

# Simulation of the Performance of the LiCAS Train

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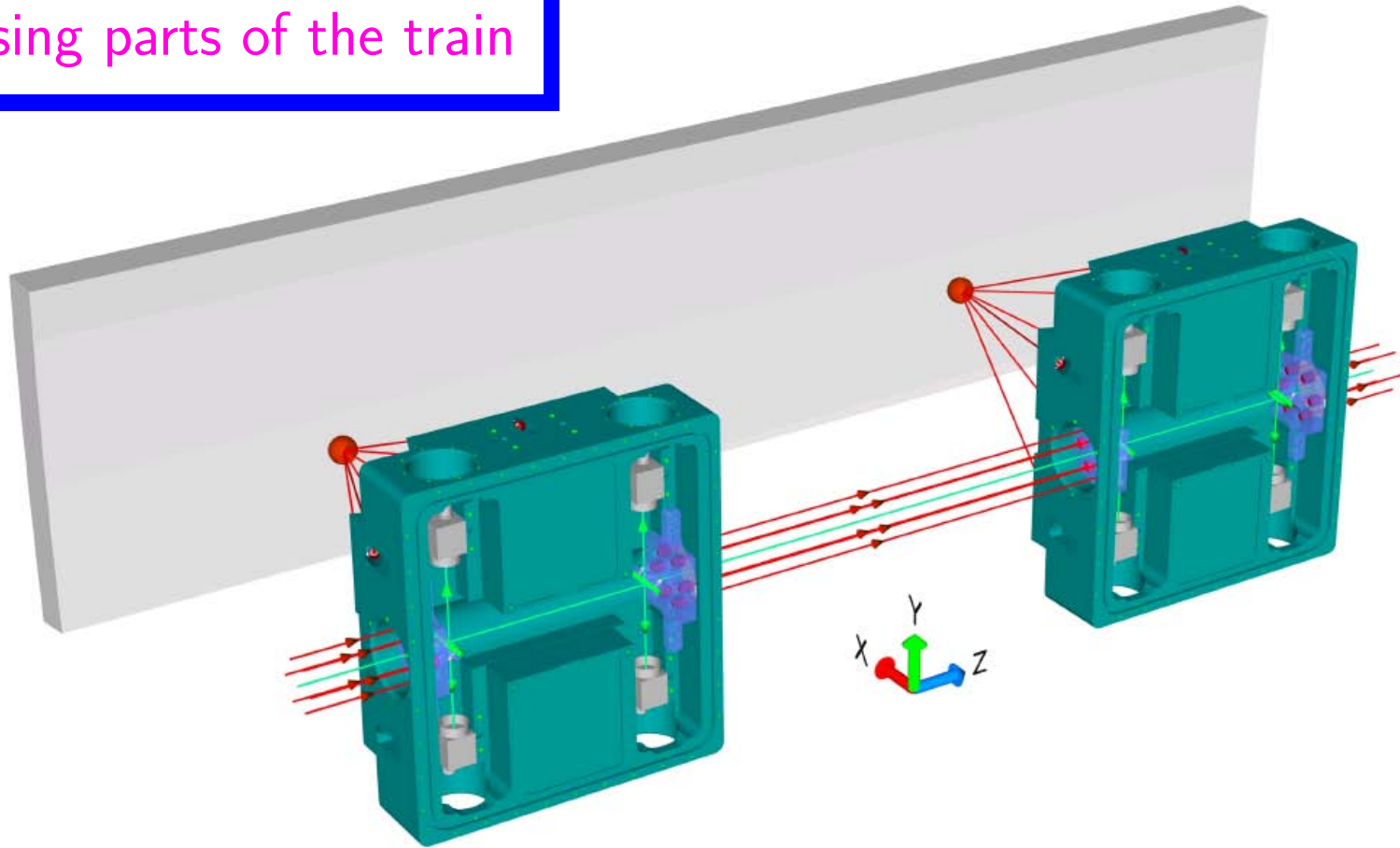
in  
collaboration  
with  
APPLIED  
GEODESY  
GROUP

*8<sup>th</sup> International Workshop on Accelerator Alignment  
4-7 October 2004, Geneva, Switzerland*

## Outlook

- Principles of the train simulation
- Simulation of single train stop
- Train “journey” along the accelerator tunnel
- Random walk model for the error propagation
- Calibration of the train components (LSM)
- Conclusions

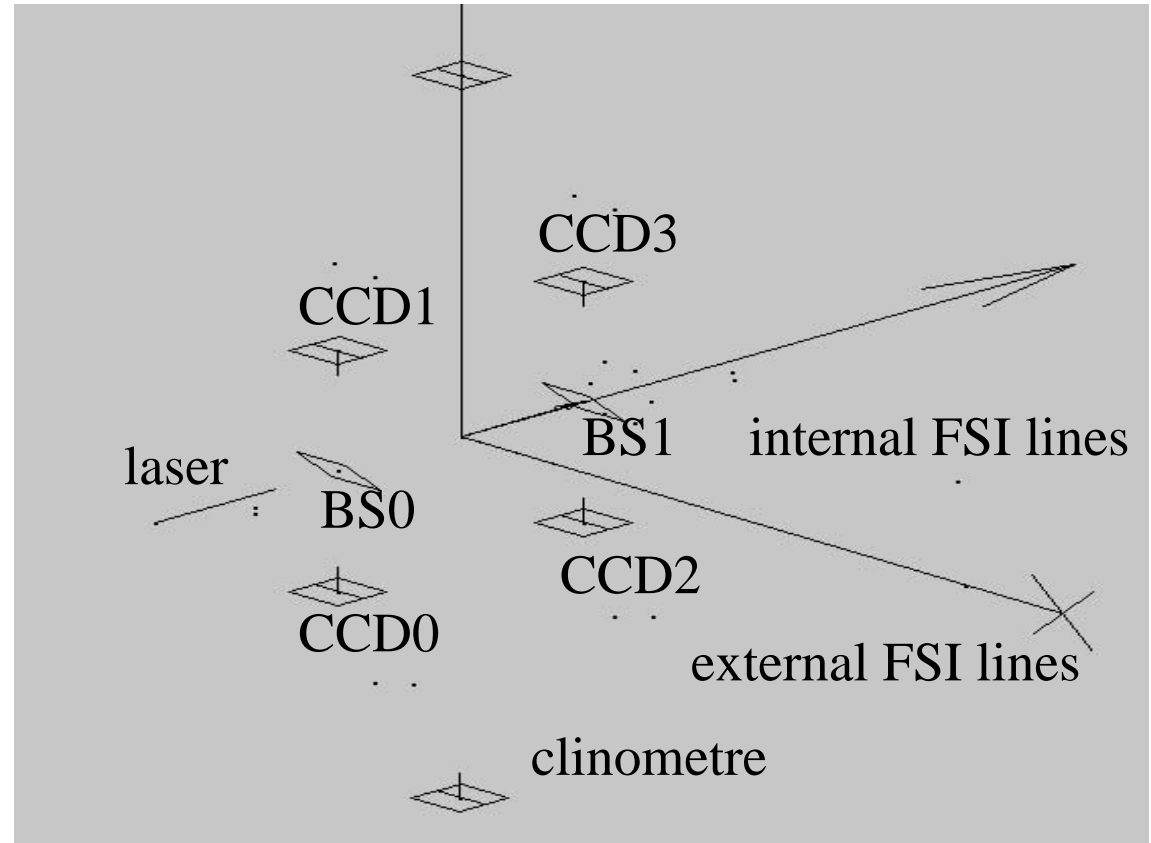
## Sensing parts of the train



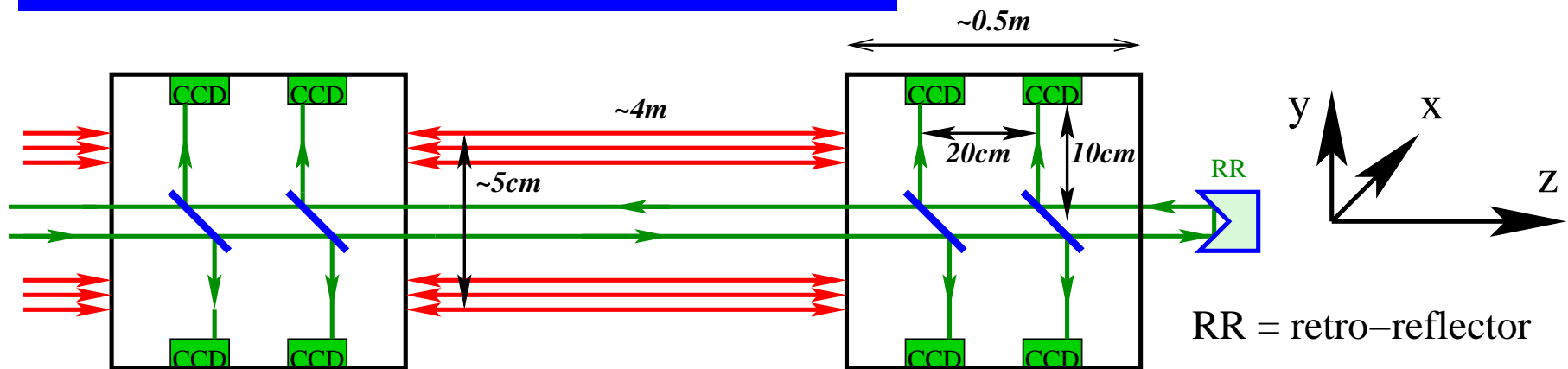
- Important components for the simulation (Laser Straightness Monitor, FSI lines):
  - LSM: 1 laser line per train; 2 beam splitters, 4 CCD cameras per car
  - Internal FSI: 6 laser lines, 6 retro-reflectors per car
  - External FSI: 6 laser lines per car, 1 wall marker in front of each car
  - clinometer (not shown)

