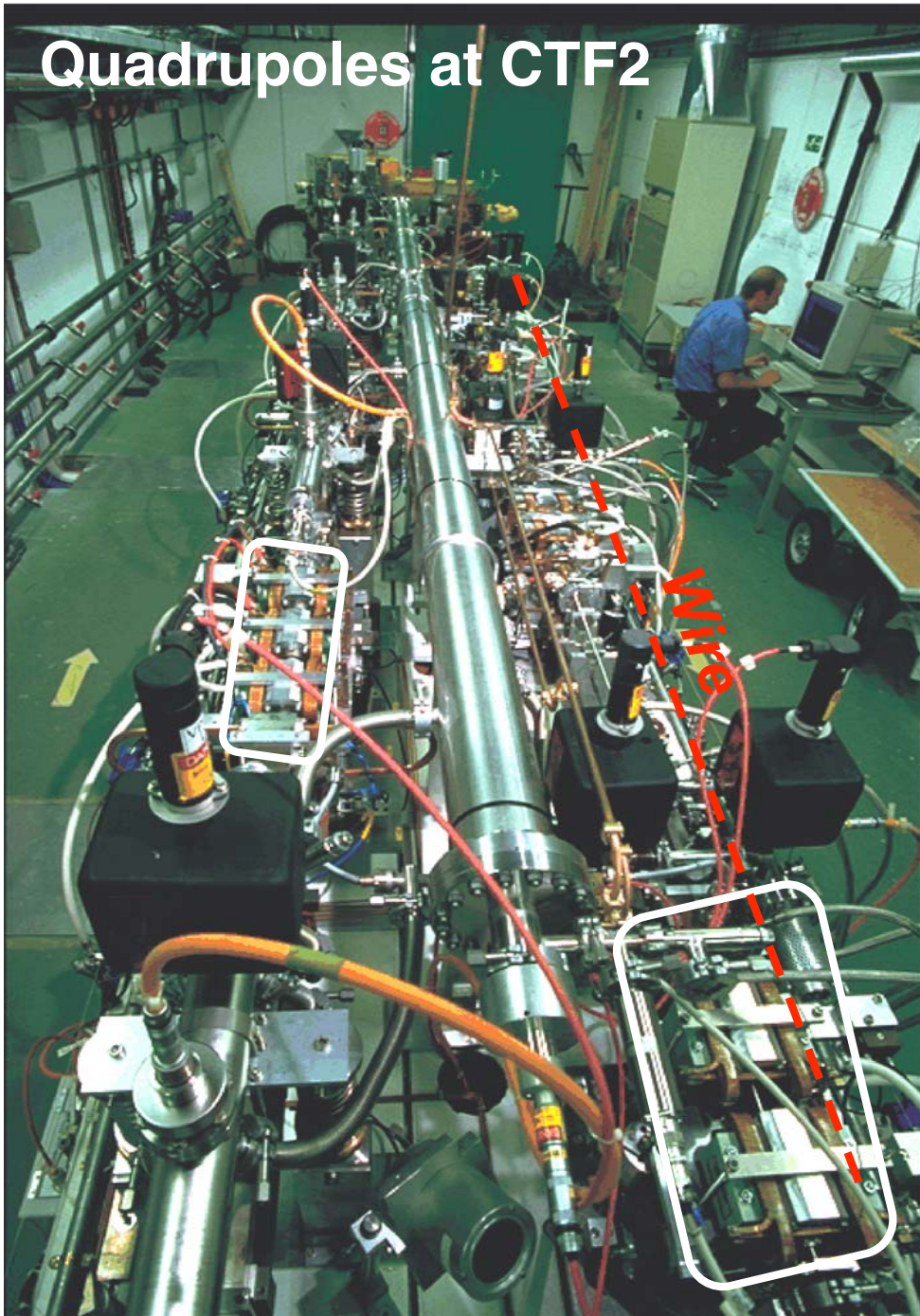


**Quadrupoles**





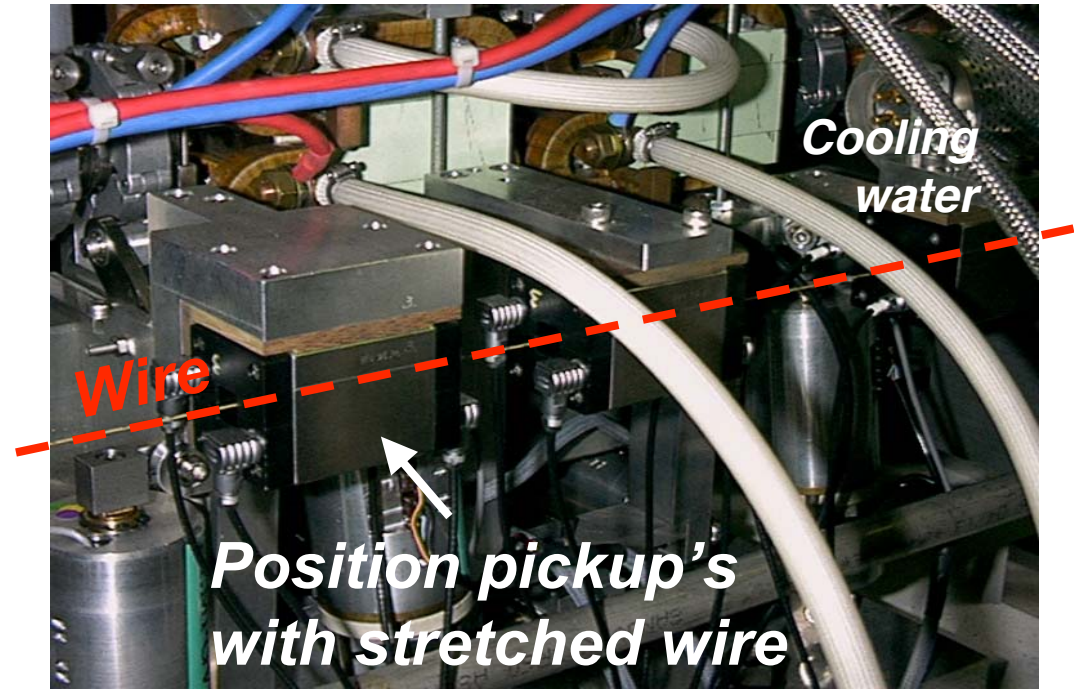
# Quadrupoles at CTF2



SR, IWAA2004

Courtesy of H. Braun

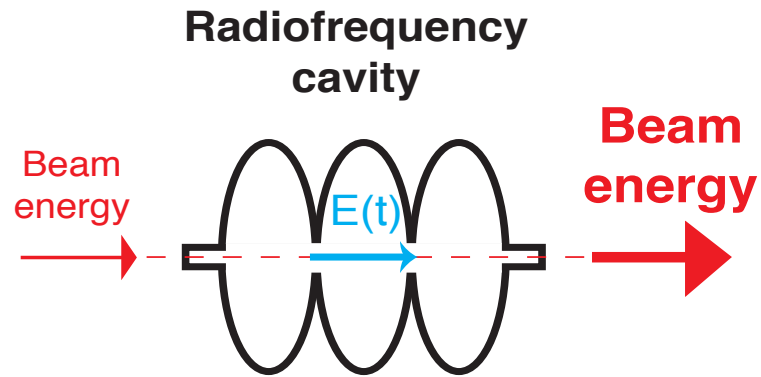
# Active Alignment System



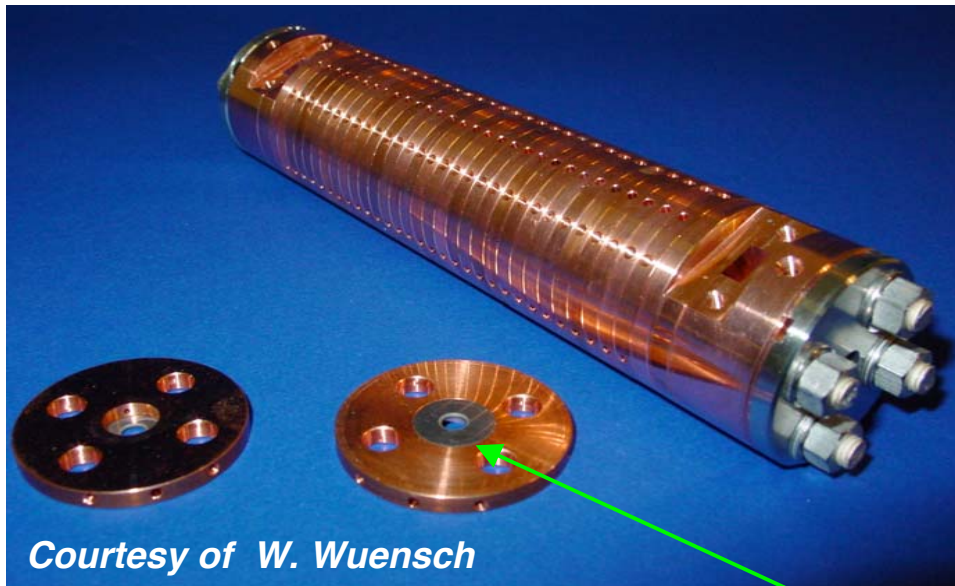
Support for active alignment

Possible to visit a mock-up of CTF2 accelerator!