## SIMULGEO: Software used in the simulation

- Object oriented script language for description of opto-geometrical systems
- Mechanical correlations between objects grouped in local frames
- Performs full error propagation ( $N^2$  matrix, very CPU consuming)



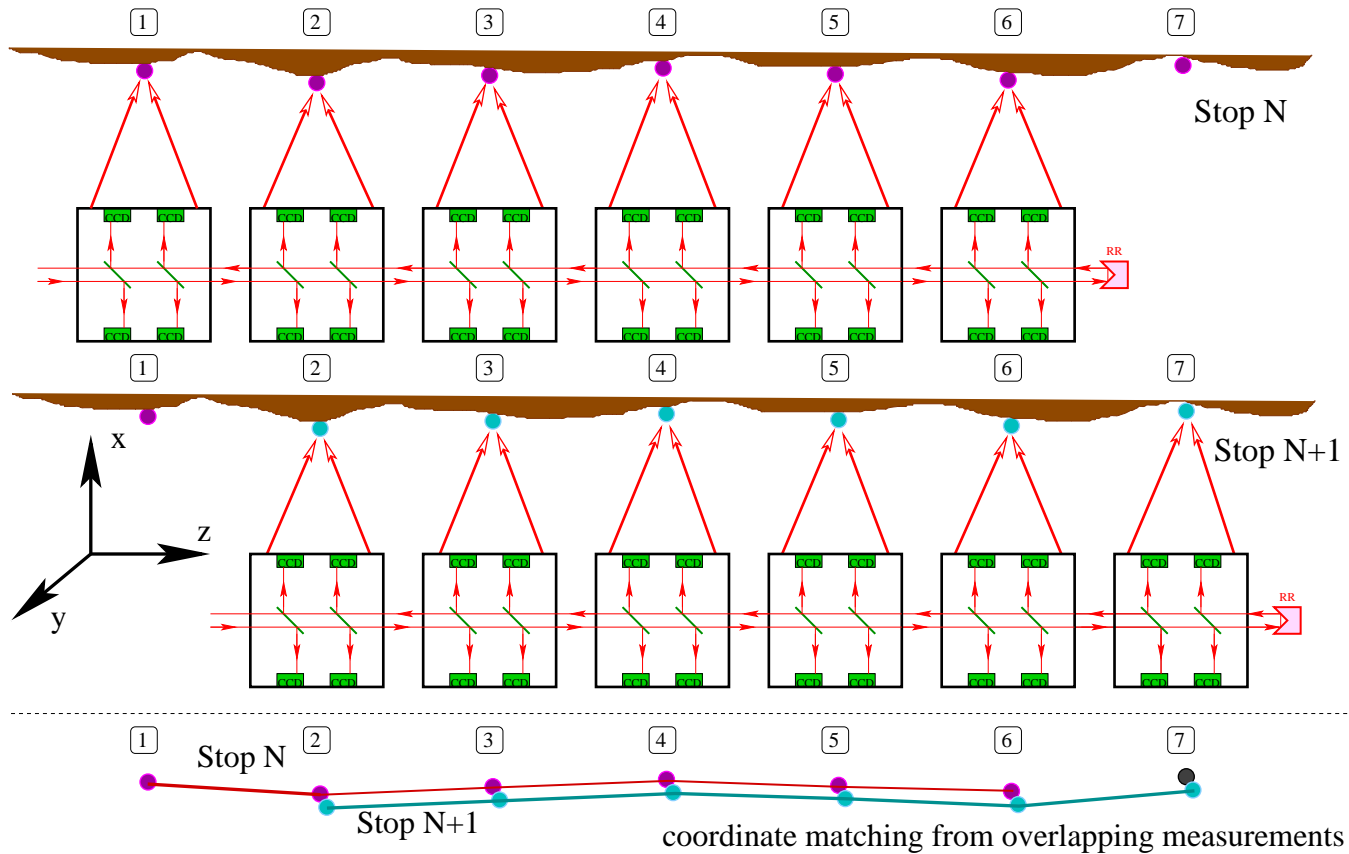
## Sensitivity of various subcomponents



Accessible DOF:						
<i>COMP</i>	$Tr_x$	$Tr_y$	$Tr_z$	$Rot_x$	$Rot_y$	$Rot_z$
LSM	✓	✓		✓	✓	
INT-FSI	±	±	✓	±	±	
Clinometer				✓(not used)		✓

- LSM: transverse translation ( $Tr_{x,y}$ ) and rotation ( $Rot_{x,y}$ )
- INT-FSI: longitudinal distance ( $\pm$  some redundancy for LSM)
- Clinometer: only  $Rot_z$  used (insensitive to the geoid shape)

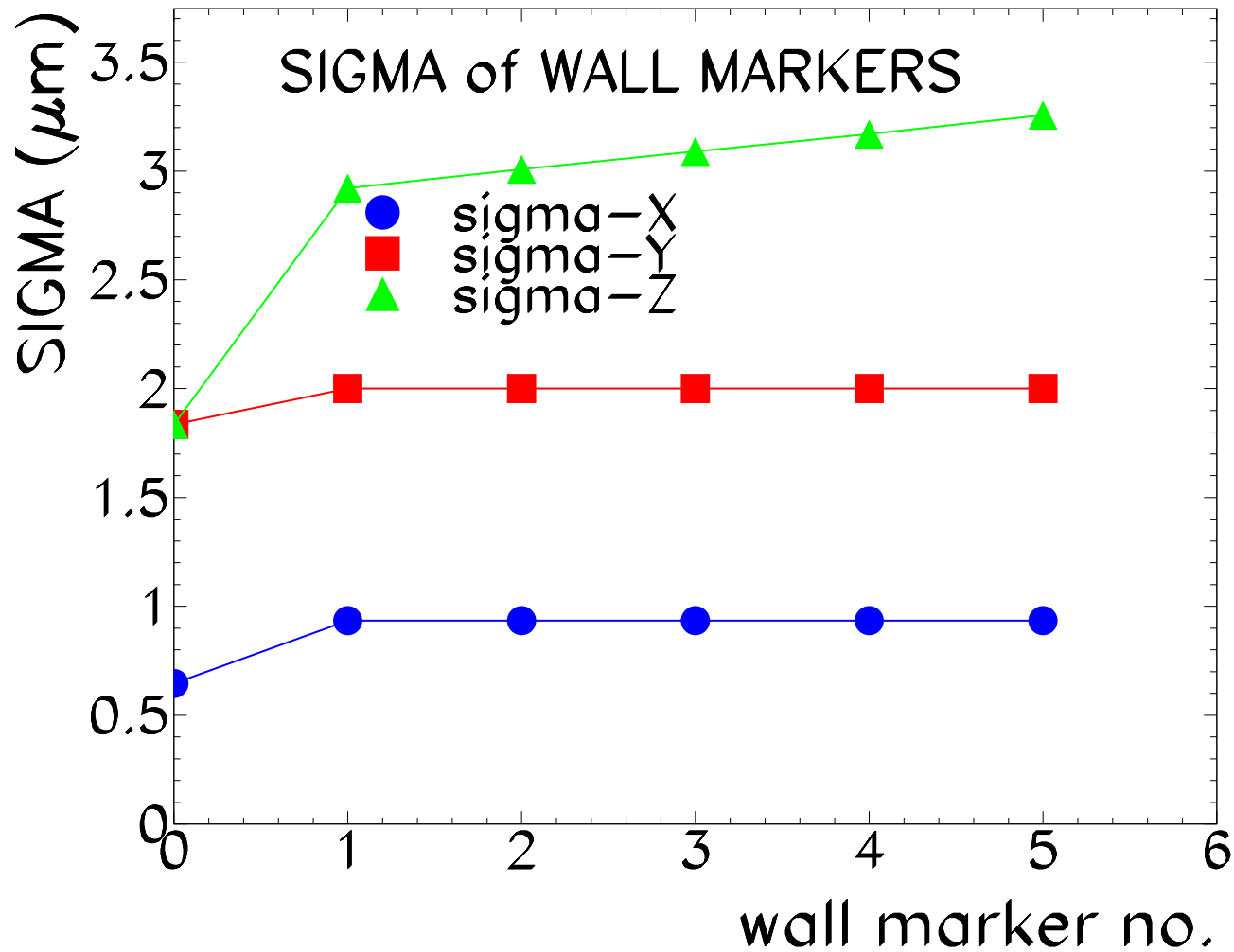
## Idea of the multi train measurement



- top view on two train stops along the tunnel wall
- details of the wall structure are magnified

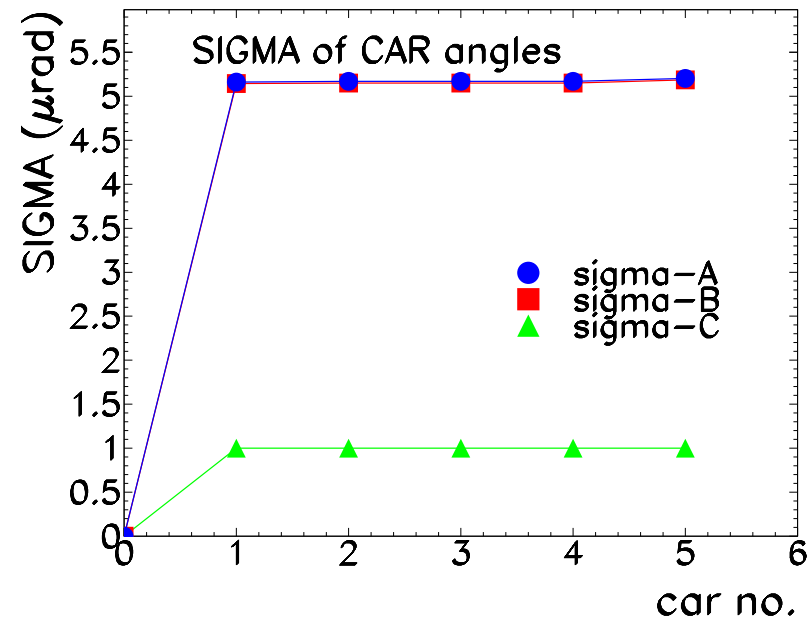
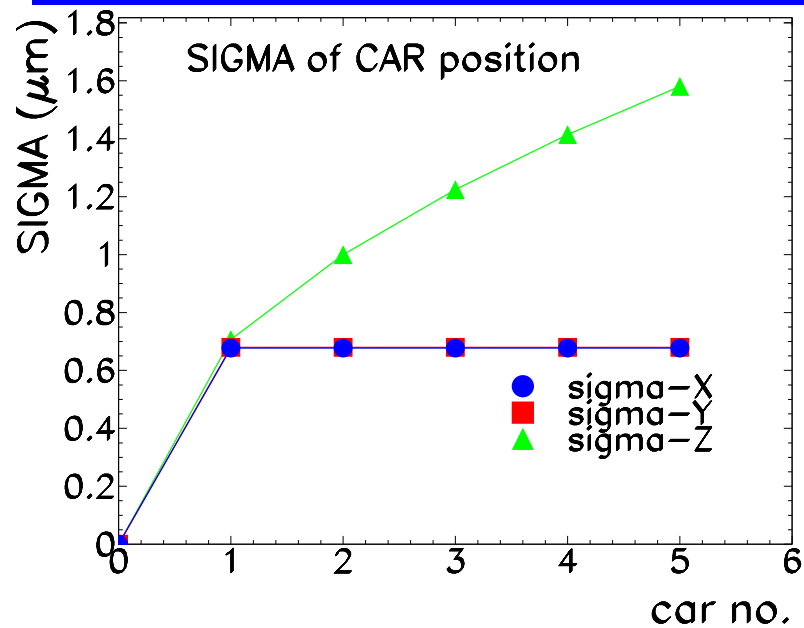
- $N$  overlapping measurements of each wall marker
- each measurement provides coordinates of  $N$  points expressed in the local frame of the train
- local measurements are combined to coincide on the same trajectory in the global tunnel frame

## Single train simulation: resolution for reference markers



- distance between wall markers: 4.5 m

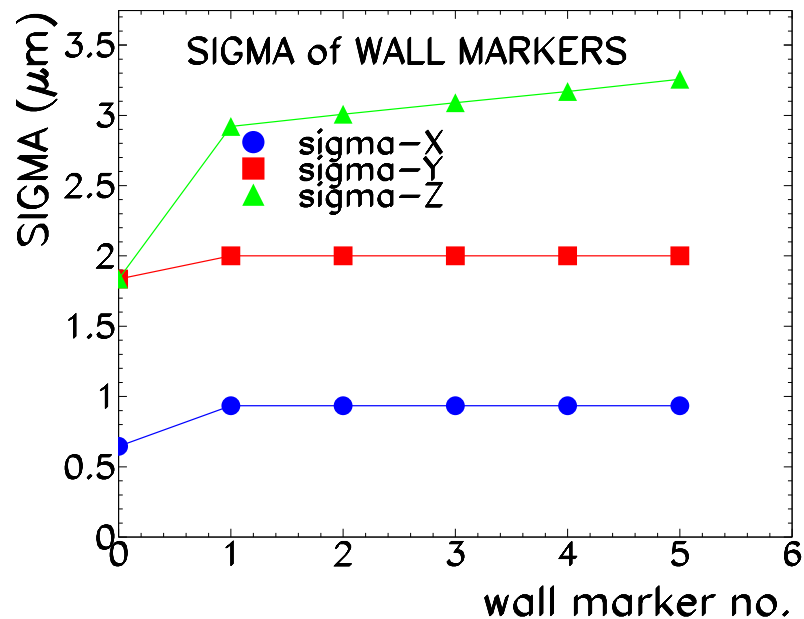
## Single train simulation: car position and angles



$A = Rot_X$

$B = Rot_Y$

$C = Rot_Z$



- assuming intrinsic resolutions:

- CCD:  $\sigma_{CCD} = 1 \mu\text{m}$

- FSI:  $\sigma_{FSI} = 1 \mu\text{m}$

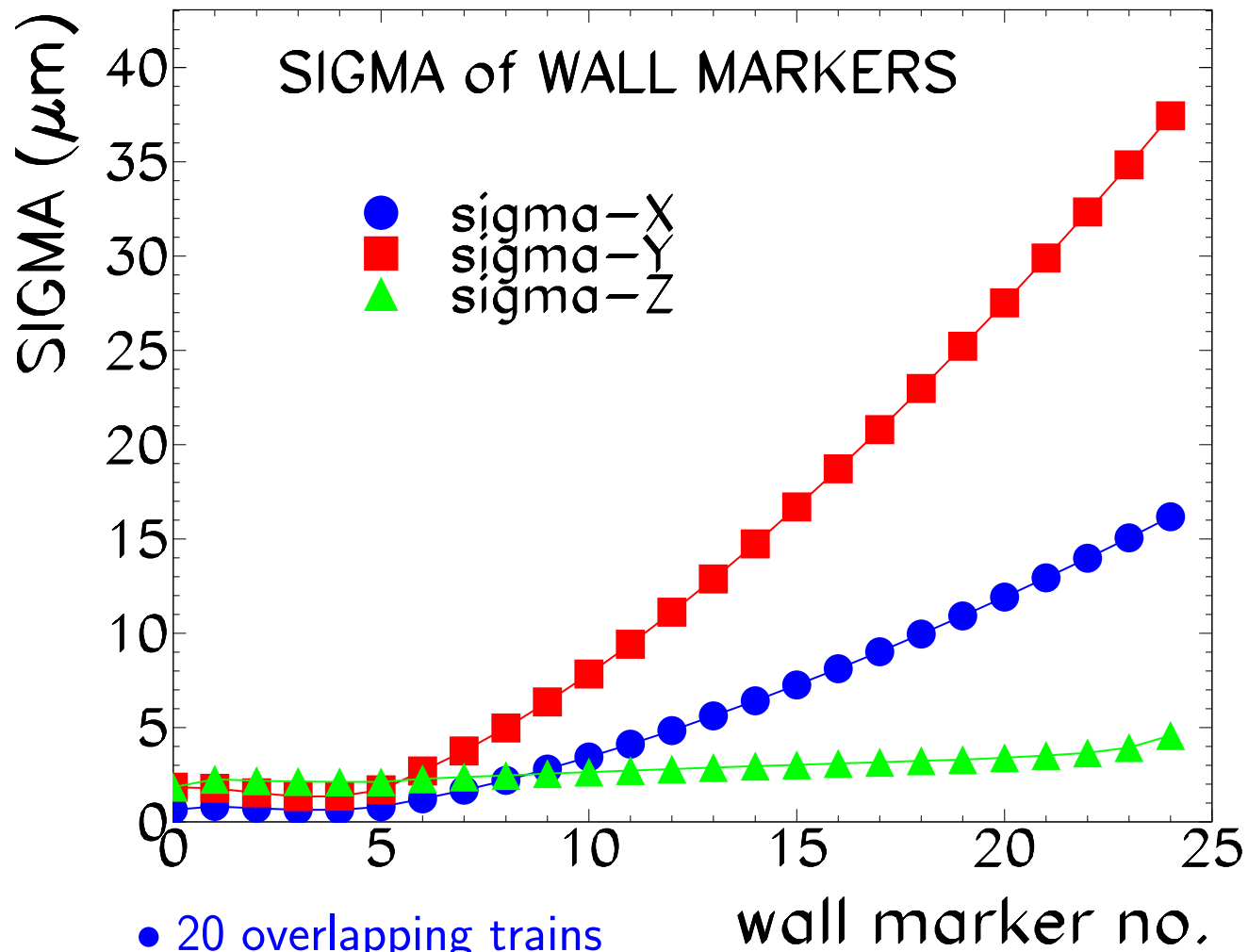
- tiltmeter:  $\sigma_{tilt} = 1 \mu\text{rad}$