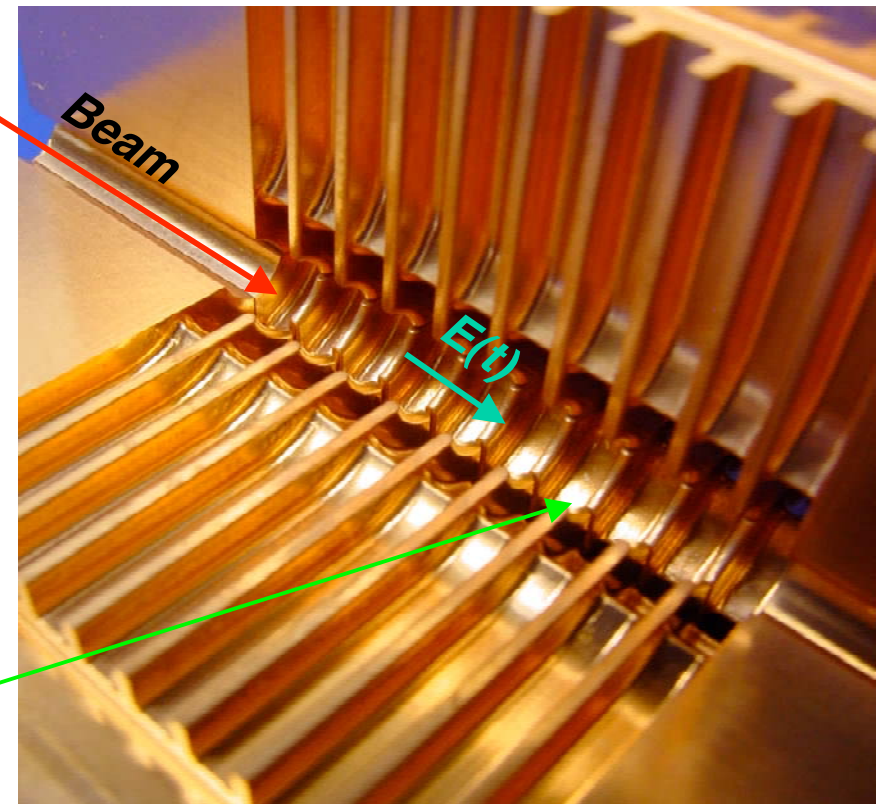
# RF cavities



- $E(t)$  field that accelerates the bunches
- $E \geq 150$  MV/m;  $f = 30$  GHz
- We need **MANY** cavities to maximize beam energy  $\Rightarrow$  90% of total length  $\geq$  **13 km** filled with cavities!

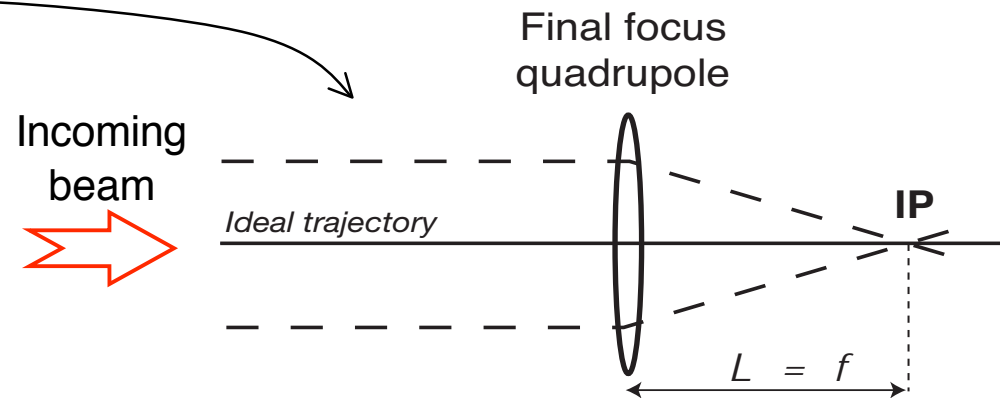
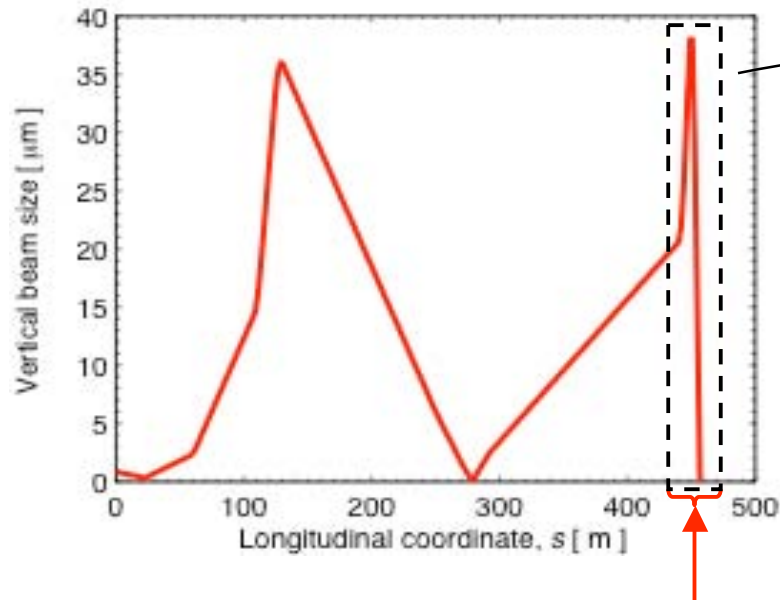


Iris diameter = 4 mm



## The final focus system:

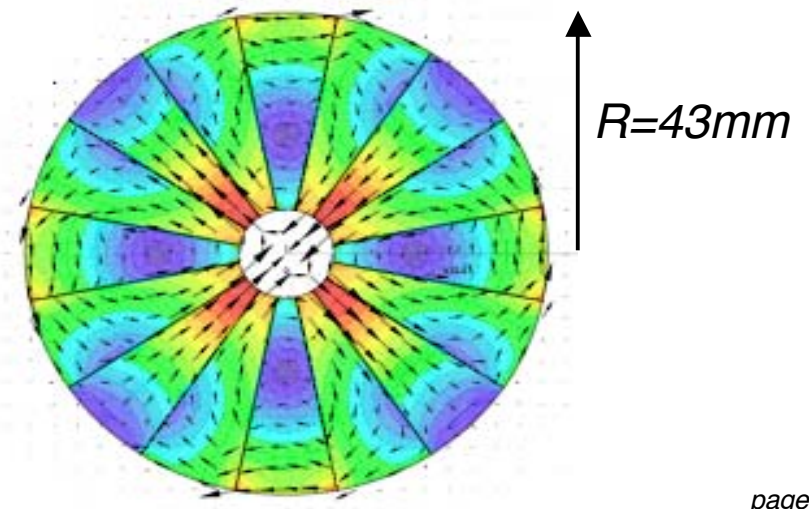
1. Strong final focus quadrupoles to squeeze beams
2. Diagnostics / beam steering (feedback)



Actually, two quadrupoles used to squeeze both horizontal and vertical size!

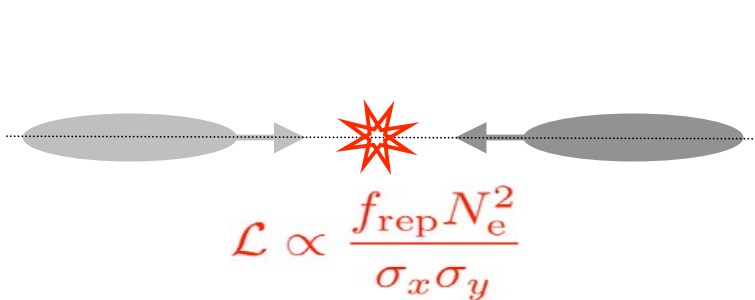
### Final focus quadrupoles:

- 2 x 2 = 4 magnet in total, at 3.5 m from IP
- Gradient =  $\sim 400$  T/m
- Small aperture: 3.8 mm inner radius
- Permanent magnet design (cake pieces)



## What would we like to have to obtain the desired luminosity performance?

**ALL** lattice components along the ~ 35 km of CLIC *perfectly aligned* to the nominal beam trajectory!

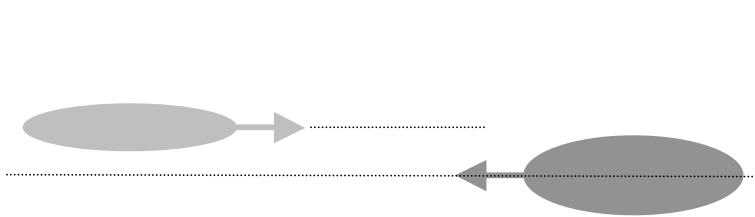


The two opposing beams have the desired spot sizes at the interaction point and always collide

⇒ *We get the optimum luminosity!*

## What would will we actually get?

Magnet aligned within some tolerances ⇒ Beams do **not** follow the ideal trajectory!



Larger beam sizes  
Relative BB offsets  
Pulse-to-pulse jitters (position/size)  
Asymmetric collisions

⇒ *Degradation of the luminosity performance (design value)!*

*How do we get some luminosity?*

*What luminosity reduction can we tolerate?*

# How do we make the accelerator work?

## 1. We pre-align the machine sufficiently well to send a pilot beam

Static error of **10-50  $\mu\text{m}$  relative** RMS over distances of 100-200 m  
( $<$  a few betatron oscillations)

Then: *Information from beam measurements can be used to optimize the position of quadrupoles and RF's!*



**Beam-based alignment**

## 2. We use a beam-based alignment procedure to align the various components to the optimum beam trajectory

Active positioning to the  **$\mu\text{m}$  level**

Then: *Optimization of the luminosity performance!*



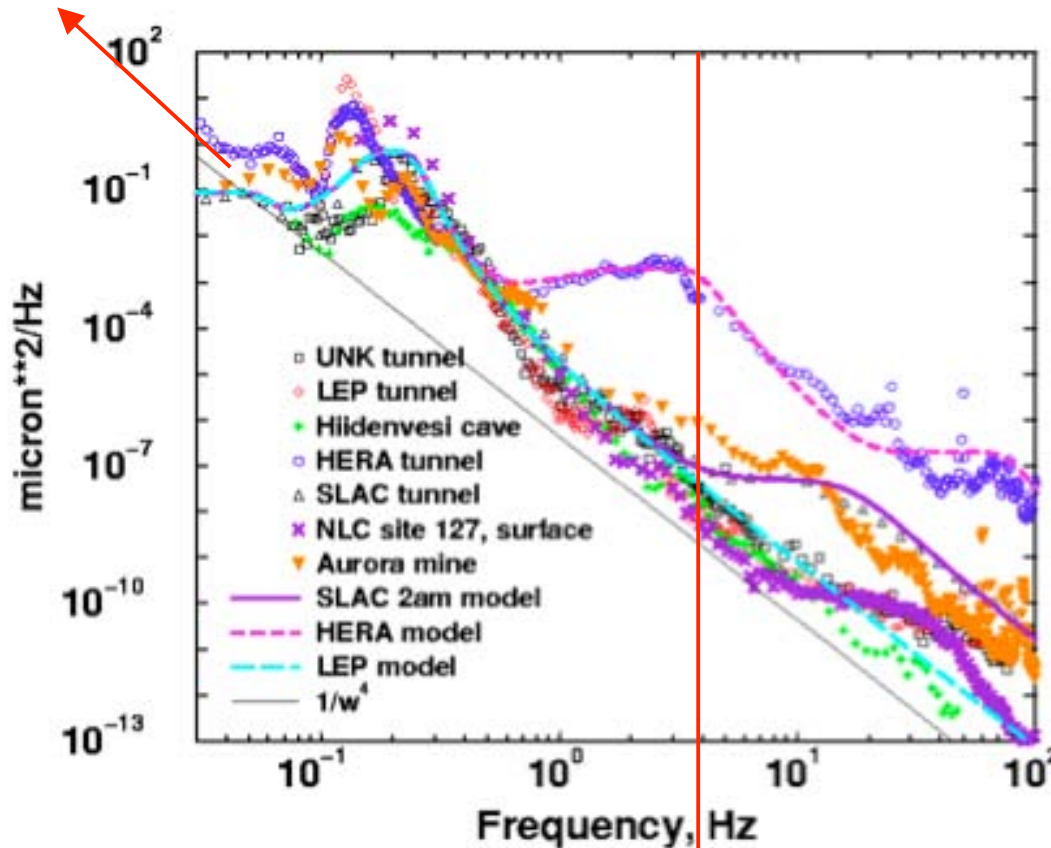
**Beam-based feedbacks / mechanical stabilization**