- calib. const.: (INT/EXT-FSI, CCD, BS)

- $\sigma_{pos} = 1 \mu\text{m}$ ,  $\sigma_{ang} = 1 \mu\text{rad}$

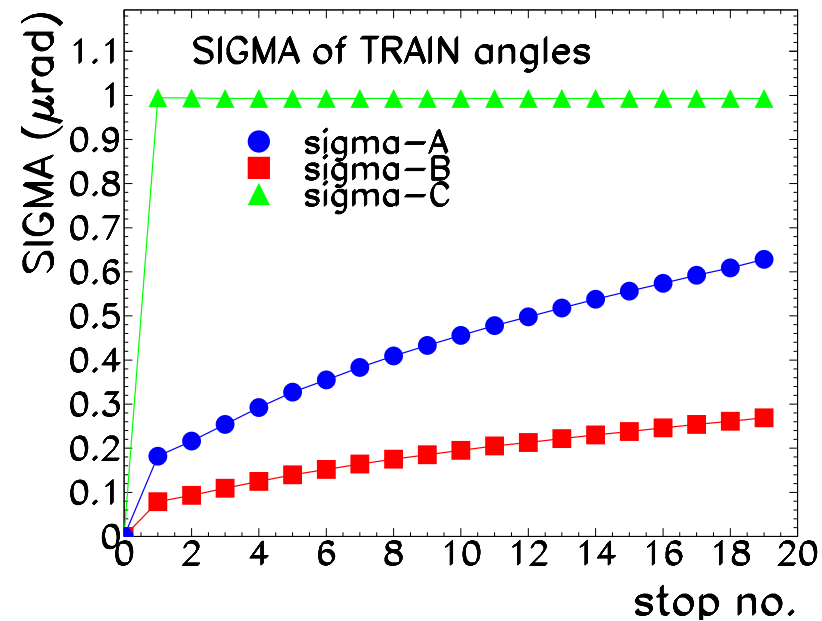
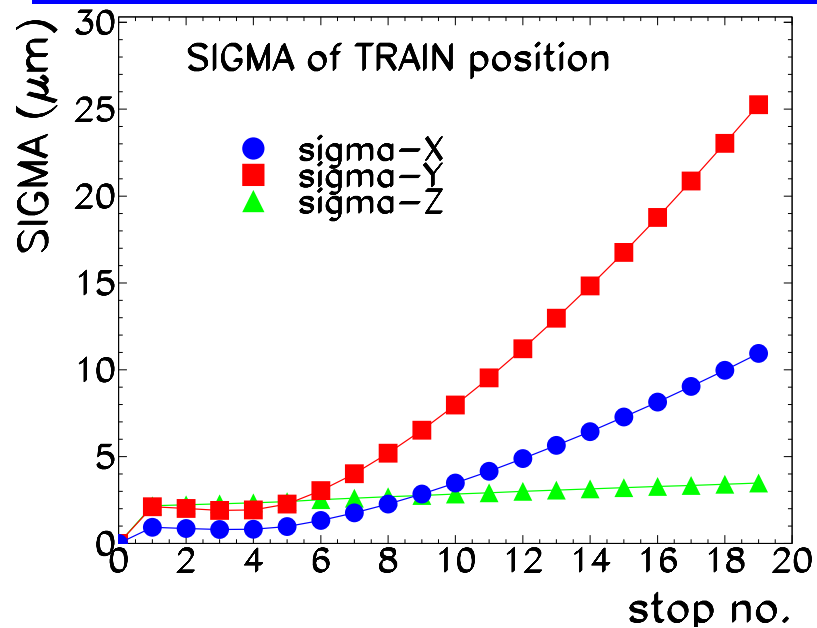


20 train stops ( = 90 m tunnel section)



- fast growth of transverse errors !

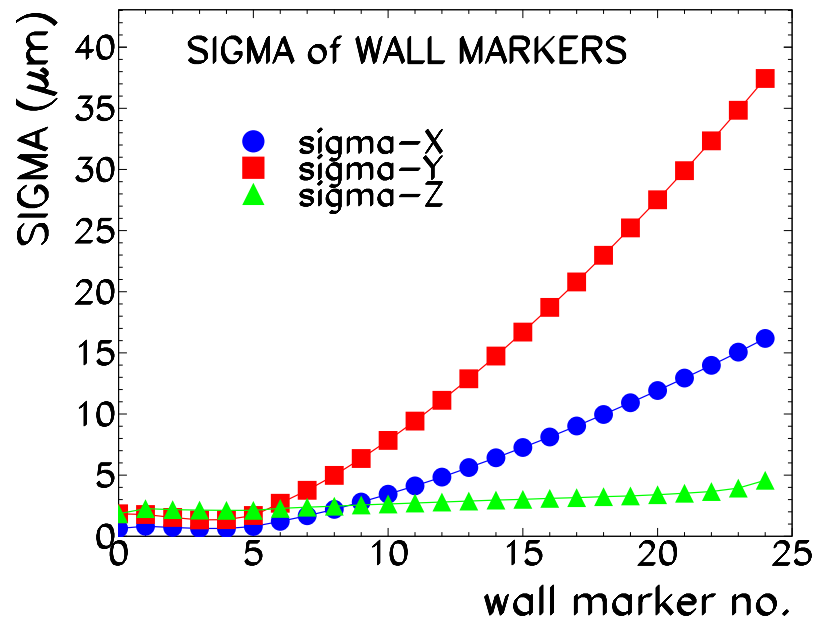
## 20 train stops (90 m): train position and angles



$A = Rot_x$

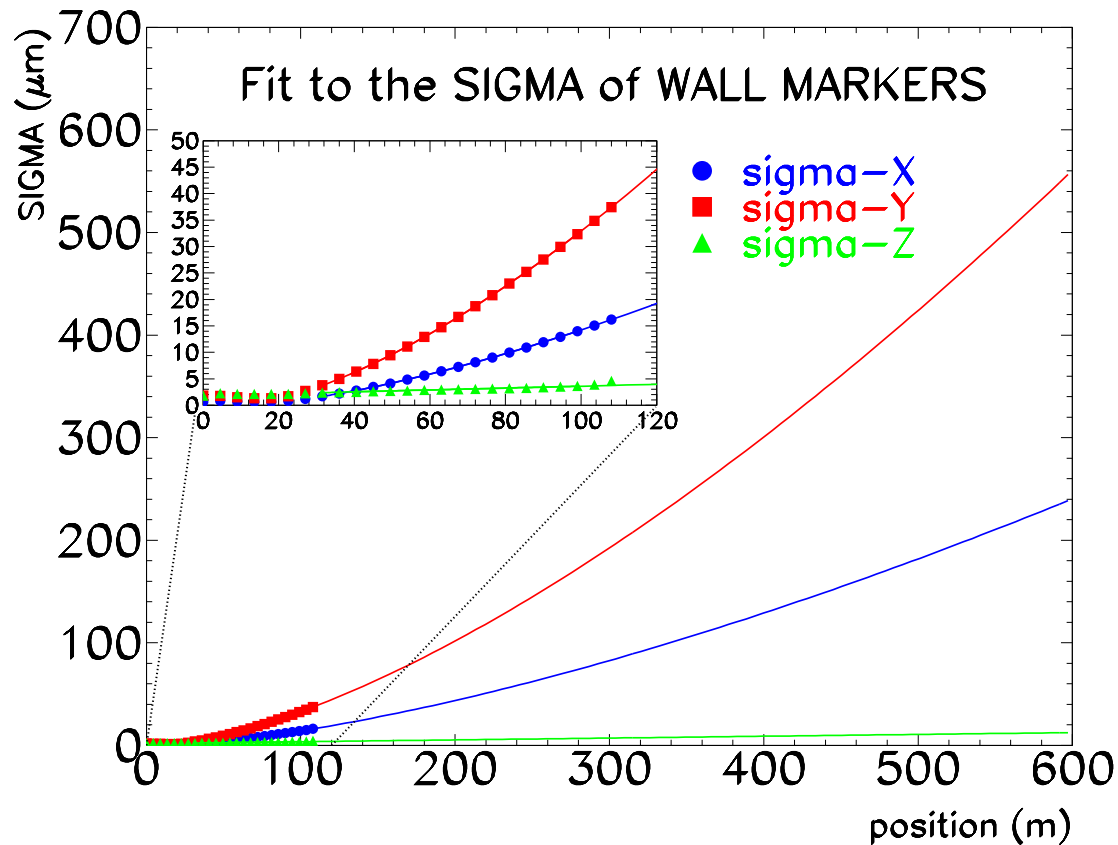
$B = Rot_y$

$C = Rot_z$

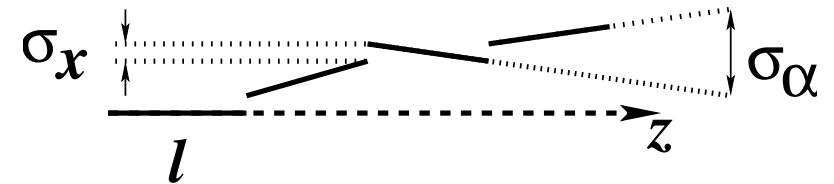


- intrinsic resolutions and calibration constants as for single train simulation (all  $\sigma = 1 \mu\text{m}; 1 \mu\text{rad}$ )
- very CPU and memory consuming ! ( $10000^2$  matrix) for 20 stops 1.0 GB RAM and 34 h CPU time @2 GHz

## Extrapolation to 600 m tunnel section



- extrapolation using random walk model:



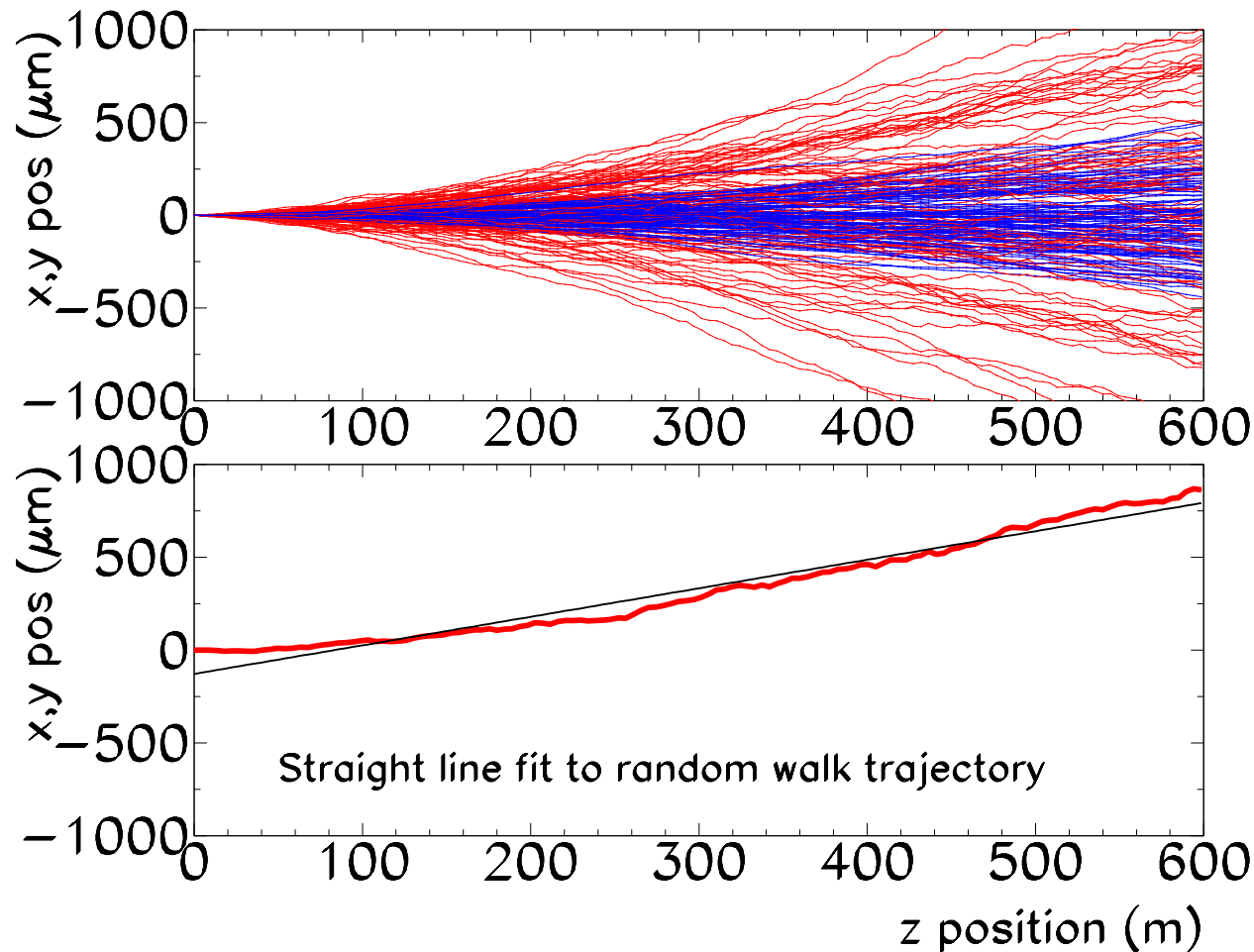
- off-sets and angles are **relative** to the previous “ruler”
- asymptotic behaviour:

$$\sigma_{xy,n} \sim n^{\frac{3}{2}}, \quad \sigma_{z,n} \sim n$$

$$\sigma_{xy,n} = \sqrt{l^2 \sigma_{\alpha}^2 \frac{n(n+1)(2n+1)}{6} + \sigma_{xy}^2 \frac{n(n+1)}{2}}, \quad \sigma_{z,n} = \sqrt{\sigma_z^2 \frac{n(n+1)}{2}}$$

$n$  – wall marker number,  $l$  – effective length of the ruler (here: distance between cars),  
 errors:  $\sigma_{\alpha}$  – angular ( $\sim 0.1 \mu\text{rad}$ ),  $\sigma_{xy}$  – transverse ( $\sim 0.5 \mu\text{m}$ ),  $\sigma_z$  – longitudinal ( $\sim 0.1 \mu\text{m}$ )

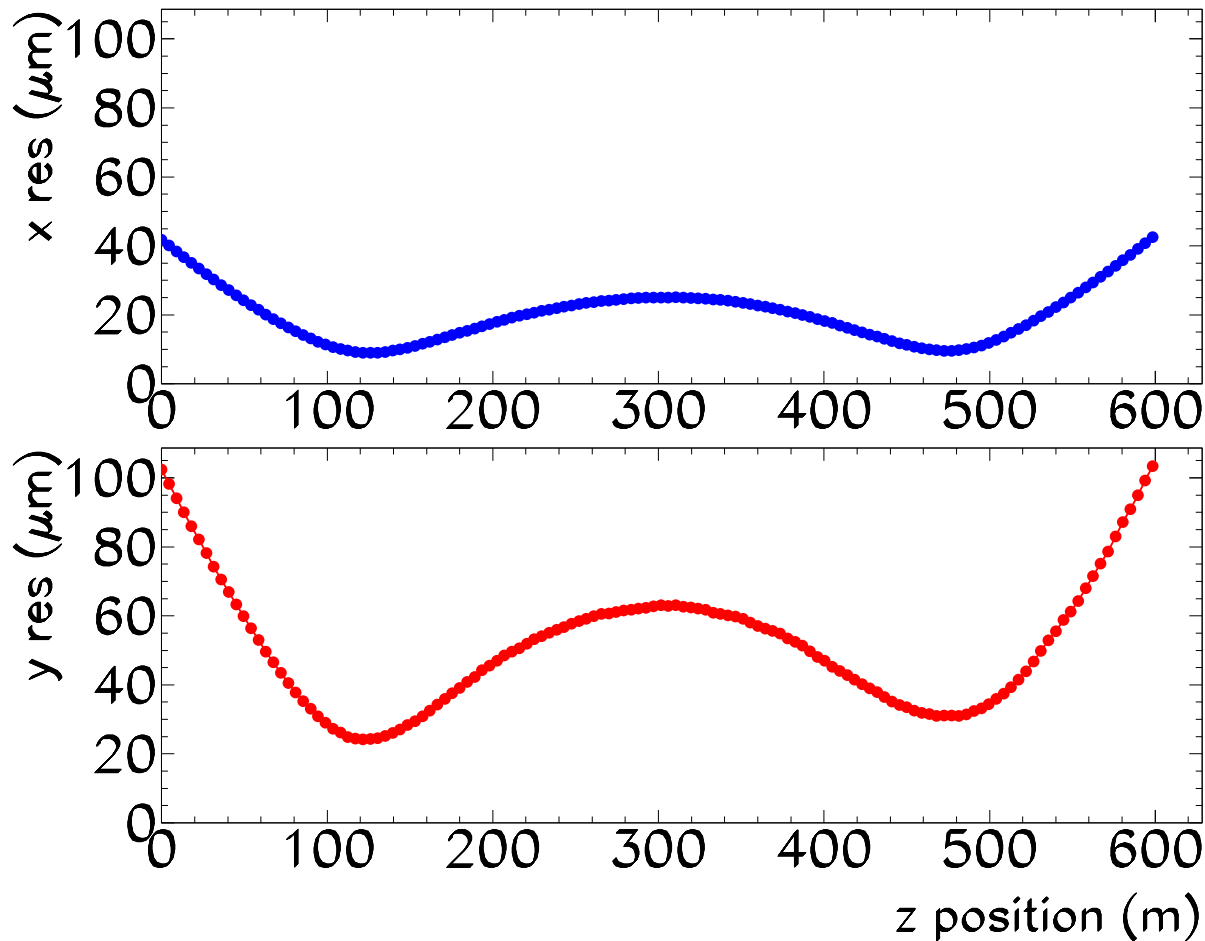
## Random Walk Monte Carlo: trajectories, fits