## 3. We stabilize the pulse-to-pulse jitter to reliably produce luminosity: keep beams in collision, keep small emittances

Absolute stability to the **nanometre level!!**

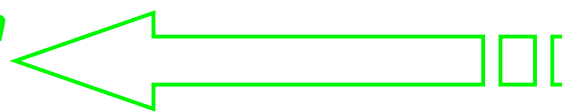
Different frequency regimes of motion have different impacts on the beam dynamics...

Alignment...

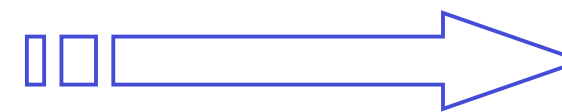


Graph from Andrei Seryi, SLAC.

Correction with beam based feedbacks



Slow motion



Fast motion

Mechanical stability of magnets

Limited by  $f_{rep}$

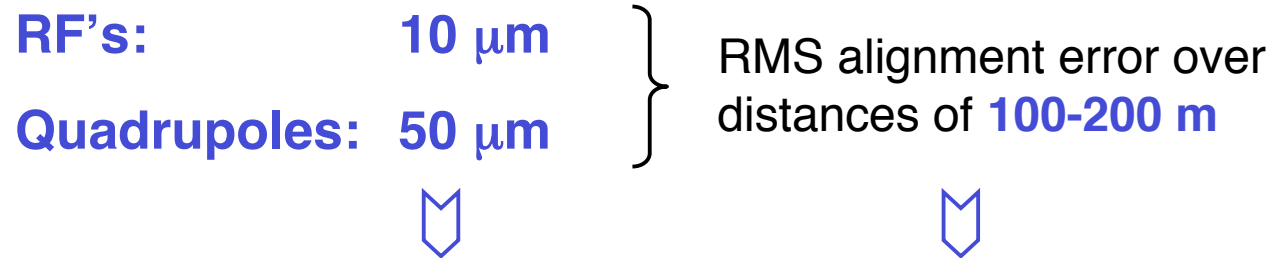
$$f_{cut} \approx f_{rep} / 25 = 4 \text{ Hz (CLIC)}$$

Based on experience on previous machines!

# Summary of CLIC tolerances

## Static pre-alignment requirements for the LINAC

(alignment of the BPM's required to know beam orbit)



// Beam-based active alignment ( $\sim \mu\text{m}$  level) //



## Tolerances of pulse-to-pulse jitter stability of quadrupoles ( $2\% \Delta L/L$ )

(after beam-based alignment)

|                       |             | Number of elements | Horizontal tolerance | Vertical tolerance                     |   |
|-----------------------|-------------|--------------------|----------------------|--|---|
| <i>Beam offsets</i> → | Final focus | 2 x 2              | 0.0078 $\mu\text{m}$ | <b>0.0002 <math>\mu\text{m}</math></b> | <i>Horiz. tolerances looser : <math>\sigma_x = 100 \times \sigma_y</math></i> |
| <i>Beam sizes</i> →   | LINAC       | 1300 x 2           | 0.014 $\mu\text{m}$  | <b>0.0013 <math>\mu\text{m}</math></b> |   |
|                       | RF's        | > 13 km            | > 100 $\mu\text{m}$  | $\approx 1 \mu\text{m}$                |   |

MECHANICAL STABILITY required for fast motion **above 4 Hz!!**

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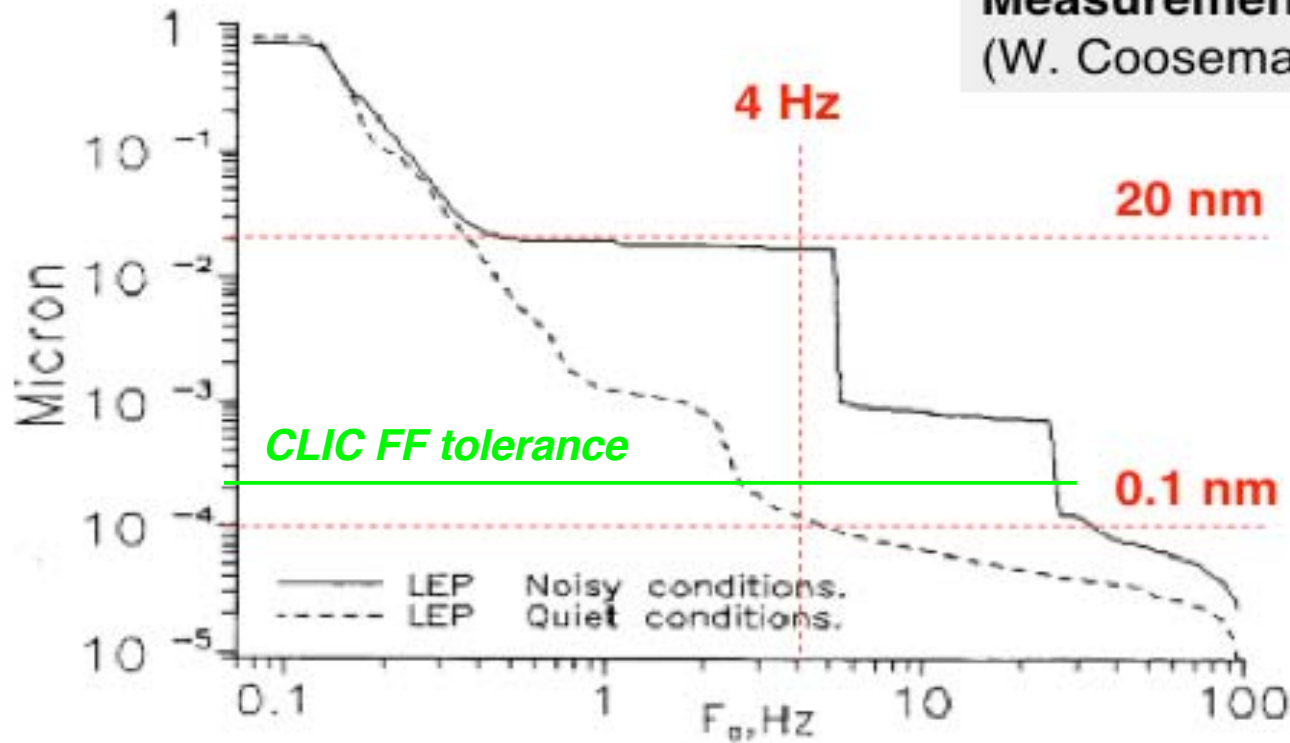
# Sources of motion:

Natural ground motion + cultural noise

Accelerator environment (pumps, ventilation, water...)

Resonances of magnet supports

**Measurements in the LEP tunnel**  
(W. Coosemans *et al.*, 1993)

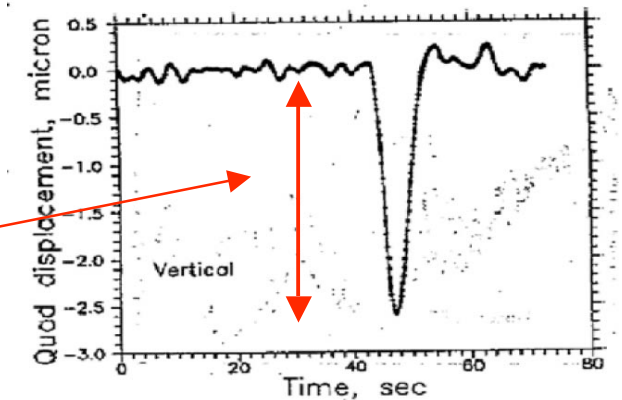


**20 nm LEP ON**  
(noisy: accelerator environment)

**0.1 nm LEP OFF**  
(quiet)

CLIC FF tolerance

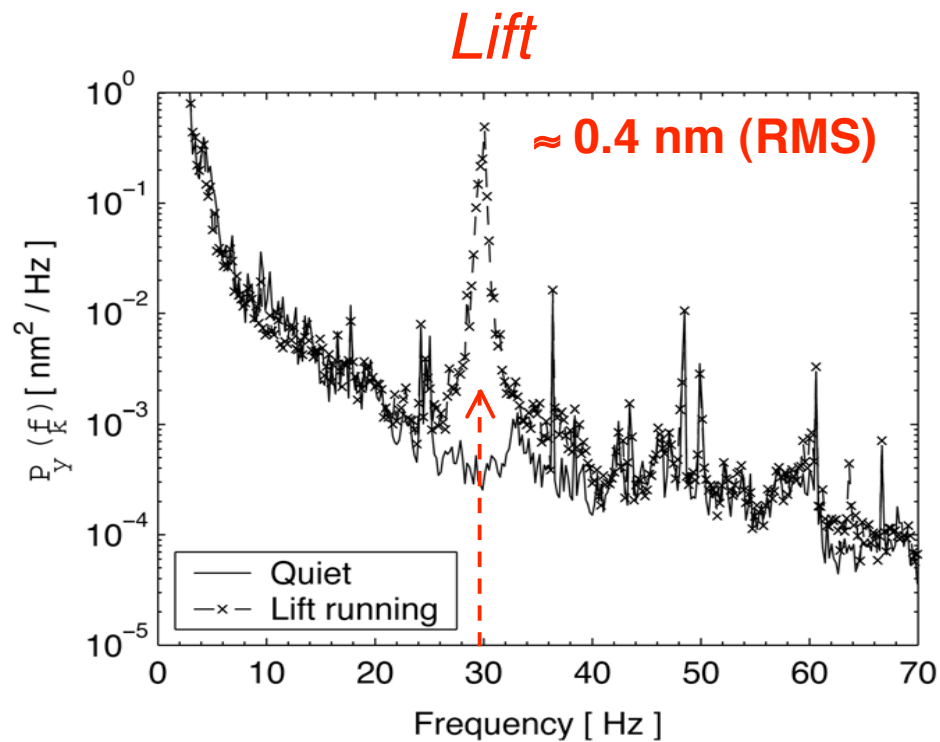
2.5  $\mu\text{m}$   
3600  $\times \sigma_y!$