- trajectories generated from Random Walk Monte Carlo using parameters from the fit to SIMULGEO points ( $X, Y$ ) direction
- straight line fits to the Random Walk paths for 600 m tunnel section

- repeating this procedure for many “numerical experiments” ...

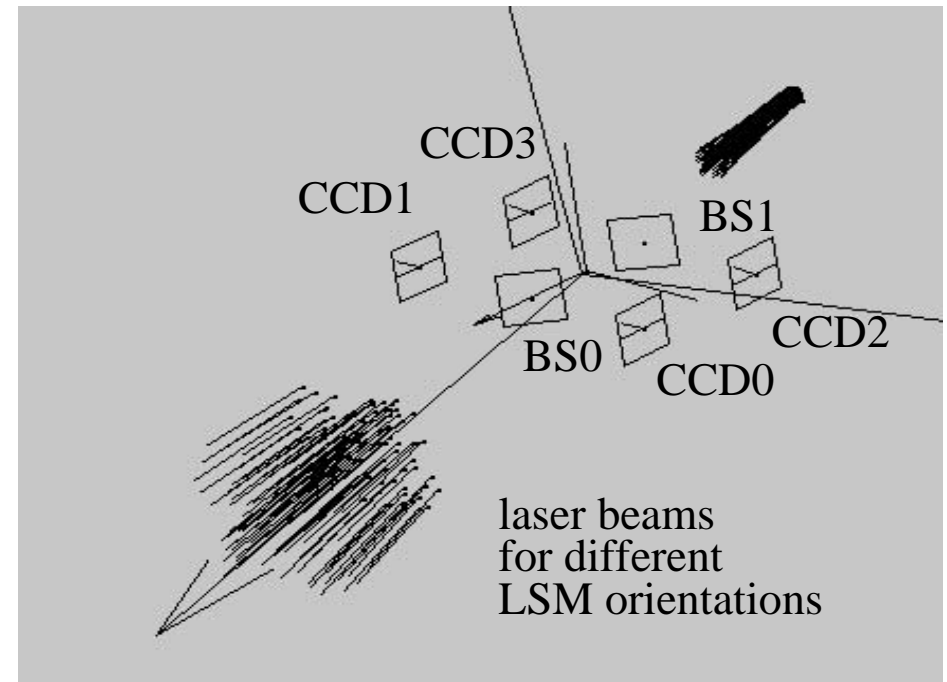
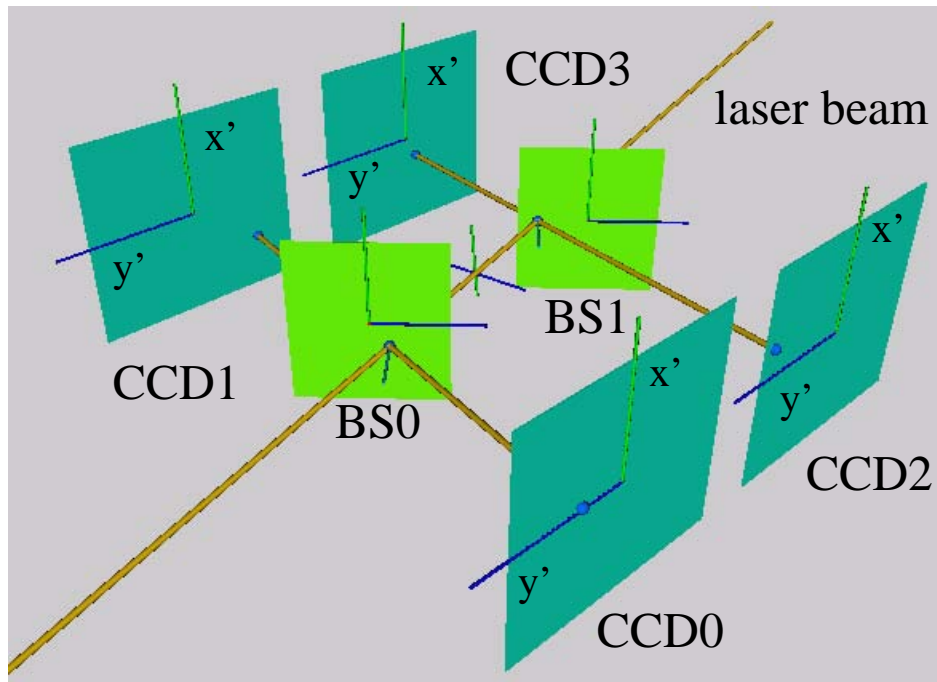
## Random Walk Monte Carlo: residua



- mean deviation from straight line fits ( $X, Y$ ) direction
- realistic input to the simulations of beam dynamics

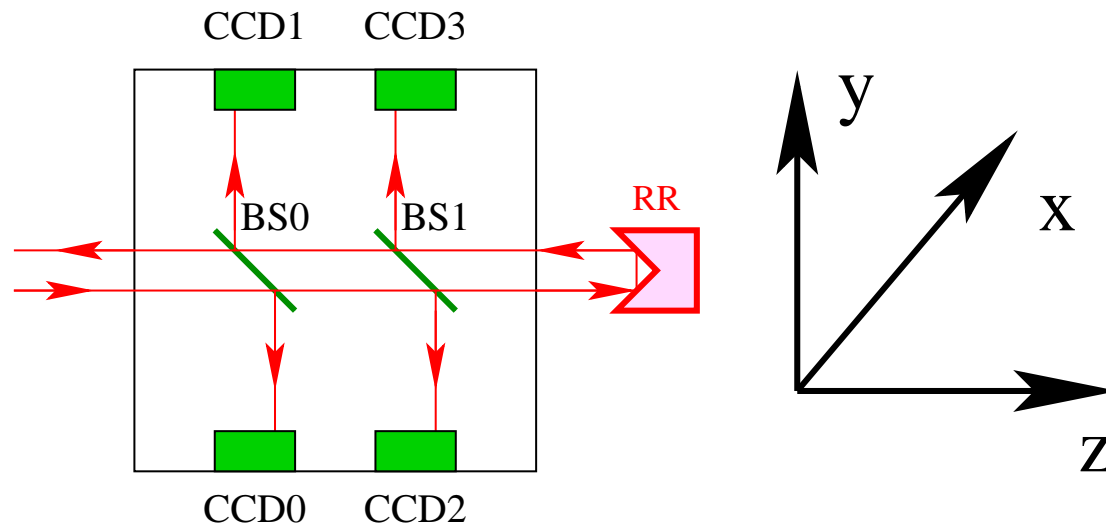
- well below specification:  $\sigma_x = 500\mu m$ ,  $\sigma_y = 200\mu m$
- however: only statistical errors included

## Calibration of the Straightness Monitor



- Main Idea: multi dimensional parameter scan
- Simulation (proof of principle): ray tracing data as an input to the SIMULGEO
- Whole mechanical frame of LSM rotated and translated as a rigid body
- Overconstrained fit to extract the calibration constants (positions and rotations of the CCD cameras and beam splitters)

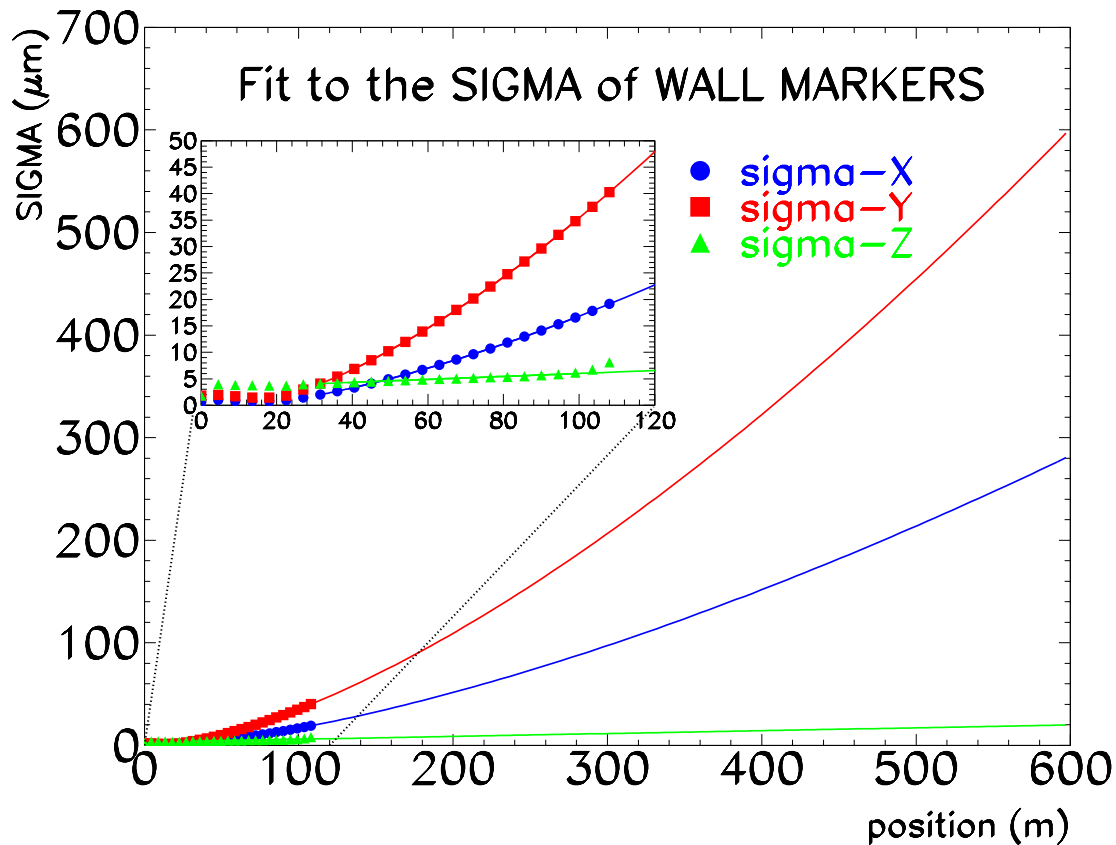
## LSM: precision on calibration constants



- estimated precisions on calibration constants:
  - BS0:  $Rot_x = 4.6 \mu rad$
  - CCDn:  $pos_x = 3.7 \mu m$
  - CCDn:  $pos_y = 2.4 \mu m$
  - CCDn:  $pos_z = 3.7 \mu m$
  - CCDn:  $Rot_x = 68.2 \mu rad$
  - CCDn:  $Rot_y = 63.2 \mu rad$
  - CCDn:  $Rot_z = 9.6 \mu rad$

- CCD0 defines the local reference frame of the car
- motion stage precision:  $\sigma_{X,Y} = 0.05 \mu m$   $\sigma_{A,B} = 1.7 \mu rad$  ( $10^{-4} deg$ )

## 600 m tunnel section using calibration constants for LSM



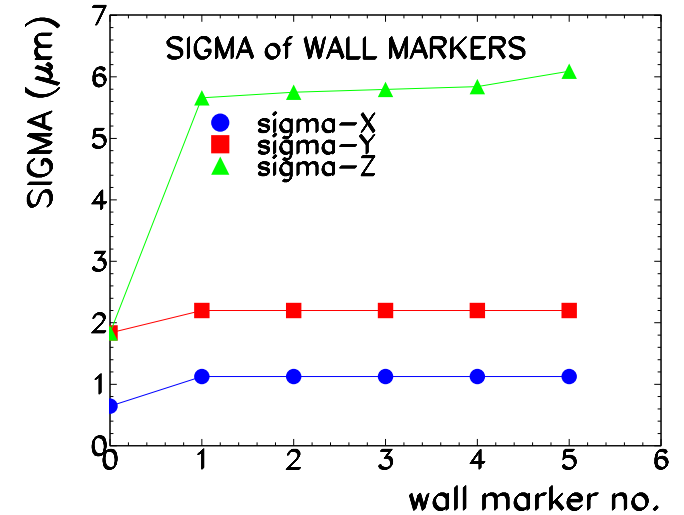
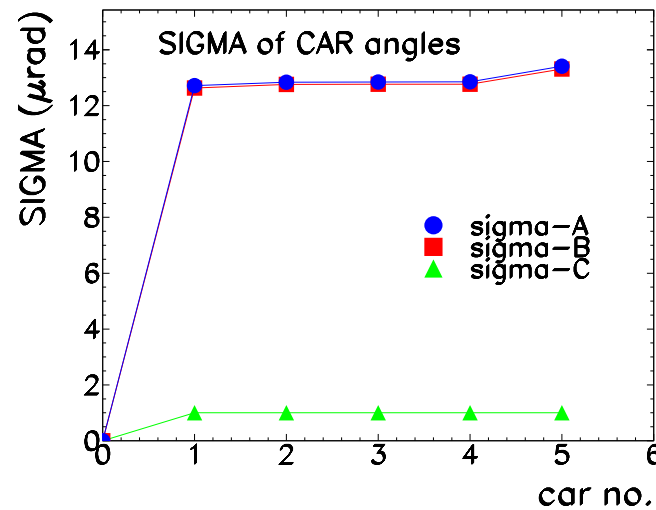
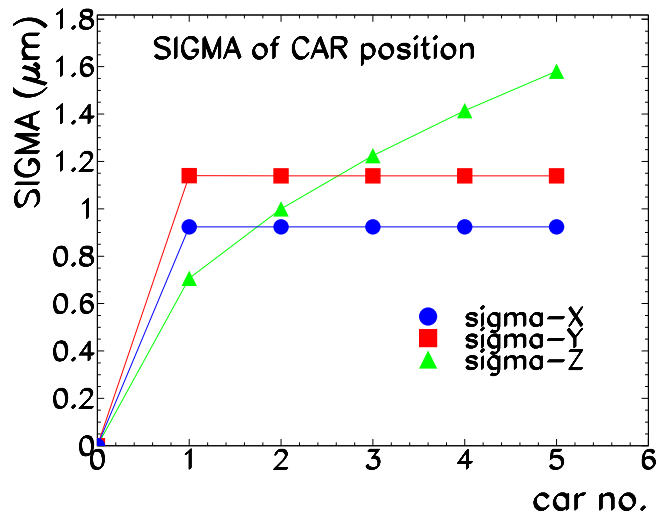
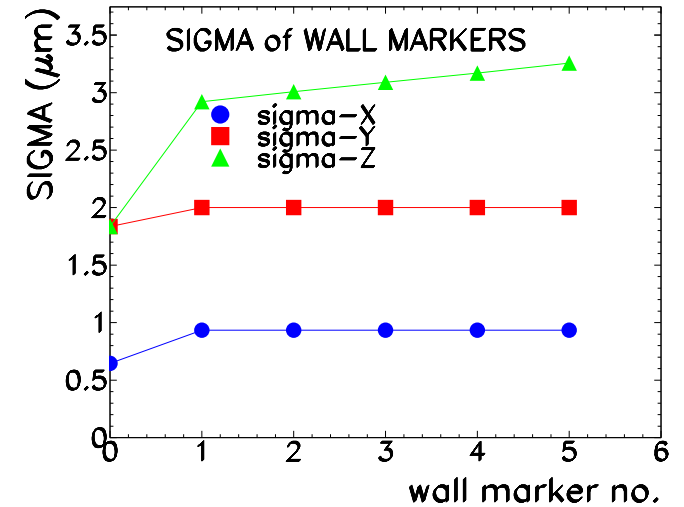
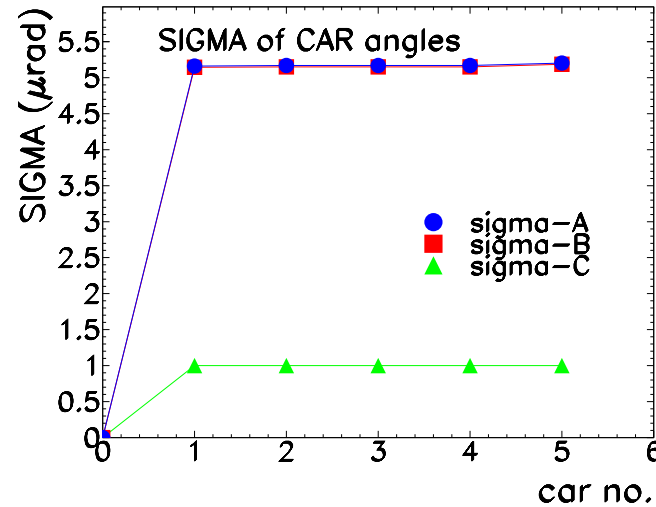
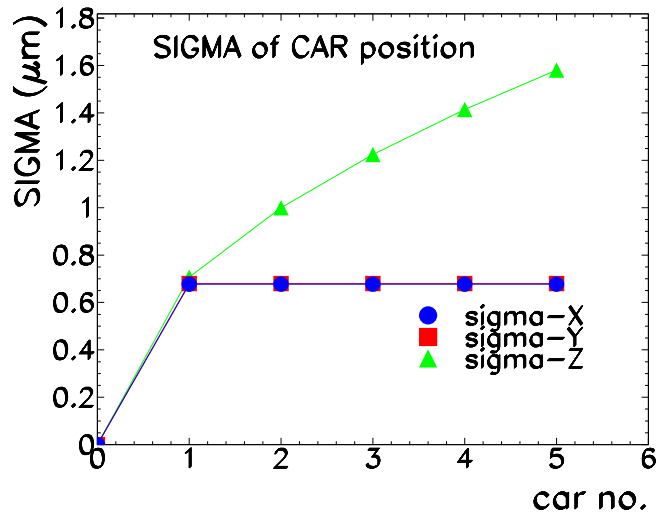
- week dependence on CCD orientation  
(short lever arm for  $Rot_Y$ ,  $\sim \cos()$  like dependency for  $Rot_X$  and  $Rot_Z$ )
- very overconstrained measurement of wall markers