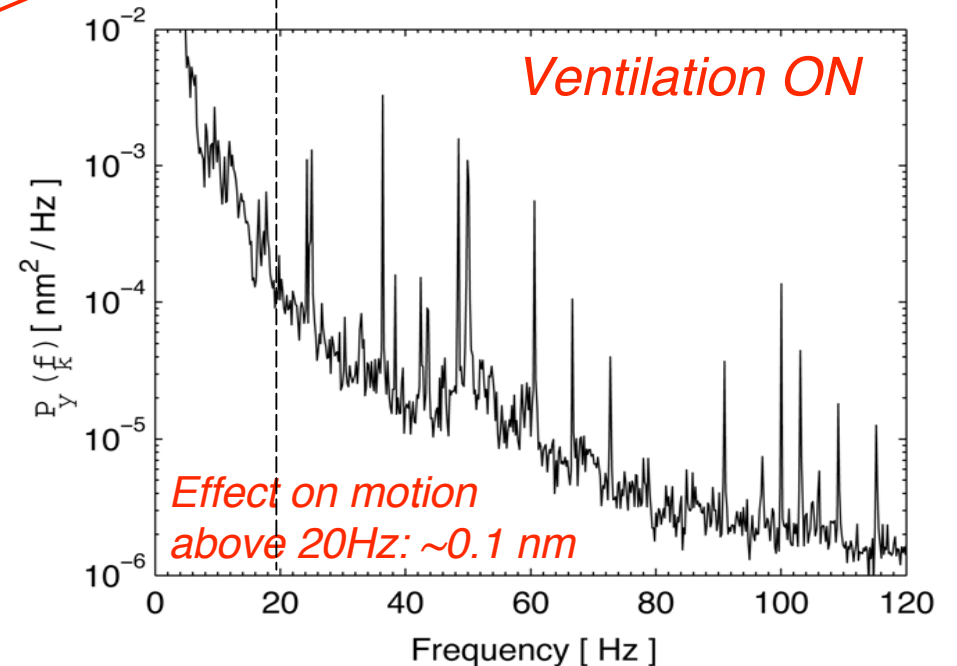
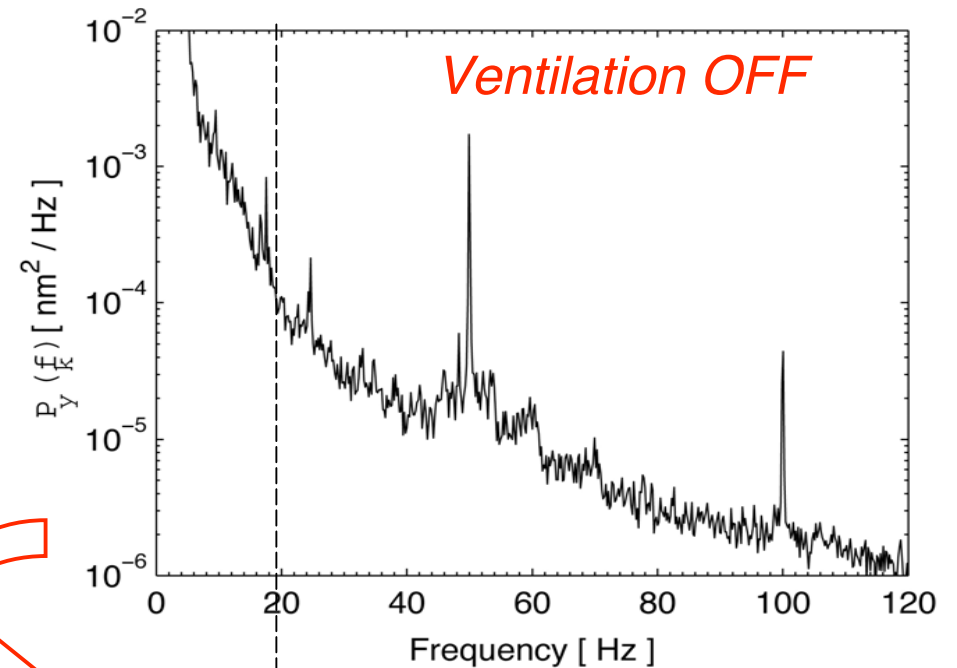
(Shiltsev *et al.*, 1994)

## Noise in the quiet LHC tunnel:

- **Lift** induces a vibration of the detector cave at  $\sim 30$  Hz
- **Ventilation** increases the noise with many contributions at various frequencies

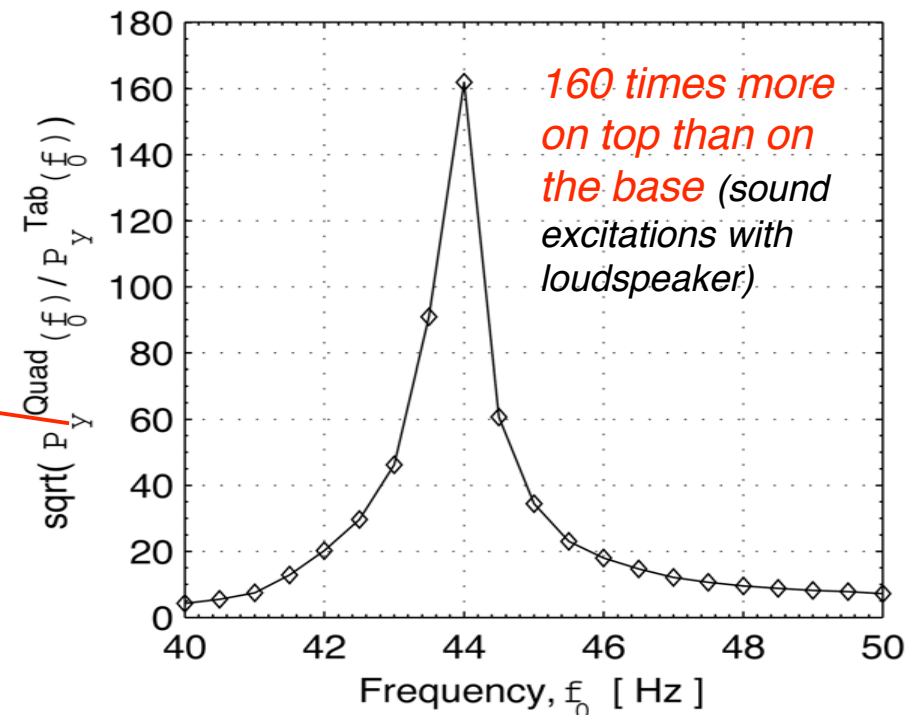
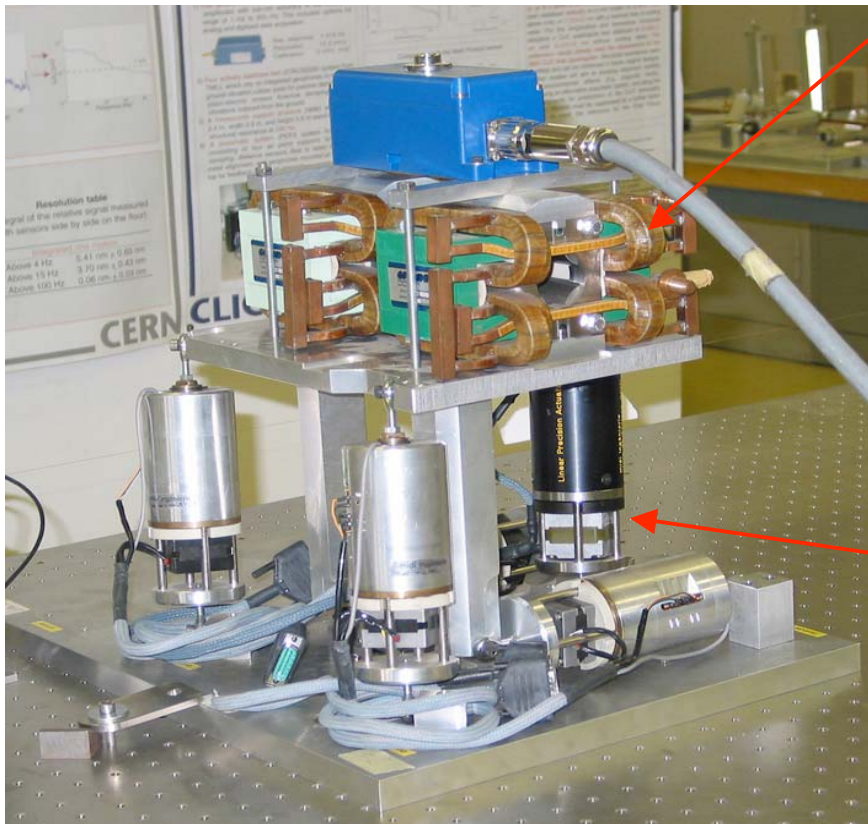
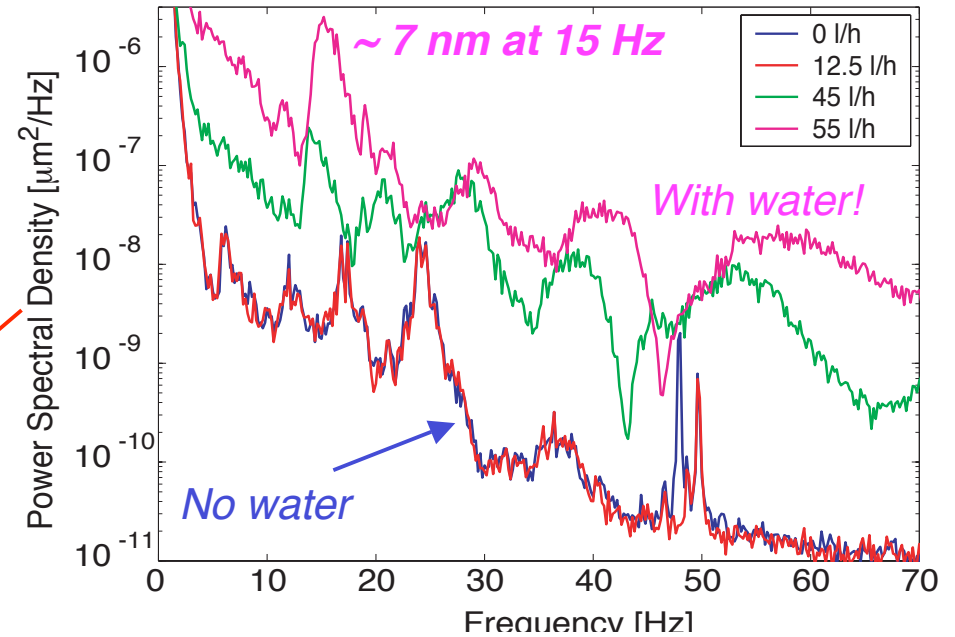


*Vibration measured in the detector cave, tens of metres away from the lift.*



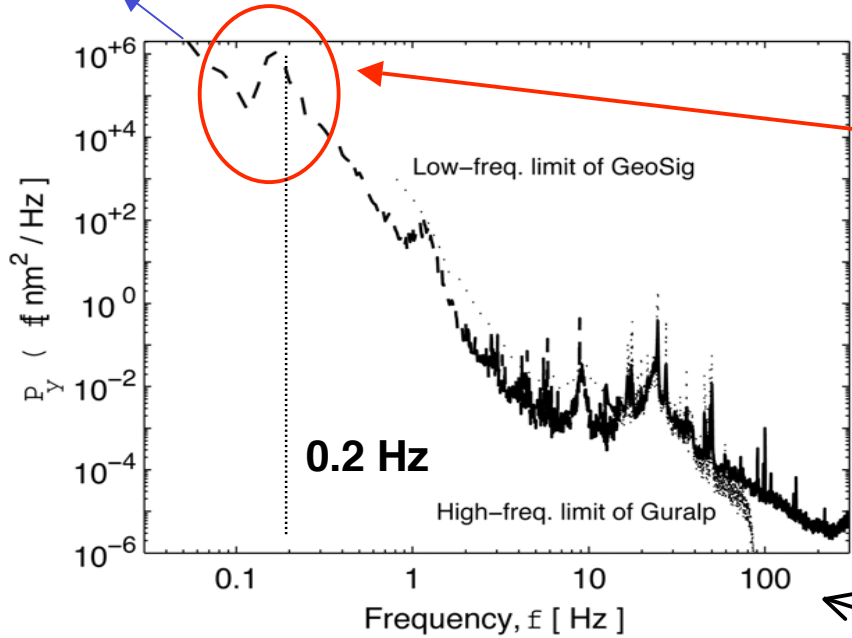
## Effects of vibration measured in the laboratory (CERN, surface)

- **Effect of cooling water** (different flows)  
 $\Rightarrow$  increase the motion by several nm, but can be kept under control!
- **Resonances of the alignment support** (not optimized!)  $\Rightarrow$  dangerous vibrations, well beyond the limit of beam-based feedbacks



# Alignment

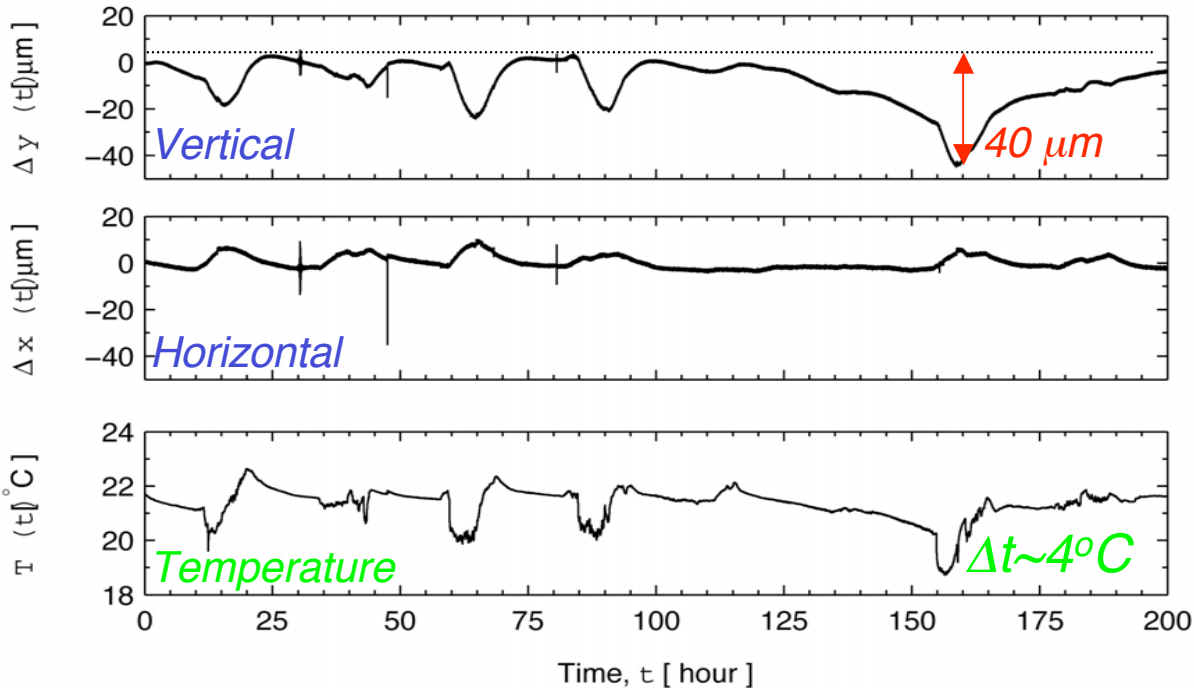
# Slow motion...



**Ocean wave motion (up to a few  $\mu\text{m}$ )**

Measurements carried out with *low- and high-frequency geophones*, in our laboratory on surface (CERN-Meyrin).

Measurements over four orders of magnitude in frequency!



## Effect of temperature on alignment

*Slow* (~hours) displacement up to  $\sim 40\mu\text{m}$  due to shrinkage of rubber in the feet.

Should be easily *compensated* with beam-based feedbacks!

Measurement done at CERN with the *stretch-wire system*.

# Achieving the required pre-alignment in CLIC

Work of F. Becker, W. Coosemans, R. Pittin, I. Wilson, H. Mainaud-Durand, *et al*

See talk at this workshop by H. Mainaud-Durand (07/10)

## Pre-alignment achieved with a system that includes:

Optical offset measurements (RASNIK/Nikhef)

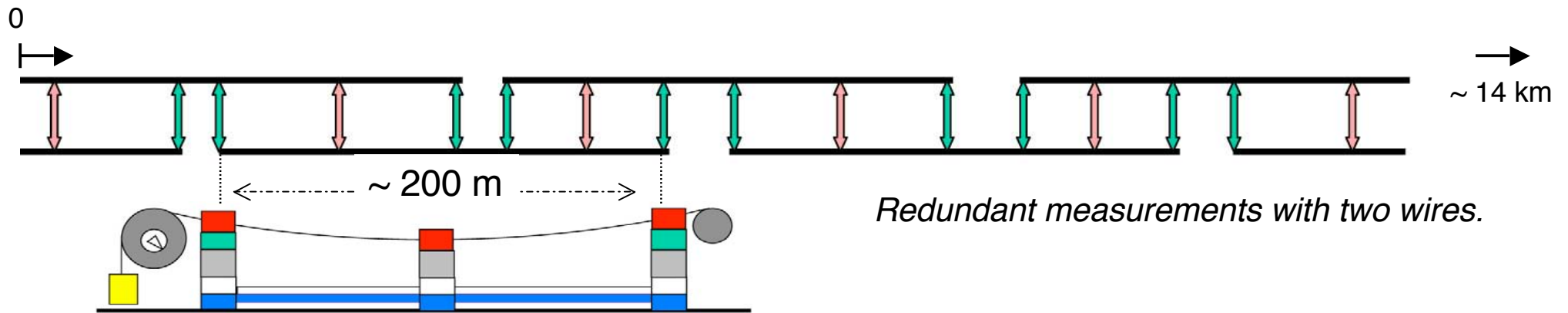
Stretched wire system (WPS)

Hydrostatic levelling system (HLS)

Resolution = 1  $\mu\text{m}$ , over a few m

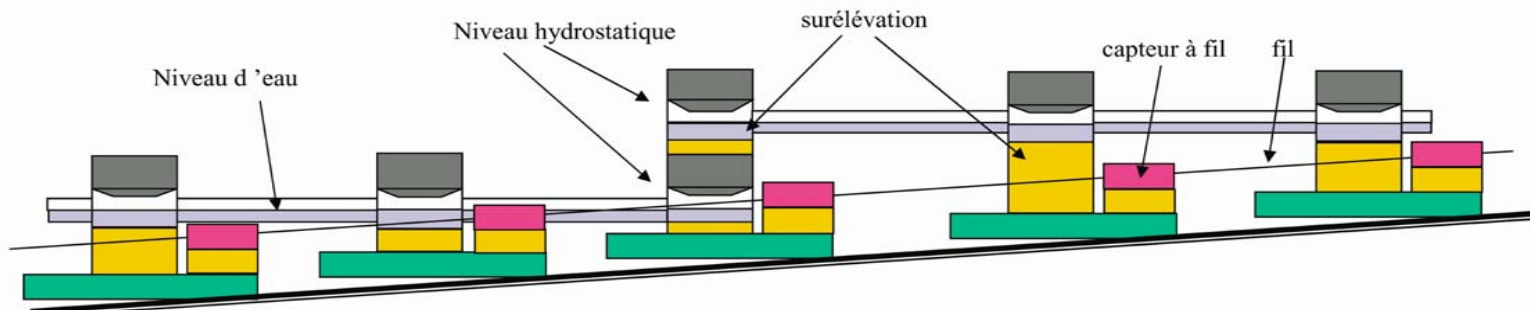
Resolution = 10  $\mu\text{m}$  over  $\sim 200$  m