## Summary

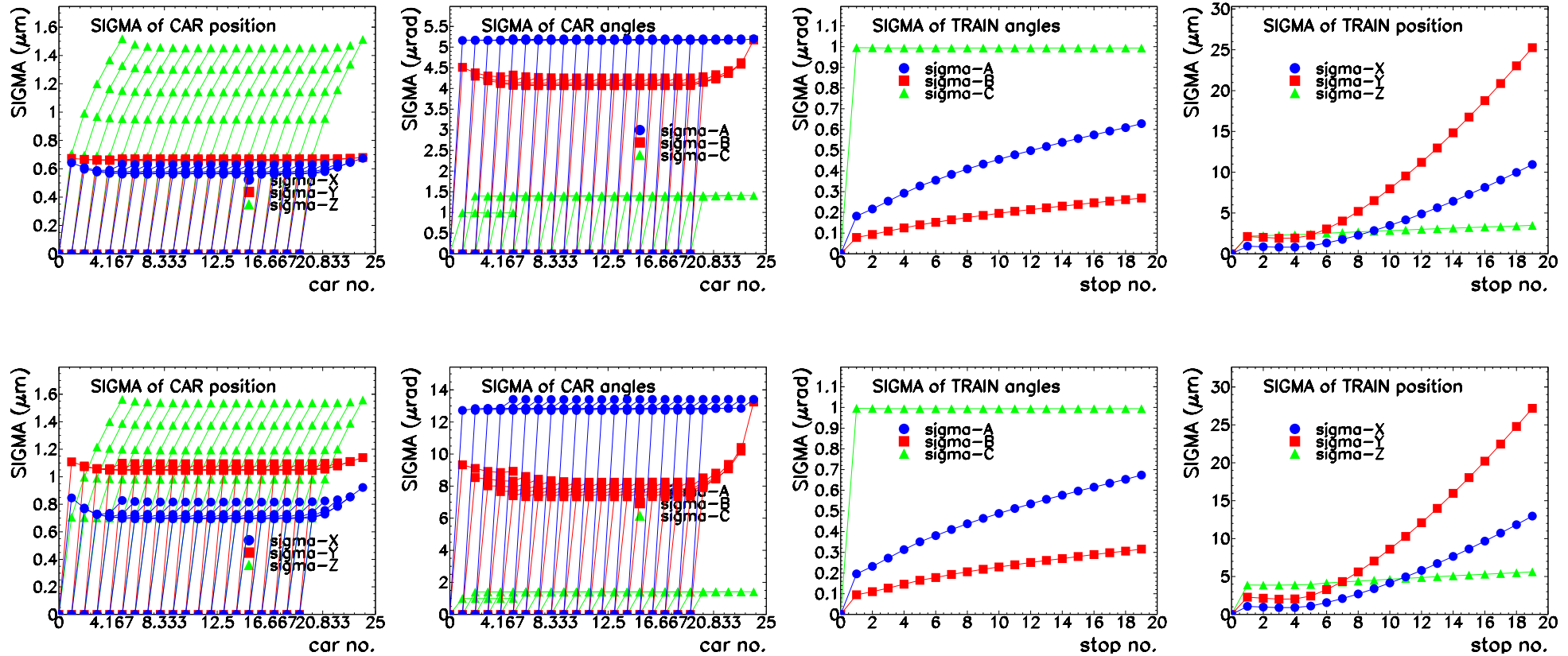
- LiCAS technology is capable of surveying the LC tunnel to desired accuracy ( $\mathcal{O}(200) \mu m$  over  $600 m$  tunnel section)
- Work in progress on the train calibration procedure (LSM,FSI,...)
- First successful attempt to design LSM calibration
- Simplified models for reconstruction software needed (how this influences the overall precision ?)

## Single train simulation: car position and angles



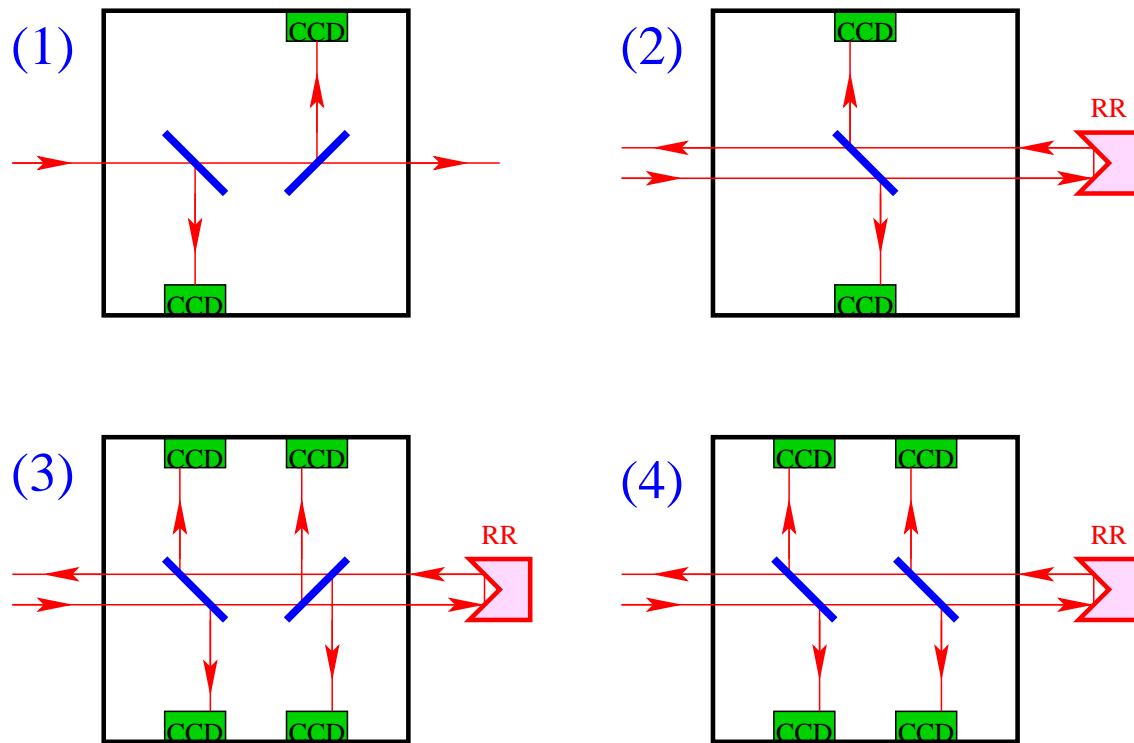
- single train simulation with  $1 \mu\text{m}/1 \mu\text{rad}$  and “realistic” calibration

## 20 train stops (90 m): train position and angles



- resolution on local positions and angles of cars inside the train frame

## Configurations of the Straightness Monitor



- (1) single beam pass, but... in 3D not a SM at all !!
- (2) OK, but no redundancy required for RR “walk” (offset) fit
- (3) OK but no profits from extra measurements
- (4) optimal configuration, **high redundancy** (4 pairs of LSM !)