Height reference for wire every  $\sim 50$  m



*Redundant measurements with two wires.*

*Wire sagitta monitored with HLS system:*



Pictures by  
W. Coosemans  
F. Becker

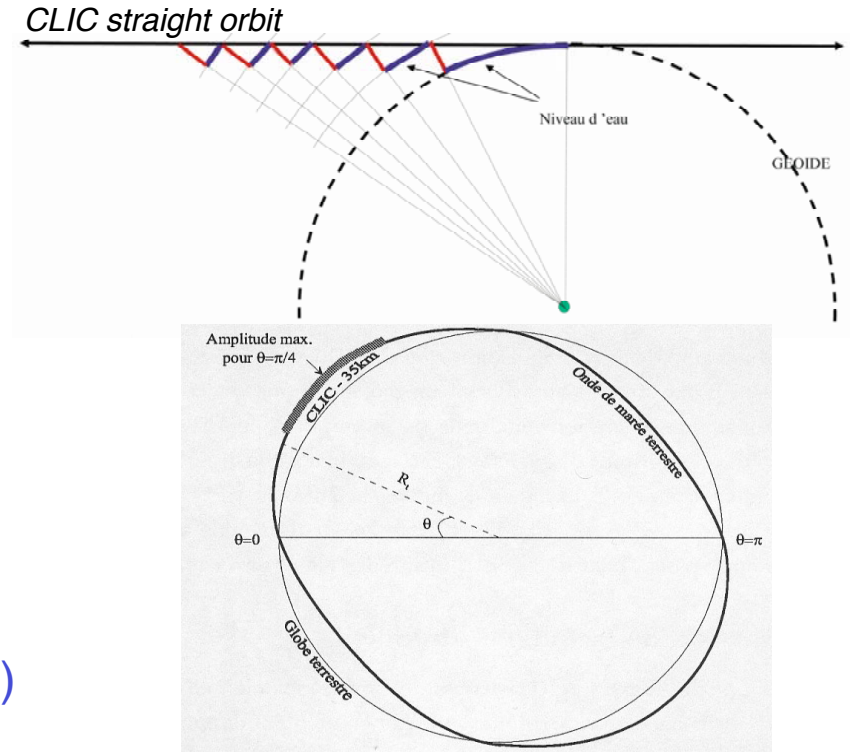
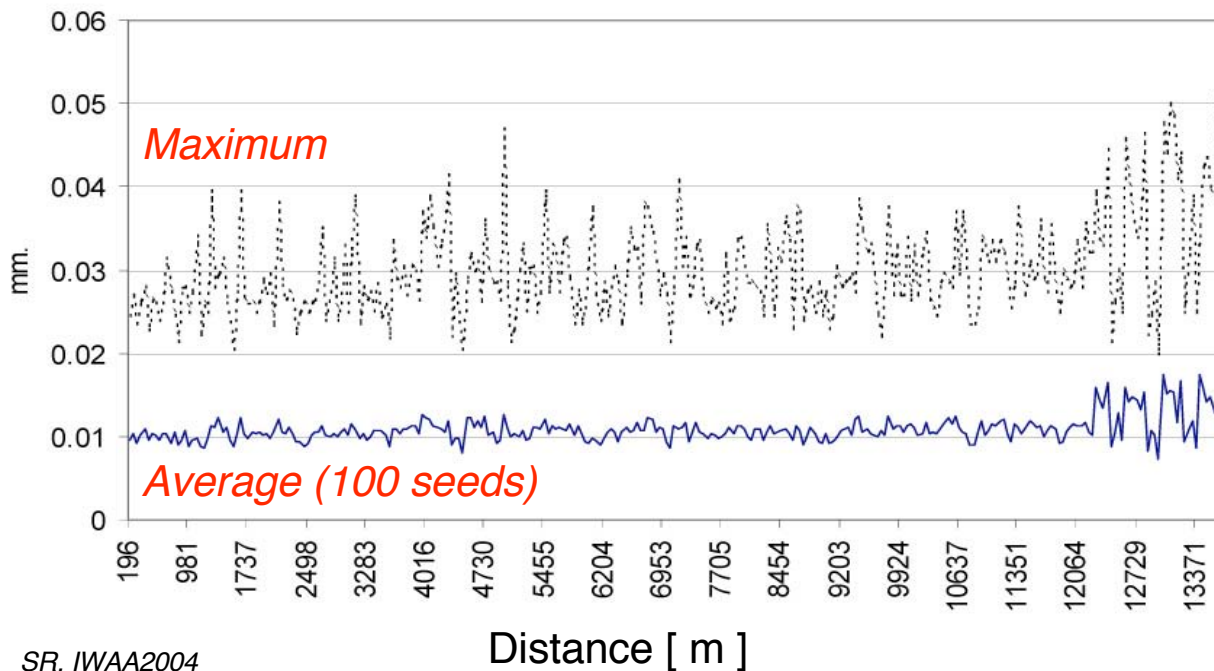
## Issues:

- effect of slope of surface
- local distortions of gravity (rocks, holes)
- tidal motion (earth, water)

*Most of these effects seem under control!*

*Detailed studies of these effects in the CERN area carried out by W. Coosemans et al and implemented in simulations...*

Expected alignment error along the CLIC linac (~14 km)



Alignment error along  
~14 km with stretched **wires of  
200 metres** stay around the **10  
 $\mu\text{m}$  level!**

(Simulations with 100 seeds)

Courtesy of  
W. Coosemans, I. Wilson et al.

# Stabilize CLIC quadrupoles to the sub-nanometre level

Results achieved in the framework of the **CLIC Stability Study**

*R. Assmann, W. Coosemans, G. Guignard,  
S. Redaelli, D. Schulte, F. Zimmermann, I. Wilson*

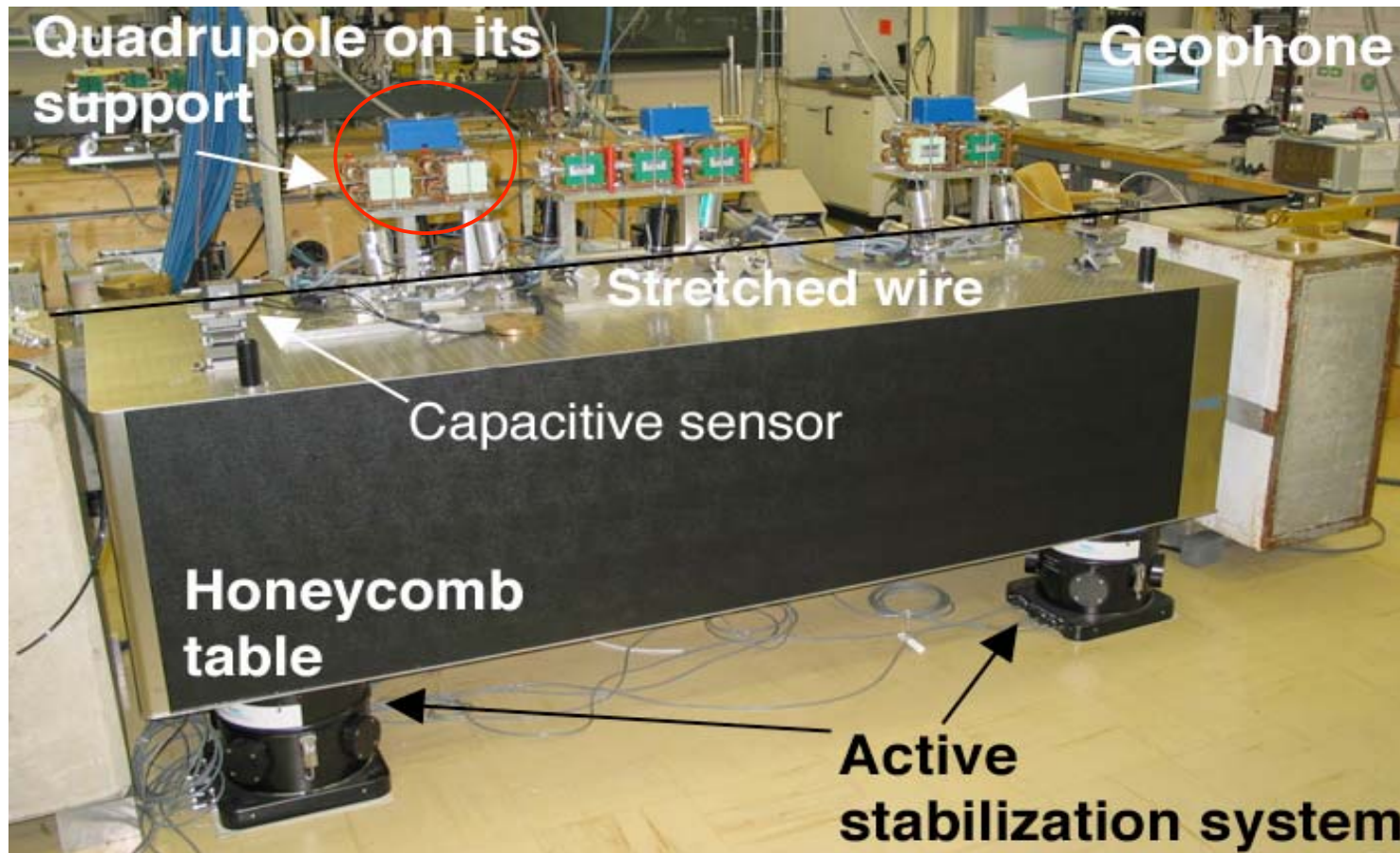
*Goal of our study:*

Demonstrated the **feasibility** of stabilizing accelerator magnets to the **sub-nanometre level** required by future linear colliders like CLIC (0.2 nm RMS above 4 Hz)

*Our approach:*

Use **state-of-the-art stabilization equipment** to stabilize CLIC quadrupoles in a normal working environment

## The CLIC test stand for vibration measurements and magnet stabilization:



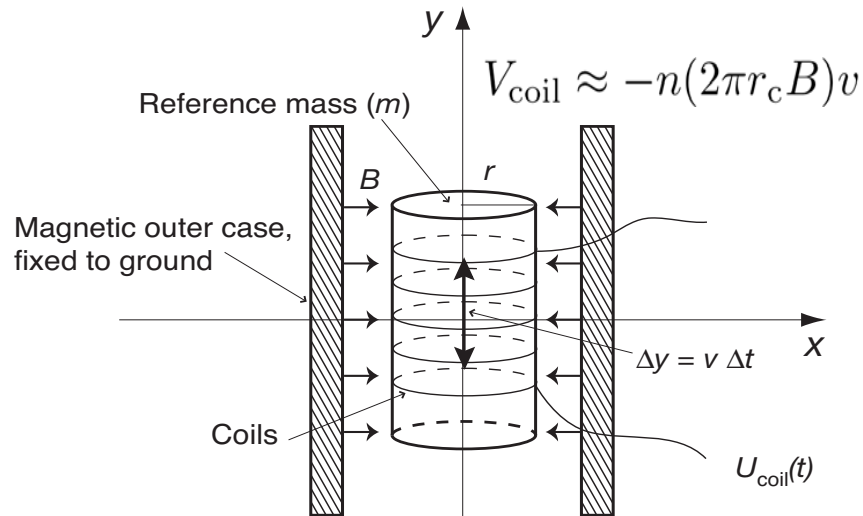
The experimental setup includes:

- **Sensors for vibration measurements** (geophones)
- Honeycomb table (virtually) with no internal resonances
- Prototypes accelerator magnets
- **State-of-the-art stabilization equipment**
- Stretched-wire system for alignment measurements

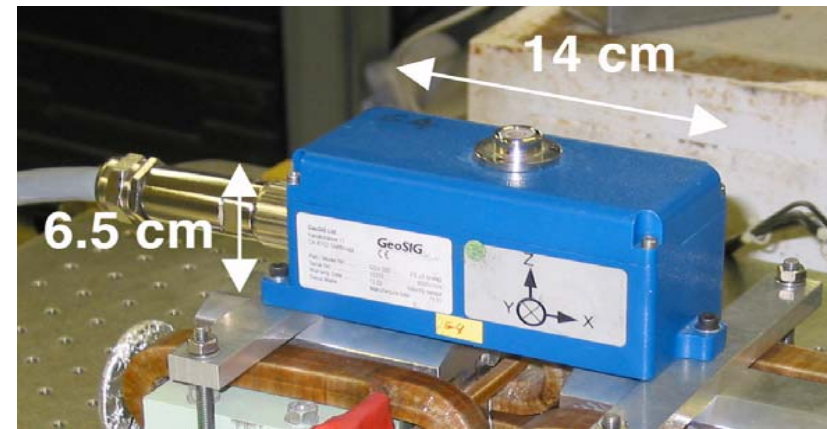


# How do we measure nanometre vibrations?

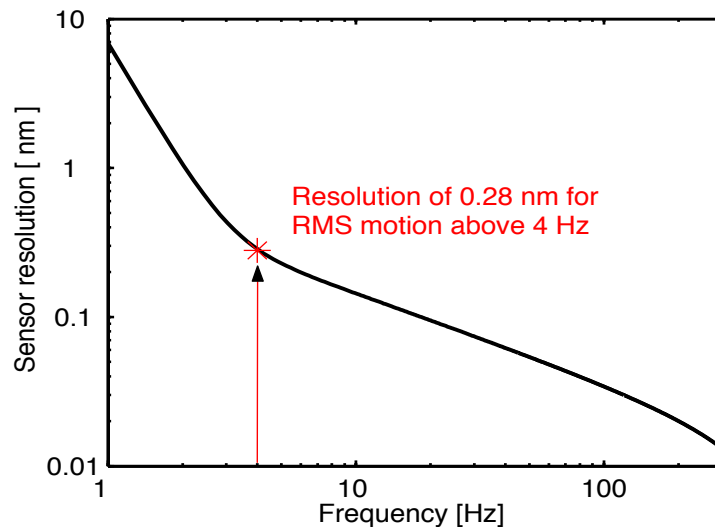
Triaxial **geophones** are used to measure vibrations ( $\sim 4\text{Hz}-315\text{ Hz}$  frequency range).



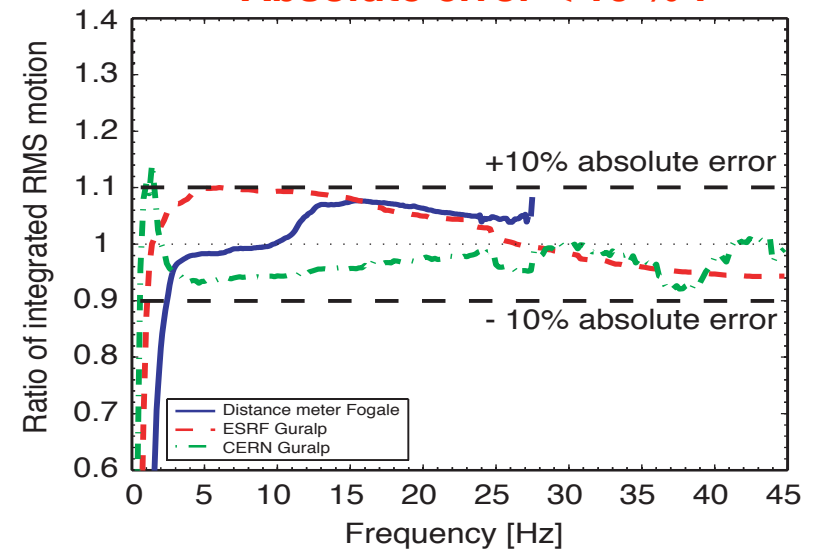
The geophones are seismometers that measures **velocities** versus time with respect to a reference **mass at rest**.



## Sub-nanometre resolution!



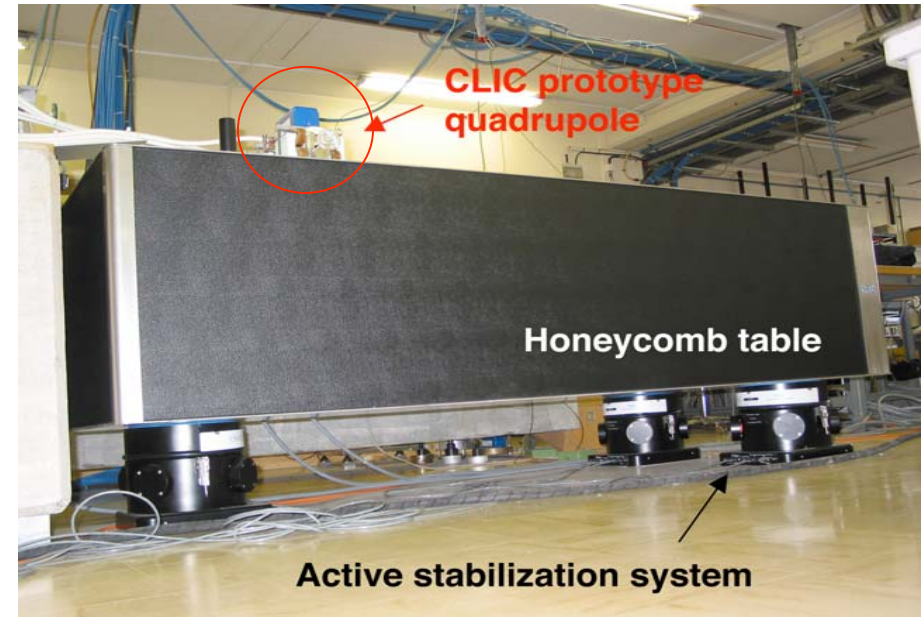
## Absolute error < 10 % !



# How do we stabilize accelerator magnets?

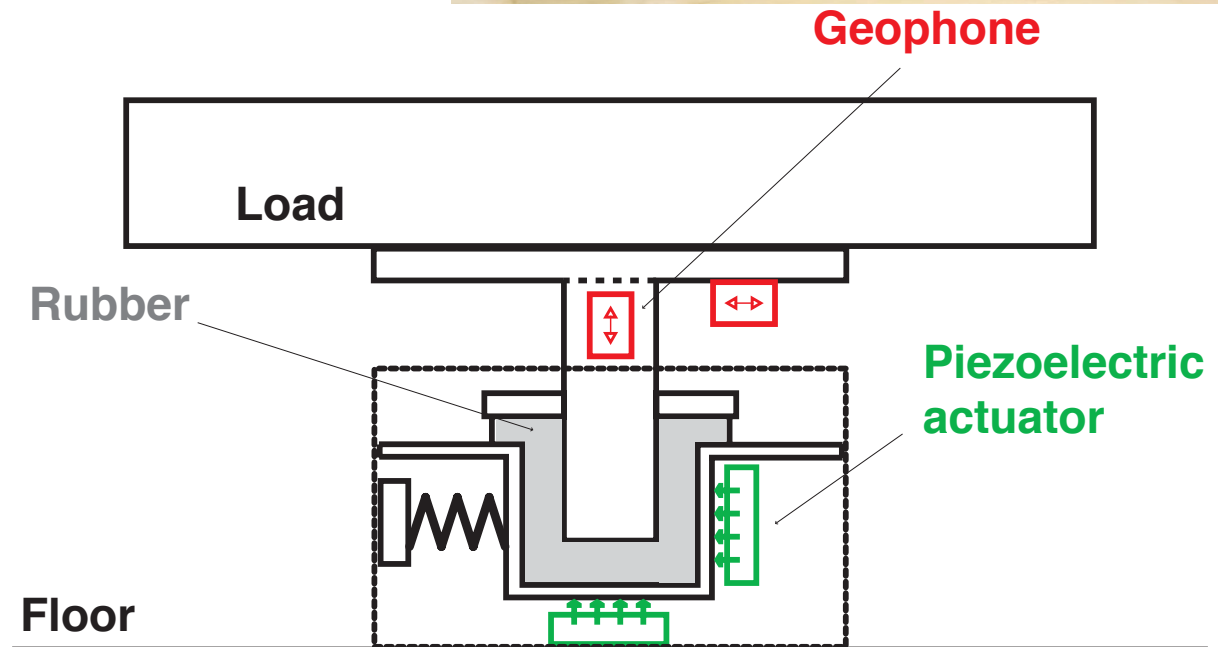


4 feet stabilize a honeycomb table.



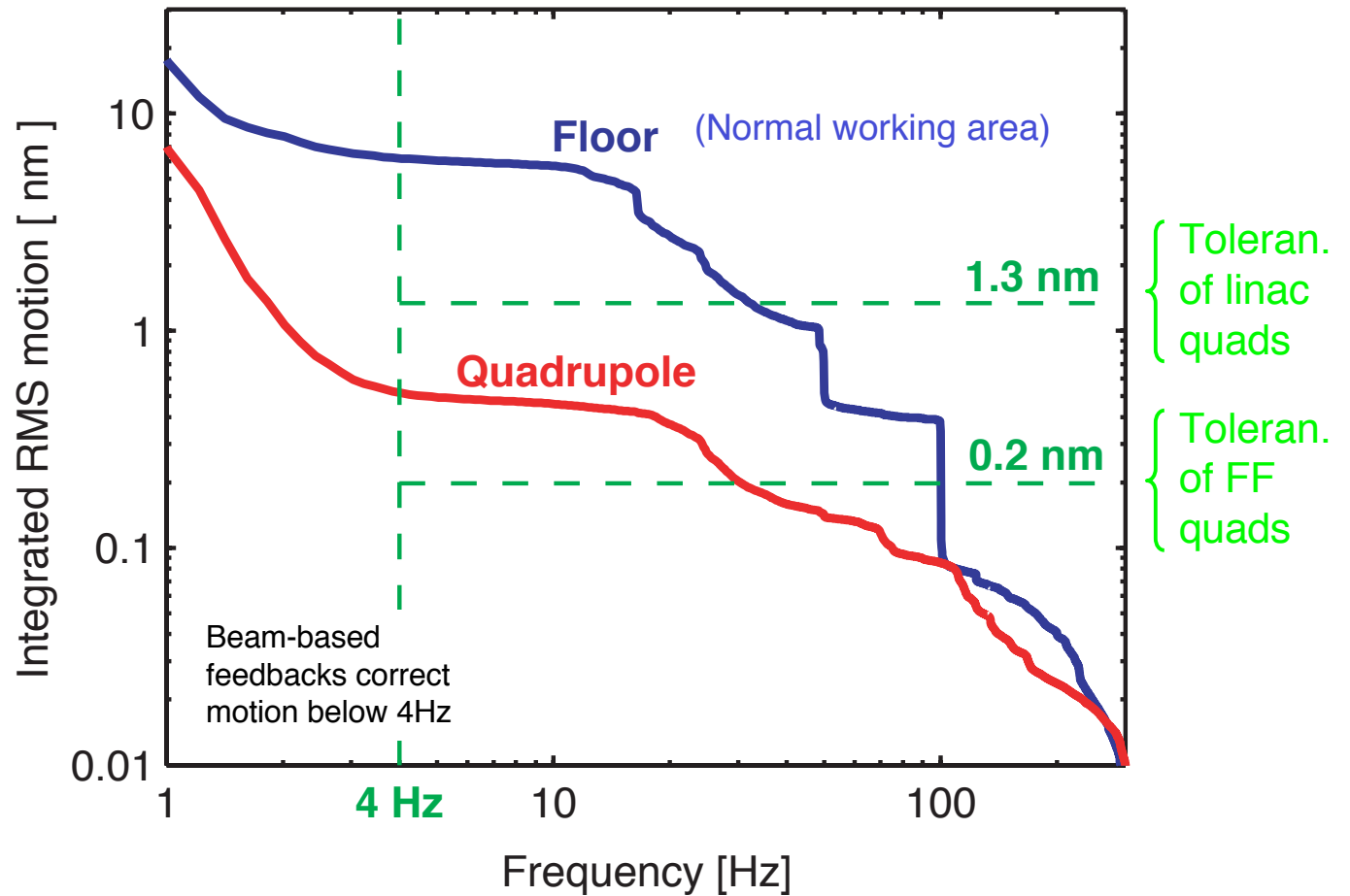
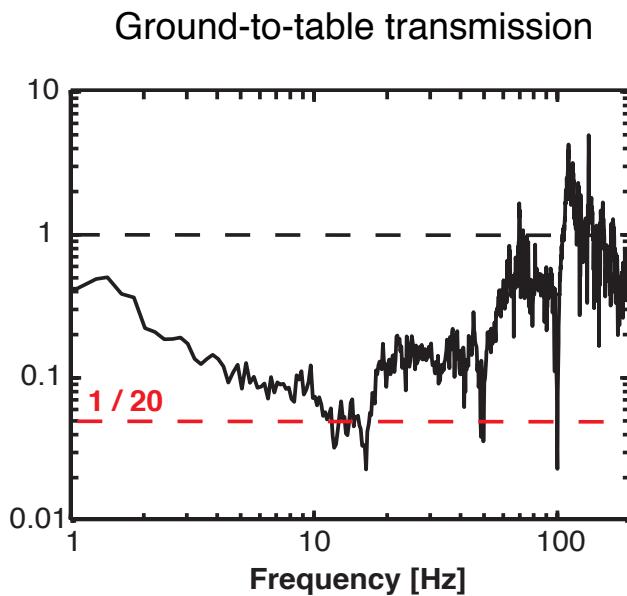
- **Passive damping** → stiff rubber
- **Active damping** → geophones / piezo crystals

This system provides a damping of 3D table vibrations!



# Vertical stabilization of a CLIC prototype quadrupole

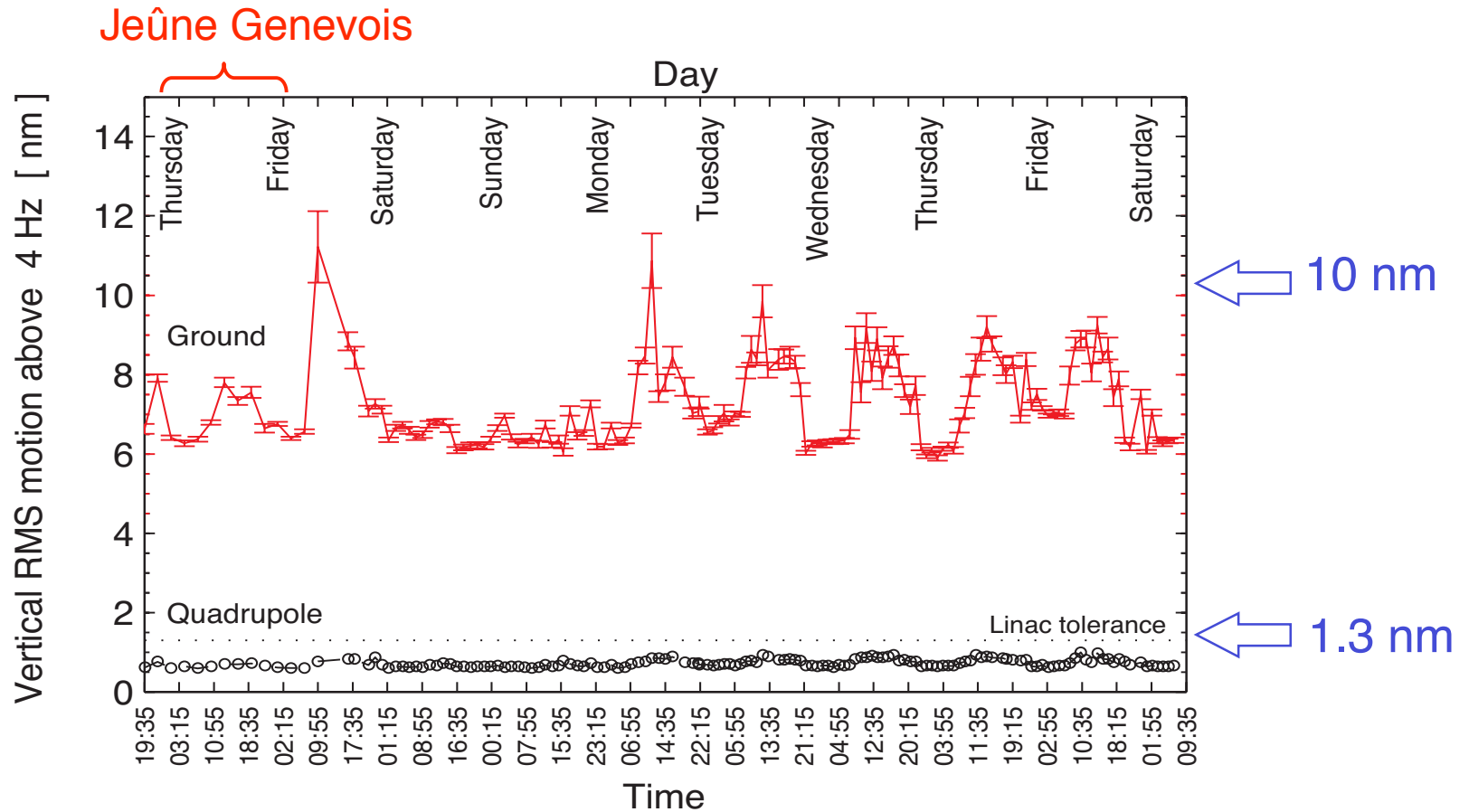
Integrated vertical RMS motion versus frequency



CLIC prototype magnets stabilized to the **sub-nanometre level !!**

Above 4Hz: **0.43 nm** on the quadrupole instead of **6.20 nm** on the ground.

# Stability of stabilization performance



**Quadrupole vibrations kept below the 1 nm level** over a period of several days, in a normal working area!

# Conclusions

1. Linear colliders are the most promising option for near-future high-energy particle physics of light leptons ( $e^+e^-$ )
2. Promise: reliably produce and collide **nanobeams!**
3. The imposed **tolerances** are three orders of magnitudes tighter than what has been needed so far in particle accelerators
  - Pre-alignment of the linac ( $\sim 15\text{km} \times 2$ )      **10  $\mu\text{m}$**  (RMS over 200m)
  - LINAC quadrupoles (2 x 1300)      **1.3 nm**
  - FF quadrupoles (2 x 2)      **0.2 nm**
4. **Encouraging results** have been achieved so far:
  - Pre-alignment      **10  $\mu\text{m}$  tolerance is within reach!**
  - Stabilization ( $f > 4\text{Hz}$ )      **CLIC quadrupoles stabilized to 0.5 nm!**
5. Even though a final demonstration in a **real environment** (tunnel, noise from accelerator, detector cave, ...) remains to be fully demonstrated, **the required technology will be in hand when needed!**

# Acknowledgements

## CLIC Stability Study Team

D. Schulte, I. Wilson, F. Zimmermann

## CLIC Team

H. Braun, W. Wuensch

## Colleagues of AB-ABP-LOC section

J.B. Jeanneret, O. Brüning

## Colleagues from TS-SU group

W. Coosemans, H. Mainaud-Durand, M. Mayoud